

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

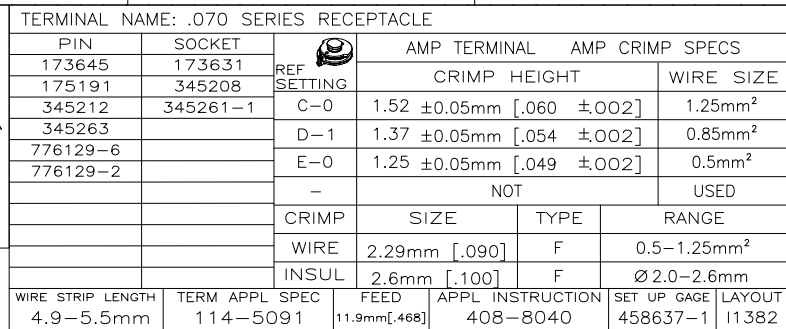
SCALE

SHEET OF

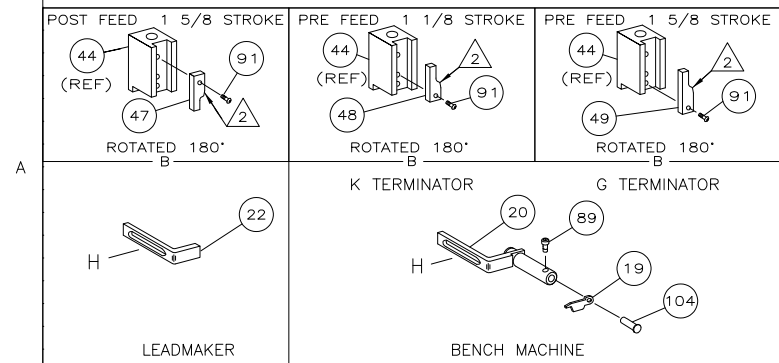
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING



		2				1			
		LOC	DIST	REVISIONS					
		A	66	IP	LTR	DESCRIPTION	DATE	DWN	APVD
				B1		ECR-08-009562	4-2008	MY	TE
-1	LEADMAKER			MECH POST FEED					
-2	BENCH MODEL K			MECH PRE FEED					
-3	BENCH MODEL G			MECH PRE FEED					
-77	SPARE PARTS KIT								



							129
							128
							127
							126
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	125
-	1	1	1	-	4088040	SF APPL INST 408-8040	124
							123
							122
							121
-	REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
-	REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
-	REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
-	1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
							114
-	REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
							112
-	4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
-	REF	REF	REF	-	21899-4	WASHER,FLAT(Ø 5/16)SCREW ADJ	110
							109
-	1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
-	REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
							106
							105
-	1	1	-	-	992031-1	PIN, CLEVIS	104
-	1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
-	2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
-	REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
							99
-	1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
-	REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
-	REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
-	REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
-	4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
-	2	2	2	-	2-21002-4	SCR,BHC(8-32x.75)R STP GDE	93
							92
-	1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
							90
-	1	1	-	-	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	89
							88
-	2	2	2	-	2-21000-8	SCR,SHC(8-32x.62)	87
-	1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
							85
-	1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
-	REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
-	REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
-	1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
-	REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	-	REF	-	-	455749-1	GUARD, WINDOW	79
-	REF	-	-	-	679532-1	INSERT, GUARD	78
-	1	1	1	-	854769-1	DEPRESSOR, PIN	77
-	1	1	1	-	21028-2	PIN, SPRING	76
-	1	1	1	-	1-22278-0	SPRING, HOLD DOWN	75
							74
							73
-	REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
-	REF	REF	REF	-	690517-1	SPACER	71
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
G						PARTS LIST	
	QTY REQD	PER ASSY					

