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DIST


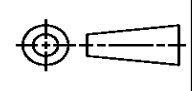
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	F1	ECR-16-009824	28JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2836203-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528051  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528051







THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	GOPALAKRISHNA HV							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		FINE ADJ SIDE FD HD-I APPL				
				PRODUCT SPEC						
				APPLICATION SPEC						
				WEIGHT						
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
				A3		©- 1528051				
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	SHEET	1	OF	2	REV	F1

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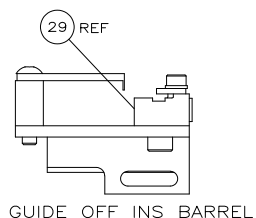
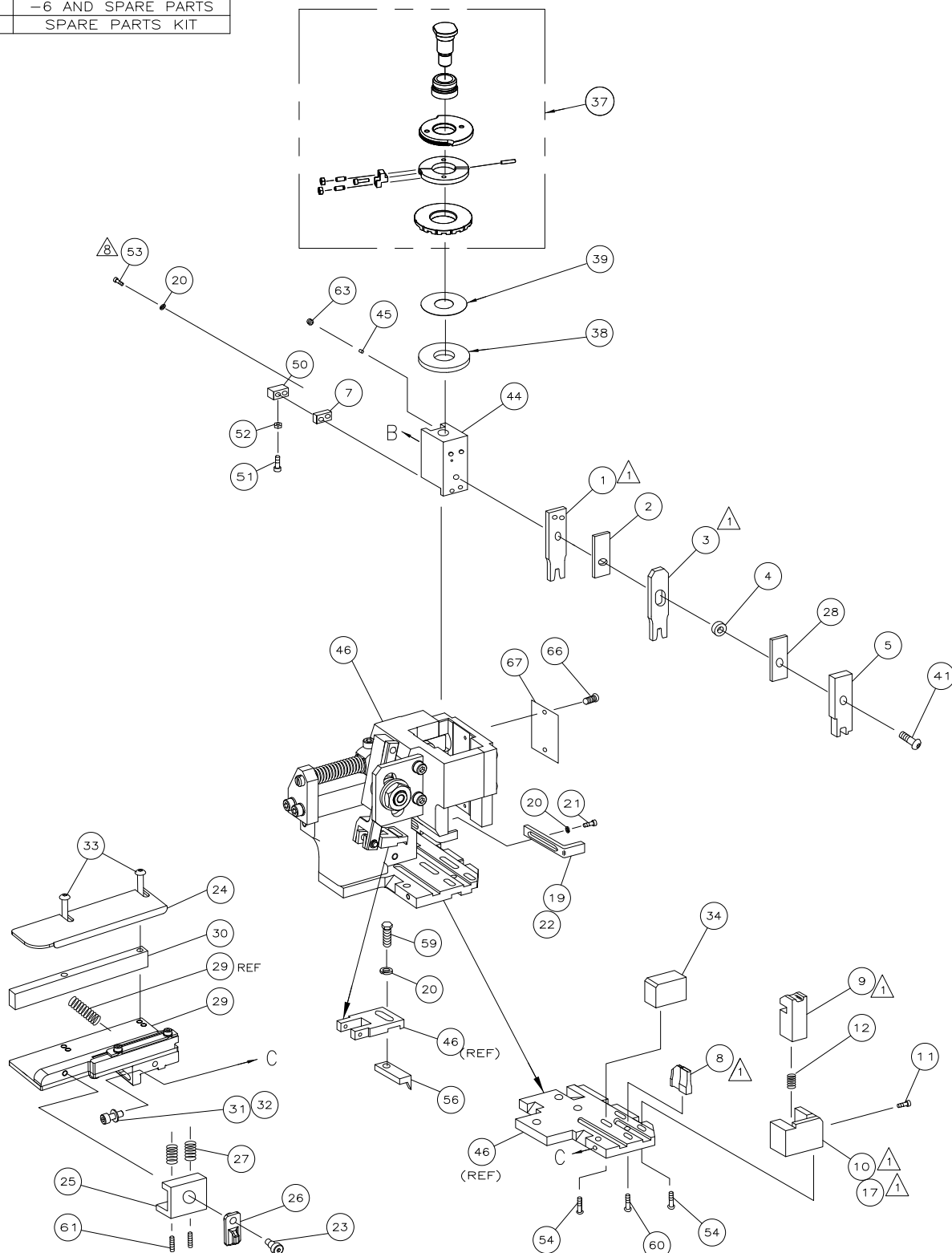
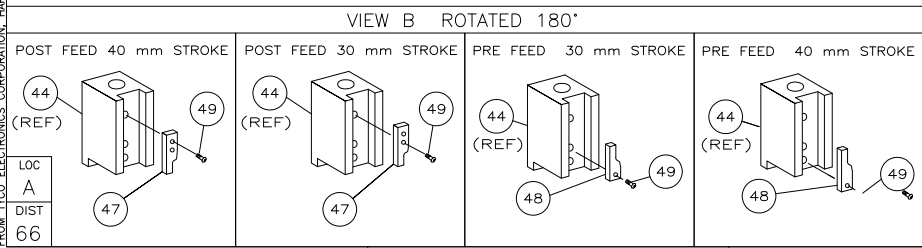
1528051

