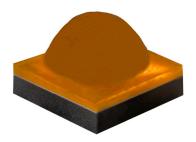
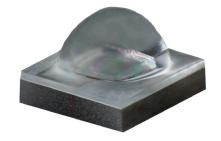
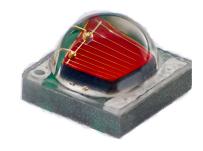
# Cree® XLamp® XB-D LEDs







#### PRODUCT DESCRIPTION

The XLamp® XB-D LED brings next-generation performance, price and size to all LED lighting applications. The XB-D's footprint enables smaller designs with densely packed arrays for better light mixing and concentration.

The XB-D shares common footprint and uniform package design across all white and color configurations, simplifying board and optical designs for many LED systems. The XB-D is optimized to dramatically lower system cost in any illumination application, from indoor and outdoor lighting to architectural and transportation lighting.

### **FEATURES**

- XB-D white binned @ 85 °C; XB-D color binned @ 25 °C
- Up to 136 lm/W in cool white (@ 85 °C, 350 mA)
- Available in white, 80-minimum CRI white, and 70-minimum CRI cool white, royal blue, blue, green, PC amber, amber, red-orange & red
- 1 A maximum drive current
- Wide viewing angle: from 110° (PC amber) to 140° (red)
- Reflow solderable JEDEC
  J-STD-020C compatible
- Unlimited floor life at
  ≤ 30 °C/85% RH
- · Electrically neutral thermal path
- RoHS and REACh compliant
- UL® recognized component (E349212)

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## **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		6.5	
Thermal resistance, junction to solder point - green	°C/W		11	
Thermal resistance, junction to solder point - PC amber	°C/W		8.5	
Thermal resistance, junction to solder point - amber	°C/W		7	
Thermal resistance, junction to solder point - red-orange, red	°C/W		5	
Viewing angle (FWHM) - white	degrees		115	
Viewing angle (FWHM) - royal blue	degrees		120	
Viewing angle (FWHM) - blue, green	degrees		135	
Viewing angle (FWHM) - PC amber,	degrees		110	
Viewing angle (FWHM) - amber, red-orange, red	degrees		140	
Temperature coefficient of voltage - white	mV/°C		-2.5	
Temperature coefficient of voltage - royal blue	mV/°C		-2.0	
Temperature coefficient of voltage - blue, green	mV/°C		-3.3	
Temperature coefficient of voltage - PC amber	mV/°C		-2.4	
Temperature coefficient of voltage - amber, red-orange, red	mV/°C		-2	
ESD withstand voltage (HBM per Mil-Std-883D) - white, royal blue, blue, green	V			8000
ESD classification (HBM per Mil-Std-883D) - PC amber			Class 3A	
ESD classification (HBM per Mil-Std-883D) - amber, red-orange, red			Class 2	
DC forward current	mA			1000
Reverse voltage	V			-5
Forward voltage (@ 350 mA, 85 °C) - white	V		2.9	3.5
Forward voltage (@ 350 mA, 25 °C) - royal blue	V		2.95	3.5
Forward voltage (@ 350 mA, 25 °C) - blue	V		3.1	3.7
Forward voltage (@ 350 mA, 25 °C) - green	V		3.3	3.9
Forward voltage (@ 350 mA, 25 °C) - PC amber	V		3.1	3.4
Forward voltage (@ 350 mA, 25 °C) - amber, red-orange, red	V		2.25	2.6
LED junction temperature	°C			150



# FLUX CHARACTERISTICS - WHITE (T, = 85 °C)

The following table provides several base order codes for XLamp XB-D LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XB-D LED Binning and Labeling document.

