

D

PART NUMBER		REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339794-1		B		-BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339794-1		B		-BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339794-7		B		-	-	SPARE PARTS KIT

CRIMP DATA

Genco Terminal

Tyco Crimp Specs

TERMINAL NAME: FASTON 3.05 SIR EST

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [,.070 IN]	F	0.50mm ² - 1.00mm ²
INSUL	2.79 [,.110 IN]	F	1.80-2.40 [,.071-.094 IN]

WIRE STRIP LENGTH

3.90-4.70 [,.154-.185 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

NONE

FEED

408-8323

TERMINALS APPLIED

AMP PN	MFR PN			
1572831-1	1739BS-2	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
mm ² AWG		
1.00mm ²	1.26 ±0.05 [,.050 ±.002 IN]	1-354779-9 [.3085]
0.75mm ²	1.15 ±0.05 [,.045 ±.002 IN]	3-354779-0 [.3140]
0.50mm ²	1.03 ±0.05 [,.041 ±.002 IN]	3-354779-9 [.3185]
-	-	-
-	-	-
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-	-	-
-	-	-

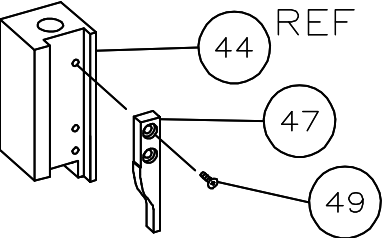
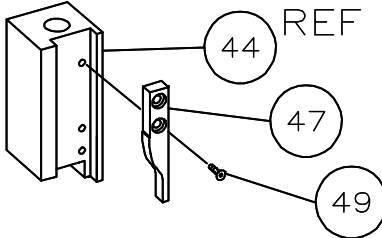
SET UP GAGE