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528051-1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528051-2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528051-6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528051-1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528051-2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528051-6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528051-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: .250 FASTIN-FASTON TAB ACC.DIN 46343				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.03 [.080 IN]	F	0.5mm <sup>2</sup> - 1.0mm <sup>2</sup>	
INSUL	2.79 [.110 IN]	OV	1.40-2.10 [.055-.083 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.96-4.78 [.156-.188 IN]			408-8322 & 408-8490	
TERMINAL	-	-		FEED
APPL SPEC	114-18022	-		16.5 [.650 IN]
TERMINALS APPLIED				
				
963951	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		REF SETTING
mm <sup>2</sup> AWG		*		*
(2)0.50mm <sup>2</sup> or 1.00mm <sup>2</sup>		1.56 ±0.05 [.061 ±.002 IN]		C1
0.35 + 0.50mm <sup>2</sup>		1.51 ±0.05 [.059 ±.002 IN]		C4
0.75mm <sup>2</sup>		1.47 ±0.05 [.058 ±.002 IN]		C6
(2)0.35mm <sup>2</sup>		1.45 ±0.05 [.057 ±.002 IN]		C8
0.50mm <sup>2</sup>		1.38 ±0.05 [.054 ±.002 IN]		D3
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
SET UP GAGE				
458637-3 L1426096				

- 1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 CUT TO LENGTH AT ASSY.

\* WARNING:  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



GUIDE OFF INS BARREL

-	1	1	1	1	1	1	1528051	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
									70
									69
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	67
									66
									65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64
									63
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	62
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	60
									59
									58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
									56
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	55
-	2	2	2	2	2	2	1-18023-5	SCR,SHC(M4x25)TERM HLD DWN	54
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	53
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	52
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	50
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	49
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	47
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	46
-	1	1	1	1	1	1	1338660-1	RAM	45
									44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1320934-5	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
									29
-	1	1	1	1	1	1	1-455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-5	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
									17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1-1333204-4	ANVIL	8
-	1	1	1	1	1	1	5-240641-1	SPACER, DEPRESSOR (REAR)	7
									6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1-854830-5	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456405-5	CRIMPER, WIRE	1

QTY REQD PER ASSY		PARTS LIST	
OWN	M.CLIFFORD	20SEP01	MATERIAL
CHK	-	-	HEAT TREAT
APVD	-	20SEP01	Tyco Electronics Corporation
NAME	F.BACKHURST	NAME	Harrisburg, PA 17105-3608
SCALE	-	SIZE	A1
DRAWING NO	1528051	SHEET	1 of 1
REV	F		

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