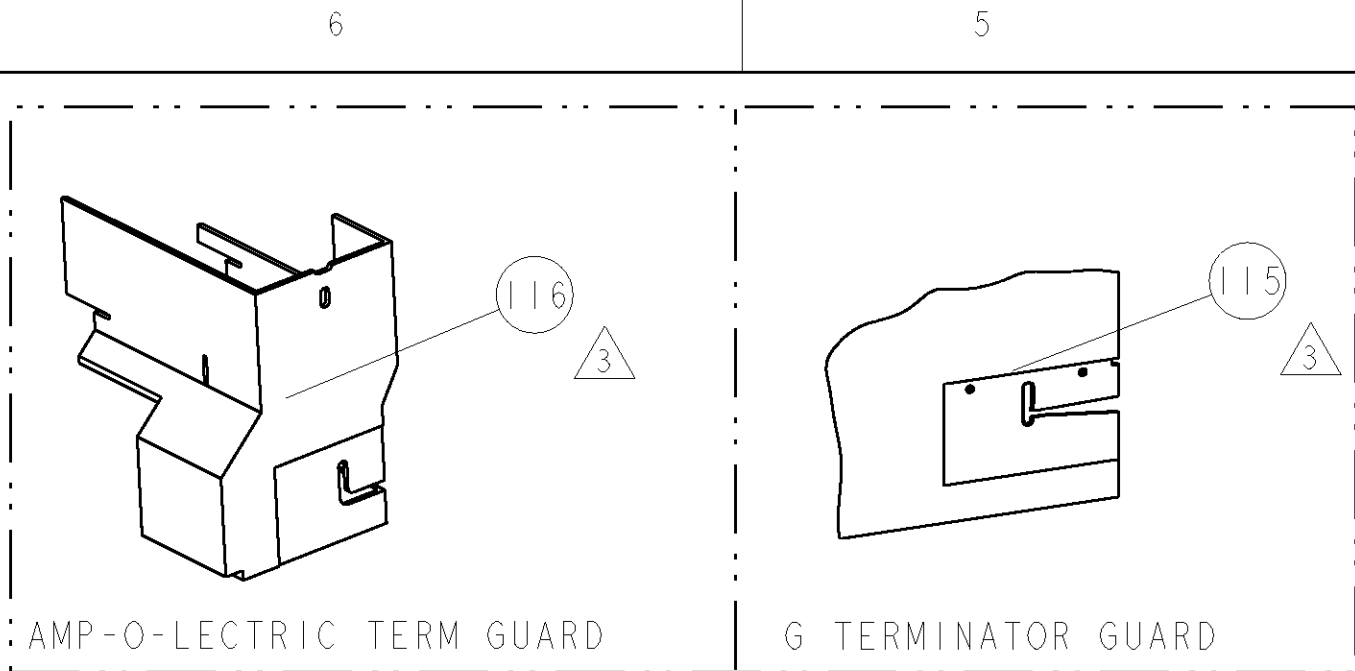


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855320-1	2	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855320-2	2	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855320-3	2	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1855320-6	2	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1855320-7	2	-	-	-	SPARE PARTS

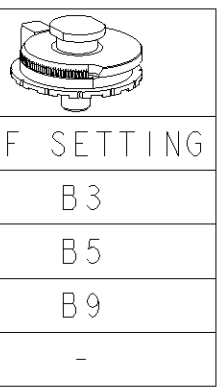
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4. APPLICATOR WAS NOT QUALIFIED AND WAS ACCEPTED BY THE CUSTOMER.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TE PN		CRISTEK PN		CRISTEK TERMINAL - TE CRIMP SPECS		REF SETTING
1949478	221-U000			CRIMP HEIGHT	WIRE SIZE	
1949481	221-5000			0.53±0.03mm[.021±.001]	24AWG	B3
-	-			0.51±0.03mm[.020±.001]	26AWG	B5
-	-			0.46±0.03mm[.018±.001]	28AWG	B9
-	-			-	-	-
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-	WIRE	0.84mm [.033]	F	28-24 AWG	
-	-	INSUL	-	-	-	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE	
2.9 - 3.7mm	NONE	3.9mm	408-8040		458637-1	



THIS PRINT IS
PRELIMINARY
UNQUALIFIED PRODUCT
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	1-461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	1633031-1	ROD, THREADED	93
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	85
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	2-21008-9	SCR, SET, SELF LOCKING 1/4-20 X .250	75
-	1	1	1	1	-	690191-5	PLUG,NYLON	73
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-1	SCR, HEX HD CAP 8-32 X .375	59
-	1	1	1	1	-	1-694433-7	FEED PAWL	56
-	6	6	6	6	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	5-22282-5	SPRING, COMPRESSION	52
-	1	1	1	1	-	4-455892-1	HOLD DOWN, TERMINAL	51
-	1	1	1	1	-	1633399-2	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	879377-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-1	SHIM	38
-	1	1	1	1	-	879103-4	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	690786-4	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1633020-1	FINE ADJUST SCREW BLOCK	30
-	1	1	1	1	-	1633016-1	PLATE,STRIP GUIDE	29
-	2	2	2	2	-	22281-8	SPRING, COMPRESSION	27
-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	679754-1	STOCK DRAG ASSEMBLY	25
-	1	1	1	1	-	1633013-6	STRIP GUIDE, REAR	24
-	1	1	1	1	-	1633015-1	FRONT STRIP GUIDE	23
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	691353-1	STRIPPER	19
-	1	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-690461-7	STOP, SHEAR	11
-	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	904223-1	FLOATING	9
1	1	1	1	1	-	1633572-2	ANVIL, WIRE	8
-	1	1	1	1	-	2-240641-3	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456400-9	CRIMPER, WIRE PREMIUM	1

-77						-6	-3	-2	-1	U/M	PART NO	DESCRIPTION				ITEM NO			
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DIMENSIONS: INCHES												TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME			
												8 PLC ±.01 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±.1°				FINE ADJUST SIDE FEED HDM APPLICATOR			
MATERIAL												WEIGHT				SIZE			
-												-				A 00779 C=1855320			
CUSTOMER DRAWING												SCALE				SHEET			
												3:5				1 OF 2			
																REV 2			

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