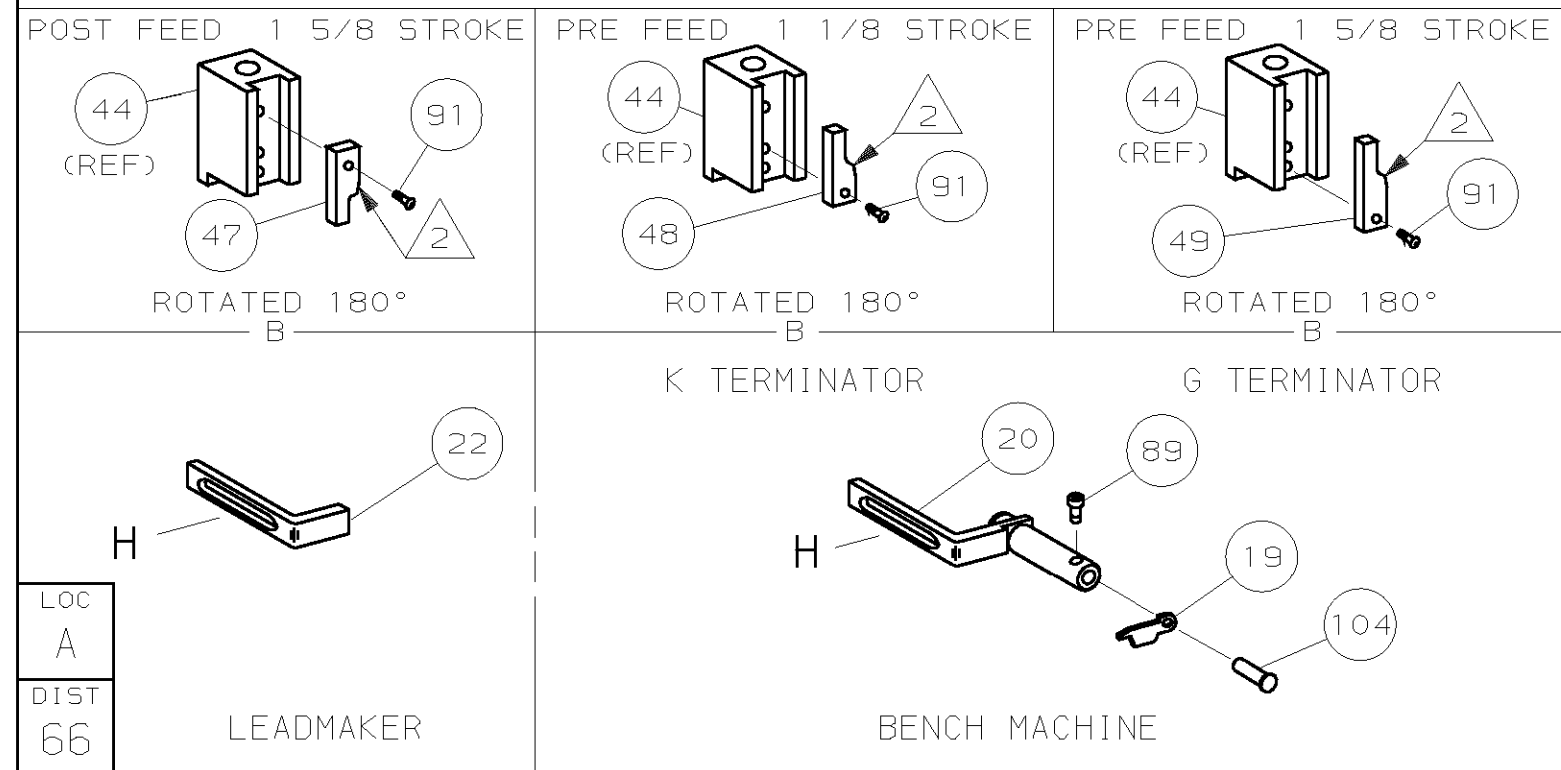
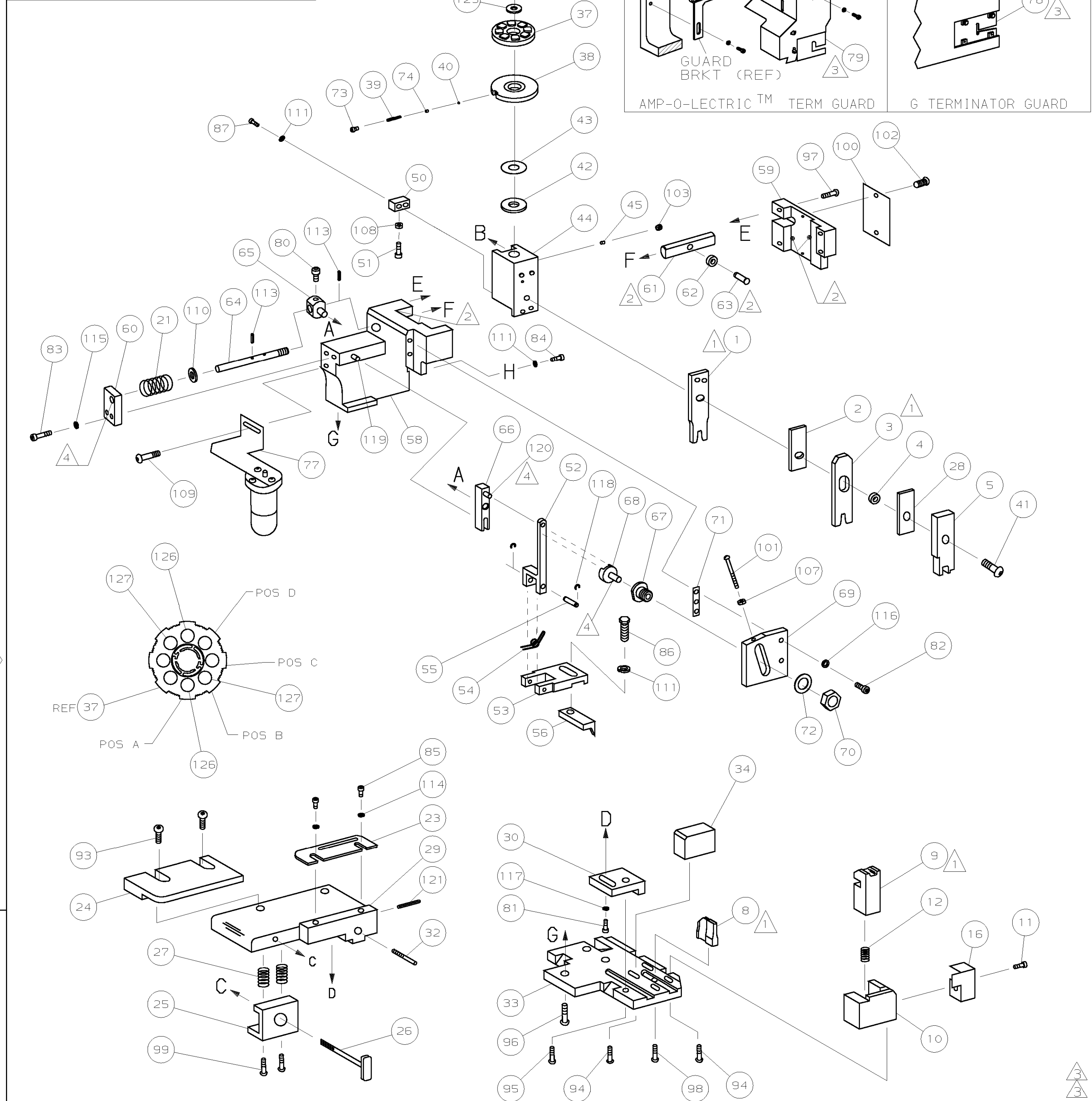


PART NUMBER	REV	FIRST USED
1385259-1	A	122500-1
1385259-2	A	565435-5
1385259-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: 1.0MM FEMALE									
1454333-8			AMPTERMINAL AMP CRIMP SPECS						
			PAD LTR	CRIMP HEIGHT			WIRE SIZE		
			A	.041 ±.002 [1.04 ±0.05mm]			20		
			B	.037 ±.002 [0.94 ±0.05mm]			22		
			C	NOT			USED		
			D	NOT			USED		
			CRIMP	SIZE		TYPE	RANGE		
			WIRE	.062 [1.57mm]		F	20-22		
			INSUL	.080 [2.03mm]		F	.055 MAX		
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.157		NONE		.380		408-8040		458637-1	L252
									129
									128
2	2	2	-	C	5-354779-8	PIN, WIRE DISC (.3280)B			127
2	2	2	-	C	4-354779-9	PIN, WIRE DISC (.3235)A			126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION			125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE			124
1	1	1	-	-	4088040	SF APPL INST 408-8040			123
									122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL			121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER			120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25)HOUSING			119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN			118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK			117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE			116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD			115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE			114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD			113
									112
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER			111
REF	REF	REF	-	A	21899-4	WASHER,FLAT (ø5/16)SCREW ADJ			110
-	1	-	-	A	2-21002-6	SCR,BHC (10-32x.38)LUBE ASSY			109
1	1	1	-	A	21018-5	NUT,HEX (NO. 6)HOLDDOWN			108
REF	REF	REF	-	A	21068-5	NUT,HEX (6-32)FEED ADJ			107
									106
									105
1	1	-	-	A	992031-1	PIN, CLEVIS			104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE			102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ			101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION			100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG			99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL			98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP			97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING			96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK			95
4	4	4	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN			94
2	2	2	-	A	2-21002-3	SCR,BHC (8-32x.62)R STP GDE			93
									92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM			91
