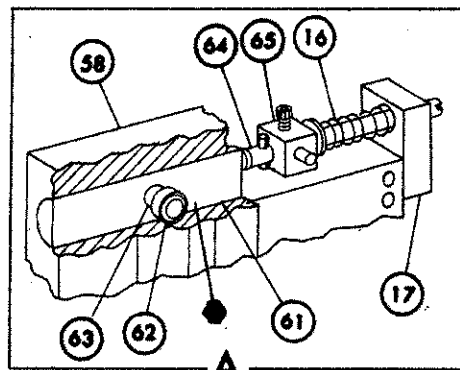
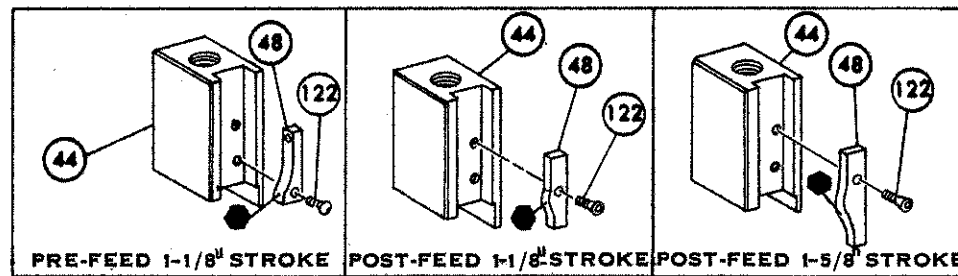
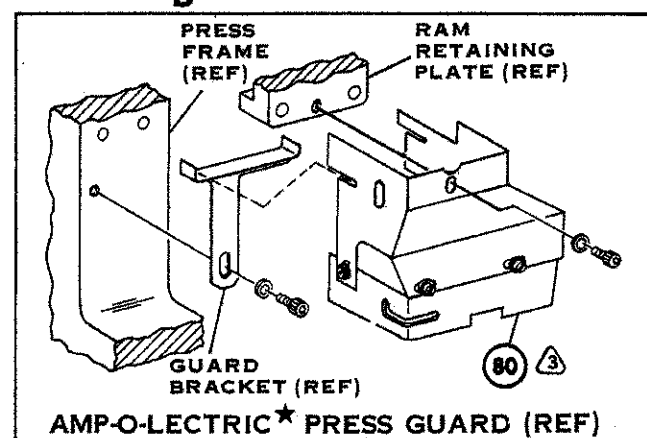




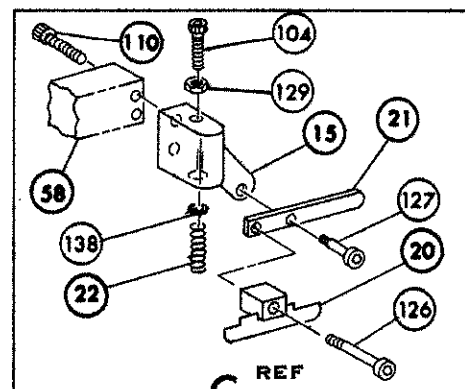
A REF



B



AMP-O-LECTRIC* PRESS GUARD (REF)



