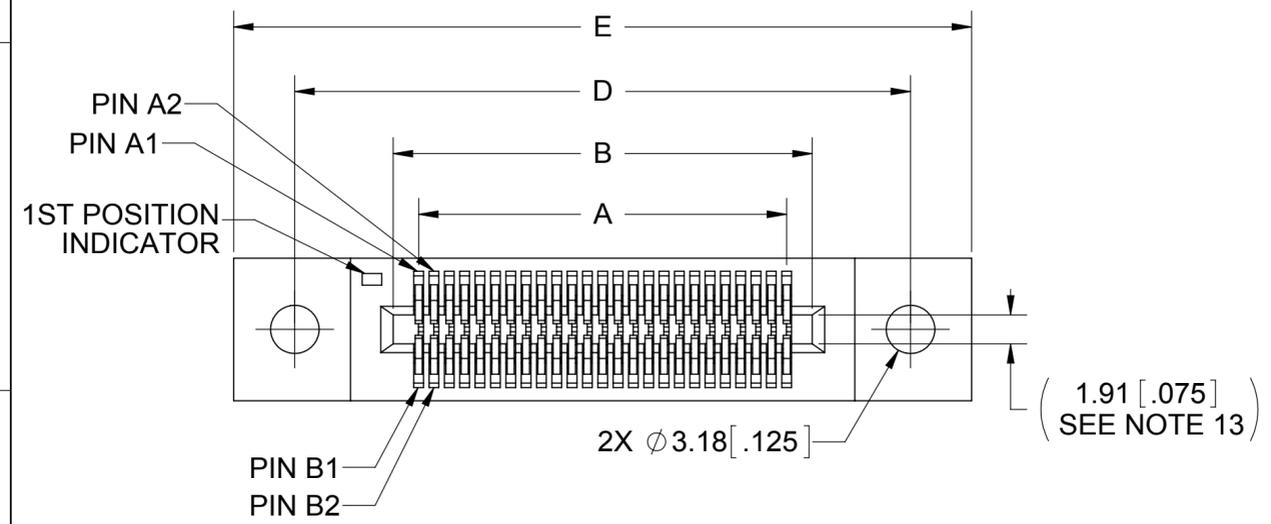


REVISIONS				
REV.	ECO. NO	DESCRIPTION	DATE	BY
D	2139	REMOVE 'E' & 'H' MATERIAL OPTIONS, CHANGE PRIMARY DIM. TO METRIC, UPDATE NOTES	5/12/2010	JH
E	2869	ADD CONTACT GAP DIMENSION & UPDATE PCB HOLE SIZE	12/3/2013	JHSU
F	3043	UPDATE PIN DIMENSION FROM 0.36[.014] TO 0.46[.018]	8/8/2014	JHSU



MATERIAL (INSULATOR/CONTACT)

