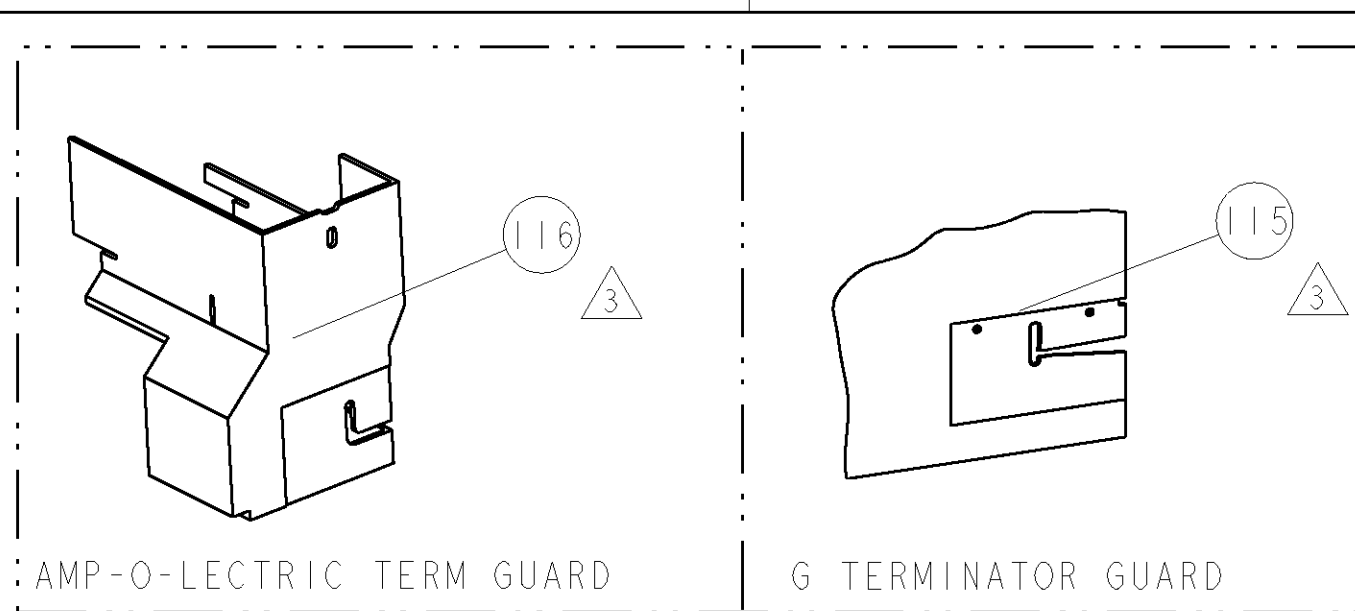
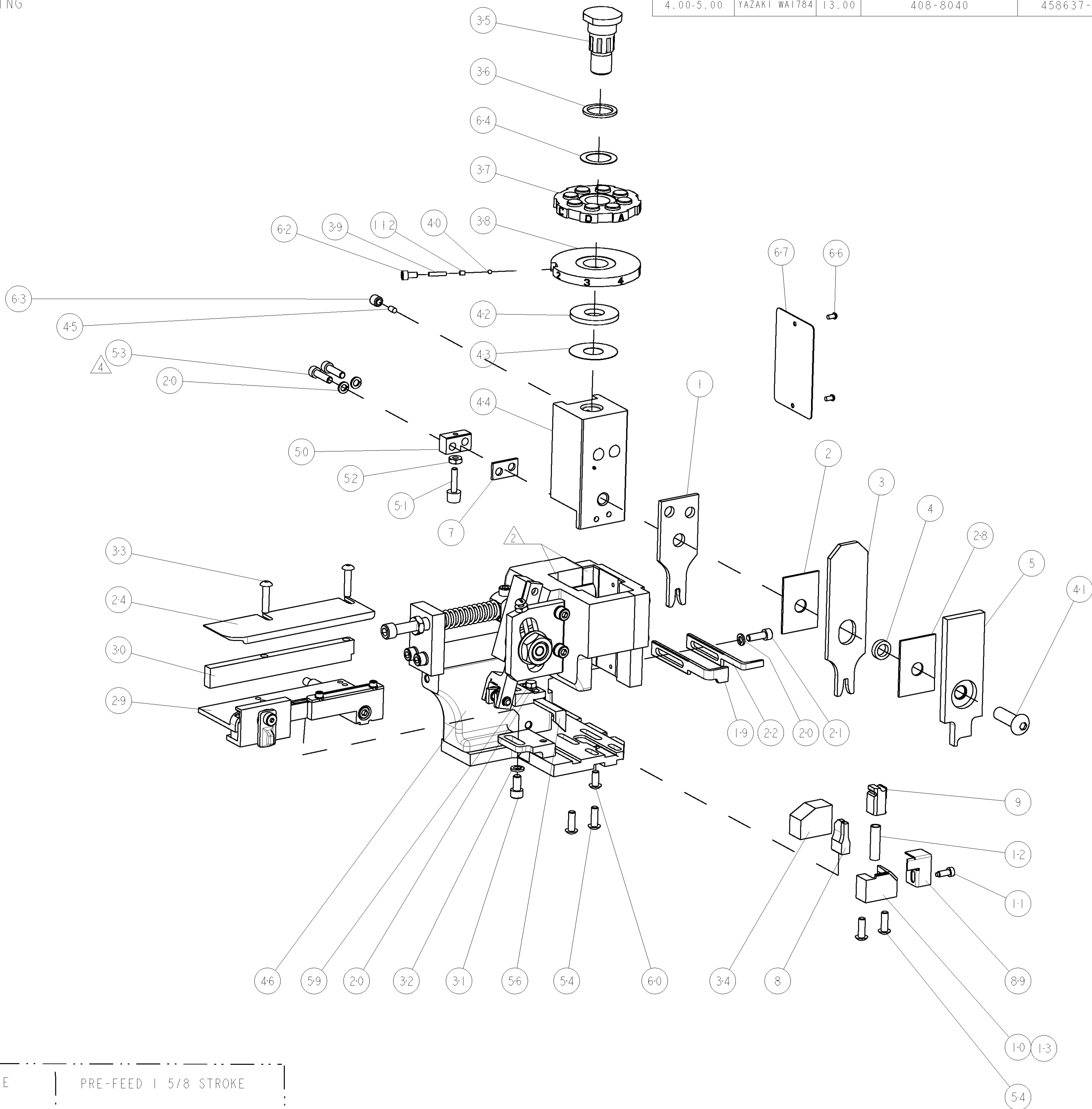


