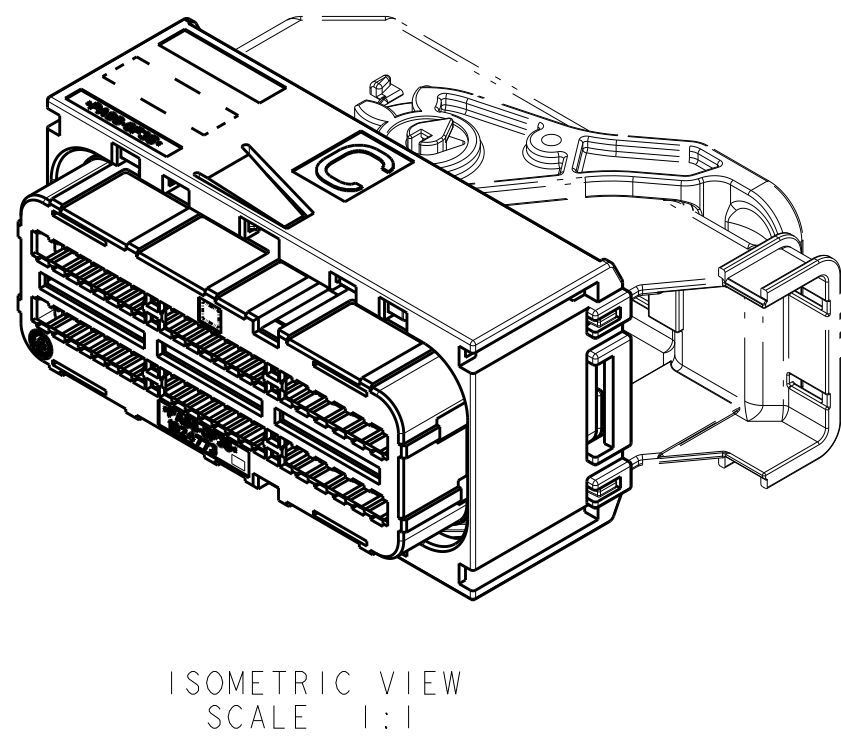
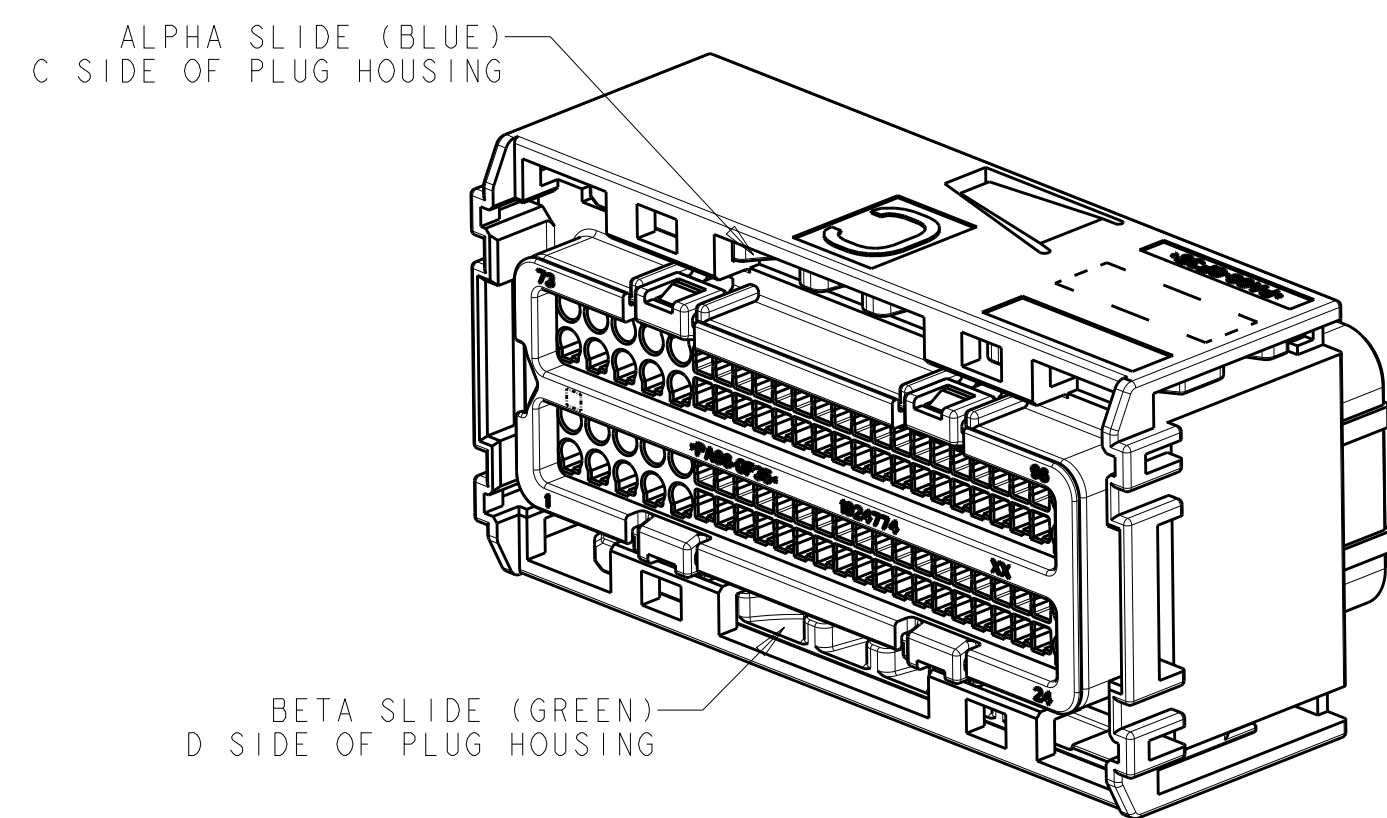