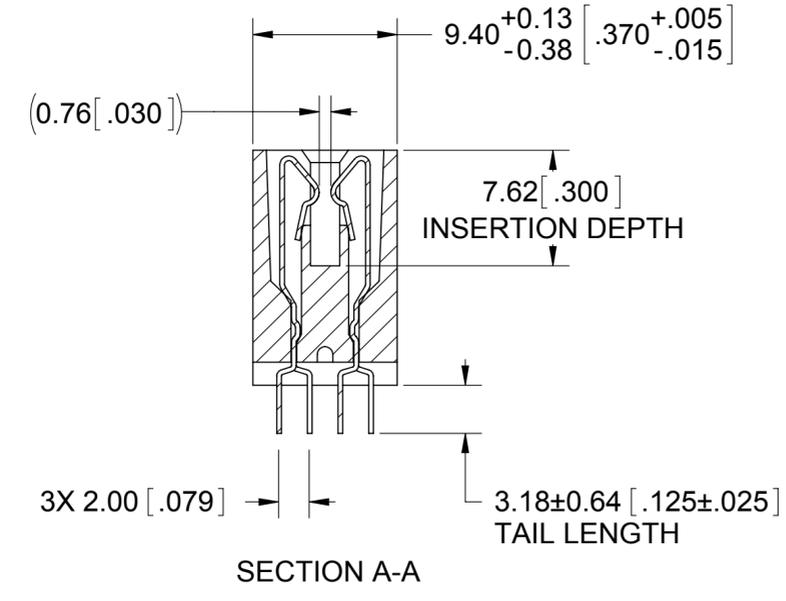
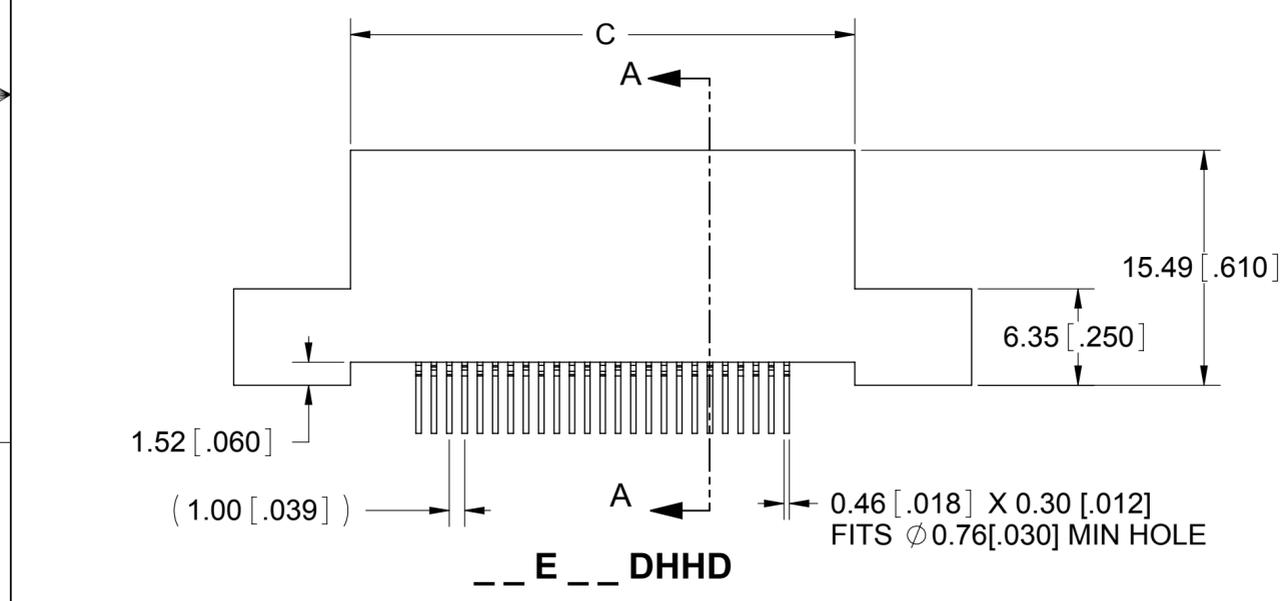
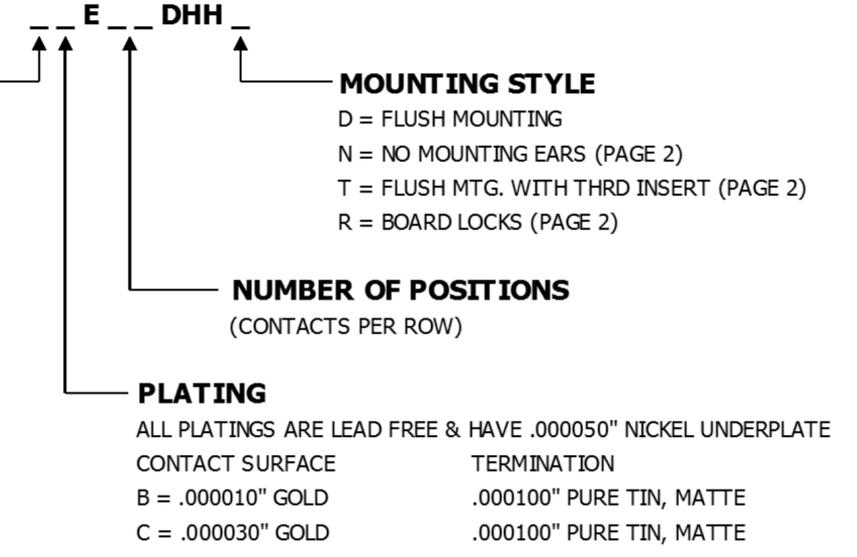
R = PPS/PHOSPHOR BRONZE
 OPERATING TEMP: -65°C TO +125°C
 PROCESSING TEMP: 260°C MAX FOR 20 SECONDS

