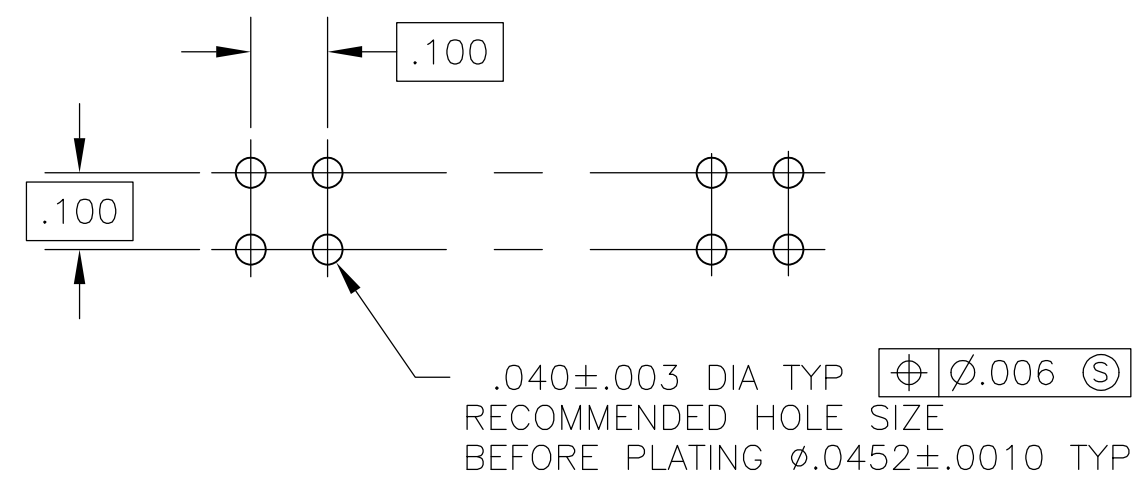
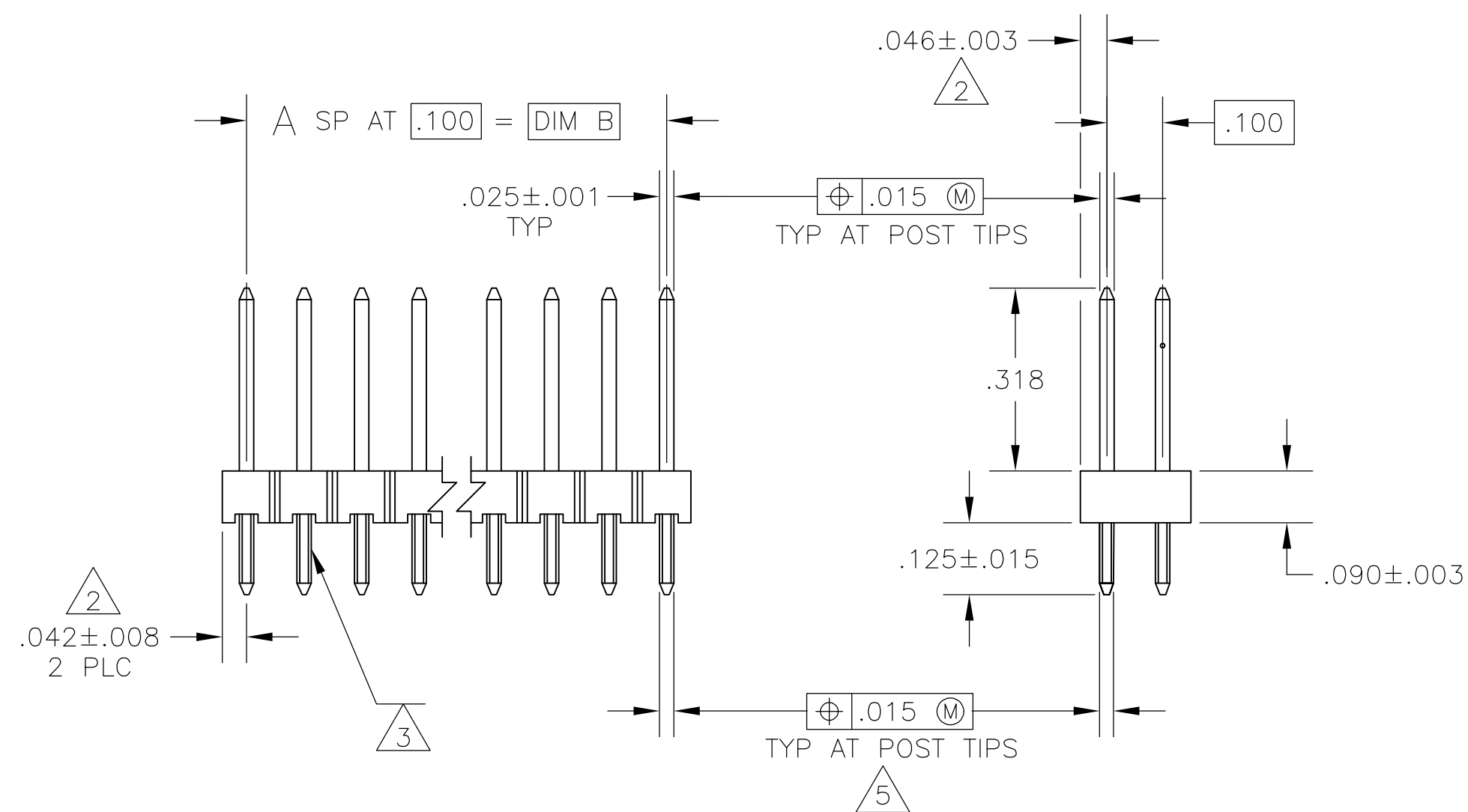
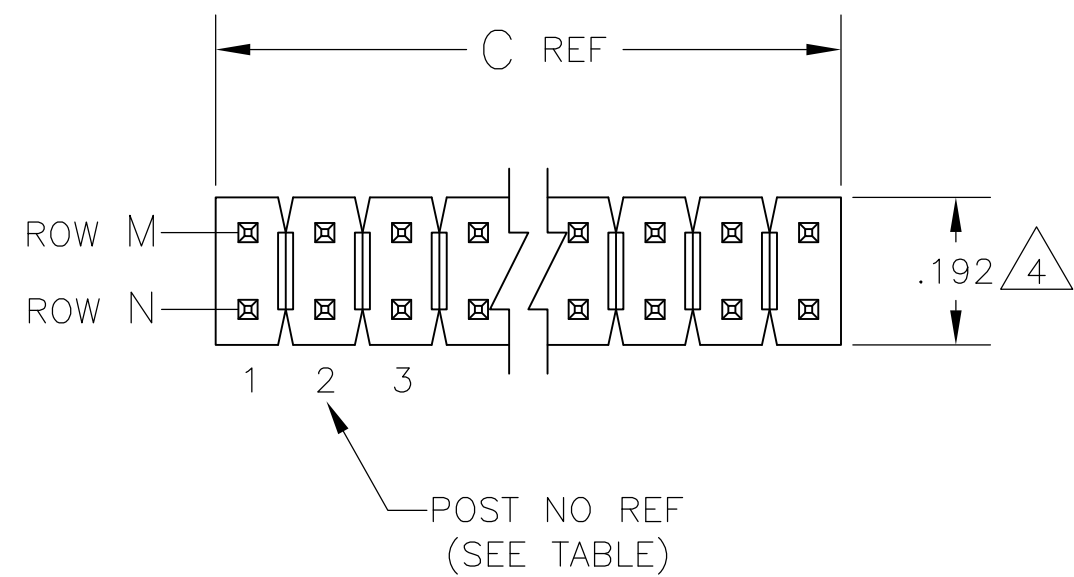


