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				P	LTR	DESCRIPTION	DATE
						ECR-16-011296	03OCT2016
							GK SD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2836377-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1852642  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1852642

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK GOPALAKRISHNA HV			
		APVD STOUGH DALE			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		A 3		CAGE CODE	
		C- 1852642		DRAWING NO	
				SCALE	
				SHEET 1 OF 2	
				REV A1	

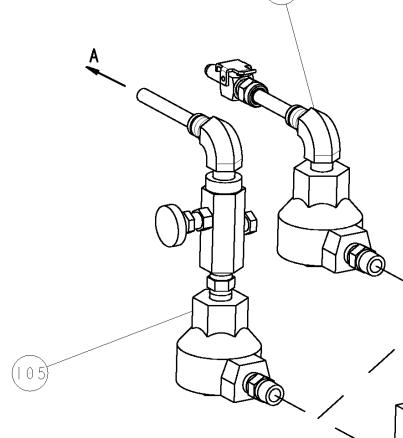
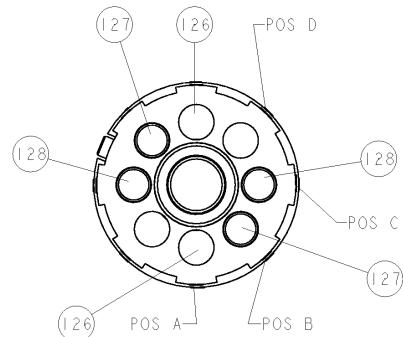
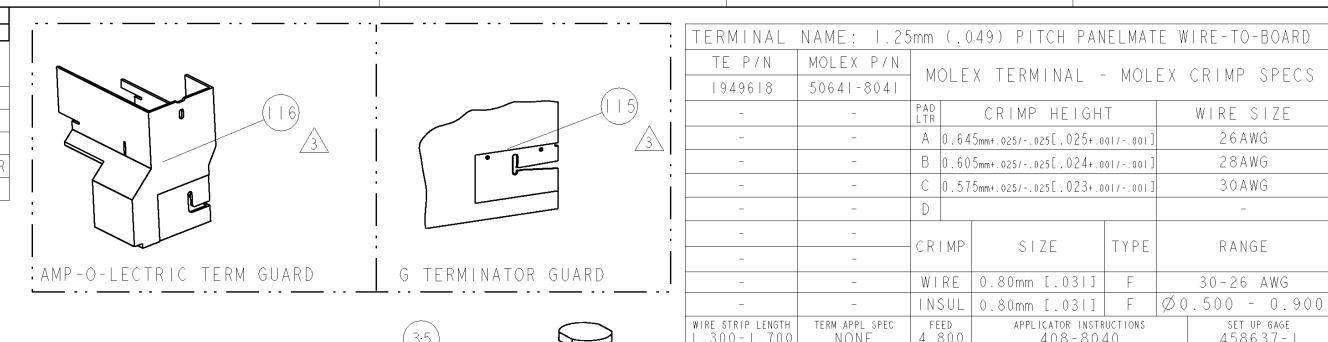
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852642-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852642-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852642-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1852642-6	A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1852642-7	A	-	-	-	SPARE PARTS

⚠ RECOMMENDED SPARE PARTS

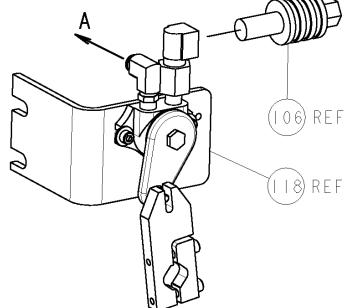
⚠ GREASE LIGHTLY

⚠ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

⚠ CUT TO LENGTH AT ASSEMBLY.

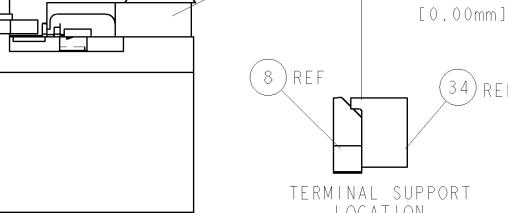


AIR FEED VALVE ASM (-2 ONLY)



FEED TRACK POSITION GUIDE BY INS. BARREL

TERMINAL SUPPORT LOCATION



PART NO						DESCRIPTION		ITEM NO
-	-	-	-	-	-	PIN, SLOTTED SPRING .062 X .250	220	TYCO KNEPPER 05MAY2008
-	-	-	-	-	-	SPRING, COMPRESSION	219	TYCO BAILEY 02MAY2008
-	-	-	-	-	-	HOLDER, INS	218	TYCO BAILEY 02MAY2008
-	2	2	2	2	-	PIN, WIRE DISC, .3055	128	TYCO BAILEY 02MAY2008
-	2	2	2	2	-	PIN, WIRE DISC, .3035	127	TYCO BAILEY 02MAY2008
-	2	2	2	2	-	PIN, WIRE DISC, .3020	126	TYCO BAILEY 02MAY2008
-77	-6	-3	-2	-1	U/M	PART NO	ITEM NO	
						DESCRIPTION		