									90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER			89
									88
2	2	2	-	A	2-21000-7	SCR,SHC (8-32x.50)DEP-HOLD			87
1	1	1	-	A	2-22603-0	SCR,HEX HD (8-32x.31)FEED FINGER			86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE			85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER			84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD			83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK			82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL			81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK			80
-	REF	-	-	B	455749-1	GUARD, WINDOW			79
REF	-	-	-	B	679532-1	INSERT, GUARD			78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY			77
									76
									75
1	1	1	-	A	690603-1	SPRING, ASSIST			74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC			73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL			72
REF	REF	REF	-	A	690517-1	SPACER			71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
QTY REOD PER ASSY				PARTS LIST					

-1					LEADMAKER		MECH POST FEED					
-2					BENCH MODEL K		MECH PRE FEED					
-3					BENCH MODEL G		MECH PRE FEED					
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)			70			
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT			69			
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT			68			
REF	REF	REF	-	B	240633-1	BUSHING			67			
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE			66			
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT			65			
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD			64			
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER			63			
REF	REF	REF	-	B	240658-1	ROLLER, CAM			62			
REF	REF	REF	-	B	454398-2	ROD, FEED			61			
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD			60			
REF	REF	REF	-	C	454220-1	CAP, RAM			59			
REF	REF	REF	-	D	454485-1	HOUSING			58			
									57			
1	1	1	-	B	458537-2	PAWL, FEED			56			
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER			55			
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER			54			
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER			53			
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM			52			
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN			51			
1	1	1	-	A	690753-1	SPACER, TONKER			50			
-	1	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST			49			
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST			48			
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST			47			
1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)			46			
1	1	1	-	A	690191-1	PLUG, NYLON			45			
