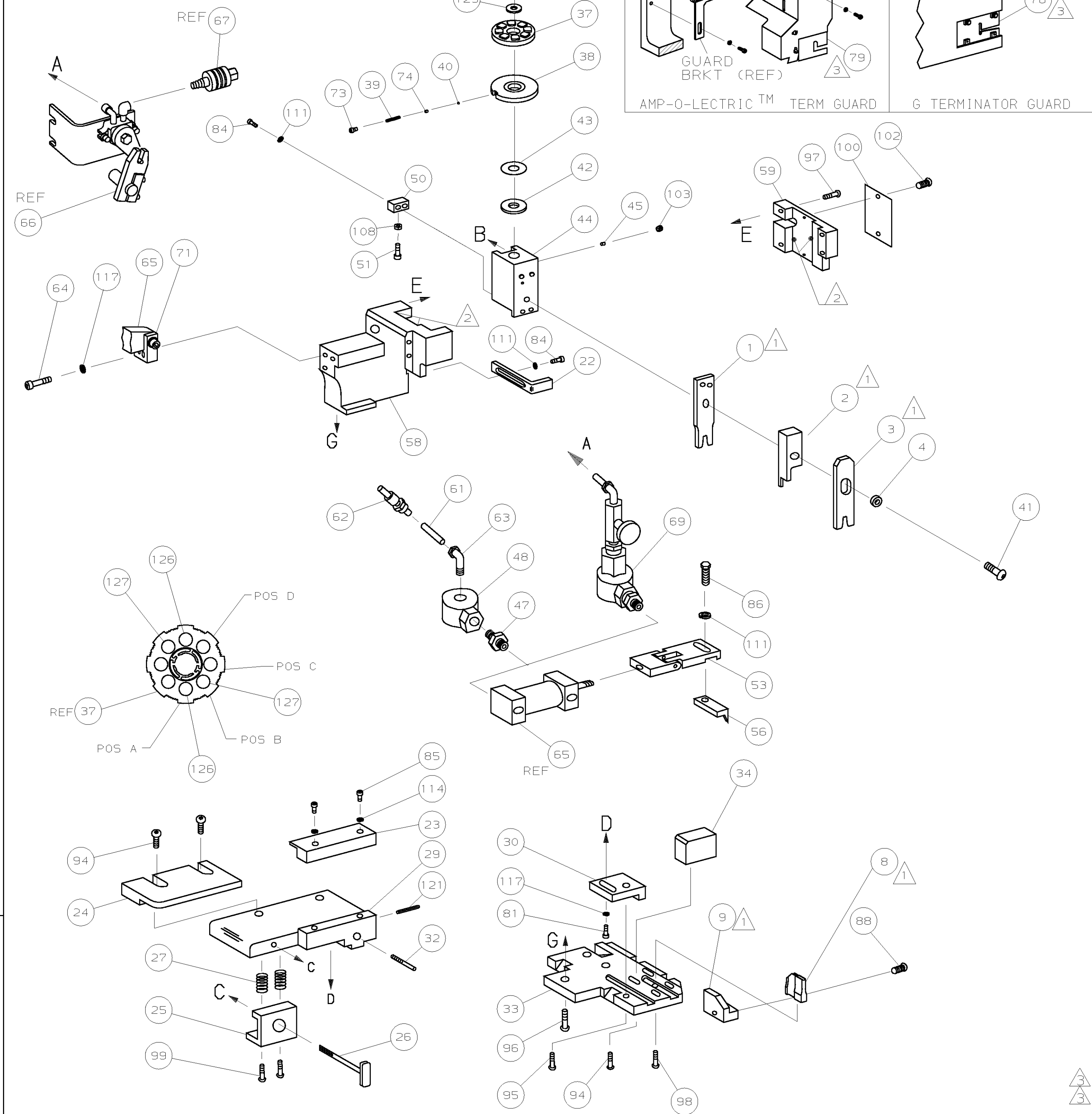
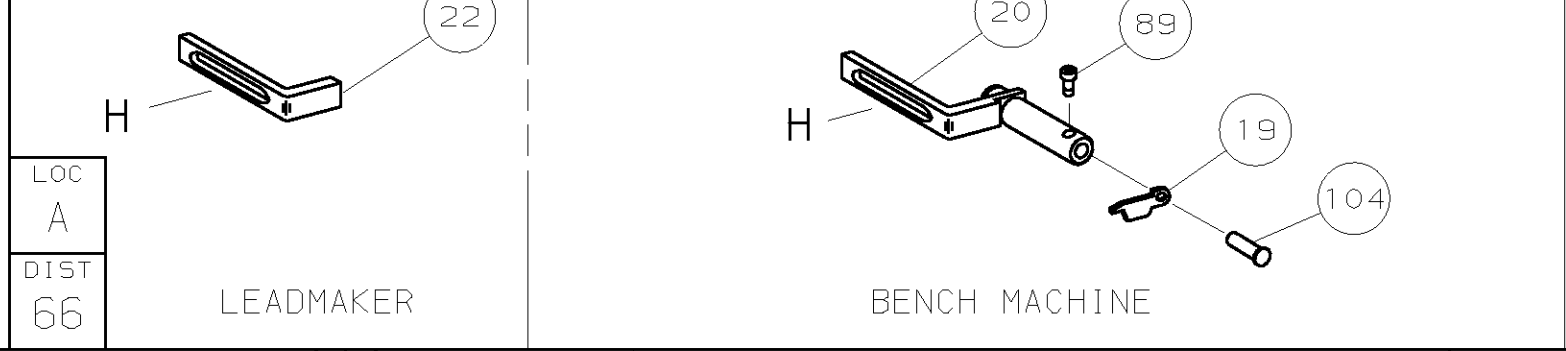


PART NUMBER	REV	FIRST USED
680636-1	A	122500-1
680636-2	A	565435-5
680636-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 INSULATION RANGE TO BE DETERMINED AT SET UP.