0.1	CCT Range		Mini	mum Luminous @ 350 mA	Flux		d Minimum Flux (lm)**	Order Code										
Color	Minimum	Maximum	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1000 mA	Order Code										
Cool White	5000 K	8300 K	R4	130	148	224	289	XBDAWT-00-0000-000000G51										
Cool white	3000 K	8300 K	R3	122	139	210	271	XBDAWT-00-0000-000000F51										
70 CRI Minimum	5000 K	8300 K	R3	122	139	210	271	XBDAWT-00-0000-00000BF51										
Cool White	3000 K	0300 K	R2	114	130	196	253	XBDAWT-00-0000-00000BE51										
													R2	114	130	196	253	XBDAWT-00-0000-00000LEE4
Neutral White	3700 K	5000 K	Q5	107	122	184	237	XBDAWT-00-0000-00000LDE4										
			Q4	100	114	172	222	XBDAWT-00-0000-00000LCE4										
			Q4	100	114	172	222	XBDAWT-00-0000-00000HCE7										
80 CRI Minimum White	2600 K	6200 K	Q3	93.9	107	162	208	XBDAWT-00-0000-00000HBE7										
			Q2	87.4	100	150	194	XBDAWT-00-0000-00000HAE7										
			Q4	100	114	172	222	XBDAWT-00-0000-00000LCE7										
Warm White	2600 K	3700 K	Q3	93.9	107	162	208	XBDAWT-00-0000-00000LBE7										
			Q2	87.4	100	150	194	XBDAWT-00-0000-00000LAE7										

#### Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 15).
- Typical CRI for Neutral White, 3700 K 5000 K CCT is 75.
- Typical CRI for Warm White, 2600 K 3700 K CCT is 80.
- Minimum CRI for 70 CRI Minimum Cool White is 70.
- Minimum CRI for 80 CRI Minimum White is 80.
- \* Flux values @ 25 °C are calculated and are for reference only.
- \*\* Calculated flux values at 700 mA and 1000 mA are for 85 °C and are for reference only.



# FLUX CHARACTERISTICS - COLOR ( $T_J = 25$ °C)

The following tables provide several base order codes for XLamp XB-D LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XB-D LED Binning and Labeling document.

	Dominant Wavelength Range			Minimun	n Radiant Flux							
Color	Minimum		Maximum		(mW) @ 350 mA		Order Code					
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (mW)						
										38 (S)	650	XBDROY-00-0000-000000S01
Royal Blue	D36	450	D57	465	465	36 (Q)	600	XBDROY-00-0000-000000Q01				
						35 (P)	575	XBDROY-00-0000-000000P01				
					34 (N)	550	XBDROY-00-0000-000000N01					

	Dominant Wavelength Range Minimum Luminous Flux	Luminous Flux												
Color	Minimum		Maximum		(lm) @ 350 mA		Order Code							
	Group	DWL (nm)	Group	DWL (nm)	Group Flux (lm)									
			В6		M2	39.8	XBDBLU-00-0000-000000201							
Blue	В3	465		В6	В6	В6	В6	В6	В6	B6 485	485	K3	35.2	XBDBLU-00-0000-000000Z01
										K2	30.6	XBDBLU-00-0000-000000Y01		

	Dominant Wavelength Range				Minimum	Luminous Flux						
Color	Minimum		Maximum		(lm)	@ 350 mA	Order Code					
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)						
				G4	G4			R2	114	XBDGRN-00-0000-000000E01		
			G4			G4	G4			Q5	107	XBDGRN-00-0000-00000D01
Green	G2	520						G4	G4	535	Q4	100
								Q3	93.9	XBDGRN-00-0000-000000B01		
					Q2	87.4	XBDGRN-00-0000-000000A01					

Color	Color Color Bin		ninous Flux 50 mA	Order Codes	
		Group			
	Y2		Q4	100	XBDBPA-00-0000-000000C01
PC Amber		Q3	93.9	XBDBPA-00-0000-00000B01	
		Q2	87.4	XBDBPA-00-0000-000000A01	



# FLUX CHARACTERISTICS - COLOR (T $_{_{\mathrm{J}}}$ = 25 °C) - CONTINUED

	Dominant Wavelength Range			Minimum Luminous Flux												
Color	Mini	mum	Maximum		(lm)	@ 350 mA	Order Code									
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)										
							P4	80.6	XBDAMB-00-0000-000000901							
												595	595		P3	73.9
Amber	A2	585	A3	A3	A3	A3	А3	А3	A3 5	А3	A3			P2	67.2	XBDAMB-00-0000-000000701
										N4	62	XBDAMB-00-0000-000000601				
							N3	56.8	XBDAMB-00-0000-000000501							