TERMINAL NAME: 1.25mm (.049) PITCH PANELMATE WIRE-TO-BOARD					
TE P/N	MOLEX P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1949618	50641-8041	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A 0.645mm .025/- .025L .025-.001/- .001		26AWG	
-	-	B 0.605mm .025/- .025L .024-.001/- .001		28AWG	
-	-	C 0.575mm .025/- .025L .023-.001/- .001		30AWG	
-	-	D		-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	0.80mm [.031]	F	30-26 AWG
-	-	INSUL	0.80mm [.031]	F	Ø0.500 - 0.900
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	4.800	APPLICATOR INSTRUCTIONS	408-8040
1.300-1.700	NONE			SET UP GAGE	458637-1

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
A	66	A	RELEASED	02MAY2008	RK	GB
-	-	-	-	692655-6	AIR FEED VALVE ASSEMBLY	1118
-	-	I	I	461062-1	FEED FINGER ASSEMBLY	1117
-	-	REF	-	455749-1	GUARD WINDOW	1116
-	-	REF	-	679532-1	INSERT, GUARD	1115
-	-	I	I	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	1112
-	-	I	I	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	1111
-	-	I	I	459610-1	MOUNT, FEED BRACKET	1110
-	-	I	I	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	-	I	I	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	REF	-	24024-2	VALVE, SHUT OFF	106
-	-	I	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	-	I	I	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	I	I	I	2-21008-9	SCR, SET, SELF LOCKING 1/4-20 X .250	197
-	I	I	I	1633015-1	FRONT STRIP GUIDE	196
-	2	2	2	1-21000-3	SCR, SKT HD CAP 4-40 X .250	195
-	I	I	I	690191-5	PLUG, NYLON	194
-	I	I	I	1633031-1	ROD, THREADED	193
-	I	I	I	1633020-1	FINE ADJUST SCREW BLOCK	192
-	I	I	I	318563-1	GUARD, FRONT CHIP	189
-	I	I	I	1-455888-7	SPACER, CRIMPER	182
-	I	I	I	4088040	SF APPL INST 408-8040	172
-	I	I	I	217238-1	GENERAL INSTRUCTION PKG	171
-	2	2	2	21024-2	WASHER, SPRG LOCK, REG NO 4	168
-	I	I	I	461264-1	PLATE, IDENTIFICATION	167
-	2	2	2	21017-2	SCREW, DRIVE	166
-	I	I	I	986950-1	WASHER, FLAT PRECISION	164
-	I	I	I	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	163
-	I	I	I	23030-1	SCR, SKT HD CAP 6-32 X .25	162
-	2	2	2	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	161
-	I	I	I	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	160
-	I	I	I	2-22603-0	SCR, HEX HD CAP 8-32 X .312	159
-	I	I	I	3-694433-2	FEED PAWL	156
-	6	6	6	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	154
-	2	2	2	2-21000-5	SCR, SKT HD CAP 8-32 X .250	153
-	I	I	I	1633399-2	APPL, BASIC AIR FEED SUB ASSY	146
-	I	I	I	690191-1	PLUG, NYLON	145
-	I	I	I	1-455673-1	RAM, SIDE FEED	144
-	I	I	I	690125-1	SHIM SUB-ASSY	143
-	I	I	I	690124-4	WASHER, RAM (.135)	142
-	I	I	I	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	141
-	-	-	-	23241-6	BALL, STEEL	140
-	-	-	-	690170-1	SPRING, COMPRESSION	139
-	-	-	-	690142-6	DISC, INSULATION	138
-	-	-	-	354777-1	WIRE DISC, ASSEMBLY	137
-	-	-	-	22480-5	SPRING, COMPRESSION	136
-	-	-	-	690212-1	POST, RAM	135
-	-	-	-	1633663-1	TERMINAL SUPPORT	134
-	2	2	2	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	133
-	3	3	3	21024-5	WASHER, SPRG LOCK, REG NO 10	132
-	I	I	I	3-21000-4	SCR, SKT HD CAP 10-32 X .375	131
-	I	I	I	1633016-1	PLATE, STRIP GUIDE	129
-	I	I	I	455888-4	SPACER, CRIMPER	128
-	2	2	2	1-22284-0	SPRING, COMPRESSION	127
-	I	I	I	356835-1	LEVER	

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