G = PA9T/PHOSPHOR BRONZE
 OPERATING TEMP: -65°C TO +125°C
 PROCESSING TEMP: 260°C MAX FOR 20 SECONDS

A = PPS/BERYLLIUM COPPER
 OPERATING TEMP: -65°C TO +150°C
 PROCESSING TEMP: 260°C MAX FOR 20 SECONDS

J = PA9T/BERYLLIUM COPPER
 OPERATING TEMP: -65°C TO +150°C
 PROCESSING TEMP: 260°C MAX FOR 20 SECONDS

PART NUMBER CODING

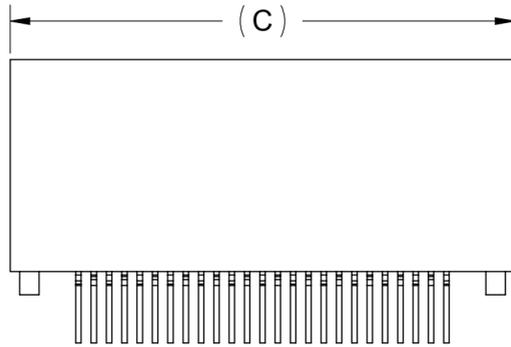
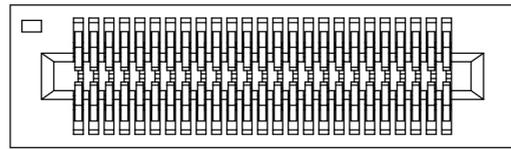


- NOTES:**
- INSULATOR MATERIAL: SEE PART NUMBER CODING
 - CONTACT MATERIAL: SEE PART NUMBER CODING
 - PLATING: SEE PART NUMBER CODING
 - OPERATING TEMPERATURE: SEE PART NUMBER CODING
 - PROCESSING TEMP: SEE PART NUMBER CODING
 - UL FLAMMABILITY RATING: 94V-0
 - OPERATING VOLTAGE: 225 VAC MINIMUM AT SEA LEVEL
 - CURRENT RATING: 1 AMP
 - CONTACT RESISTANCE: 30 MILLI OHMS MAX
 - INSULATION RESISTANCE: 5000 MEGA OHMS
 - DURABILITY: 500 CYCLES MIN
 - CONNECTOR IDENTIFICATION: THE PART SHALL BE MARKED WITH A PART NUMBER AND LOT CODE
 - BOARD THICKNESS ACCOMMODATED: 1.57±0.20[.062±.008]
 - INSERTION FORCE: 6 OZ MAX PER CONTACT PAIR WHEN USING A 1.57[.062] TEST BLADE
 - WITHDRAWAL FORCE: 1 OZ MIN PER CONTACT PAIR USING 1.57[.062] PCB

