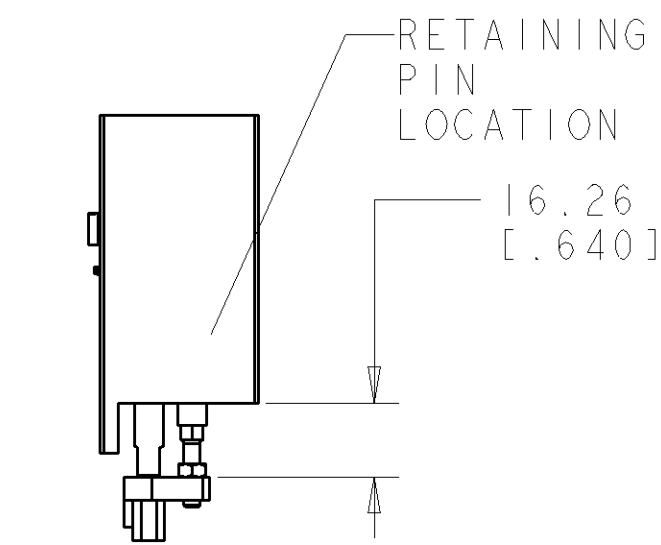
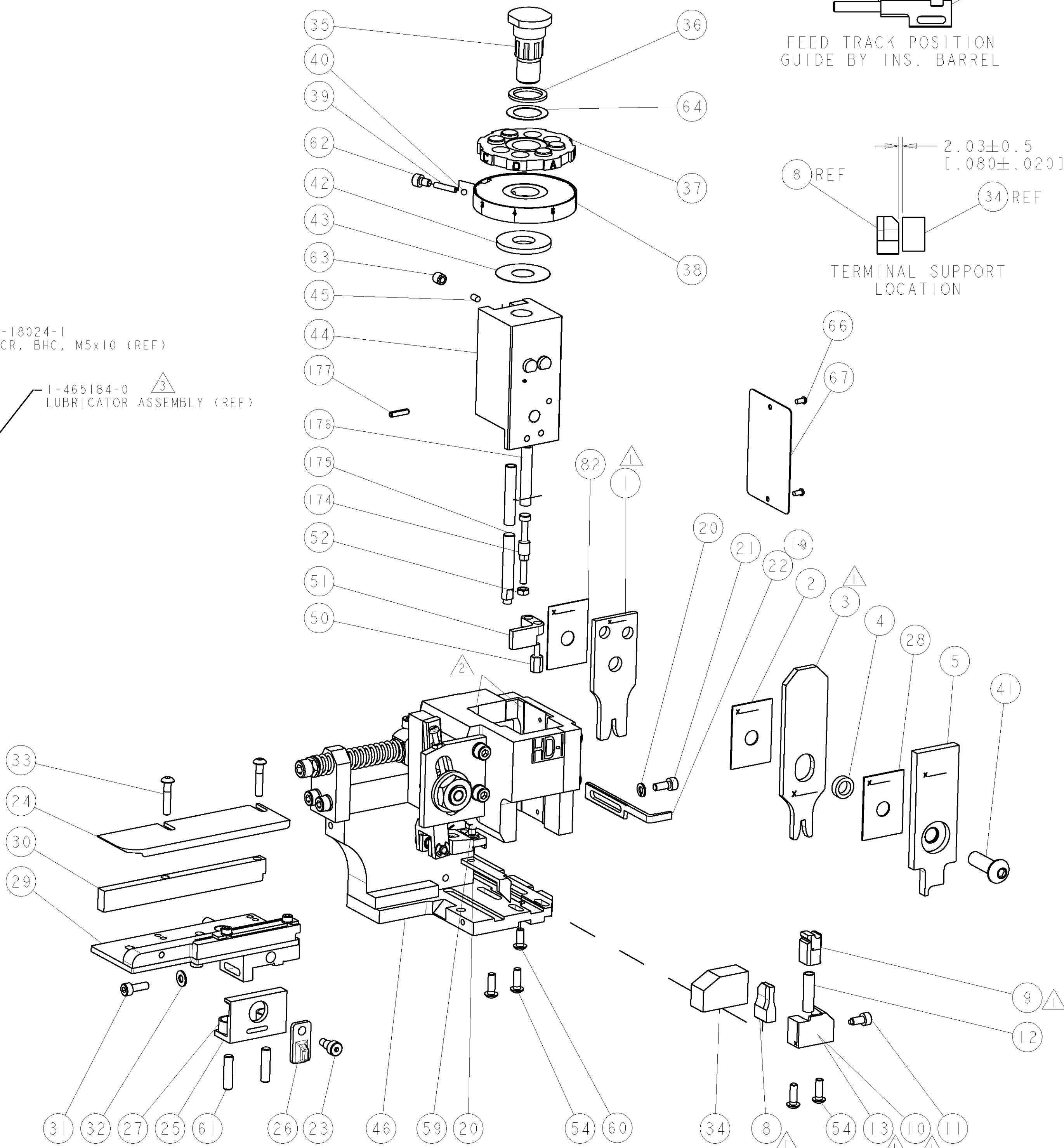
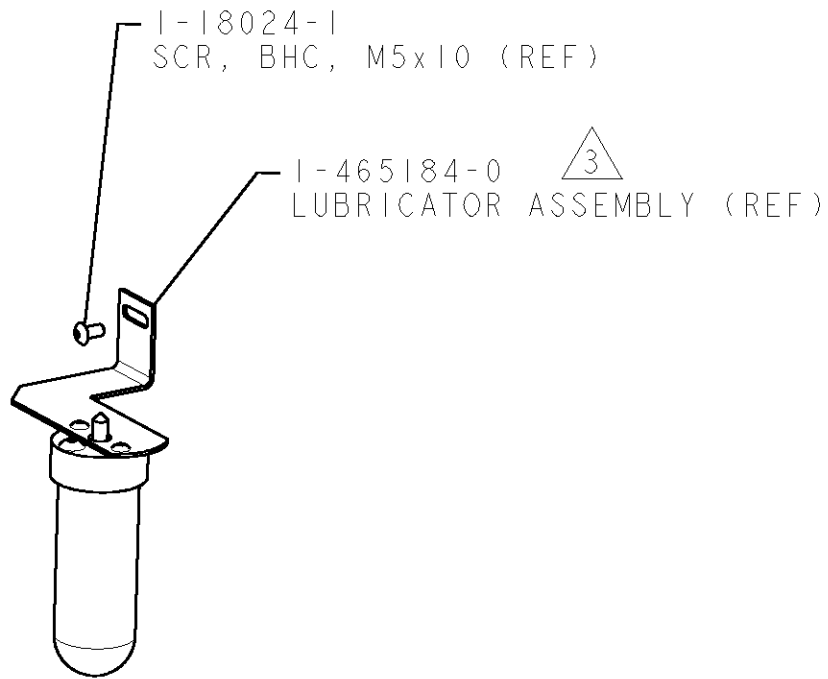


