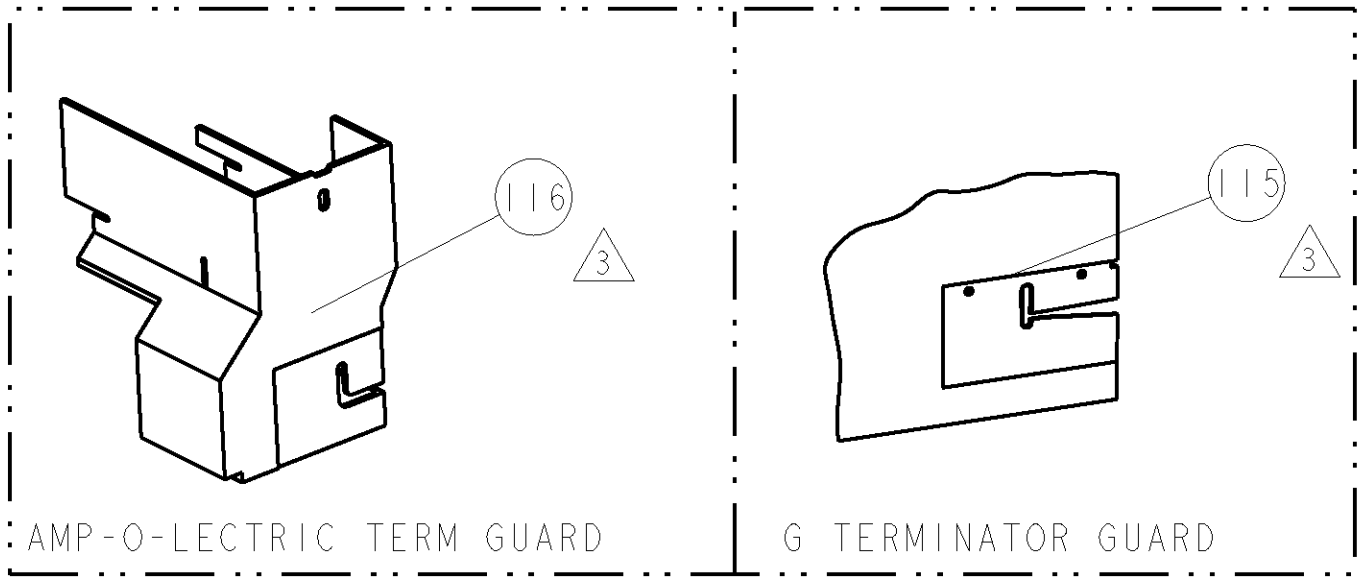


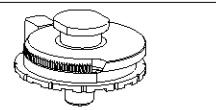
8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855290-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855290-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855290-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1855290-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

