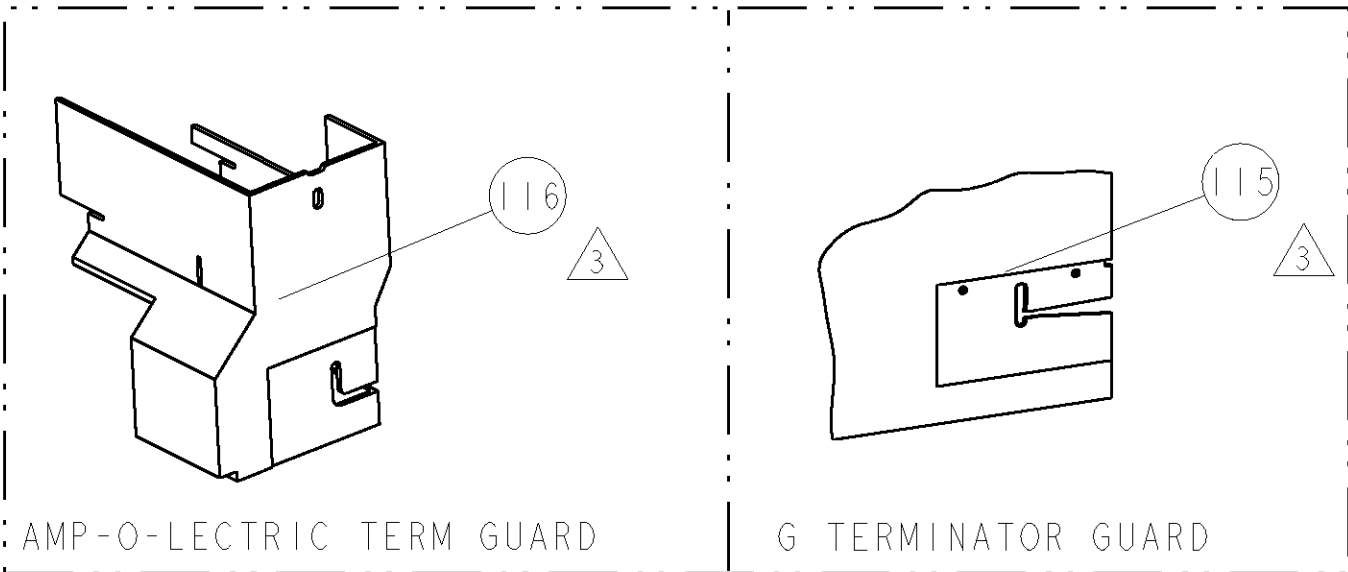


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855262-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855262-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855262-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855262-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855262-7	A	-	-	-	SPARE PARTS		

