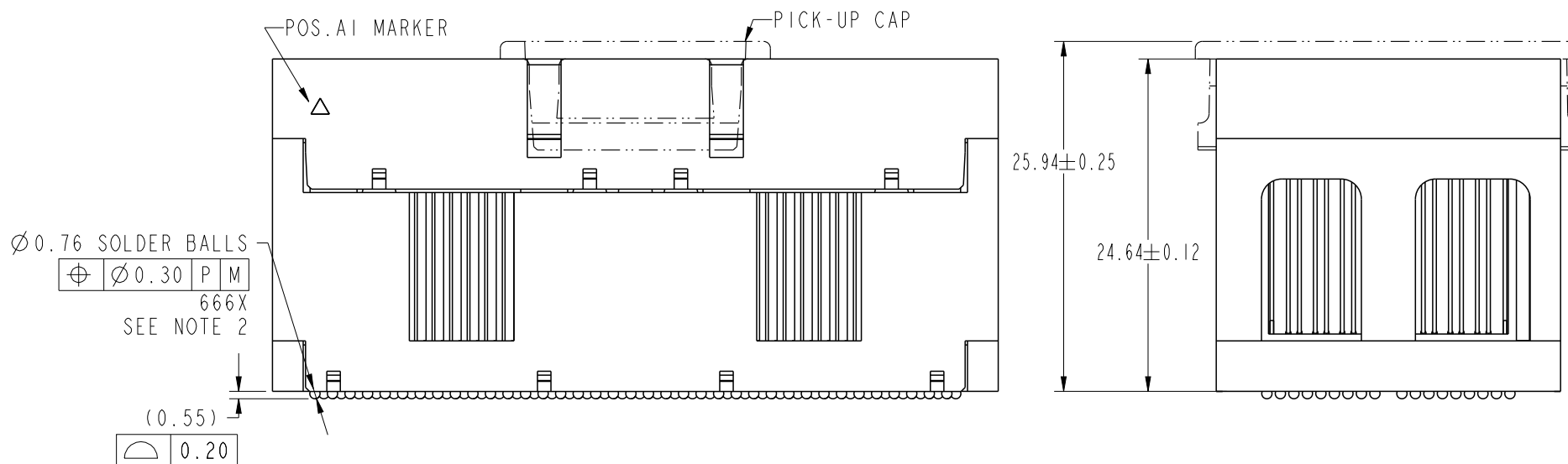
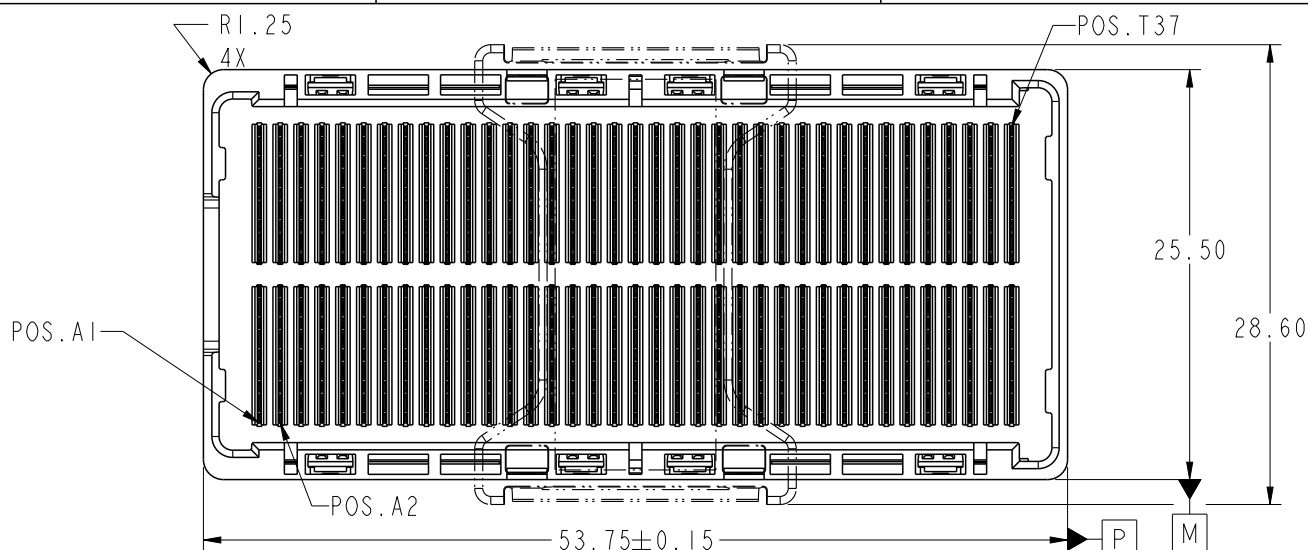
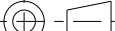