680636 680636

TERMINAL NAME: TERMINAL BLADE			
286726			
CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)			
PAD LTR		CRIMP HEIGHT	
A		.096 ±.002 [2.45 ±0.05mm]	
B		NOT	
C		NOT	
D		NOT	
CRIMP		SIZE	TYPE
WIRE		.145 [3.70mm]	F
INSUL		.220 [5.59mm]	F
WIRE STRIP LENGTH		TERM APPL SPEC	FEED
.281-.312		NONE	.590
APPL INSTRUCTION		SET UP GAGE	LAYOUT
408-8040		458637-1	L2120

2	2	2	-	C	3-354778-7	PIN, WIRE DISC (.2680)A	129
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	128
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	127
1	1	1	-	-	4088040	SF APPL INST 408-8040	126
1	1	1	-	A	3-21028-8	PIN,SLT SPR(Ø.093x.75)ST 6DE PL	125
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	124
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	123
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	122
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	121
1	1	-	-	A	992031-1	PIN, CLEVIS	120
1	1	1	-	A	21009-2	SCR,5KT 5ET (1/4-20x.25 LW)RAM	119
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE	118
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	117
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	116
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	115
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	114
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G	113
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK	112
4	4	4	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	111
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	110
1	1	1	-	A	3-21000-0	SCR,HEX HD (8-32x.88)SHEAR	109
2	2	2	-	A	2-21000-8	SCR,HEX HD (8-32x.62)SHEAR	108
1	1	1	-	A	2-22603-1	SCR,HEX HD (8-32x.38)FEED FINGER	107
2	2	2	-	A	1-21000-5	SCR,SHC (4-40x.50)F ST GUIDE	106
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	105
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	104
-	1	-	-	B	462992-7	GUARD ASSY	103
REF	-	-	-	B	679532-1	INSERT, GUARD	102
1	1	1	-	A	690603-1	SPRING, ASSIST	101
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	100
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	99

QTY REQD PER ASSY				PARTS LIST			
1	1	1	-	A	ECN 0150-0178-04	TE	2-04
1	1	1	-	A	REVISED	CE	10/98
1	1	1	-	A	REVISION RECORD	APP	DATE

LEADMAKER				AIRFEED			
-1	BENCH MODEL K	AIRFEED					
-2	BENCH MODEL K	AIRFEED					
-3	BENCH MODEL G	AIRFEED					
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	69
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	68
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	67
2	2	2	-	A	3-21000-7	SCR,SHC (10-32x.75)AIR ASSY	66
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	65
1	-	1	-	A	23238-1	QUICK DISCONNECT	64
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLD Ø.25	63
1	1	1	-	C	454220-1	CAP, RAM	62
1	1	1	-	D	454485-1	HOUSING	61
1	1	1	-	B	3-694433-2	PAWL, FEED	60
1	1	1	-	B	461062-1	FEED FINGER ASSY	59
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	58
1	1	1	-	A	690753-1	SPACER, TONKER	57
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	56
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	55
1	1	1	-	A	690191-1	PLUG, NYLON	54
1	1	1	-	C	819307-6	RAM	53
1	1	1	-	A	690125-1	WASHER, LAMINATED	52
1	1	1	-	A	690124-1	WASHER, RAM	51
1	1	1	-	A	690686-1	BOLT, CRIMPER (5/16x1.00)	50
1	1	1	-	A	23241-6	BALL, STEEL	49
1	1	1	-	A	690170-1	SPRING, COMPRESSION	48
1	1	1	-	C	1-690142-0	DISC, INSULATION	47
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	46
1	1	1	-	A	22480-5	WASHER, SPRING	45
1	1	1	-	B	690212-1	POST, RAM	44
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	43
1	1	1	-	D	455675-1	PLATE, BASE	42
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	41
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	40
1	1	1	-	C	1-455671-5	PLATE, STRIP GUIDE	39
2	2	2	-	A	1-22284-0	SPRING, DRAG	38
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	37
1	1	1	-	B	690754-7	DRAG, TERMINAL	36
1	1	1	-	D	7-690440-4	GUIDE, STRIP (REAR)	35
1	1	1	-	A	690712-1	GUIDE, STRIP (FRONT)	34
-	-	1	-	B	690472-2	STRIPPER	33
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	32
1	1	-	-	B	458949-1	STRIPPER	31
1	1	1	-	B	853714-6	PLATE, REAR SHEAR	30
1	1	1	-	C	1214596-4	ANVIL	29
1	1	1	-	B	238009-3	SPACER, BLOCK CRIMPER	28
1	1	1	-	C	3-456135-4	CRIMPER, INSULATION	27
1	1	1	-	C	853720-6	BLADE, SLUG	26
1	1	1	-	C	4-568176-2	CRIMPER, WIRE	25
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			
1	1	1	-	A	ECN 0150-0178-04	TE	2-04
1	1	1	-	A	REVISED	CE	10/98
1	1	1	-	A	REVISION RECORD	APP	DATE

QTY REQD PER ASSY				PARTS LIST			
1	1	1	-	A	ECN 0150-0178-04	TE	2-04
1	1	1	-	A	REVISED	CE	10/98
1	1	1	-	A	REVISION RECORD	APP	DATE

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