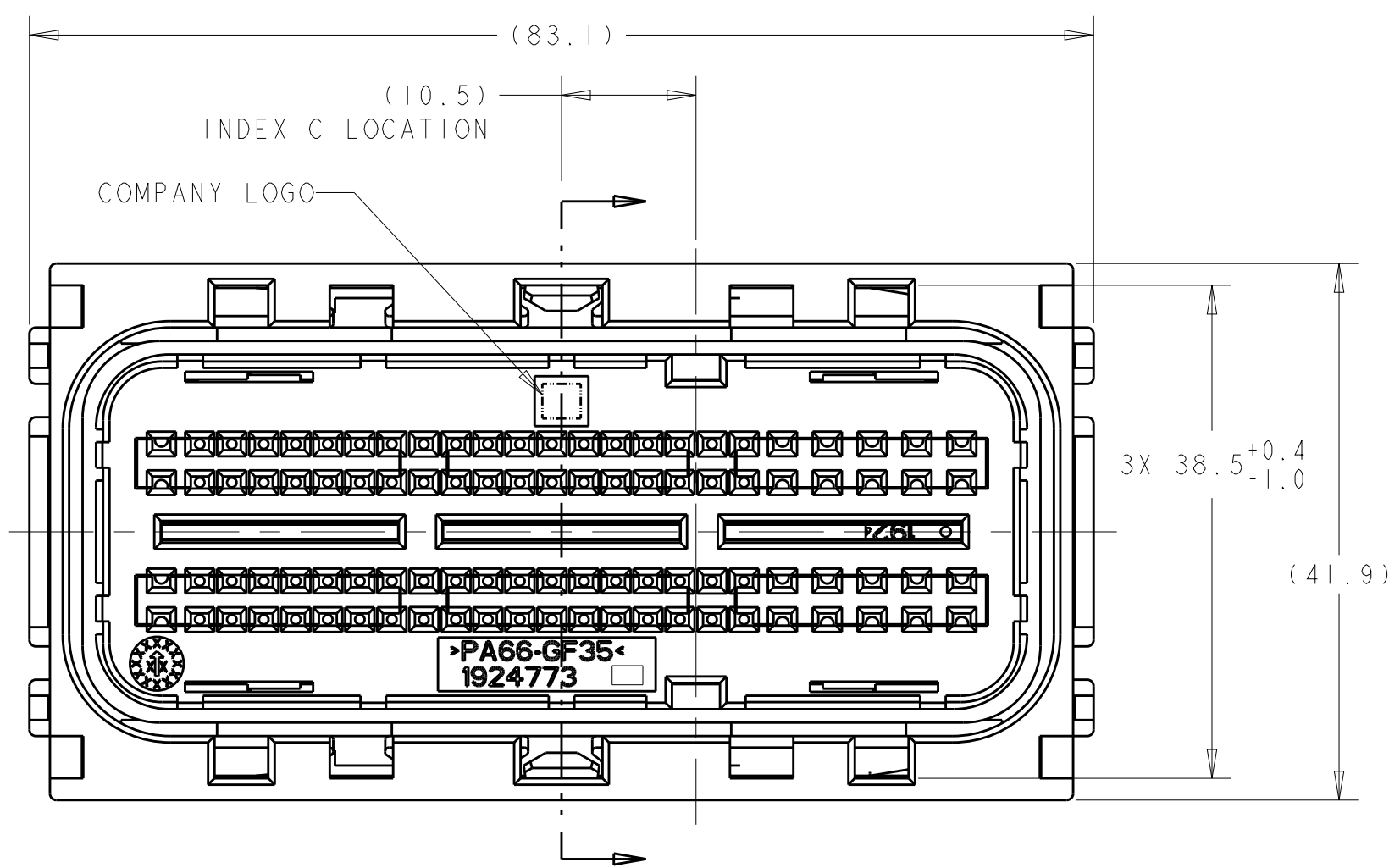