rev	ecn no	dr	date
A	V05-0335	TAB	2005-04-25
B	V06-0239	LP	2006-03-27
C	V06-0558	LP	2006-06-21
D	V07-0440	LP	2007-07-09
E	V08-0329	SM	2008-11-17



spec ref *				dr Bill Lin2010/02/02		projection 	mm 	sizeA4	scale1:2
tolerance std ASME Y14.5 -TOLERANCES UNLESS OTHERWISE SPECIFIED				eng Nickor Zuo2011/05/27				ecn noELX-DG-003943-1	
				chr Alex Cao2011/06/24				rel levelReleased	
				appr Pei-Ming Zheng2011/06/27		product familyGIG-Array			
surface ✓ - linear	0.X ±0.30			FCI	title GIG-Array 25mm PLUG ASSY. 296 SIG. POS.		dwg no 10054784	rev F	
	0.XX ±0.10								
	0.XXX ±0.05								
angular 0° ±2°				www.fci.com		cat. no.*		Product - Customer Drw	
								sheet 1 of 5	

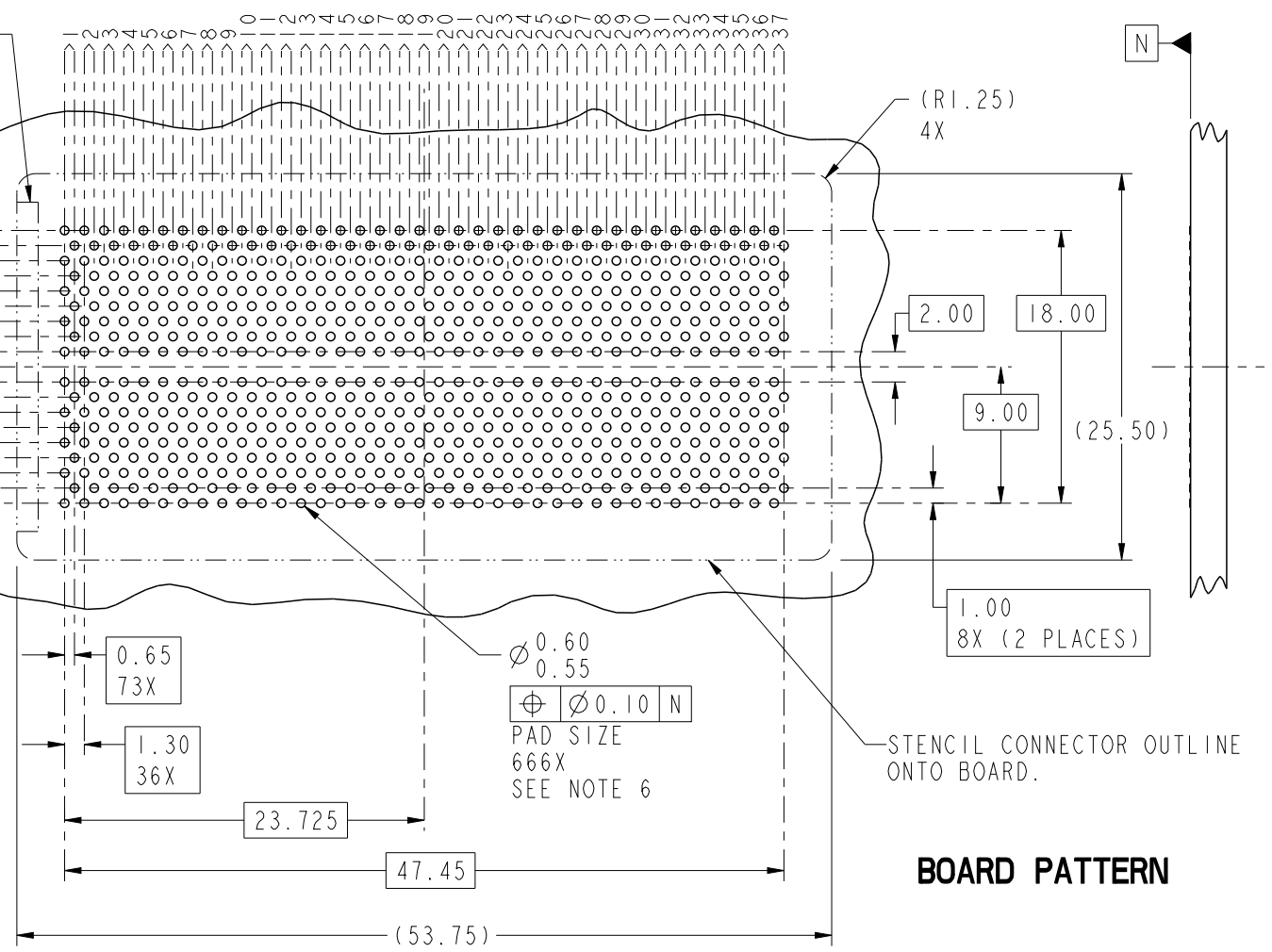


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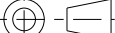
KEY ORIENTATION SILKSCREEN
(OPTIONAL)

④ CONTACTS IN
ROWS J & K ARE
TIED TOGETHER
(COMMONED)