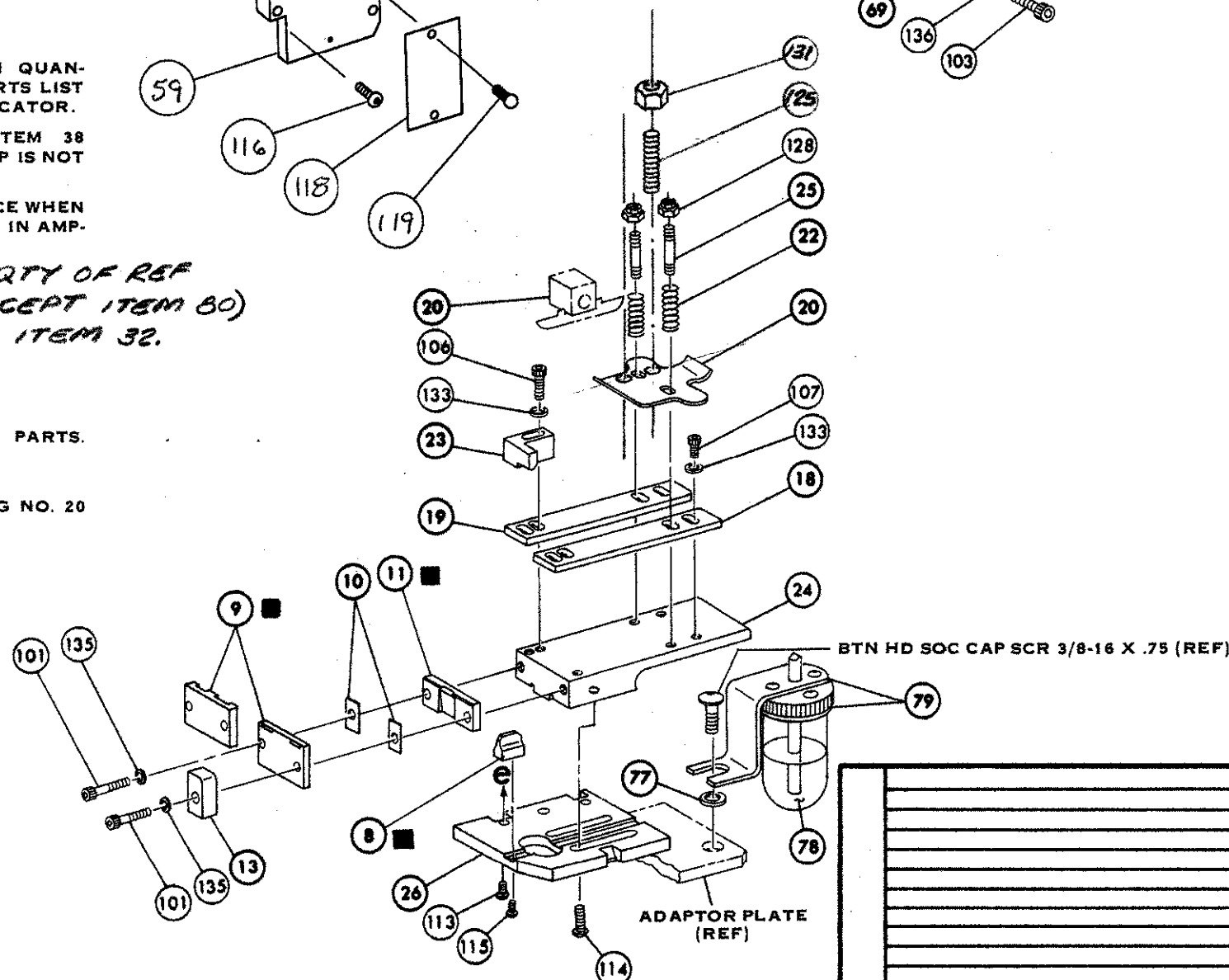
ALTERNATE DRAG METHOD

NOTES:

- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

KEY:

- RECOMMENDED SPARE PARTS.
- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.



ADAPTOR PLATE (REF)

BTN HD SOC CAP SCR 3/8-16 X .75 (REF)