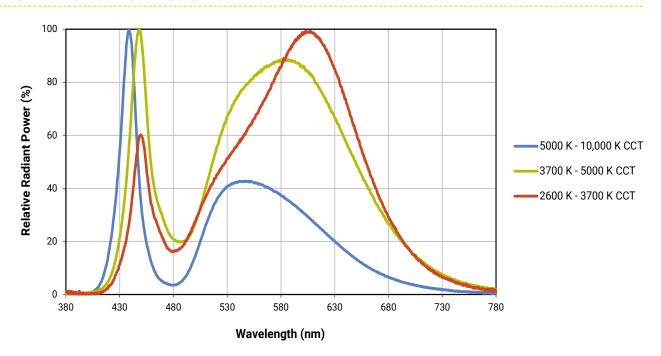
	Dominant Wavelength Range				Minimum	Luminous Flux			
Color	Minimum		Maximum		(lm) @ 350 mA		Order Code		
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)			
					620	Q5	107	XBDRDO-00-0000-00000D01	
				O4 620		Q4	100	XBDRDO-00-0000-000000C01	
Red-	03	610	04			620	Q3	93.9	XBDRDO-00-0000-000000B01
Orange	03	010	04			Q2	87.4	XBDRDO-00-0000-000000A01	
				P4	80.6	XBDRDO-00-0000-000000901			
					P3	73.9	XBDRDO-00-0000-000000801		

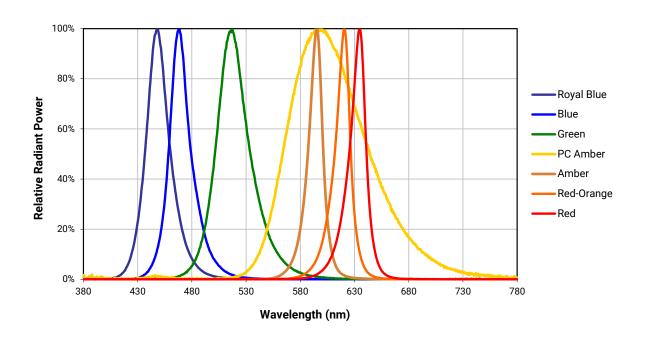
	Do	minant Wav	elength Rar	nge	Minimum	Luminous Flux					
Color	Mini	mum	Maxi	mum	(lm) @ 350 mA		(lm) @ 350 mA		Order Code		
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)					
						R3	R3		P2	67.2	XBDRED-00-0000-000000701
Red	R2	620	R3	R3	R3			R3	R3 630	630	N4
				N3	56.8	XBDRED-00-0000-000000501					

Note: Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements and  $\pm 1$  nm on dominant wavelength measurements. See the Measurements section (page 15).



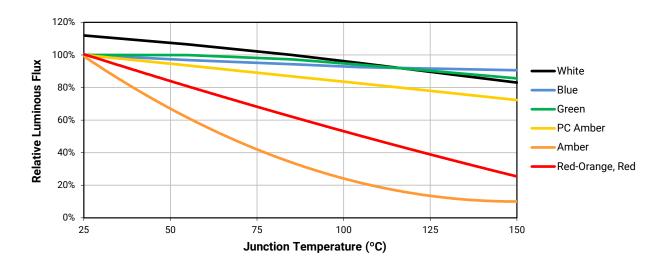
## **RELATIVE SPECTRAL POWER DISTRIBUTION**

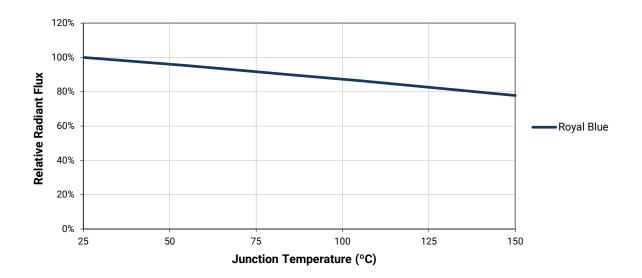






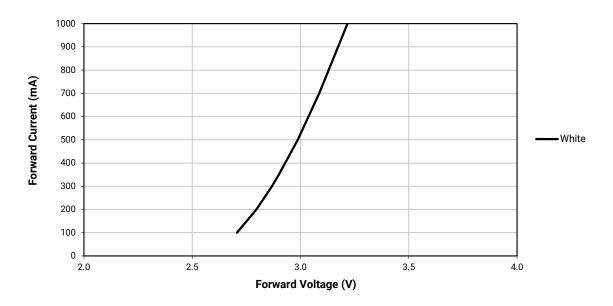
# RELATIVE FLUX VS. JUNCTION TEMPERATURE (I<sub>F</sub> = 350 mA)