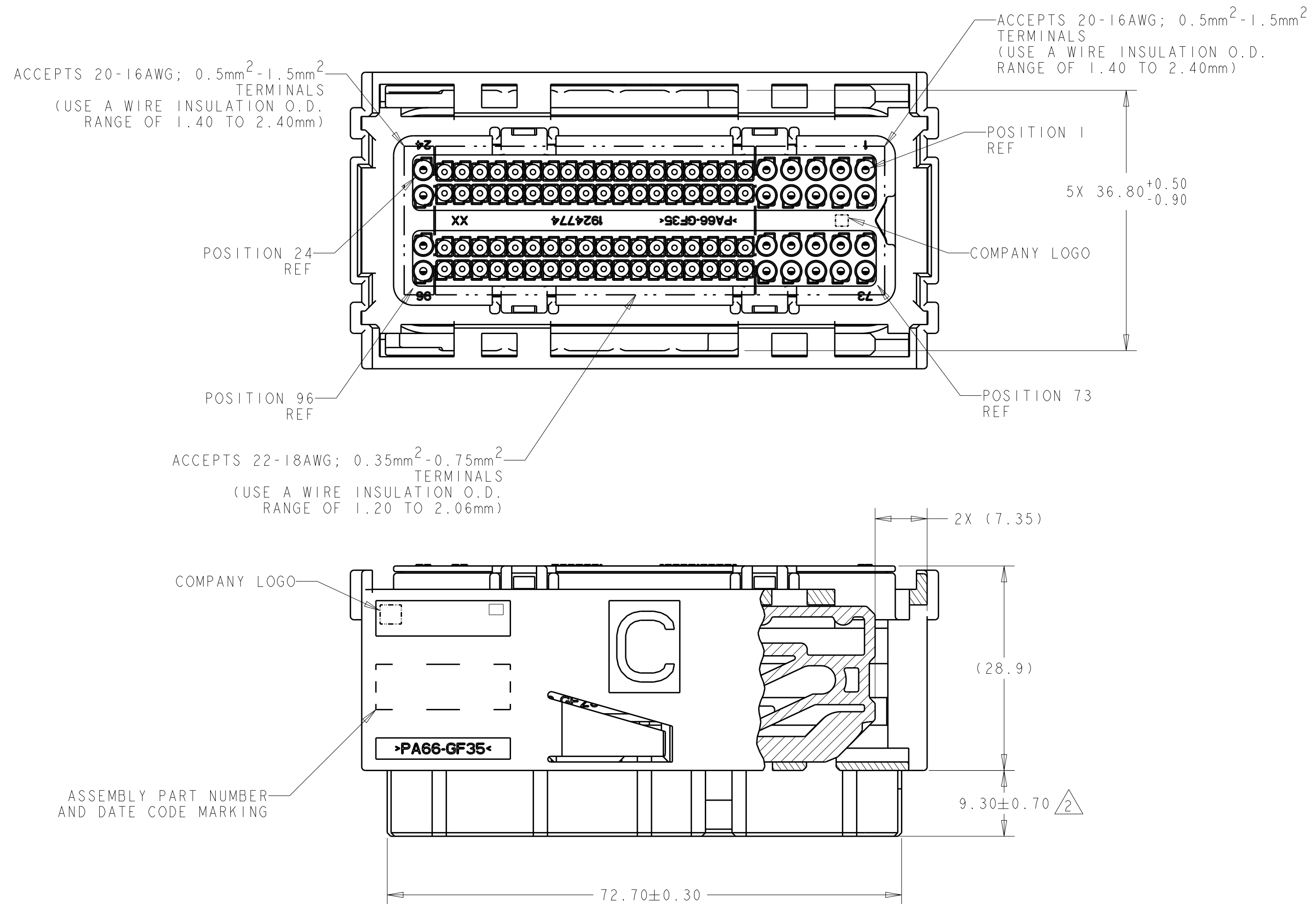
