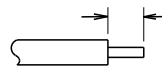
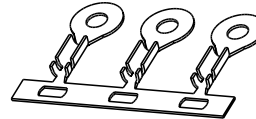
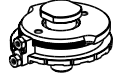


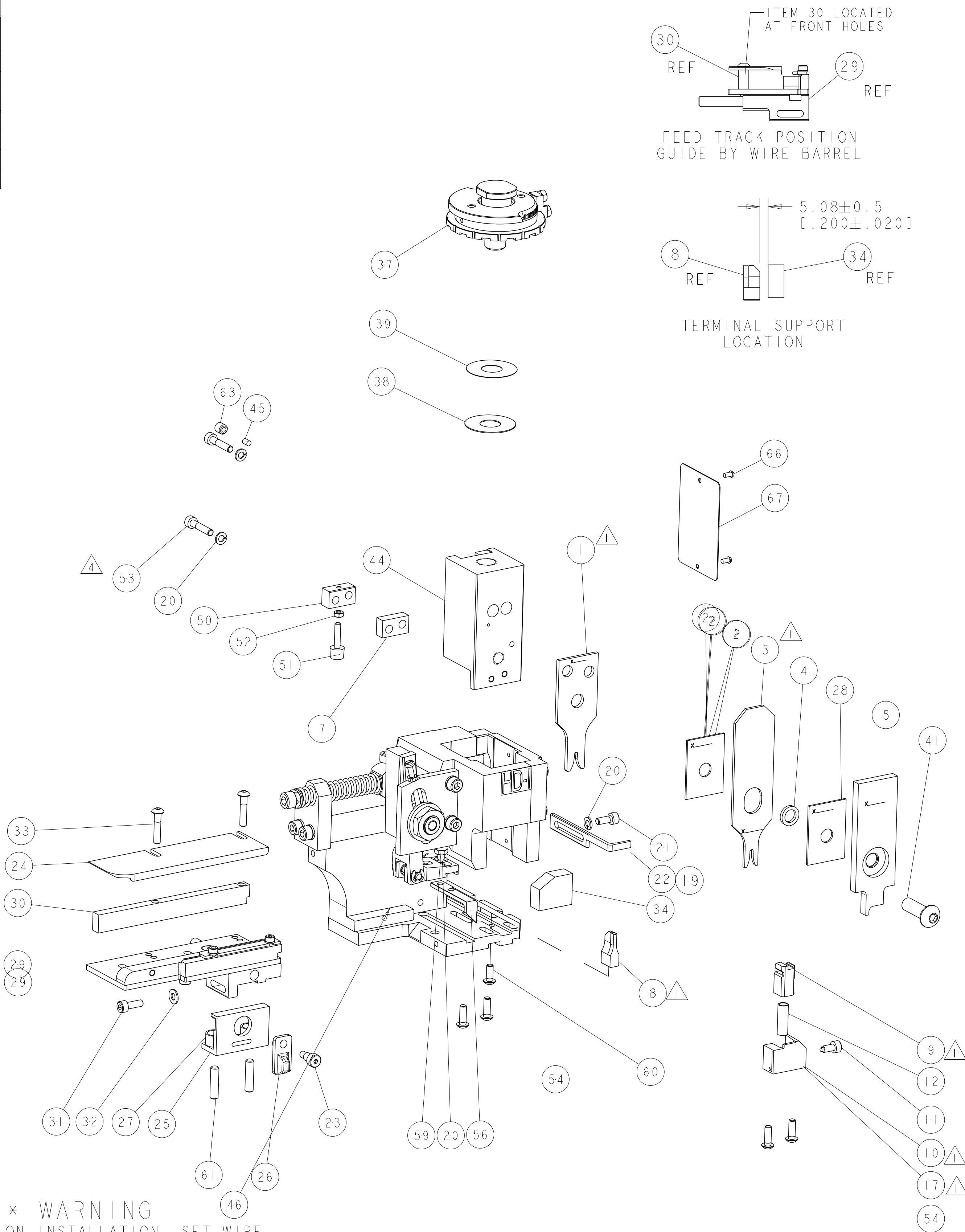
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528530-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528530-2	B	BENCH	MECH PRE FEED	CUTS CARRIER	
1528530-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528530-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528530-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528530-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528530-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		TE TERMINAL		TE CRIMP SPEC	
TERMINAL NAME: 2.8 mm FASTIN-FASTON TAB					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.78 [.070 IN]	F	0.20 - 0.50 mm ²		
INSUL	2.29 [.090 IN]	OV	1.15-1.60 [.045-.063 IN]		
WIRE STRIP LENGTH 3.5-4.1 [.138-.161 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		114-18014 - -		FEED 13.50 [.531 IN]	
TERMINALS APPLIED					
					