AMP 4805 REV 31MAR2000

TERMINAL NAME:		TERMINAL			
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949862	711E-1231				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.55mm+.05/-0.05[.061+.002/-0.002]		2mm ²
-	-	B	1.45mm+.05/-0.05[.057+.002/-0.002]		1.25mm ²
-	-	C	1.40mm+.05/-0.05[.055+.002/-0.002]		1mm ²
-	-	D	1.35mm+.05/-0.05[.053+.002/-0.002]		0.85mm ²
-	-				
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.74mm [.108]	F	0.85-2.0 mm ²
-	-	INSUL	3.30mm [.130]	F	Ø 1.7-2.8mm
WIRE STRIP LENGTH 4.00-5.00	TERM APPL SPEC YAZAKI WAIT84	FEED 13.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC	DIST	REVISIONS					
A	66	F	LTR	DESCRIPTION	DATE	DRN	APVD
			I	PRELIMINARY	24DEC2008	RS	SX
			A	RELEASED	28JAN2009	MEH	TE

	-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	129
	-	2	2	2	2	-	1-354779-9	PIN, WIRE DISC, .3085	128
	-	2	2	2	2	-	1-354779-5	PIN, WIRE DISC, .3065	127
	-	2	2	2	2	-	354779-7	PIN, WIRE DISC, .3025	126
3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	7
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
4	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	1-690142-2	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	-	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	1-462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	9-1633535-4	ANVIL, COMBINATION	8
	-	1	1	1	1	-	3-240641-3	SPACER	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	2-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	6-456134-4	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	-	1-455888-0	CRIMPER, CRIMPER	2
1	1	1	1	1	1	-	5-1633588-8	CRIMPER, WIRE	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 2 PLC ±0.1 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±°		NAME SIDE FEED HDM APPLICATOR PRODUCT SPEC - APPLICATION SPEC -	
		WEIGHT -		SIZE CAGE CODE DRAWING NO A1 00779 C=1852805	
MATERIAL -		FINISH -		RESTRICTED TO - SCALE 3:5 SHEET 1 OF 1 REV A	
CUSTOMER DRAWING					

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