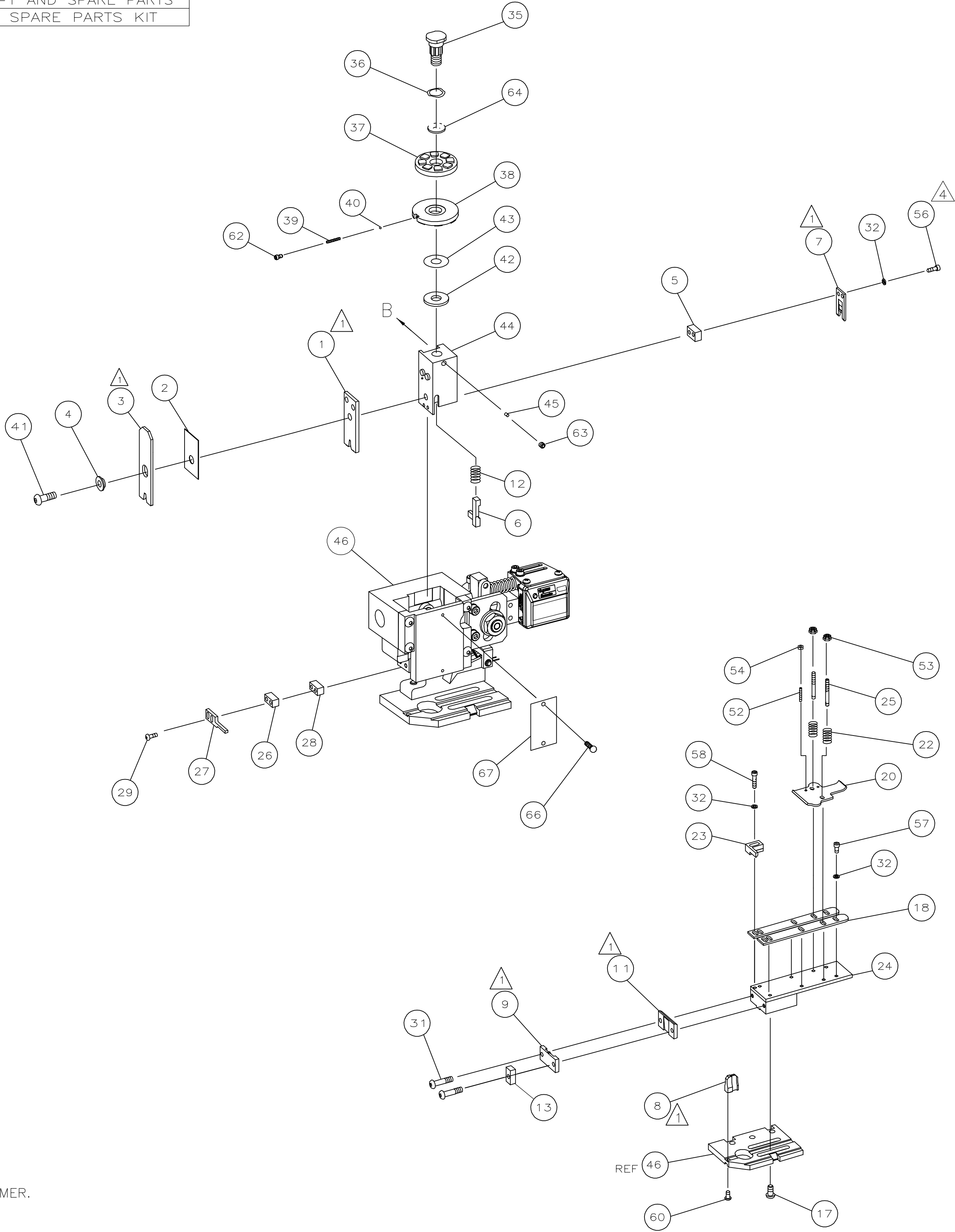
458638-3

LAYOUT

L1339794

A

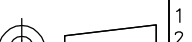
VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



LOC		DIST		REVISIONS			
A		66		F	LTR	DESCRIPTION	DATE
				B		ECR-07-007952	4-2007
				MY	TE		

-	1	1	1339794	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	72
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					70
					69
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-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	58
-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
-	2	2	1-18023-1	SCR,SHC(M4X10)SLUG BLADE	56
					55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	1-690451-7	SPACER, STRIPPER	28
-	1	1	240639-3	STRIPPER	27
-	1	1	1-690451-2	SPACER, STRIPPER	26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
-	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-2	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
					16
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					14
-	1	1	690481-3	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240644-1	PLATE, REAR SHEAR	11
					10
-	1	1	690482-5	PLATE, FRONT SHEAR	9
1	2	1	3-1333215-0	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	8-455892-3	HOLD DOWN, TERMINAL	6
-	1	1	3-240641-4	SPACER, SLUG BLADE	5
-	1	1	2-238009-3	SPACER, BLOCK CRIMPER	4
1	2	1	8-456134-7	CRIMPER, INSULATION	3
-	1	1	455888-8	SPACER, CRIMPER	2
1	2	1	1-456404-8	CRIMPER, WIRE	1
-77	-71	-1	PART NO	DESCRIPTION	ITEM NO

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THIS DRAWING IS A CONTROLLED DOCUMENT.				DWG L1LOFHOUSE		130CT05		tyco <i>Electronics</i>		Tyco Electronics Corporation Harriaburg, PA 17105-3608	
				CHK							
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD F BACKHURST		130CT05		NAME		END FEED HD-I APPLICATOR	
		0 PLC ± -		PRODUCT SPEC				SIZE		CAGE CODE	
		1 PLC ± -		APPLICATION SPEC				DRAWING NO		RESTRICTED TO	
		2 PLC ± -						A1		00779	
		3 PLC ± -						C=		1339794	
		4 PLC ± -									
ANGLES		± -									
FINISH				WEIGHT							
MATERIAL											
				CUSTOMER DRAWING				SCALE		SHEET 1 of 1	
										REV B	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1339794-1](#)