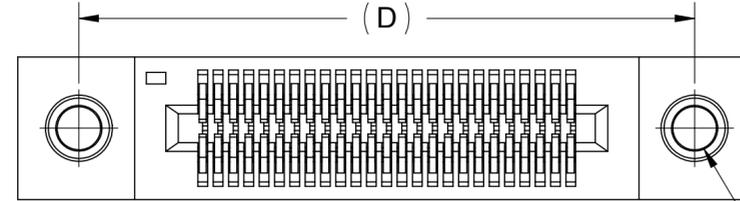


CUSTOMER COPY

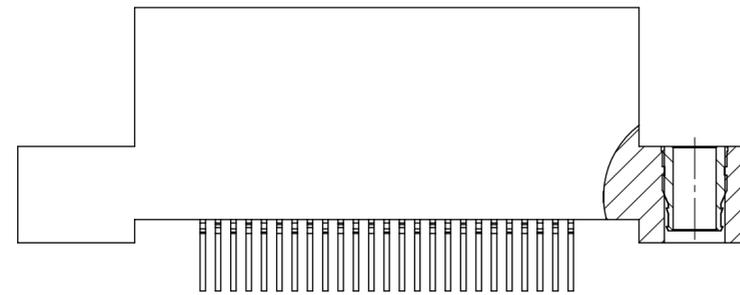
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM [INCHES]		DRAWN	DATE	NAME	
			5/12/10	JH	
TOLERANCES: ANGULAR: ± 1° DECIMALS .X = ± .5 [.02] .XX = ± .13 [.005] .XXX = ± .013 [.0005]					<small>THE INFORMATION HEREIN CONTAINS PROPRIETARY INFORMATION OF SULLINS ELECTRONICS AND IS NOT TO BE REPRODUCED, USED OR DISCLOSED TO OTHERS FOR ANY PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY AN OFFICER OF SULLINS ELECTRONICS.</small>
		TITLE			EDGE CARD, 1mm CC
		PART NUMBER			E DHH
SIZE	CAGE CODE	DWG. NO.	REV		
C	54453	C10644	F		
SCALE: 3:1		SHEET 1 OF 3			



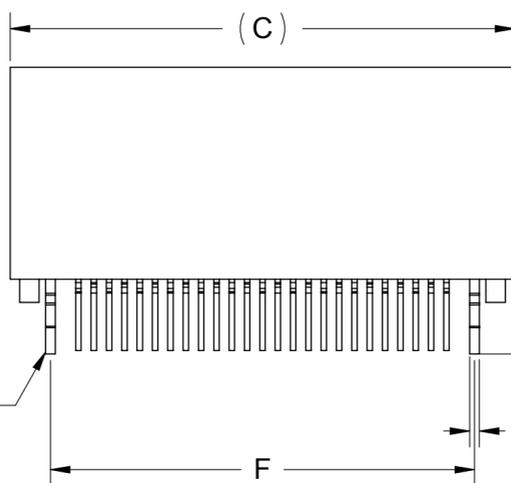
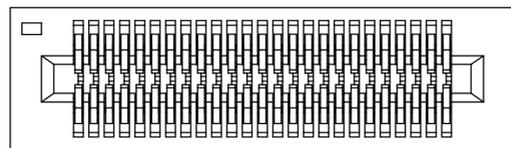
__ E __ DHHN