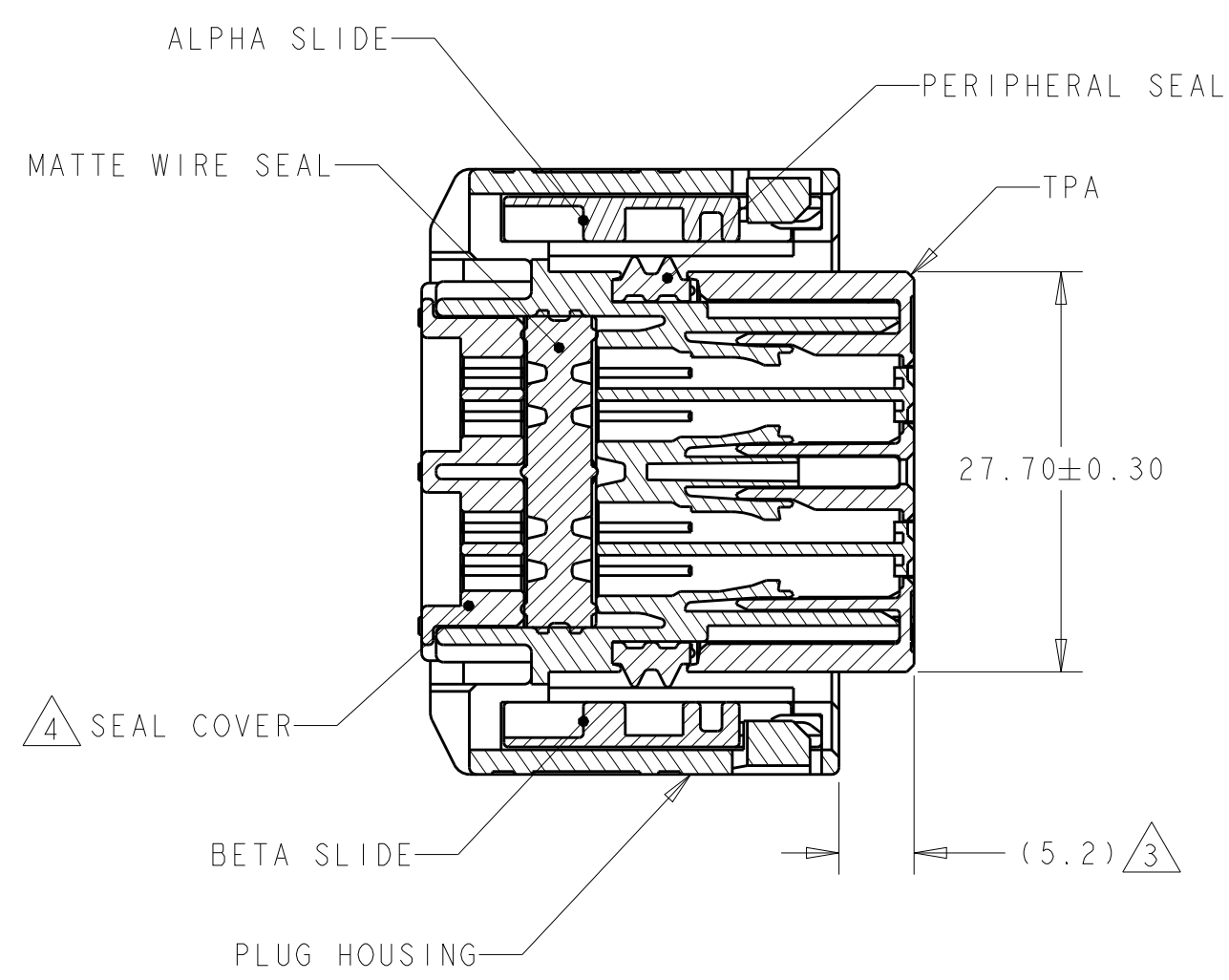