SEE NOTES 4 & 5



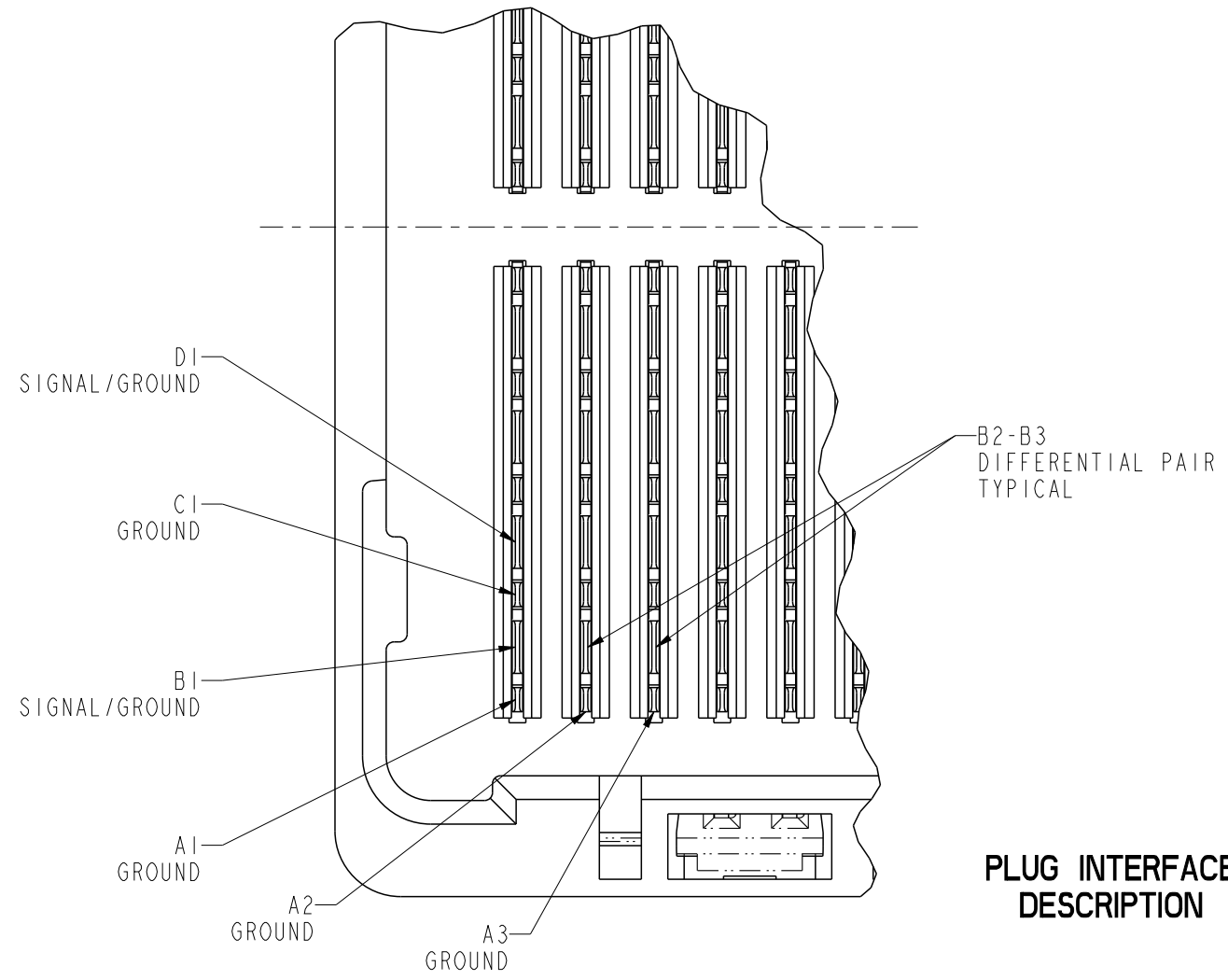
BOARD PATTERN

spec ref *				dr Bill Lin 2010/02/02		projection 	mm 	size A4	scale 1:2
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng Nickor Zuo 2011/05/27				ecn no ELX-DG-003943-1	
				chr Alex Cao 2011/06/24					
				appr Pei-Ming Zheng 2011/06/27				product family GIG-Array	