8				7			
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PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION		
2114009-1		A	LEADMAKER	MECH POST FEED	CUTS CARRIER		
2114009-2		A	BENCH	MECH PRE FEED	CUTS CARRIER		
2114009-6		A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER		
7-2114009-1		A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS		
7-2114009-2		A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS		
7-2114009-6		A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS		
7-2114009-7		A	-	-	SPARE PARTS KIT		

CRIMP DATA		DELPHI TERMINAL		DELPHI CRIMP SPECS	
TERMINAL NAME: TAXI TERMINAL					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.59 [1.02 IN]	F	0.5-0.8mm ²		
INSUL	3.18 [1.25 IN]	F	2.10-3.10 [1.083-1.122 IN]		
WIRE STRIP LENGTH 2.00-3.00 [1.078-1.118 IN]			APPL INSTRUCTIONS 408-8322		
TERMINAL APPL SPEC		NONE	-		FEED 12.45 [1.490 IN]
TERMINALS APPLIED					
TE PN		M.F.R		-	-
2082126-1		12020346		-	-
-		-		-	-
-		-		-	-
-		-		-	-
-		-		-	-
WIRE SIZE		CRIMP HEIGHT		PIN PN & LENGTH [IN]	
0.80mm ²		1.40 ±0.05 [1.055 ±.002 IN]		2-354779-0 [1.3090]	
0.50mm ²		1.30 ±0.05 [1.051 ±.002 IN]		3-354779-1 [1.3145]	
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			

- △ RECOMMENDED SPARE PARTS.
- △ GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



HOLDDOWN SET-UP

SET UP GAGE
458637-3

LOC	DIST	REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		RELEASED	03JUN2009

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	1338683-5	FEED PAWL	56
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1	2-1752354-0	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM, (SIDE FEED)	44
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-3	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	9-1633139-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	4-238011-5	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1633804-2	CRIMPER, INSULATION F	3
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	2	1	1	1	6-1633588-8	CRIMPER, WIRE	1

-77 -76 -72 -71 -6 -2 -1							PART NO		DESCRIPTION				ITEM NO																						
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DIMENSIONS: mm [IN] 											CHKD	21APR2009																							
											TOLERANCES UNLESS OTHERWISE SPECIFIED:											APPROVED	21APR2009		NAME	SIDE FEED HDI APPLICATOR									
9 PLC ±.001 2 PLC ±.001 3 PLC ±.001 4 PLC ±.001 ANGLES ±.001											PRODUCT SPEC	-		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO																		
											APPLICATION SPEC	-																							
											MATERIAL											FINISH	-		WEIGHT	-		CUSTOMER DRAWING	SCALE	3:5	SHEET	1	OF	REV	A
											-											-	-		-	-		-	-	-	-	-	-	-	-

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