

CENTERLINE OF PIN IN AREA SHOWN  
NOT TO VARY FROM CENTERLINE  
OF PIN AT DATUM -E- BY  
MORE THAN (0.20)/.008 IN ANY DIRECTION

DIM. W  
TYP. REF.

DIM. X  
TYP.  $(\pm 1.02)$   
 $\pm .040$

DIM. G  
GOLD

R (0.64)  
.025  
TYP.

DIM. L  
TYP. REF.

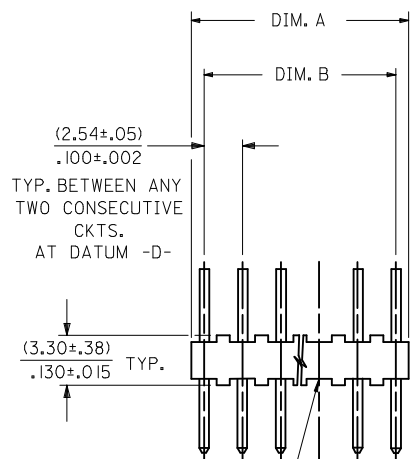
DIM. Y  
TYP.  $(\pm .51)$   
 $\pm .020$

DIM. T  
TIN

DIM. Z  
TYP. REF.

(1.18 $\pm$ 0.25)  
.047 $\pm$ .010 TYP.

(1.3)  
.05  
CENTERLINE OF PIN IN AREA SHOWN  
NOT TO VARY FROM CENTERLINE  
OF PIN AT DATUM -D- BY  
MORE THAN (0.13)/.005 IN ANY DIRECTION



OPTIONAL VOIDED CIRCUIT  
SEE CHART FOR LOCATION

(2.54 $\pm$ .05) / .100 $\pm$ .002 TYP. NON-ACCUM.  
(1.02 $\pm$ .05) / .040 $\pm$ .002 DIA HOLE TYP.

PCB LAYOUT: COMPONENT SIDE  
TYPICAL PCB THICKNESS: (1.57)/.062

# NOTES:

1. MATERIAL: NYLON, UL 94V-0, COLOR: WHITE
2. FINISH:
  - (241) SELECT GOLD: 0.00051/.000020 MIN.  
SELECT TIN: 0.00254/.000100 MIN.  
OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
  - (197) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN.  
OVER 0.00127/.000050 MIN. NICKEL OVERALL.
3. PARTS CONFORM TO PRODUCT SPECIFICATION PS-10-07.
4. PACKAGING INFORMATION: SEE LEGEND.
5. PINS MUST CONFORM TO SOLDERABILITY SPECIFICATION SMES-152.
6. PIN PUSHOUT FORCE: 2 LBS. MIN.
7. PARTS ARE STACKABLE END TO END AND SIDE TO SIDE ON (2.54)/.100 CENTERS.
8. PARTS CONFORM TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.
9. TEXT ON PART IS FOR REFERENCE ONLY. TEXT AND TEXT LOCATION MAY VARY DEPENDING ON PART NUMBER AND/OR TOOL.

A-4094-N \* \* \*- \*  
NO. OF CKTS.

VERSION  
LETTER CHANGES WHEN PIN  
NO. OR PRESS DIM. CHANGES.

PLATING CODE  
SEE NOTE 2

VOID CODE  
BLANK = NO VOIDS  
NO. = CIRCUIT NO. VOIDED  
MULTIPLE VOIDS START WITH 51

| SECONDARY OPERATIONS |                         |
|----------------------|-------------------------|
| CODE                 | PACKAGE                 |
| BLANK                | BULK PER<br>PK-4094-001 |

NOTE 9 ADDED  
EC NO: UCP2017-2793  
DRAWINGS  
CHKD: 2017/06/29  
APPR: ISHWARG  
2017/07/28  
REV  
AE3

QUALITY  
SYMBOLS  
=0  
=0  
=0

GENERAL TOLERANCES  
(UNLESS SPECIFIED)

|          | mm         | INCH       |
|----------|------------|------------|
| 4 PLACES | $\pm$ ---  | $\pm$ ---  |
| 3 PLACES | $\pm$ ---  | $\pm$ .005 |
| 2 PLACES | $\pm$ 0.13 | $\pm$ .01  |
| 1 PLACE  | $\pm$ 0.25 | $\pm$ ---  |
| 0 PLACE  | $\pm$ ---  | $\pm$ ---  |