surface ✓ -	linear	0.X	±0.30		title GIG-Array 25mm PLUG ASSY. 296 SIG. POS.	dwg no 10054784	rev F		
		0.XX	±0.10						
		0.XXX	±0.05						
	angular	0°	±2°					www.fci.com	

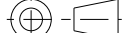
PrintE File - REV C - 2009-06-09



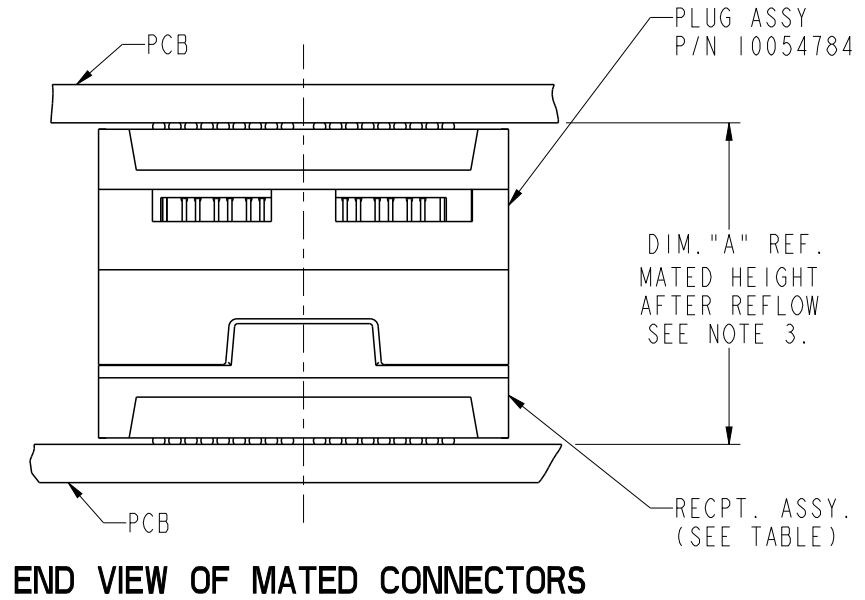
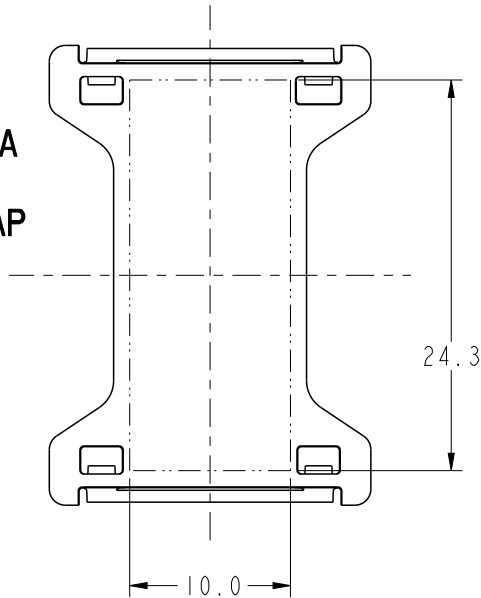
Copyright FCI.



