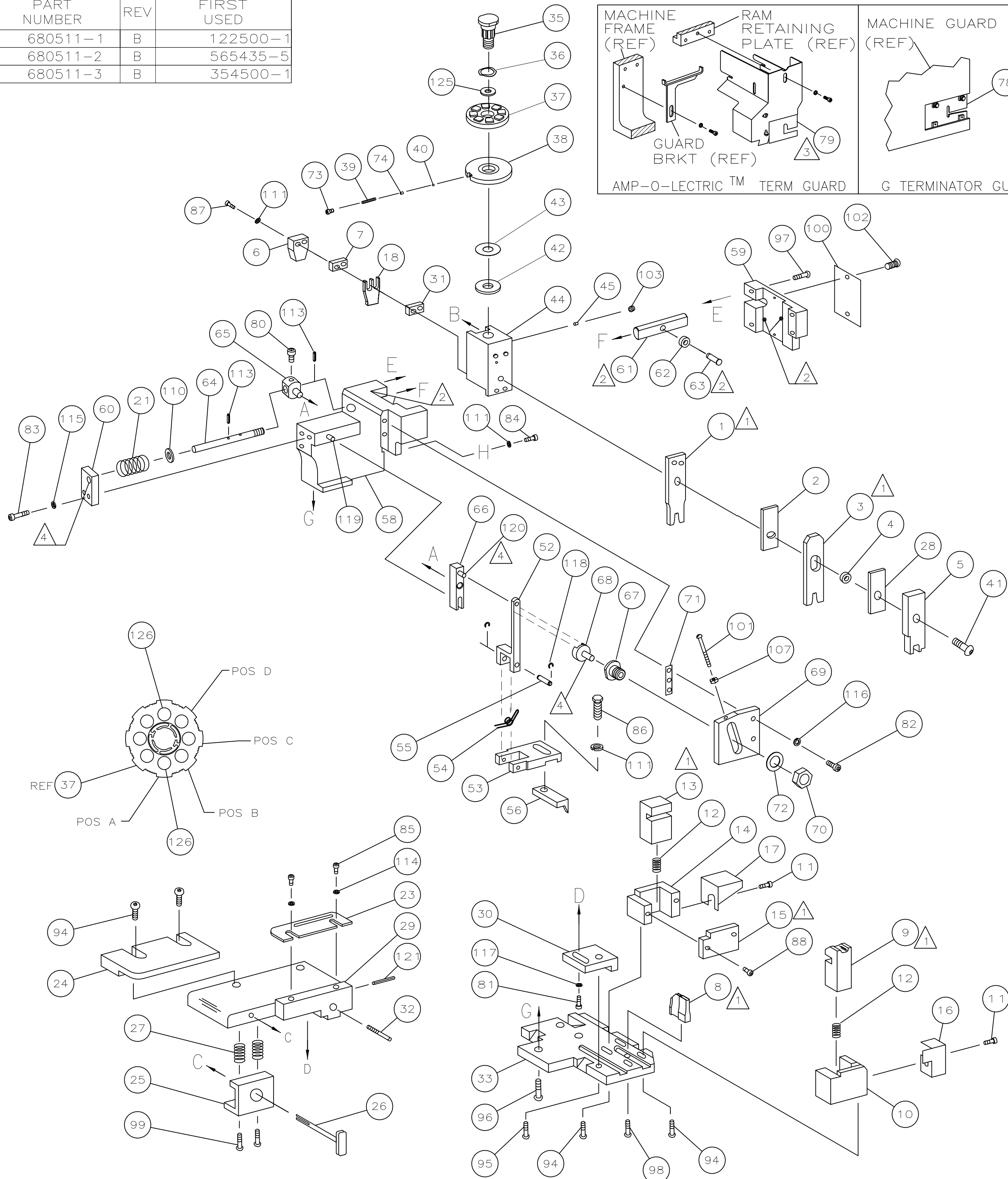


QTY REQD PER ASSY		← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				NO
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		PARTS LIST				
2 P/LC DEC ±		MATL —		HT TR —		FIN —
3 P/LC DEC ±		—		—		—
4 P/LC DEC ±		—		—		—
ANGLES ±		D.R. C.BAKER 24JUL97 APP		24JUL97 T.ELBIN		 TE Connectivity Harrisburg, PA 17105-3608
SURF TEXTURE: ✓		CHK 24JUL97 C.ERISMAN		REL —		
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		—		—		
		NAME SIDE FEED HDM APPLICATOR				MACHINE REF
		SCALE —				MINI APPL
		D DWG NO 680511				SHEET 1 of 1
						REV B



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. GUIDE OFF INSULATION BARREL
7. CUT TO LENGTH AT ASSY

		B		B		B	
		K TERMINATOR				G TERMINATOR	
LOC	A						
DIST	66	LEADMAKER & BENCH MACHINE					

								129
								128
								127
2	2	2	—	C	2-354779-8	PIN,WIRE DISC (.3130A)		126
1	1	1	—	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	—	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	—	—	4088040	SF APPL INST 408-8040		123
								122
1	1	1	—	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL		121
REF	REF	REF	—	A	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER		120
REF	REF	REF	—	A	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING		119
REF	REF	REF	—	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN		118
1	1	1	—	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK		117
REF	REF	REF	—	A	21024-5	WASHER,LOCK(#10)ADJ PLATE		116
REF	REF	REF	—	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD		115
2	2	2	—	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE		114
REF	REF	REF	—	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD		113
								112
4	4	4	—	A	21024-4	WASHER,LOCK(#8)STRIPPER		111
REF	REF	REF	—	A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ		110
								109
								108
REF	REF	REF	—	A	21018-5	NUT,HEX(6-32)FEED ADJ		107
								106
								105
								104
1	1	1	—	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM		103
2	2	2	—	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE		102
REF	REF	REF	—	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ		101
1	1	1	—	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	—	A	5-21006-6	SCR,SET(10-32x.75)DRAG		99
1	1	1	—	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL		98
REF	REF	REF	—	A	2-21002-9	SCR,BHC(10-32x.75)CAP		97
REF	REF	REF	—	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING		96
REF	REF	REF	—	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK		95
6	6	6	—	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN		94
								93
								92
1	1	1	—	A	1-21002-7	SCR,BHC(6-32x.38)CAM		91
								90
								89
2	2	2	—	A	1-21002-6	SCR,SHC(6-32x.25)R SHEAR PLATE		88
2	2	2	—	A	3-21000-1	SCR,SHC(8-32x.91)DEP-HOLD		87
1	1	1	—	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER		86
2	2	2	—	A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE		85
1	1	1	—	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER		84
REF	REF	REF	—	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD		83
REF	REF	REF	—	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK		82
1	1	1	—	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL		81
REF	REF	REF	—	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK		80
—	REF	—	—	B	455749-1	GUARD, WINDOW		79
REF	—	—	—	B	679532-1	INSERT, GUARD		78
								77
								76
								75
1	1	1	—	A	690603-1	SPRING, ASSIST		74
1	1	1	—	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC		73
REF	REF	REF	—	A	458109-1	WASHER, SPECIAL		72
REF	REF	REF	—	A	690517-1	SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	

		B	ECR-11-025982	SX	
		A2	ECN 0150-0119-04	TE	
		A1	0150-0123-00	TE	
		A	RELEASED	CE	
P	F	LTR	REVISION RECORD	APP	

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