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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-14-001875	10FEB2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

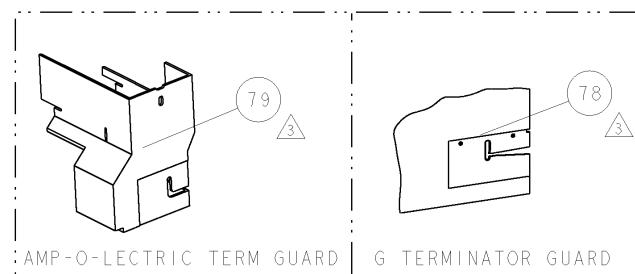
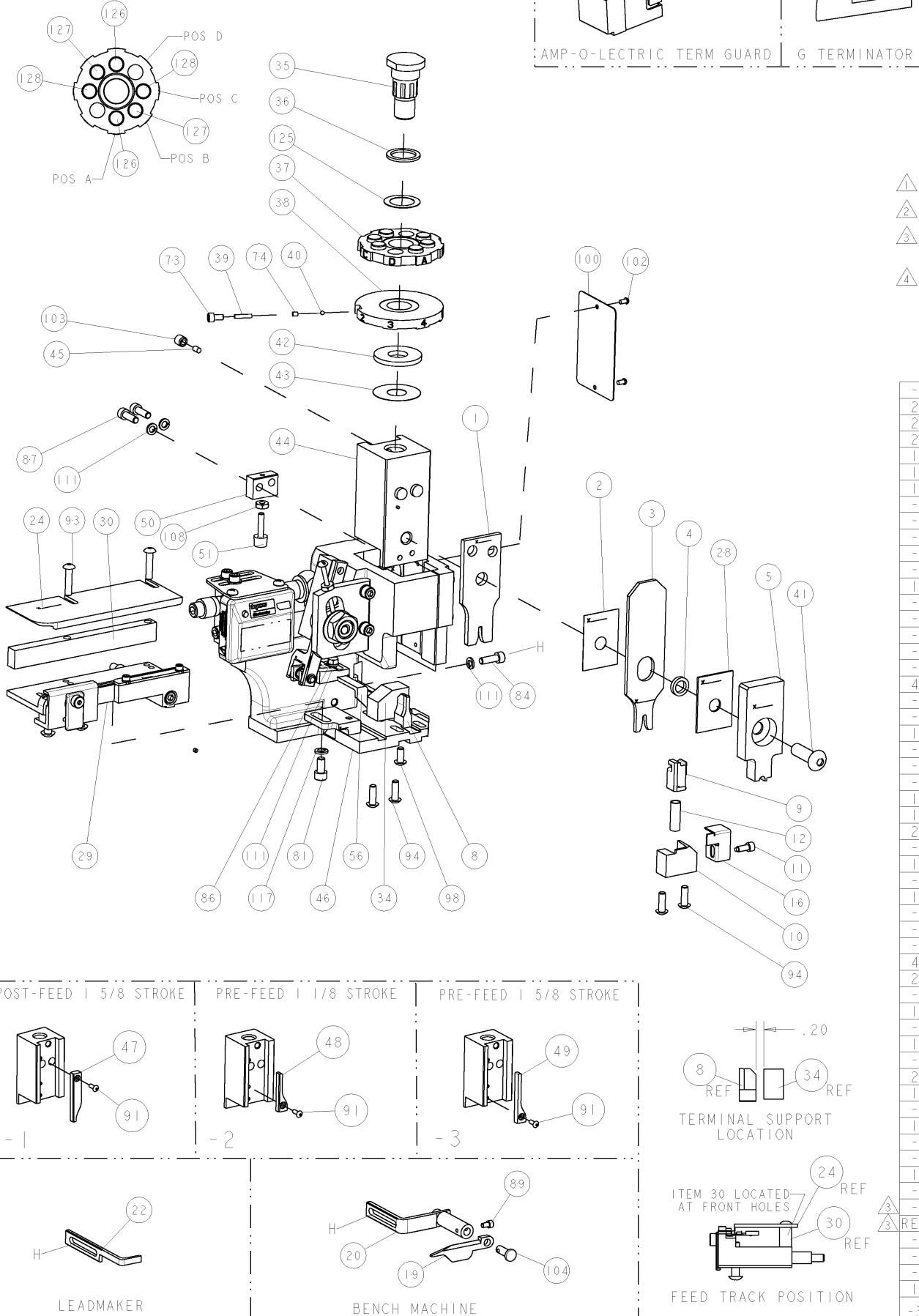
NUMBER 2151103-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852062
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852062

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1852062	
		SCALE		SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852062-1	A	122500-1	LEADMAKER	POST FEED
1852062-2	A	565435-5	BENCH MODEL K	PRE FEED
1852062-3	A	354500-1	BENCH MODEL G	PRE FEED



TERMINAL NAME: 2.3 UNSEALED RECEPTACLE CONTACT					
TYCO PN	-	AMP TERMINAL		AMP CRIMP SPECS	
1612892	-				
-	-	PAO LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.90±0.05mm [.035±.002]		0.5mm2 
-	-	B	.87±0.05mm [.034±.002]		0.5fmm2 
-	-	C	.81±0.05mm [.032±.002]		0.3mm2 
-	-	D	-		-
-	-	CRIMP		SIZE	TYPE
-	-				RANGE
-	-	WIRE	1.95mm [.077]		F
-	-	INSUL	2.54mm [.100]		O  1.1-1.2mm
TIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
4.5-5.5mm		114-5325-1	1.3mm	408-8040	458637-1

- ▲ RECOMMENDED SPARE PARTS
- ▲ GREASE LIGHTLY
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- ▲ SEE APPL. SPEC. FOR SPECIFIC WIRE DETAILS

-3 -1 -2 -1		PART NO.		DESCRIPTION		NO	
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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		tyco Electronics	
 ± 0.01		± 0.01 ± 0.01 ± 0.0001 ± 0.00001		R. KNEPPER		Harrisburg, PA 17105-3608	
		AP'D BY: R. BAILY		DATE: 19MAY2005		SIDE FEED HDM APPLICATOR	
		PRODUCT SPEC				-	
		APPLICATION SPEC				-	
		-				-	
MATERIAL:		FINISH:		WEIGHT:		SCALE: 3:5	
-		-		-		SHEET 1 OF 1 REV A	
CUSTOMER DRAWING							
CUSTOMER VIEWABLE ASSEMBLY							

Mouser Electronics

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[1852062-3](#)