	REF	REF	REF	—	22594-8	NUT,HEX(1/2-20)	70
	REF	REF	REF	—	240628-1	PLATE, ADJUSTMENT	69
	REF	REF	REF	—	240626-1	SHAFT, PIVOT	68
	REF	REF	REF	—	240633-1	BUSHING	67
	REF	REF	REF	—	455680-1	LEVER, INTERMEDIATE	66
	REF	REF	REF	—	240629-1	BLOCK, PIVOT	65
	REF	REF	REF	—	240632-2	SCREW, ADJ FEED ROD	64
	REF	REF	REF	—	240659-3	PIN, CAM ROLLER	63
	REF	REF	REF	—	240658-1	ROLLER, CAM	62
	REF	REF	REF	—	454398-2	ROD, FEED	61
	REF	REF	REF	—	454178-1	GUIDE, FEED ROD	60
	REF	REF	REF	—	454220-1	CAP, RAM	59
	REF	REF	REF	—	454485-1	HOUSING	58
							57
	1	1	1	—	458537-2	PAWL, FEED	56
	REF	REF	REF	—	240624-1	PIN, FEED FINGER	55
	REF	REF	REF	—	691499-1	SPRING, FEED FINGER	54
	REF	REF	REF	—	690541-1	HOLDER, FEED FINGER	53
	REF	REF	REF	—	455679-2	LEVER, TERMINAL FEED ARM	52
	1	1	1	—	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	—	690753-1	SPACER, TONKER	50
	1	—	—	—	690602-6	CAM, PRE-FEED 1 5/8 ST	49
	—	1	—	—	690602-5	CAM, PRE-FEED 1 1/8 ST	48
	—	—	1	—	690501-4	CAM, POST-FEED 1 5/8 ST	47
	1	1	1	—	459456-2	APPLICATOR, BASIC (SUBASSY)	46
	1	1	1	—	690191-1	PLUG, NYLON	45
	1	1	1	—	455673-1	RAM	44
							43
							42
	1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
							40
	1	1	1	—	690125-1	SHIM SUBASSY	39
	1	1	1	—	469367-1	SPACER, FINE ADJUST	38
	1	1	1	—	879103-2	FINE ADJUST HEAD SUBASSY	37
							36
							35
	1	1	1	—	690786-1	SUPPORT, TERMINAL	34
	REF	REF	REF	—	455675-1	PLATE, BASE	33
							32
	1	1	1	—	1320908-8	SPACER, STRIP GUIDE .580	31
	REF	REF	REF	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	—	1633091-1	STRIP GUIDE ASSEMBLY	29
	1	1	1	—	455888-9	SPACER, FRONT SHEAR DEP	28
							27
							26
							25
	1	1	1	—	1320928-3	GUIDE, STRIP (REAR)	24
							23
	—	—	1	—	690472-2	STRIPPER	22
	REF	REF	REF	—	4-22284-9	SPRING, FEED RETURN	21
	1	1	—	—	679218-1	STRIPPER WIRE STOP ASSY	20
	1	1	—	—	458949-1	STRIPPER	19
							18
							17
	1	1	1	—	691667-1	GUARD, CHIP, FRONT	16
							15
							14
							13
	1	1	1	—	5-22280-0	SPRING, SHEAR	12
	1	1	1	—	690461-1	STOP, SHEAR	11
	1	1	1	—	690459-1	HOLDER, SHEAR (FRONT)	10
	1	1	1	—	462006-1	SHEAR, FLOAT (FRONT)	9
	1	1	1	—	854014-1	ANVIL	8
	1	1	1	—	5-240641-2	SPACER, DEPRESSOR (REAR)	7
							6
	1	1	1	—	854772-1	DEPRESSOR, SHEAR (FRONT)	5
	1	1	1	—	238011-9	SPACER, BLOCK CRIMPER	4
	1	1	1	—	4-683453-7	CRIMPER, INSULATION	3
	1	1	1	—	455888-1	SPACER, CRIMPER	2
	1	1	1	—	1-456406-8	CRIMPER, WIRE	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
					PARTS LIST		
	QTY	REQD	PER	ASSY			

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG C. REICHELDERFER		18JAN05		 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: INCHES		PART NO. TELRIN PRODUCT SPEC APPLICATION SPEC		NAME		SIDE FEED HDM APPLICATOR	
		0 P/LC ± - 1 P/LC ± - 2 P/LC ± - 3 P/LC ± - 4 P/LC ± - ANGLES ± - FINISH		SIZE		RESTRICTED TO	
MATERIAL		WEIGHT		CAGE CODE		DRAWING NO	
-		F		A1		00779	
		CUSTOMER DRAWING		SCALE		SHEET 1 OF 1	
				-		REV. R	

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