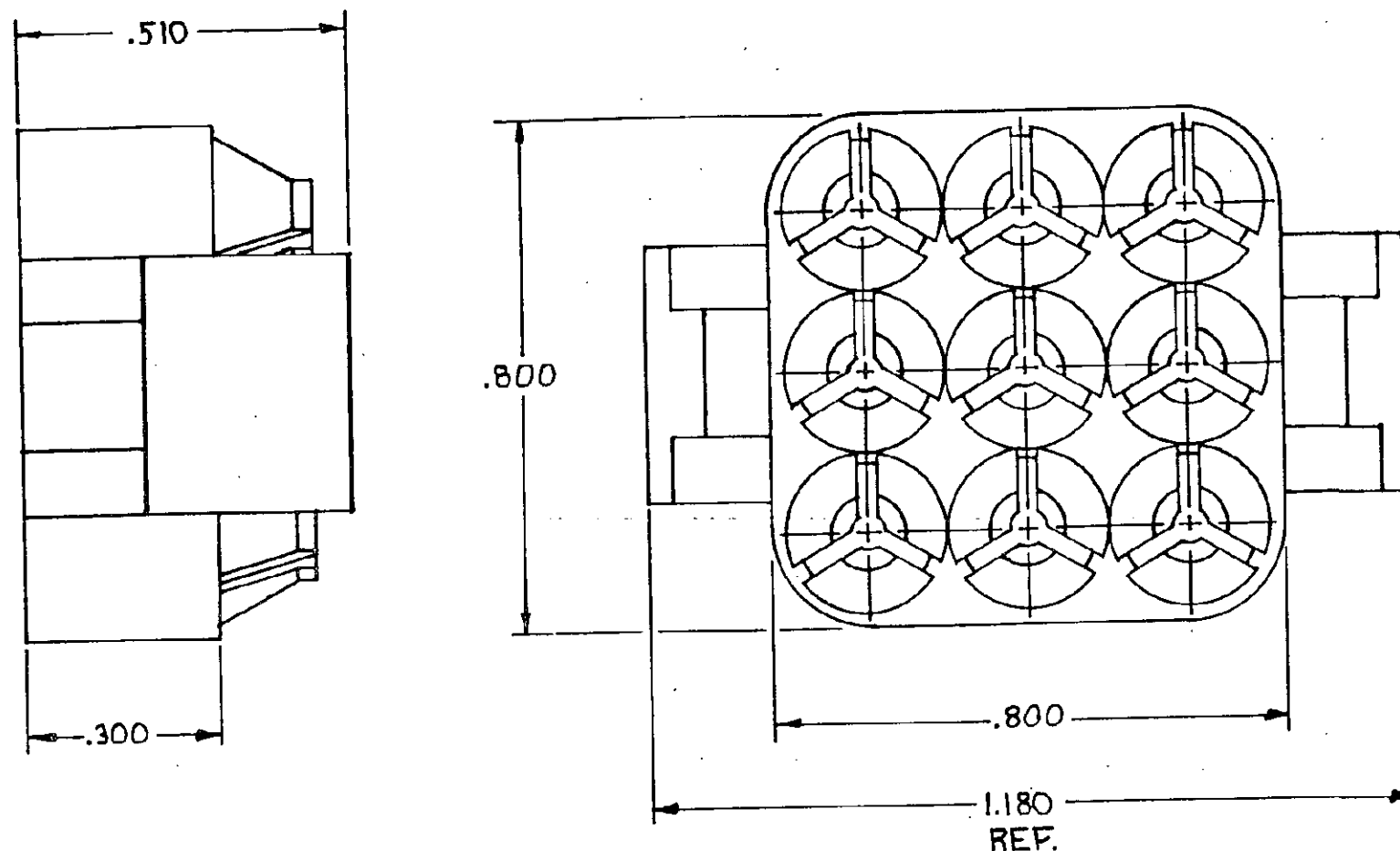


DRAWING MADE IN THIRD ANGLE PROJECTION

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REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE
				RELEASE DRAWING PER T.T.I. 82-82	7-16-82
				REVISED M-7087	9-8-82
				REVISED NAME, M-7223	1/3/83
				RESTORATION	8-3-85
				REVISE PER CM-1282	10-20-87
				REVISE PER CM-1458	1-20-88
				REVISED PER CM 2704	1-30-90
				REV PER EC 0730-0054-95	3-30-95



- ASSEMBLY INSTRUCTION:
SNAP MODULE ONTO HOUSING,
FULLY INSERT CONTACTS THRU MODULE AND INTO HOUSING; (NOTE: SEVERAL CLICKS CAN
BE HEARD AS THE CONTACT IS PUSHED IN PLACE),
DISENGAGE LATCHES ON MODULE AND SLIDE BACK FROM END OF HOUSING,
CHECK FOR ANY CONTACTS NOT FULLY INSERTED INTO HOUSING; INSERT ANY CONTACTS NOT
LOCKED IN HOUSING,
PUSH MODULE BACK AGAINST HOUSING UNTIL LATCHES ARE ENGAGED.
- MODULE WILL ACCEPT MAXIMUM WIRE OUTSIDE DIA. OF .160.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.		CONTRACT NO.		643254-1	
TOLERANCES ON:		DR <i>m. Felen</i> 7-16-82		PART NO	
DECIMALS .015		CHK <i>P. High</i> 7-16-82		NAME	
ANGLES 1°		APPD		ASSEMBLY MODULE,	
MATERIAL		APPD		UNIVERSAL MATE-N-LOK™, 9 CIRCUIT	
NYLON 94V-0		DSGN APPD		SIZE C	
FINISH		OTHER APPD		FSCM NO 00779	
				DRAWING NO 643254	
				SCALE 4-1	
				SHEET	

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