ANGULAR  $\pm 1/2^\circ$   
DRAFT WHERE APPLICABLE  
MUST REMAIN  
WITHIN DIMENSIONS

DIMENSION STYLE  
MM/IN

DRAWN BY DATE  
KSS 1984/09/10

CHECKED BY DATE  
NP 1984/09/10

APPROVED BY DATE  
FSMITH 2014/08/05

MATERIAL NO.  
SEE CHART

SIZE  
C

SCALE  
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INCH

DESIGN UNITS  
INCH

THIRD ANGLE  
PROJECTION

TITLE  
WAFER ASSY FLAT MINI KK  
(4030 WITH BENT PINS)  
4094 SERIES DRAWING

DOCUMENT NO.  
SDA-4094

SHEET NO.  
1 OF 3

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX  
INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

|   |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   |   |   |
|---|---------------|------------|------------------|-----------------|----------------|----------------|--------|----------------|----------------|---|---|---|---|---|---|---|
|   | 13            | 12         | 11               | 10              |                | 9              | 8      | 7              | 6              | 5 | 4 | 3 | 2 | 1 |   |   |
| J | ENG. NO.      | PIN NO.    | DIM. L           | DIM. X          | DIM. Z         | DIM. Y         | DIM. W | DIM. G         | DIM. T         |   |   |   |   |   |   | J |
|   | A-4094-NA197  | 42663-0562 | (17.53)<br>.690  | (9.37)<br>.369  | (3.15)<br>.124 | (6.30)<br>.248 | 90°    | N/A            | OVERALL        |   |   |   |   |   |   |   |
| I | A-4094-NA241  | 42663-0563 | (17.53)<br>.690  | (9.37)<br>.369  | (3.15)<br>.124 | (6.30)<br>.248 | 90°    | (5.08)<br>.200 | (3.43)<br>.135 |   |   |   |   |   |   | I |
|   | A-4094-NAJ197 | 42663-0862 | (21.34)<br>.840  | (10.13)<br>.399 | (4.09)<br>.161 | (8.41)<br>.331 | 90°    | N/A            | OVERALL        |   |   |   |   |   |   |   |
| I | A-4094-NAP197 | 42663-0562 | (17.53)<br>.690  | (8.48)<br>.334  | (3.78)<br>.149 | (6.55)<br>.258 | 90°    | N/A            | OVERALL        |   |   |   |   |   |   | I |
|   | A-4094-NBT197 | 42663-0182 | (12.70)<br>.500  | (6.38)<br>.251  | (2.79)<br>.110 | (4.78)<br>.188 | 90°    | N/A            | OVERALL        |   |   |   |   |   |   |   |
| H | A-4094-NDS197 | 42663-1182 | (25.40)<br>1.000 | (17.00)<br>.669 | (3.38)<br>.133 | (6.30)<br>.248 | 90°    | N/A            | OVERALL        |   |   |   |   |   |   | H |
|   |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   |   |   |
| G |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   | G |   |
|   |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   |   |   |
| F |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   | F |   |
|   |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   |   |   |
| E |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   | E |   |
|   |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   |   |   |
| D |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   | D |   |
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| C |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   | C |   |
|   |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   |   |   |
| B |               |            |                  |                 |                |                |        |                |                |   |   |   |   |   | B |   |
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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 13            | 12              | 11           | 10             | 9            | 8             | 7               | 6             | 5              | 4             | 3               | 2 | 1 |   |   |
| J                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | A-4094-NA197  |                 | A-4094-NA241 |                |              | A-4094-NAJ197 |                 | A-4094-NAP197 |                | A-4094-NBT197 |                 |   |   | J |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | PART NO.      | ENG. NO.        | PART NO.     | ENG. NO.       | VOID CIRCUIT | PART NO.      | ENG. NO.        | PART NO.      | ENG. NO.       | PART NO.      | ENG. NO.        |   |   |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-202I    | A-4094-2A197    | 22-12-202I   | A-4094-2A 241  |              |               | A-4094-2AJ197   | 22-05-3022    | A-4094-2AP197  | 22-05-3020    | A-4094-2BT197   |   |   |   |   |
| I                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 22-05-203I    | A-4094-3A197    | 22-12-203I   | A-4094-3A 241  |              | 22-05-3038    | A-4094-3AJ197   | 22-05-3032    | A-4094-3AP197  | 22-05-3030    | A-4094-3BT197   |   | I |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-204I    | A-4094-4A197    | 22-12-204I   | A-4094-4A 241  |              | 22-05-3048    | A-4094-4AJ197   | 22-05-3042    | A-4094-4AP197  | 22-05-3040    | A-4094-4BT197   | H |   |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-205I    | A-4094-5A197    | 22-12-205I   | A-4094-5A 241  |              | 22-05-3058    | A-4094-5AJ197   | 22-05-3052    | A-4094-5AP197  | 22-05-3050    | A-4094-5BT197   |   |   | H |   |