963961	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		REF SETTING	
0.50mm ²		1.21 ±0.03 [.048 ±.001 IN]		C0	
0.35mm ²		1.14 ±0.03 [.045 ±.001 IN]		C6	
0.25mm ²		1.10 ±0.03 [.043 ±.001 IN]		C8	
0.20mm ²		1.08 ±0.03 [.043 ±.001 IN]		D1	
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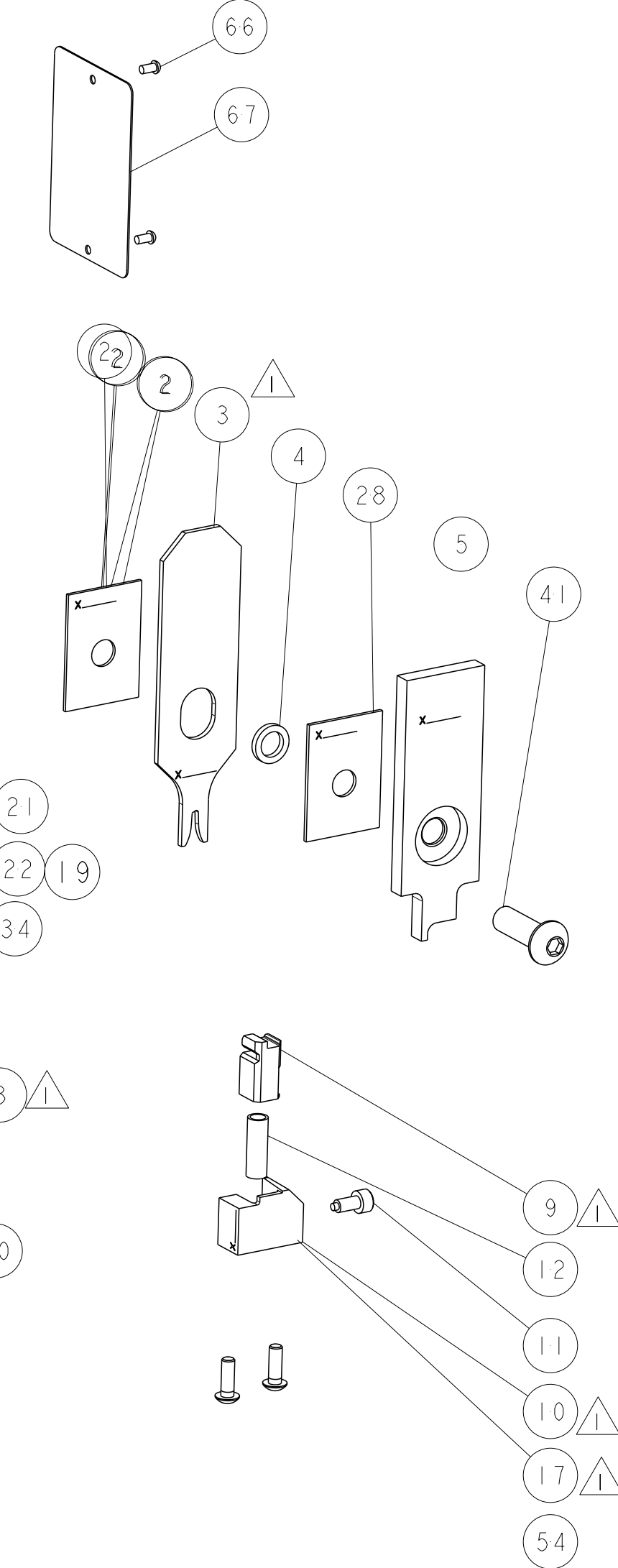
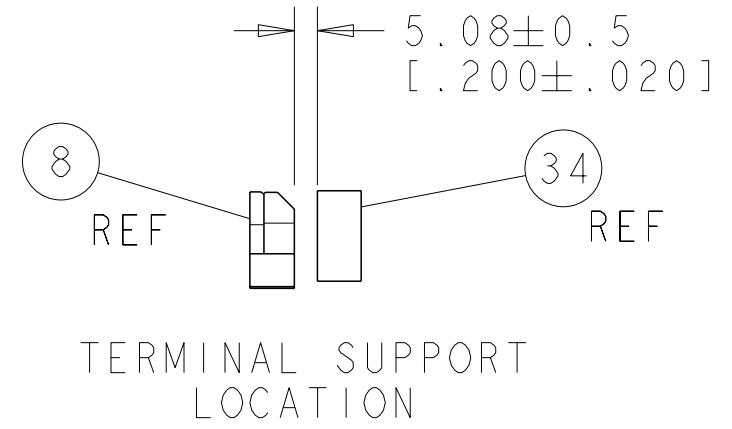
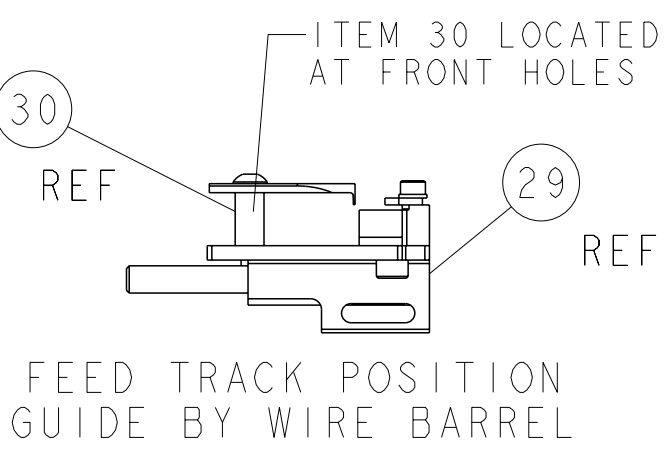
- △ RECOMMENDED SPARE PARTS
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR
△ CUT TO LENGTH AT ASSEMBLY

