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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

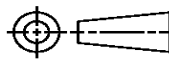
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

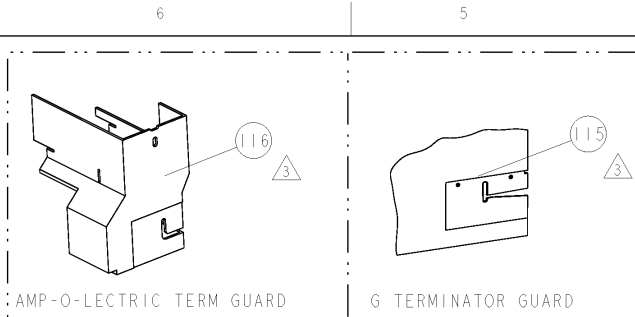
Pro/ENGINEER DRAWING

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20				20		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852432-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1852432-2	B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1852432-3	B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1852432-6	B	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1852432-7	A	-	-	-	SPARE PARTS	

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

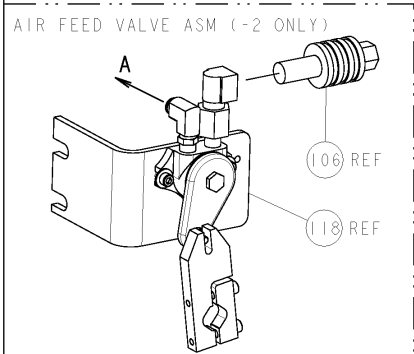
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TE PN		MANUF PN	TE TERMINAL - TE CRIMP SPECS	
1742449	-	-	CRIMP HEIGHT	WIRE SIZE
-	-	-	A .070±.002[1.78±0.05mm]	14AWG
-	-	-	B .064±.002[1.63±0.05mm]	(2) 18AWG
-	-	-	C .061±.002[1.55±0.05mm]	16AWG
-	-	-	D .055±.002[1.40±0.05mm]	18AWG
-	-	-	CRIMP	SIZE
-	-	-	WIRE .110 [2.79mm]	F
-	-	-	INSUL .180 [4.57mm]	F
WIRE STRIP LENGTH .229 -.244	TERM APPL SPEC 114-13095	FEED .960	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISONS	
A	66	-	-	DATE	OWN
-	-	-	-	DATE	OWN
-	-	-	-	DATE	OWN
-	-	-	-	DATE	OWN
-	-	-	-	DATE	OWN

-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
-	1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	124
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	119
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-9	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-4	SPACER, AIR FEED	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-2	SCR, SKT HD CAP 10-32 X 1.750	103
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	96
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	85
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	83
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-7	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1-1633087-1	PLATE, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690438-1	FRONT STRIP GUIDE	23
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-690461-6	STOP, SHEAR	11
-	-	-	1	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-5	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	1633535-7	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	1633511-3	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-455888-3	SPACER, CRIMPER	2
-	1	1	1	1	-	2-464112-0	CRIMPER, WIRE	1



-	2	2	2	2	-	6-354779-0	PIN, WIRE DISC, .3290	129
-	2	2	2	2	-	4-354779-0	PIN, WIRE DISC, .3190	128
-	2	2	2	2	-	3-354779-4	PIN, WIRE DISC, .3160	127
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: T. BENCHEFF		DATE: 12MAR2007		NAME: G. BAILEY	
10 PLC ±.01		2 PLC ±.001		3 PLC ±.0001		4 PLC ±.0001		ANGLES	
MATERIAL: -		FINISH: -		WEIGHT: -		SIZE: A		CAGE CODE: 00779	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE: 3:5		SHEET: 1		OF: 1		REV: B	

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