1	1	1	-	C	455673-1	RAM			44			
1	1	1	-	A	690125-1	WASHER, LAMINATED			43			
1	1	1	-	A	690124-1	WASHER, RAM			42			
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)			41			
1	1	1	-	A	23241-6	BALL, STEEL			40			
1	1	1	-	A	690170-1	SPRING, COMPRESSION			39			
1	1	1	-	C	690142-4	DISC, INSULATION			38			
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC			37			
1	1	1	-	A	22480-5	WASHER, SPRING			36			
1	1	1	-	B	690212-1	POST, RAM			35			
1	1	1	-	B	690786-3	SUPPORT, TERMINAL			34			
REF	REF	REF	-	D	455675-1	PLATE, BASE			33			
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT			32			
									31			
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ			30			
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE			29			
1	1	1	-	C	4-455888-0	SPACER, FRONT SHEAR DEP			28			
2	2	2	-	A	1-22284-0	SPRING, DRAG			27			
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE			26			
1	1	1	-	B	240792-1	DRAG, TERMINAL			25			
1	1	1	-	D	8-690504-9	GUIDE, STRIP (REAR)			24			
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)			23			
-	-	1	-	B	690472-2	STRIPPER			22			
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN			21			
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY			20			
1	1	-	-	B	458949-1	STRIPPER			19			
									18			
									17			
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT			16			
									15			
									14			
									13			
1	1	1	-	A	5-22280-0	SPRING, SHEAR			12			
1	1	1	-	B	690461-1	STOP, SHEAR			11			
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)			10			
1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)			9			
1	1	1	-	C	3-662184-0	ANVIL			8			
									7			
									6			
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)			5			
1	1	1	-	B	2-238011-2	SPACER, BLOCK CRIMPER			4			
1	1	1	-	C	5-456134-4	CRIMPER, INSULATION			3			
1	1	1	-	C	1-455888-4	SPACER, CRIMPER			2			
1	1	1	-	C	3-456403-8	CRIMPER, WIRE			1			
-3	-2	-1	U/M	DWG SIZE	PART NO				DESCRIPTION	ITEM NO		
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY					PARTS LIST							
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ±- SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					MATL		-	HT TR	-	FIN	-	
					DR C.REICHELDERFER		10APR01	APP T.ELBIN	AMP		AMP Incorporated Harrisburg, PA 17105-3608	
					CHK -	REL -						
NAME					SIDE FEED HDM APPLICATOR					MACHINE REF		
SCALE					-	D	DWG NO	1385259	SHEET 1 of 1	REV A		
CAGE CODE 00779					CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO		

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