| H                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 22-05-206I    | A-4094-6A197    | 22-12-206I   | A-4094-6A 241  |              | 22-05-3068    | A-4094-6AJ197   | 22-05-3062    | A-4094-6AP197  | 22-05-3060    | A-4094-6BT197   |   | G |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-207I    | A-4094-7A197    | 22-12-207I   | A-4094-7A 241  |              | 22-05-3078    | A-4094-7AJ197   | 22-05-3072    | A-4094-7AP197  | 22-05-3070    | A-4094-7BT197   | G |   |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-208I    | A-4094-8A197    | 22-12-208I   | A-4094-8A 241  |              | 22-05-3088    | A-4094-8AJ197   | 22-05-3082    | A-4094-8AP197  | 22-05-3080    | A-4094-8BT197   |   |   | F |   |
| G                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 22-05-209I    | A-4094-9A197    | 22-12-209I   | A-4094-9A 241  |              | 22-05-3098    | A-4094-9AJ197   | 22-05-3092    | A-4094-9AP197  | 22-05-3090    | A-4094-9BT197   |   | F |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-210I    | A-4094-10A197   | 22-12-210I   | A-4094-10A 241 |              | 22-05-3108    | A-4094-10AJ197  | 22-05-3102    | A-4094-10AP197 | 22-05-3100    | A-4094-10BT197  | E |   |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-211I    | A-4094-11A 197  | 22-12-211I   | A-4094-11A 241 |              | 22-05-3118    | A-4094-11AJ 197 | 22-05-3112    | A-4094-11AP197 | 22-05-3110    | A-4094-11BT 197 |   |   | D |   |
| F                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 22-05-212I    | A-4094-12A197   | 22-12-212I   | A-4094-12A241  |              | 22-05-3128    | A-4094-12AJ197  | 22-05-3122    | A-4094-12AP197 | 22-05-3120    | A-4094-12BT197  |   | D |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-213I    | A-4094-13A197   | 22-12-213I   | A-4094-13A241  |              | 22-05-3138    | A-4094-13AJ197  | 22-05-3132    | A-4094-13AP197 | 22-05-3130    | A-4094-13BT197  | C |   |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-214I    | A-4094-14A197   | 22-12-214I   | A-4094-14A241  |              | 22-05-3148    | A-4094-14AJ197  | 22-05-3142    | A-4094-14AP197 | 22-05-3140    | A-4094-14BT197  |   |   | C |   |
| E                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 22-05-215I    | A-4094-15A197   | 22-12-215I   | A-4094-15A241  |              | 22-05-3158    | A-4094-15AJ197  | 22-05-3152    | A-4094-15AP197 | 22-05-3150    | A-4094-15BT197  |   | B |   |   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 22-05-216I    | A-4094-16A197   | 22-12-216I   | A-4094-16A241  |              | 22-05-3168    | A-4094-16AJ197  | 22-05-3162    | A-4094-16AP197 | 22-05-3160    | A-4094-16BT197  | B |   |   |   |
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| <div><div><div>SEE SHEET 1</div><div>EC NO: UCP2017-2793</div><div>2017/06/29</div><div>DRWN:GES</div><div>CHKD:</div><div>APPR:ISHWARG</div><div>2017/07/28</div></div><div><div>REV</div><div>DESCRIPTION</div><div>QUALITY SYMBOLS</div></div></div> <div><div>GENERAL TOLERANCES (UNLESS SPECIFIED)</div><div><div>mm</div><div>INCH</div></div><div><div>4 PLACES ± --- ± ---</div><div>3 PLACES ± --- ±.005</div><div>2 PLACES ± 0.13 ±.01</div><div>1 PLACE ± 0.25 ± ---</div><div>0 PLACE ± --- ± ---</div></div><div><div>ANGULAR ±1/2°</div><div>DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</div></div><div><div>DIMENSION STYLE</div><div>MM/IN</div><div>DRAWN BY DATE</div><div>KSS 1984/09/10</div><div>CHECKED BY DATE</div><div>NP 1984/09/10</div><div>APPROVED BY DATE</div><div>FSMITH 2014/08/05</div></div><div><div>SCALE ---</div><div>DESIGN UNITS INCH</div><div>THIRD ANGLE PROJECTION</div></div><div><div>TITLE</div><div><div>WAFER ASSY FLAT MINI KK</div><div>(4030 WITH BENT PINS)</div><div>4094 SERIES DRAWING</div></div><div><div>molex</div><div>SDA-4094</div></div><div><div>MATERIAL NO.</div><div>SEE CHART</div></div><div><div>DOCUMENT NO.</div><div>SDA-4094</div></div><div><div>SHEET NO.</div><div>3 OF 3</div></div><div><div>THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION</div></div></div></div> |               |                 |              |                |              |               |                 |               |                |               |                 |   |   |   |   |
| tb_frame_C_P_AM_T<br>Rev. G 2012/01/11                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 12            | 11              | 10           | 9              | 8            | 7             | 6               | 5             | 4              | 3             | 2               | 1 |   |   |   |

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