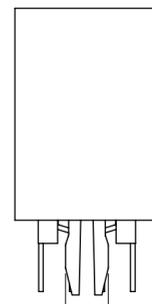
2X #4-40
THREADED INSERT



__ E __ DHHT



__ E __ DHHR

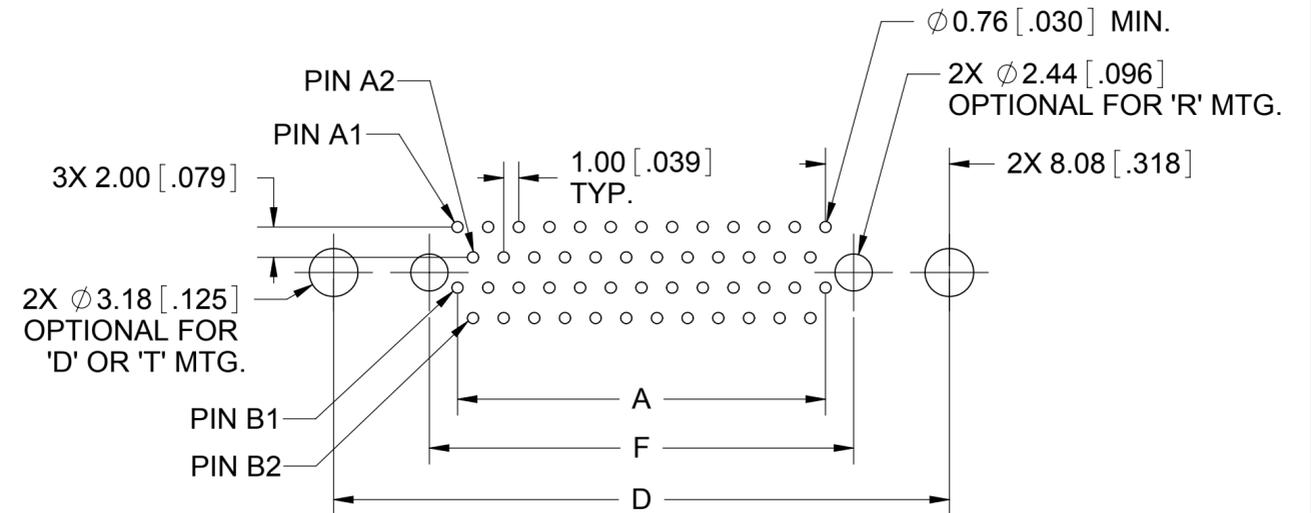


(3.40 [.134])

0.64 [.025]

2.79 [.110]

METAL BOARD LOCK



RECOMMENDED PCB LAYOUT

CUSTOMER COPY



RoHS COMPLIANT

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MM [INCHES]

TOLERANCES:

ANGULAR: ± 1°

DECIMALS

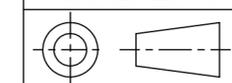
.X = ± .5 [.02]

.XX = ± .13 [.005]

.XXX = ± .013 [.0005]

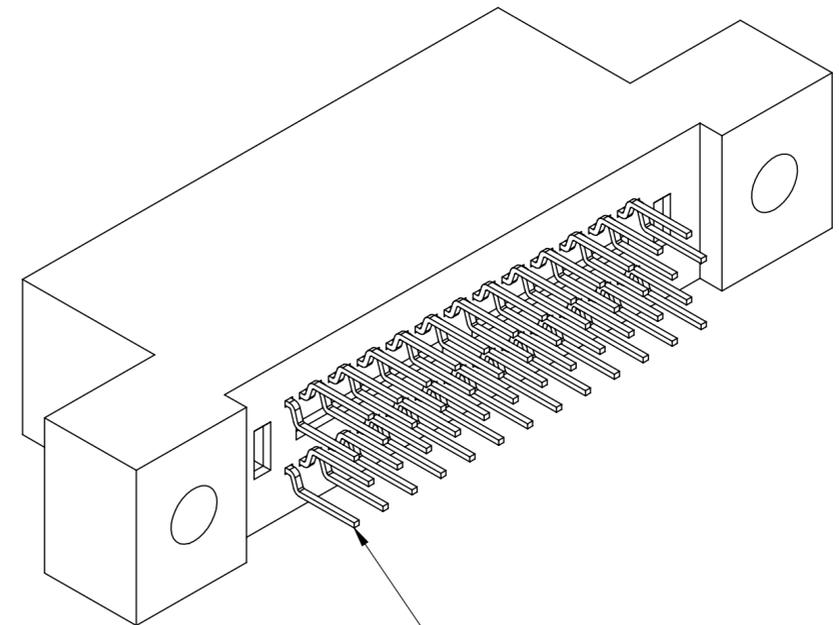
DRAWN	DATE	NAME
	5/12/10	JH

THE INFORMATION HEREIN CONTAINS PROPRIETARY INFORMATION OF SULLINS ELECTRONICS AND IS NOT TO BE REPRODUCED, USED OR DISCLOSED TO OTHERS FOR ANY PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY AN OFFICER OF SULLINS ELECTRONICS.