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
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-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
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-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	



SET UP GAGE
458637-3

A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A	SEE ECO-05-002240	11MAY2005	MC	FB	
		B	ECR-10-012586	14JUN2010	MY	TE	
-	-	-	-				73
-	-	-	-				72
I	1338705-3	DOCUMENTATION PACKAGE					71
-	-	-	-				70
-	-	-	-				69
-	-	-	-				68
I	461264-5	PLATE, IDENTIFICATION					67
2	21017-2	SCREW, DRIVE					66
-	-	-	-				65
-	-	-	-				64
I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0					63
-	-	-	-				62
2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0					61
I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)					60
I	5-18022-2	SCR, HEX HD CAP M4 X 8.0					59
-	-	-	-				58
-	-	-	-				57
I	1338685-1	PAWL, FEED					56
-	-	-	-				55
4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)					54
2	1-18023-4	SCR, SKT HD CAP M4 X 20.0					53
I	18030-1	NUT, HEX, REG M3					52
I	811242-5	BUMPER, HOLD DOWN					51
I	690753-2	SPACER, TONKER					50
I	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)					49
-	1338675-1	CAM, UNIVERSAL PRE FEED					48
-	1338676-1	CAM, UNIVERSAL POST-FEED					47
I	1320999-3	APPLICATOR SUBASSEMBLY, HDI					46
I	690191-1	PLUG,NYLON					45
I	1633724-1	RAM (SIDE FEED)					44
-	-	-	-				43
-	-	-	-				42
I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)					41
-	-	-	-				40
I	690125-1	SHIM SUB-ASSY					39
I	469367-9	SHIM					38
I	879103-3	FINE ADJUST HEAD SUBASSY					37
-	-	-	-				36
-	-	-	-				35
I	1320934-2	SUPPORT, TERMINAL					34
2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)					33
I	18027-2	WASHER, FLAT, REG M4					32
I	1-18023-2	SCR, SKT HD CAP M4 X 12.0					31
I	1-1320908-7	SPACER, STRIP GUIDE					30
I	1633073-1	STRIP GUIDE ASSEMBLY					29
I	1-455888-0	SPACER, CRIMPER					28
2	1-22284-0	SPRING, COMPRESSION					27
I	356835-1	LEVER, DRAG RELEASE					26
I	240792-1	DRAG, TERMINAL					25
I	1320928-1	PLATE, STRIP GUIDE					24
I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0					23
I	690472-2	STRIPPER					22
I	1-18023-1	SCR, SKT HD CAP M4 X 10.0					21
4	18025-2	WASHER, SPRG LOCK, REG M4					20
-	690472-1	STRIPPER					19
-	-	-	-				18
-	1338684-1	HOLDER, SHEAR, NO-CUT					17
-	-	-	-				16
-	-	-	-				15
-	-	-	-				14
-	-	-	-				13
I	5-22280-0	SPRING, COMPRESSION					12
I	356885-4	STOP, SHEAR					11
I	1320921-1	SHEAR HOLDER, FRONT, CUT					10
I	454276-1	FLOATING SHEAR, FRONT					9
I	1633130-1	ANVIL, COMBINATION .070					8
I	2-240641-5	SPACER					7
-	-	-	-				6
I	1-455889-4	DEPRESSOR, SHEAR					5
I	238011-7	BLOCK, CRIMPER SPACER					4
I	3-854830-4	CRIMPER, INSULATION SPECIAL					3
I	455888-9	SPACER, CRIMPER					2
I	5-568176-6	CRIMPER, WIRE					1

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2. DIMENSIONS: mm [IN]				CHK 14-Jun-10		NAME FINE ADJUST SIDE FEED HDI APPLICATOR			
3. TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD F BACKHURST		PRODUCT SPEC			
4. 0 PLC ±				APPLICATION SPEC		SIZE		CAGE CODE	
5. 1 PLC ±				See Table		DRAWING NO		RESTRICTED TO	
6. 2 PLC ±				WEIGHT		A 00779 C-1528530		-	
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