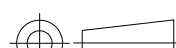
LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			L1	REVISED PER ECO-09-020774	08SEP09	KK	AEG



RECOMMENDED HOLE LAYOUT

1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
3. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
4. FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184±.016
5. $\varnothing .020 \text{ (M)}$ FOR KINKED TAILS
6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		3.984	3.900	39	80	2-104434-0
△ ₆	OBSOLETE	2.984	2.900	29	60	1-104434-9
		2.484	2.400	24	50	1-104434-8
		1.984	1.900	19	40	1-104434-7
△ ₆	OBSOLETE	1.684	1.600	16	34	1-104434-6
		1.484	1.400	14	30	1-104434-5
		1.384	1.300	13	28	1-104434-4
		1.284	1.200	12	26	1-104434-3
		1.184	1.100	11	24	1-104434-2
		1.084	1.000	10	22	1-104434-1
		.984	.900	9	20	1-104434-0
		.884	.800	8	18	104434-9
		.784	.700	7	16	104434-8
		.684	.600	6	14	104434-7
		.584	.500	5	12	104434-6
		△ ₆	SUPERSEDED	.484	.400	4
.384	.300			3	8	104434-4
△ ₆	OBSOLETE	.284	.200	2	6	104434-3
		.184	.100	1	4	104434-2
△ ₆	SUPERSEDED	.084	—	—	2	104434-1
		C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H MOLL28JUN88		 Tyco Electronics Corporation Harrisburg, Pa 17105-3608					
		CHK R FEIDT28JUN88							
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW.100X.100CL, VERT, .025 SQ POSTS, WITH RETENTION FEATURE					
		APVD R FEIDT28JUN88				PRODUCT SPEC — APPLICATION SPEC —			
		SIZE					CAGE CODE	DRAWING NO	RESTRICTED TO —
		A2					00779	C-104434	
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POST: PHOSPHOR BRONZE		FINISH .000100--000200 MATTE TIN-LEAD OVER .000050 NICKEL ON ENTIRE POST		WEIGHT —					
CUSTOMER DRAWING				SCALE 4:1	SHEET 1 OF 1	REV 1			

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