SULLINS CONNECTOR SOLUTIONS			
TITLE EDGECARD, 1mm CC			
PART NUMBER __ E __ DHH __			
SIZE C	CAGE CODE 54453	DWG. NO. C10644	REV F
SCALE: 3:1		SHEET 2 OF 3	

PART NUMBER	POS.	A±0.13[±.005]		B±0.13[±.005]		C±0.38[±.015]		D±0.25[±.010]		E±0.51[±.020]		F±0.25[±.010]	
		INCHES	MM										
__E02DHH_*	2	0.039	1.00	0.170	4.32	0.389	9.89	0.675	17.15	0.989	25.13	0.183	4.66
__E03DHH_*	3	0.079	2.00	0.210	5.32	0.429	10.89	0.715	18.15	1.029	26.13	0.223	5.66
__E04DHH_*	4	0.118	3.00	0.249	6.32	0.468	11.89	0.754	19.15	1.068	27.13	0.262	6.66
__E05DHH_	5	0.157	4.00	0.288	7.32	0.507	12.89	0.793	20.15	1.107	28.13	0.302	7.66
__E06DHH_	6	0.197	5.00	0.328	8.32	0.547	13.89	0.833	21.15	1.147	29.13	0.341	8.66
__E07DHH_	7	0.236	6.00	0.367	9.32	0.586	14.89	0.872	22.15	1.186	30.13	0.380	9.66
__E08DHH_	8	0.276	7.00	0.407	10.32	0.626	15.89	0.912	23.15	1.226	31.13	0.420	10.66
__E09DHH_	9	0.315	8.00	0.446	11.32	0.665	16.89	0.951	24.15	1.265	32.13	0.459	11.66
__E10DHH_	10	0.354	9.00	0.485	12.32	0.704	17.89	0.990	25.15	1.304	33.13	0.498	12.66
__E11DHH_	11	0.394	10.00	0.525	13.32	0.744	18.89	1.030	26.15	1.344	34.13	0.538	13.66
__E12DHH_	12	0.433	11.00	0.564	14.32	0.783	19.89	1.069	27.15	1.383	35.13	0.577	14.66
__E13DHH_	13	0.472	12.00	0.603	15.32	0.822	20.89	1.108	28.15	1.422	36.13	0.617	15.66
__E14DHH_	14	0.512	13.00	0.643	16.32	0.862	21.89	1.148	29.15	1.462	37.13	0.656	16.66
__E15DHH_	15	0.551	14.00	0.682	17.32	0.901	22.89	1.187	30.15	1.501	38.13	0.695	17.66
__E16DHH_	16	0.591	15.00	0.722	18.32	0.941	23.89	1.227	31.15	1.541	39.13	0.735	18.66
__E17DHH_	17	0.630	16.00	0.761	19.32	0.980	24.89	1.266	32.15	1.580	40.13	0.774	19.66
__E18DHH_	18	0.669	17.00	0.800	20.32	1.019	25.89	1.305	33.15	1.619	41.13	0.813	20.66
__E19DHH_	19	0.709	18.00	0.840	21.32	1.059	26.89	1.345	34.15	1.659	42.13	0.853	21.66
__E20DHH_	20	0.748	19.00	0.879	22.32	1.098	27.89	1.384	35.15	1.698	43.13	0.892	22.66
__E21DHH_	21	0.787	20.00	0.918	23.32	1.137	28.89	1.423	36.15	1.737	44.13	0.931	23.66
__E22DHH_	22	0.827	21.00	0.958	24.32	1.177	29.89	1.463	37.15	1.777	45.13	0.971	24.66
__E23DHH_	23	0.866	22.00	0.997	25.32	1.216	30.89	1.502	38.15	1.816	46.13	1.010	25.66
__E24DHH_	24	0.906	23.00	1.037	26.32	1.256	31.89	1.542	39.15	1.856	47.13	1.050	26.66
__E25DHH_	25	0.945	24.00	1.076	27.32	1.295	32.89	1.581	40.15	1.895	48.13	1.089	27.66
__E26DHH_	26	0.984	25.00	1.115	28.32	1.334	33.89	1.620	41.15	1.934	49.13	1.128	28.66
__E27DHH_	27	1.024	26.00	1.155	29.32	1.374	34.89	1.660	42.15	1.974	50.13	