

4

3

2

1

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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
CM	53	A	REVISED PER ECR-15-003328	03-30-15	SC KD

3-DIMENSIONAL MODEL  
NTS

NOTES

1. TO BE USED WITH UNIVERSAL MATE-N-LOK2 PLUGS AND CAPS.

AMP LOGO LOCATION.

Technical drawing of the keying plug showing dimensions and features:

- Overall length: 23.37
- Outer diameter (left):  $\phi 2.49$
- Inner diameter (left):  $\phi 1.65$
- Inner diameter (right):  $\phi 1.78$
- Outer diameter (right):  $\phi 2.49$
- Feature: KNOCK-CUT MARKS (2)
- Feature: AMP LOGO LOCATION (indicated by a triangle symbol)

794369-1  
PART NUMBER

MM	IN
23.37	.920
2.49	.098
1.78	.070
1.65	.065
0.13	.005
MM	IN

CONVERSION TABLE

**METRIC**

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	K. WHITAKER	5-21-97		TE Connectivity		
DIMENSIONS:		CHK	R. SWING	5-21-97		NAME KEYING PLUG, MINI UNIVERSAL MATE-N-LOK TM		
mm		APVD	R. ORSTAD	5-21-97				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	108-1693			SIZE	A2	CAGE CODE
0 PLC ± -		APPLICATION SPEC	114-1111		DRAWING NO	C=794369		RESTRICTED TO
1 PLC ± -		WEIGHT	-		SCALE	10:1		SHEET
2 PLC ± 0.13		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1
3 PLC ± -		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1
4 PLC ± -		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1
ANGLES ± 0° 30'		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1
FINISH		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1
MATERIAL		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1
NYLON, UL 94V-0, NATURAL		CUSTOMER DRAWING		SCALE	10:1		SHEET	1 of 1

1471-9 (3/11)

794369

B

A

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