PLUG INTERFACE DESCRIPTION

spec ref *				dr Bill Lin 2010/02/02		projection 	 mm	size A4	scale 1:2
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng Nickor Zuo 2011/05/27				ecn no ELX-DG-003943-1	
				chr Alex Cao 2011/06/24				rel level Released	
				appr Pei-Ming Zheng 2011/06/27					
product family GIG-Array									
surface 	linear	0.X	±0.30		title GIG-Array 25mm PLUG ASSY. 296 SIG. POS.	dwg no 10054784	rev F		
		0.XX	±0.10						
		0.XXX	±0.05						
	angular	0°	±2°						www.fci.com

FLAT AREA
FOR
PICK-UP CAP



DIM. "A"	RECPT. ASSY. P/N
30	55701
35	10032376
40	55733

NOT TOOLED

spec ref		*		dr		Bill Lin	2010/02/02	projection				size		A4	scale		1:2				
tolerance std		ASME Y14.5		eng		Nickor Zuo	2011/05/27					ecn no		ELX-DG-003943-1							
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr		Alex Cao	2011/06/24	rel level						Released									
-		appr		Pei-Ming Zheng	2011/06/27	product family						GIG-Array									
surface		linear		0.X		±0.30				title		GIG-Array		dwg no		10054784		rev		F	
				0.XX		±0.10														25mm PLUG ASSY. 296 SIG. POS.	
				0.XXX		±0.05															
-		angular		0°		±2°		www.fci.com		cat. no.		*		Product - Customer Drw		sheet 4 of 5					



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PRODUCT NUMBER	SOLDER BALL COMPOSITION	CONTACT PLATING PERFORMANCE LEVEL
I0054784-001	STANDARD (EUTECTIC)	PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-192, INCLUDING TELCORDIA CENTRAL OFFICE
I0054784-001LF	LEADFREE	

NOTES:

- ① MAT'L:

HOUSING: LCP
CONTACT: COPPER ALLOY
PLATING (CONTACT): Au OVER Ni.
UL RATING: 94 V-0
SOLDER BALL: (SEE TABLE) EUTECTIC SnPb OR LEADFREE 95.5 Sn/4Ag/0.5Cu

② SOLDER BALLS WILL NOT BE PERFECT SPHERICAL SHAPE DUE TO REFLOW ATTACHMENT.

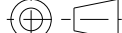
③ MATED HEIGHT EFFECTED BY CUSTOMERS' PCB PAD SIZE, PLATING, SOLDER REFLOW PROFILE & SOLDER PASTE.

④ CONTACTS IN ROWS A,C,E,G,J,K,M,P,R AND T ARE SINGLE BEAM CONTACTS USED AS GROUND PINS.
(NOTE: CONTACTS IN ROWS J & K ARE TIED TOGETHER [COMMONED])
- ⑤. CONTACTS IN ROWS B,D,F,H,L,N,Q AND S ARE DUAL BEAM CONTACTS, TYPICALLY USED AS SIGNAL PINS.

⑥. SPECIFIED POSITIONAL TOLERANCE DEFINES PAD TO PAD LOCATION WITHIN LAND PATTERN. POSITIONAL TOLERANCE OF LAND PATTERN TO FUDICIAL MARKS OR PCB DATUMS SHALL BE DEFINED BY CUSTOMER. FOR RECOMMENDED PRODUCT APPLICATION AND PCB DESIGN DETAILS, SEE DOC. NO. GS-20-016.

⑦. FOR PROPER APPLICATION FOLLOW FCI APPLICATION SPECIFICATION GS-20-033 LEADFREE SOLDER BALLS WILL NOT SOLDER PROPERLY IN A LEADED SOLDER PROCESS DUE TO A HIGHER REFLOW TEMPERATURE, LEADFREE PRODUCT IS THEREFORE NOT BACKWARDS COMPATIBLE WITH LEADED OR SOME SOLDERING APPLICATIONS. REFERENCE FCI APPLICATION SPECIFICATION.

⑧. THIS PRODUCT MEETS THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008 PRODUCT MEETING THIS DIRECTIVE IS IDENTIFIED IN THE LOT CODE NUMBER MARKED ON EACH PART BY HAVING AN "X" IN THE SEVENTH CHARACTER POSITION.

spec ref *				dr Bill Lin 2010/02/02		projection 	 mm	size A4	scale 1:2
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng Nickor Zuo 2011/05/27				ecn no ELX-DG-003943-1	
				chr Alex Cao 2011/06/24					
				appr Pei-Ming Zheng 2011/06/27					
surface 	linear	0.X	±0.30		title GIG-Array 25mm PLUG ASSY. 296 SIG. POS.			dwg no 10054784	rev F
		0.XX	±0.10						
		0.XXX	±0.05						
-	angular	0°	±2°	www.fci.com	cat. no. *	Product - Customer Drw			sheet 5 of 5

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