1.168	29.66
__E28DHH_	28	1.063	27.00	1.194	30.32	1.413	35.89	1.699	43.15	2.013	51.13	1.207	30.66
__E29DHH_	29	1.102	28.00	1.233	31.32	1.452	36.89	1.738	44.15	2.052	52.13	1.246	31.66
__E30DHH_	30	1.142	29.00	1.273	32.32	1.492	37.89	1.778	45.15	2.092	53.13	1.286	32.66
__E31DHH_	31	1.181	30.00	1.312	33.32	1.531	38.89	1.817	46.15	2.131	54.13	1.325	33.66
__E32DHH_	32	1.220	31.00	1.351	34.32	1.570	39.89	1.856	47.15	2.170	55.13	1.365	34.66
__E33DHH_	33	1.260	32.00	1.391	35.32	1.610	40.89	1.896	48.15	2.210	56.13	1.404	35.66
__E34DHH_	34	1.299	33.00	1.430	36.32	1.649	41.89	1.935	49.15	2.249	57.13	1.443	36.66
__E35DHH_	35	1.339	34.00	1.470	37.32	1.689	42.89	1.975	50.15	2.289	58.13	1.483	37.66
__E36DHH_	36	1.378	35.00	1.509	38.32	1.728	43.89	2.014	51.15	2.328	59.13	1.522	38.66
__E37DHH_	37	1.417	36.00	1.548	39.32	1.767	44.89	2.053	52.15	2.367	60.13	1.561	39.66
__E38DHH_	38	1.457	37.00	1.588	40.32	1.807	45.89	2.093	53.15	2.407	61.13	1.601	40.66
__E39DHH_	39	1.496	38.00	1.627	41.32	1.846	46.89	2.132	54.15	2.446	62.13	1.640	41.66
__E40DHH_	40	1.535	39.00	1.666	42.32	1.885	47.89	2.171	55.15	2.485	63.13	1.680	42.66
__E41DHH_	41	1.575	40.00	1.706	43.32	1.925	48.89	2.211	56.15	2.525	64.13	1.719	43.66
__E42DHH_	42	1.614	41.00	1.745	44.32	1.964	49.89	2.250	57.15	2.564	65.13	1.758	44.66
__E43DHH_	43	1.654	42.00	1.785	45.32	2.004	50.89	2.290	58.15	2.604	66.13	1.798	45.66
__E44DHH_	44	1.693	43.00	1.824	46.32	2.043	51.89	2.329	59.15	2.643	67.13	1.837	46.66
__E45DHH_	45	1.732	44.00	1.863	47.32	2.082	52.89	2.368	60.15	2.682	68.13	1.876	47.66
__E46DHH_	46	1.772	45.00	1.903	48.32	2.122	53.89	2.408	61.15	2.722	69.13	1.916	48.66
__E47DHH_	47	1.811	46.00	1.942	49.32	2.161	54.89	2.447	62.15	2.761	70.13	1.955	49.66
__E48DHH_	48	1.850	47.00	1.981	50.32	2.200	55.89	2.486	63.15	2.800	71.13	1.994	50.66
__E49DHH_	49	1.890	48.00	2.021	51.32	2.240	56.89	2.526	64.15	2.840	72.13	2.034	51.66
__E50DHH_	50	1.929	49.00	2.060	52.32	2.279	57.89	2.565	65.15	2.879	73.13	2.073	52.66



THIS PIN IS ON THE FIRST POSITION LOCATOR SIDE

CUSTOMER COPY



RoHS COMPLIANT

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MM [INCHES]

TOLERANCES:

ANGULAR: ± 1°

DECIMALS

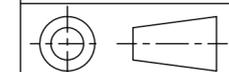
.X= ± .5 [0.02]

.XX= ± .13 [0.005]

.XXX= ± .013 [0.0005]

DRAWN	DATE	NAME
	5/12/10	JH

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TITLE
EDGECARD, 1mm CC

PART NUMBER
__E__DHH__

SIZE	CAGE CODE	DWG. NO.	REV
C	54453	C10644	F

SCALE: 3:1 SHEET 3 OF 3