RIGHT EXIT PLUG ASSEMBLY SHOWN
WITH OPTIONAL
WIRE DRESS ASSEMBLY
(MUST BE PURCHASED SEPARATELY)
SCALE 1:1



(METHOD FOR IDENTIFYING EXIT ORIENTATION)

1. PLUG HOUSING AND SEAL COVER: NYLON 6/6, BLACK.
TPA: NYLON 6/6, COLOR - SEE TABLE.
MATE WIRE SEAL: SILICONE, LIGHT BLUE.
PERIPHERAL SEAL: SILICONE, GREEN.
ALPHA SLIDE: NYLON 6/6, BLUE.
BETA SLIDE: NYLON 6/6, GREEN.
2. TPA SHOWN IN PRE-LATCHED, AS SHIPPED, POSITION.
3. TPA SHOWN IN CLOSED POSITION.
4. SEE TABLE ON SHEET 2 FOR SEAL COVER PIN OUT CONFIGURATION.
5. PLUG ASSEMBLY MATES WITH TYCO ELECTRONICS INTERFACE DRAWING 1924771-INT, POLARIZATION C.
6. PLUG ASSEMBLY WILL ACCEPT THE FOLLOWING GET TERMINAL PART NUMBERS:
1393364-1 (GOLD 22AWG; 0.35mm²)
1393365-1 (GOLD 18-20AWG; 0.75mm²-0.5mm²)
1924878-1 (TIN/SILVER 22AWG; 0.35mm²)
1924879-1 (TIN/SILVER 18-20AWG; 0.75mm²-0.5mm²)
1924782-1 (TIN/SILVER 1.0mm²)
1924880-1 (TIN/SILVER 16AWG; 1.5mm²)
7. WIRE DRESS ASSEMBLY MUST BE INSTALLED ONTO PLUG ASSEMBLY WITH LEVER IN LOCKED POSITION.
8. APPLICATION SPEC'S: 408-10229, 408-10230.
9. NOTE DELETED.
10. FORCE TO SEAT TPA COMPONENT FROM PRE-SET TO LOCKED (FULLY LOADED W/ TERMINALS) TO BE 83N MAX.
11. FORCE TO MOVE TPA FROM FULLY LOCKED TO PRE-SET TO BE 115N MAX.
FLAT BLADE SCREWDRIVER SUGGESTED FOR REMOVAL OF TPA.

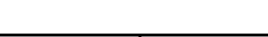


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C6	REVISED PER ECO-17-007961	01JUN2017	DD	GK
	C7	REV PER ECO-17-010568	20JUL2017	RGV	GM
	C8	REV PER ECO-17-018250	13DEC2017	JMS	GK
	C9	REVISED PER ECO-18-003252	02MAR2018	JMS	GK

0 - 16AWG; 0.5mm ² - 1.5mm ²
RE INSULATION O.D.
(1.40 TO 2.40mm)

36.80^{+0.50}_{-0.90}

SEE TABLE, SH 2	TAN	C	2-1924941-2
SEE TABLE, SH 2	TAN	C	2-1924941-1
SEE TABLE, SH 2	TAN	C	2-1924941-0
SEE TABLE, SH 2	TAN	C	1-1924941-9
SEE TABLE, SH 2	TAN	C	1-1924941-8
SEE TABLE, SH 2	TAN	C	1-1924941-7
SEE TABLE, SH 2	TAN	C	1-1924941-6
SEE TABLE, SH 2	TAN	C	1-1924941-5
SEE TABLE, SH 2	TAN	C	1-1924941-4
SEE TABLE, SH 2	TAN	C	1-1924941-3
SEE TABLE, SH 2	TAN	C	1-1924941-2
SEE TABLE, SH 2	TAN	C	1-1924941-1
SEE TABLE, SH 2	TAN	C	1-1924941-0
SEE TABLE, SH 2	TAN	C	1924941-9
SEE TABLE, SH 2	TAN	C	1924941-8
SEE TABLE, SH 2	TAN	C	1924941-7
SEE TABLE, SH 2	TAN	C	1924941-6
SEE TABLE, SH 2	TAN	C	1924941-5
SEE TABLE, SH 2	TAN	C	1924941-4
SEE TABLE, SH 2	TAN	C	1924941-3
SEE TABLE, SH 2	TAN	C	1924941-2
SEE TABLE, SH 2	TAN	C	1924941-1
ALL OPEN	TAN	C	1924941-1
BLOCKED CIRCUITS	TPA COLOR	INDEX REF	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. J. HARDY 29NOV2007 CHK A. J. VASSINDER 03DEC2007 APP'D A. J. VASSINDER 03DEC2007		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: PRODUCT SPEC TYPED APPLICATION SPEC		NAME PLUG ASSEMBLY, 96 POSITION, INDEX C - RIGHT EXIT, SEALED, GPEC II	
MATERIAL 		FINISH 		SIZE / CASE CODE / DRAWING NO A100779 / C=1924941	
WEIGHT CUSTOMER DRAWING		RESTRICTED TO		SCALE 2:1 SHEET 1 OF 2 REV C	

[illegible]

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