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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-002787	24FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151265-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034086
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2034086

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	SHEET 1 OF 2	
				REV	B1	

TE Connectivity	
SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A 3	©- 2034086

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPEC	
TERMINAL NAME: MICRO QUADLOK SYSTEM SOCKET CONTACT			
WIRE STRIP LENGTH 3.0-3.3 mm [.120-.131 IN]		INSULATION DIAMETER RANGE 1.05-1.20mm [.041-.047 IN]	
TERMINAL APPL SPEC	 114-18021	-	-
TERMINALS APPLIED			
1355719-1	1355719-2	1355717-1	1355717-5

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

1 2 3 4 5 6 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74

ITEM 30 LOCATED
AT FRONT HOLES

FEED TRACK POSITION
GUIDE BY INS. BARREL

8 REF 34 REF

TERMINAL SUPPORT
LOCATION

177 REF
RETAINING PIN
LOCATION

.000±.020
[0±0.5]

.630
[16.01]

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	1	1	1	1	1976552-1	TAG,IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-5	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	469367-8	SHIM	38
-	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1333323-1	ANVIL, COMBINATION,SPECIAL	8
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	8-655830-7	CRIMPER, INSUL O	3
-	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	1	3-456401-4	CRIMPER, WIRE PREMIUM	1
-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE AUTOMATIC DISPENSING SYSTEM IT IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISION INFORMATION, PLEASE CONTACT THE PROJECT ENGINEER.		OWN B. HIGMAN 17AUG2009		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES (mm)		APPV T. ELBIN 17AUG2009			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
		APPLICATION SPEC			
0 PLC ±		SEE TABLE		SIZE CAGE CODE DRAWING NO A 00779 C=2034086	
1 PLC ±		WEIGHT			
2 PLC ±		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE SHEET OF REV	
3 PLC ±				3:5 1 1 B	
4 PLC ±					
ANGLES ±					
FINISH					
MATERIAL					
-					

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