

SERIES 94R

Economical, Binary Coded

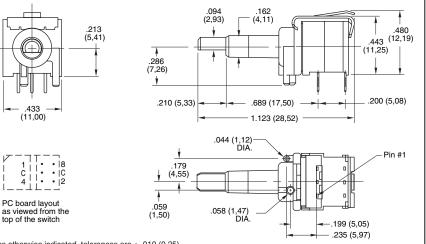
FEATURES

- 10,000 Cycles of Operation
- Gold-Plated Contacts
- Sealed Contact System
- Right Angle Mount
- Octal, BCD & Hexadecimal Codes
- Standard or Complement
- RoHS Compliant

433

DIMENSIONS in inches (and millimeters)





Unless otherwise indicated, tolerances are ± .010 (0.25)

SPECIFICATIONS: **Electrical Ratings**

Make-and-break Current Rating: 30 mA at 30 Vdc for 10,000 cycles of operation.

Carrying Current Rating: 100 mA at 50 Vdc Contact Resistance: 50 mohms maximum initially (measured at 10 mA, 50 mVdc). 150 mohms maximum after life.

Insulation Resistance: (measured at 100 Vdc across open switch contacts)

Initial: 5000 Mohms minimum. After Life: 1000 Mohms minimum.

Dielectric Strength: (measured across open switch contacts) Initial: 500 Vac RMS minimum. After Life: 250 Vac RMS

Mechanical Ratings

Mechanical Life: 10,000 cycles of operation. One cycle is a rotation through all positions and a complete return through all positions. Mechanical Shock: 1000g's, 0.5 mS, halfsine per MIL-STD-202F, Method 213, Test Condition E. Vibration Resistance: 10-2000 Hz at 15G or 0.060" double amplitude per MIL-STD-202F, Method 204, Test Condition B.

Operational Torque: 2 to 6 inch-ounces initially and 1.2 inch-ounces minimum after life.

Environmental Ratings

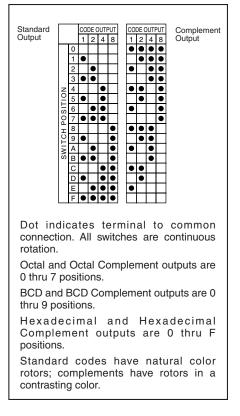
Operating Temperature Range: -40° to +85°C.

Storage Temperature Range: -40° to +85°C. Moisture Resistance: 240 hours with temperature cycling and polarization. Passes insulation resistance and dielectric strength per MIL-STD-202F, Method 106 following exposure.

Materials and Finishes

Rotor and Switch Body: Plastic (UL94V-O) Contact Material: Copper alloy plated. 30 microinches minimum gold over 50 microinches minimum nickel.

CODE & TRUTH TABLES:



Shorting Member: Copper alloy plated. 30 microinches minimum gold over 50 microinches minimum nickel. Terminals: Copper alloy, matte tin plated over

nickel barrier.

Internal O-ring: Rubber BUNA-N Soldering Information

*For the most current soldering & cleaning processing guidelines, reference Grayhill Dip Switch Processing Information, Bulletin 1234

Soldering Temperature: 260° C maximum. Cleaning: Acceptable solutions include 1-1-1 Trichlorenthane, Freon (TF, TE, or TMS), Isopropyl Alcohol and detergent (140°F maximum). Solutions which are not recommended include Acetone, Methylene Chloride, and Freon TMC.

ORDERING INFORMATION: Series 94R

Continuous Rotation Versions			
Code	No. of	Standard Code	Complement
	Positions	Part Number	Part Number
Octal	8	94RB08CT	94RC08CT
BCD	10	94RB10CT	94RC10CT
Hexadecimal	16	94RB16CT	94RC16CT
Rotational Stop Versions*			
Code	No. of	Standard Code	Complement
	Positions	Part Number	Part Number
Hexadecimal	16	94RB16FT	94RC16FT

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Grayhill:

94RB08CT 94RC10CT 94RC08CT 94RC16FT 94RB10CT 94RB16CT 94RB16FT