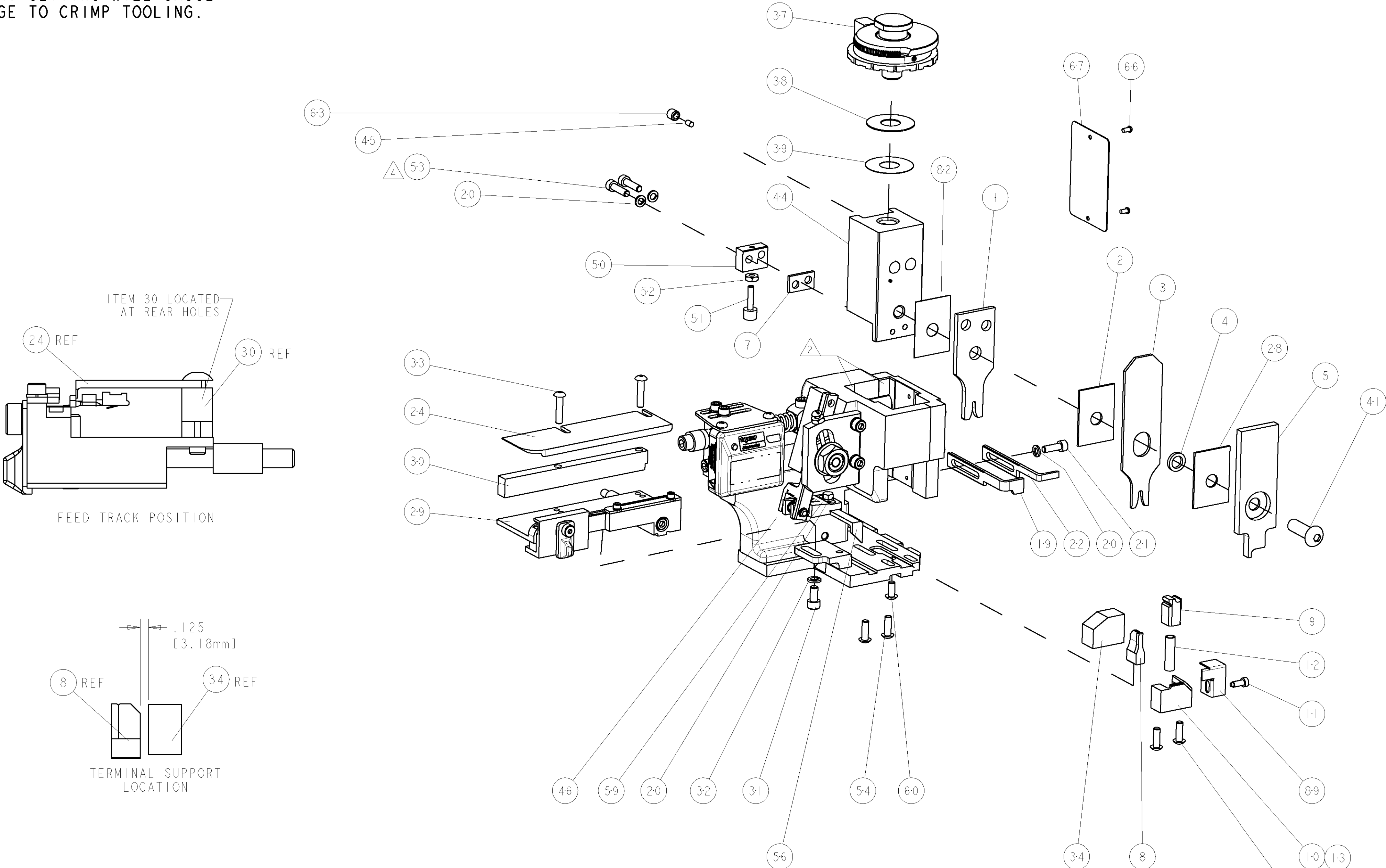
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CUT TO LENGTH AT ASSEMBLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.




TERMINAL NAME: TERMINAL					
TE PN	AMPHENOL PN	AMPHENOL TERMINAL - TE CRIMP SPECS			
1949341	PR-0909E100000				
1949549	PR-0909E100001	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	.051±.002 [1.30±0.05mm]		18AWG	B5
-	-			-	-
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.070 [1.78mm]	F	18 AWG
-	-	INSUL	.120 [3.05mm]	O	Ø.100 MAX
WIRE STRIP LENGTH .172 - .187	TERM APPL SPEC NONE	FEED .484	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
						ECR-07-023464	030CT2007
							RK
							GB



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	-	1	1	1	1	-	455888-3	SPACER, CRIMPER	82
-	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
△	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	-	1	1	1	1	-	1-469367-2	SHIM	38
-	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	2-1633108-1	ANVIL, COMBINATION .070	8
-	-	1	1	1	1	-	1-240641-3	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	2-456135-4	CRIMPER, INSULATION O PREMIUM	3
△	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
△	1	1	1	1	1	-	1-456404-1	CRIMPER, WIRE PREMIUM	1

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CHECKED		02JUN2007						
APPROVED		02JUN2007		NAME				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC				
INCHES				APPLICATION SPEC				
		9 PLC ±.01		WEIGHT				
		1 PLC ±.01		CUSTOMER DRAWING				
		2 PLC ±.01		SCALE				
		3 PLC ±.01		SHEET				
		4 PLC ±.0001		OF				
ANGLES ±.0001				REV				
MATERIAL		FINISH		A1				
				00779 C=1855262				
				SCALE 3:5 SHEET 1 OF 1 REV A				

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