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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

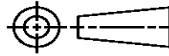
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

1239056 1239056

/home/us024474/tecnod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1239056 -1	B		- BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1239056 -1	B		- BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1239056 -7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: FASTIN/FASTON .187 SERIES RECEPTACLE

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.50mm ² - 1.50mm ²
INSUL	3.05 [.120 IN]	F	1.50-2.40 [.059-.094 IN]
WIRE STRIP LENGTH	3.90-4.70 [.154-.185 IN]		APPL INSTRUCTION 408-8323

TERMINAL	-	-	FEED
APPL SPEC	114-20011	-	16.60 [.654 IN]

TERMINALS APPLIED

282180	-	-	-	-
282331	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
1.50mm ²	1.49 ±0.03 [.059 ±.001 IN]	354779-6 [.3020]
1.00mm ²	1.44 ±0.03 [.057 ±.001 IN]	1-354779-0 [.3040]
0.75mm ²	1.39 ±0.03 [.055 ±.001 IN]	1-354779-4 [.3060]
0.50mm ²	1.34 ±0.03 [.053 ±.001 IN]	1-354779-8 [.3080]

-	-	-	-	-
-	-	-	-	-
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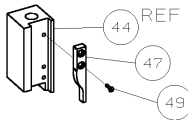
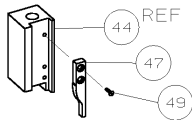
- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH ON ASSEMBLY.

VIEW B ROTATED 180°

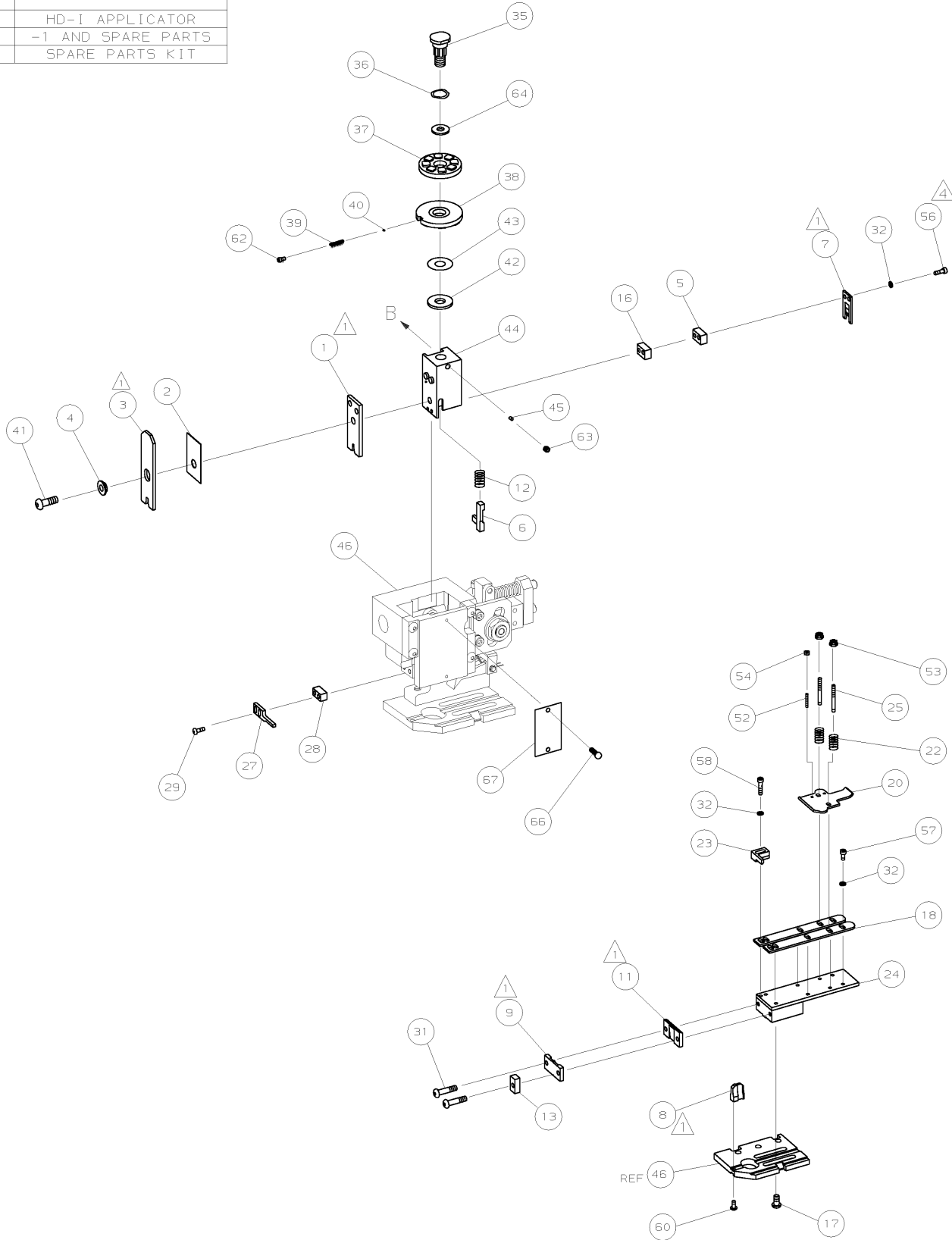
POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE



LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE



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					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
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-	2	2	1-18023-3	SCR,SHC (M4X16) HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
-	2	2	1-18023-2	SCR,SHC (M4X12) SLUG BLADE	56
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-	2	2	18029-1	NUT,HEX (M3) DRAG	54
-	2	2	986965-1	NUT,HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
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					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
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-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
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-	1	1	1320922-1	DISC, INSULATION	38
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-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
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-	9	9	18025-2	WASHER,LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-9	PLATE, STRIP GUIDE	24
-	1	1	240825-4	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
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-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-5	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
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-	1	1	690481-3	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-3	PLATE, REAR SHEAR	11
					10
-	1	1	1-690496-1	PLATE, FRONT SHEAR	9
1	2	1	3-1333217-7	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	2-455892-2	HOLD DOWN, TERMINAL	6
-	1	1	6-240641-4	SPACER, SLUG BLADE	5
-	1	1	1-238009-2	SPACER, BLOCK CRIMPER	4
1	2	1	7-456134-3	CRIMPER, INSULATION	3
-	1	1	455888-9	SPACER, CRIMPER	2
1	2	1	4-456406-1	CRIMPER, WIRE	1

-77 -71 -1		PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY		PARTS LIST		
DIMENSIONS: mm [INCHES]		MATL	HT TR	FIN
DO NOT SCALE PRINT.				
TOLERANCES UNLESS OTHERWISE SPECIFIED:				
1 PLC DEC ±-		DR 260CT04	APP 260CT04	
2 PLC DEC ±-		CHK L.LOFTHOUSE	REL F.BACKHURST	
3 PLC DEC ±-		REL 02FEB05	L.LOFTHOUSE	
ANGLES ±-		NAME END FEED HD-I APPLICATOR		
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX		MACHINE REF HD-I APPL		
SCALE		DWG NO	1239056	SHEET 1 OF 1
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING		
RESTRICTED TO				

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LAYOUT L1239056

SET UP GAGE 458638-3

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LOC A
DIST 66
LEADMAKER OR BENCH G

AMP 1756 REV 3-92 29-JUN-05 11:24:35 us024474

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4

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1

A

B

C

D

1239056

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1239056-1](#)