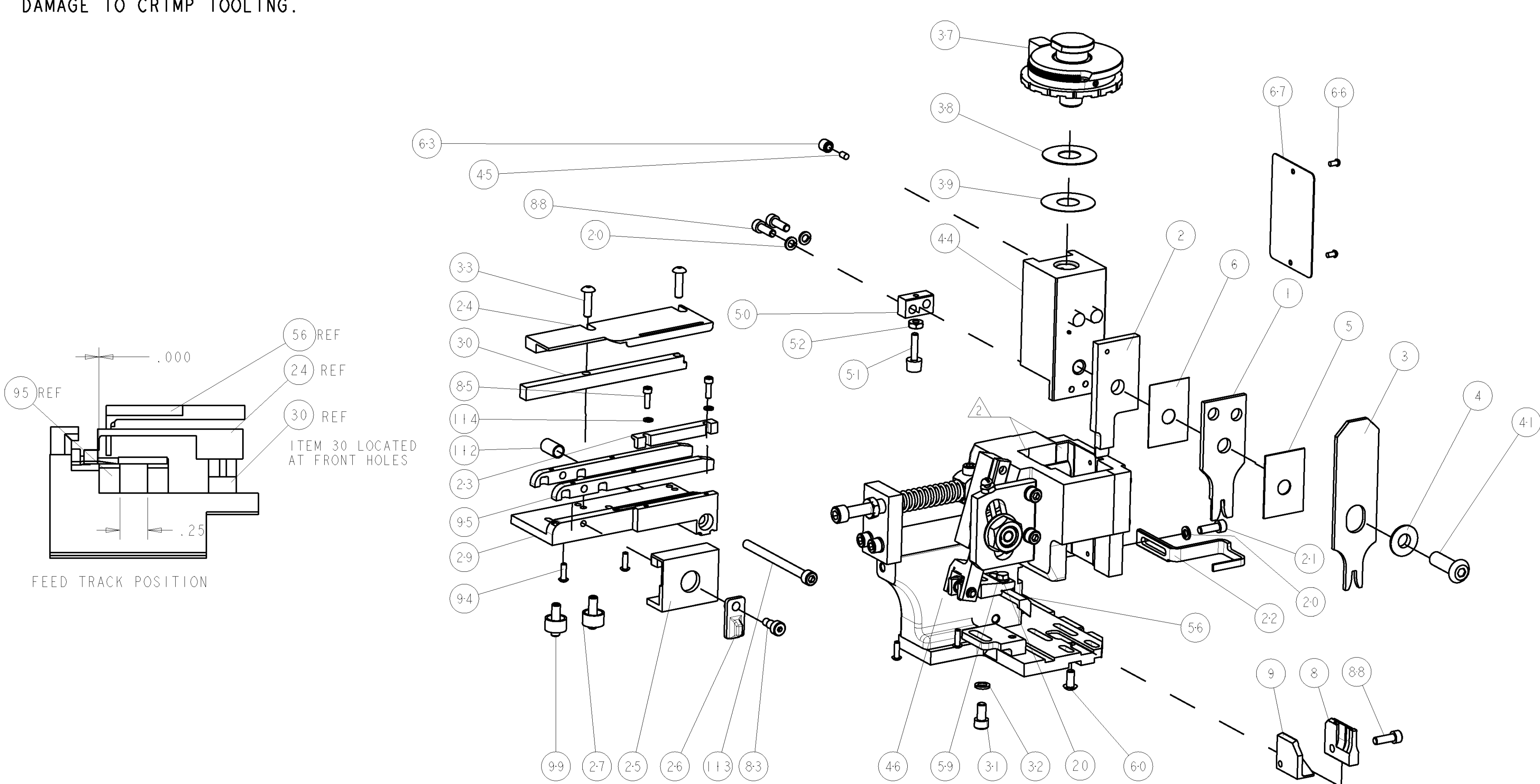
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, PIN/SOCKET .093							
TE PN	MFR PN	TE PN	MFG PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
940318-1	02-09-2116	940319-1	02-09-1117				
940318-2	02-09-6122	940319-2	02-09-5143	CRIMP HEIGHT		WIRE SIZE	REF SETTING
940318-3	02-09-6125	940319-3	02-09-5130	.0565±.0015[1.45±0.05mm]		18AWG	B8
940318-4	02-09-1151	940319-4	02-09-1122	.0525±.0015[1.35±0.05mm]		20AWG	C4
940318-5	02-09-8103	940319-5	02-09-1203	.050±.002[1.27±0.05mm]		22AWG	C9
940318-6	02-09-2117	940319-6	02-09-1208	-		-	-
940318-7	02-09-2127	940319-7	02-09-1115	-		-	-
940318-8	39-00-0283	940319-8	02-09-1116	-		-	-
940318-9	02-09-2201	940319-9	02-09-1119				
1-940318-0	02-09-1151	1-940319-0	39-00-0284	CRIMP	SIZE	TYPE	RANGE
-	-	1-940319-1	39-00-0285	WIRE	.080 [2.03mm]	F	22-18 AWG
-	-	1-940319-2	02-09-1201	INSUL	.122 [3.10mm]	F	Ø.051-.091
WIRE STRIP LENGTH .140 ±.155	TERM APPL SPEC NONE	-	-	FEED .498	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC	DIST	REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE DWN APVD
		A		PRODUCT RELEASE	17JUL2007 CMR GB
		B		ECR-10-015111	19JUL2010 MY TE
		B1		ECR-10-019862	26SEP2010 RS SX



3	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	-	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
	-	-	1	-	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	113
	-	1	1	1	-	1-22281-8	SPRING, COMPRESSION	112
	-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
	-	2	2	2	-	189807-9	FENCE	95
	-	4	4	4	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	94
	-	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
	-	2	2	2	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	85
	-	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	83
	-	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	-	2-22603-1	SCREW, MACH, HEX HD, 8-32 x .375	59
	-	1	1	1	-	3-694433-2	FEED PAWL	56
	-	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	-	690753-1	SPACER, TONKER	50
	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	-	455673-8	RAM, SIDE FEED	44
	-	1	1	1	-	690686-2	CRIMPER, BOLT SPECIAL	41
	-	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	-	469367-9	SHIM	38
	-	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	33
	-	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	-	1-1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	-	1-1633087-6	PLATE, STRIP GUIDE	29
	-	2	2	2	-	22284-1	SPRING, COMPRESSION	27
	-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	-	2-690754-1	DRAG, SPECIAL	25
	-	1	1	1	-	1-1320860-5	STRIP GUIDE, REAR	24
	-	1	1	1	-	1-690712-7	FRONT STRIP GUIDE	23
	-	1	1	1	-	1-458230-5	STRIPPER	22
	-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	1	1	1	-	2-853714-0	PLATE, REAR SHEAR	9
	1	1	1	1	-	1633054-1	ANVIL, SPECIAL	8
	-	1	1	1	-	455888-2	SPACER, CRIMPER	6
	-	1	1	1	-	455888-6	SPACER, CRIMPER	5
	-	1	1	1	-	238009-8	BLOCK, FL CRIMPER SPACER	4
	1	1	1	1	-	1-456134-0	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	-	1-853720-4	BLADE, SLUG	2
	1	1	1	1	-	3-456405-9	CRIMPER, WIRE PREMIUM	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

TYPICAL DIMENSIONS TO CENTER LINE UNLESS OTHERWISE SPECIFIED.		DWN B. HIGMAN 18MAY2007	Tyco Electronics Morrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHR B. HIGMAN 18MAY2007	NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		TELRLN 18MAY2007	PRODUCT SPEC	
0 PLC ±.1			APPLICATION SPEC	
1 PLC ±0.01			WEIGHT	
2 PLC ±0.01			SIZE CAGE CODE DRAWING NO	
3 PLC ±0.001			A 1 00779 C-1855290	
4 PLC ±0.0001			RESTRICTED TO	
ANGLES ±.0001			CUSTOMER ACCESSIBLE PRODUCTION DRAWING	
FINISH			SCALE 3:5 SHEET 1 OF 1 REV B1	

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