LTR REVISION RECORD

REF	PART NO.	DESCRIPTION	NO.	REF	PART NO.	DESCRIPTION	NO.
162	REF	690517-1 SPACER	71	162	REF	690517-1 SPACER	71
161	22594-8	HEX. NUT	70	161	22594-8	HEX. NUT	70
160	240628-1	PLATE, ADJ	69	160	240628-1	PLATE, ADJ	69
159	240626-1	SHAFT, PIVOT	68	159	240626-1	SHAFT, PIVOT	68
158	240633-1	BUSHING	67	158	240633-1	BUSHING	67
157	455680-1	LEVER, INTERMEDIATE	66	157	455680-1	LEVER, INTERMEDIATE	66
156	240629-1	BLOCK, PIVOT	65	156	240629-1	BLOCK, PIVOT	65
155	240632-2	SCREW, ADJ	64	155	240632-2	SCREW, ADJ	64
154	240659-3	PIN, CAM ROLLER	63	154	240659-3	PIN, CAM ROLLER	63
153	240658-1	CAM, ROLLER	62	153	240658-1	CAM, ROLLER	62
152	REF	454398-1 ROD, FEED	61	152	REF	454398-1 ROD, FEED	61
151			60	151			60
150	REF	454220-1 CAP, RAM	59	150	REF	454220-1 CAP, RAM	59
149	REF	453736-1 HOUSING	58	149	REF	453736-1 HOUSING	58
148			57	148			57
147			56	147			56
146	REF	240624-1 PIN, FEED FINGER	55	146	REF	240624-1 PIN, FEED FINGER	55
145	REF	691999-1 SPRING, FEED FINGER	54	145	REF	691999-1 SPRING, FEED FINGER	54
144	REF	240635-1 FINGER, FEED	53	144	REF	240635-1 FINGER, FEED	53
143	REF	240634-1 LEVER, TERMINAL	52	143	REF	240634-1 LEVER, TERMINAL	52
142			51	142			51
141			50	141			50
140	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	49	140	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	49
139	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	48	139	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	48
138			47	138			47
137	22260-5	WASH, FLAT (NO. 6) DRAG SPRING	46	137	22260-5	WASH, FLAT (NO. 6) DRAG SPRING	46
136	21899-4	WASH, FLAT (NO. 5/16 DIA) SCR ADJ	45	136	21899-4	WASH, FLAT (NO. 5/16 DIA) SCR ADJ	45
135	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE	44	135	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE	44
134	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES	43	134	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES	43
133	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE	42	133	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE	42
132	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE	41	132	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE	41
131	21018-4	NUT, HEX MACH (4-40) DRAG	40	131	21018-4	NUT, HEX MACH (4-40) DRAG	40
130	21068-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	39	130	21068-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	39
129	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	38	129	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	38
128	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUDS	37	128	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUDS	37
127	5- 21004-7	SCR, SKT HD SHLD (.250 DIA x .25) DRAG ARM	36	127	5- 21004-7	SCR, SKT HD SHLD (.250 DIA x .25) DRAG ARM	36
126	21004-5	SCR, SKT HD SHLD (.250 DIA x 1.00) DRAG	35	126	21004-5	SCR, SKT HD SHLD (.250 DIA x 1.00) DRAG	35
125	4- 21018-8	SCR, SKT SET OVAL PT. (4-40 X .75) DRAG	34	125	4- 21018-8	SCR, SKT SET OVAL PT. (4-40 X .75) DRAG	34
124	21009-2	SCR, SKT SET (1/4-20 x .25) NYLOK RAM	33	124	21009-2	SCR, SKT SET (1/4-20 x .25) NYLOK RAM	33
123	1- 21002-7	SCR, BTN HD SOC CAP (6-32 x .38) CAM	32	123	1- 21002-7	SCR, BTN HD SOC CAP (6-32 x .38) CAM	32
122			31	122			31
121			30	121			30
120	3- 21064-2	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ	29	120	3- 21064-2	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ	29
119	21017-2	DRIVE SCREWS (#2 x .19)	28	119	21017-2	DRIVE SCREWS (#2 x .19)	28
118	461264-1	PLATE, IDENTIFICATION	27	118	461264-1	PLATE, IDENTIFICATION	27
117	2- 21002-2	SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER	26	117	2- 21002-2	SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER	26
116	2- 21002-9	SCR, BTN HD SKT CAP (10-32 x .75) HSG CAP	25	116	2- 21002-9	SCR, BTN HD SKT CAP (10-32 x .75) HSG CAP	25
115	22733-8	SCR, BTN HD SKT CAP (8-32 x .38) NYLOK ANVIL	24	115	22733-8	SCR, BTN HD SKT CAP (8-32 x .38) NYLOK ANVIL	24
114	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL	23	114	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL	23
113	1- 21002-9	SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE	22	113	1- 21002-9	SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE	22
112			21	112			21
111	2- 21000-4	SCR, SKT HD CAP (6-32 x 1.00) DRAG ADAPTOR	20	111	2- 21000-4	SCR, SKT HD CAP (6-32 x 1.00) DRAG ADAPTOR	20
110	23030-1	SCR, SKT HD CAP (6-32 x .25) NYLOK C. P. DISC	19	110	23030-1	SCR, SKT HD CAP (6-32 x .25) NYLOK C. P. DISC	19
109	2- 21000-7	SCR, SKT HD CAP (8-32 x .50) SHEAR BLADE	18	109	2- 21000-7	SCR, SKT HD CAP (8-32 x .50) SHEAR BLADE	18
108	2- 21000-6	SCR, SKT HD CAP (8-32 x .38) STRIP GUIDE	17	108	2- 21000-6	SCR, SKT HD CAP (8-32 x .38) STRIP GUIDE	17
107	2- 21000-9	SCR, SKT HD CAP (8-32 x .75) STRIP GUIDE	16	107	2- 21000-9	SCR, SKT HD CAP (8-32 x .75) STRIP GUIDE	16
106			15	106			15
105	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE	14	105	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE	14
104	3- 21000-9	SCR, SKT HD CAP (10-32 x 1.00) DRAG SPRING	13	104	3- 21000-9	SCR, SKT HD CAP (10-32 x 1.00) DRAG SPRING	13
103	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE	12	103	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE	12
102	3- 21000-4	SCR, SKT HD CAP (10-32 x .38) PIVOT BLK	11	102	3- 21000-4	SCR, SKT HD CAP (10-32 x .38) PIVOT BLK	11
101	2- 21000-8	SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES	10	101	2- 21000-8	SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES	10
100	455745-1	GUARD, WINDOW	9	100	455745-1	GUARD, WINDOW	9
99	465184-9	LUBRICATOR ASSY	8	99	465184-9	LUBRICATOR ASSY	8
98	22014-1	OIL SYNTHETIC	7	98	22014-1	OIL SYNTHETIC	7
97	454406-1	SPACER, LUBRICATOR BRACKET	6	97	454406-1	SPACER, LUBRICATOR BRACKET	6
96			5	96			5
95			4	95			4
94			3	94			3
93			2	93			2
92	458109-1	WASHER, FLAT (SPECIAL)	1	92	458109-1	WASHER, FLAT (SPECIAL)	1
91	690603-1	SPRING, ASSIST		91	690603-1	SPRING, ASSIST	

TERM APPL SPEC 114-2036

CRIMPING DATA

PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH
A	.070	#14	.237-.267
B	.060	#16	.237-.267
C	.054	#18	.237-.267
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
WIRE	.110	F	.665
INSULATION			
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION	
	18-14	8039	

THIS APPLICATOR WILL APPLY

42845

60021

AMP-O-LECTRIC
POST FEED

Mouser Electronics

Authorized Distributor

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