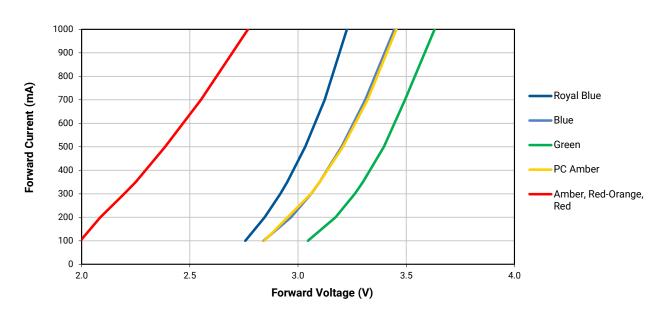




# **ELECTRICAL CHARACTERISTICS (T<sub>1</sub> = 85 °C)**

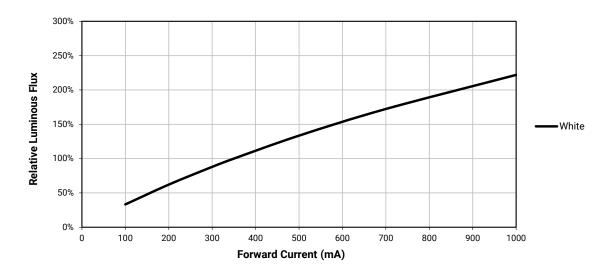


# ELECTRICAL CHARACTERISTICS (T<sub>j</sub> = 25 °C)

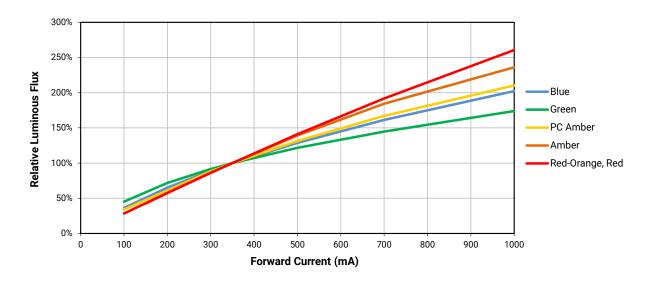




# RELATIVE FLUX VS. CURRENT (T $_{\rm J}$ = 85 °C)

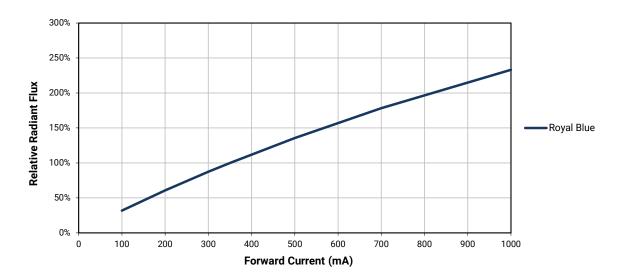


# RELATIVE FLUX VS. CURRENT (T<sub>1</sub> = 25 °C)

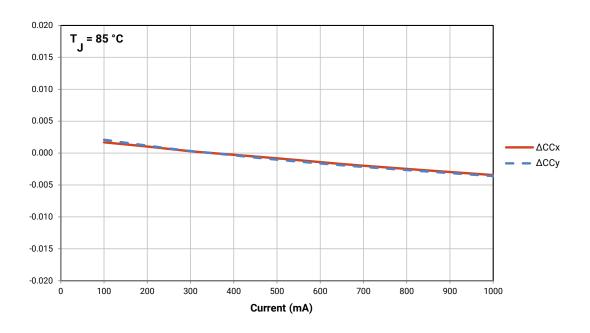




# RELATIVE FLUX VS. CURRENT ( $T_J$ = 25 °C) - CONTINUED

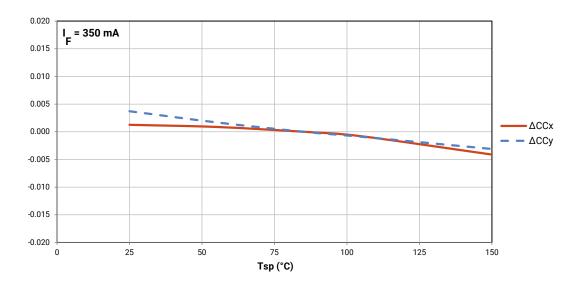


## **RELATIVE CHROMATICITY VS. CURRENT (WARM WHITE)**

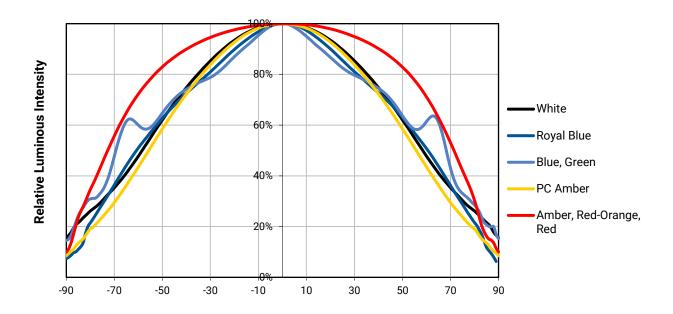




## **RELATIVE CHROMATICITY VS. TEMPERATURE (WARM WHITE)**



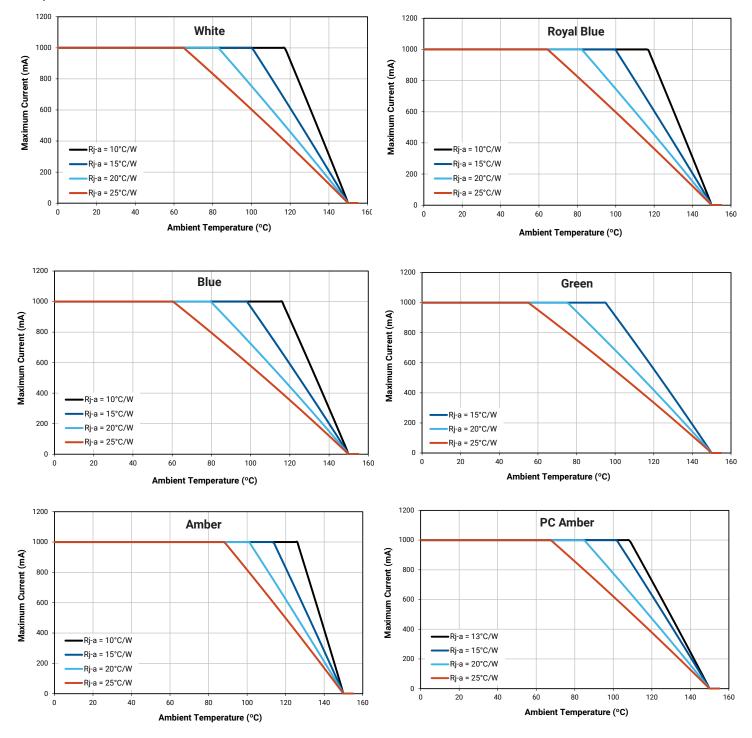
#### **TYPICAL SPATIAL DISTRIBUTION**





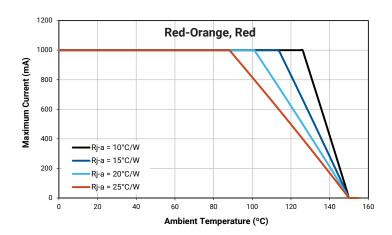
#### THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.





## **THERMAL DESIGN - CONTINUED**

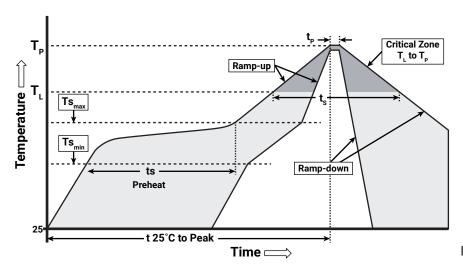




#### **REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree has found XLamp XB-D LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)	1.2 °C/second
Preheat: Temperature Min (Ts <sub>min</sub> )	120 °C
Preheat: Temperature Max (Ts <sub>max</sub> )	170 °C
Preheat: Time (ts <sub>min</sub> to ts <sub>max</sub> )	65-150 seconds
Time Maintained Above: Temperature (T <sub>L</sub> )	217 °C
Time Maintained Above: Time (t <sub>L</sub> )	45-90 seconds
Peak/Classification Temperature (Tp)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (tp)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.



#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

#### **Lumen Maintenance**

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

## **Moisture Sensitivity**

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XB-D LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq$  30 °C/85% relative humidity (RH). Regardless of storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

### REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.



#### **NOTES - CONTINUED**

## **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

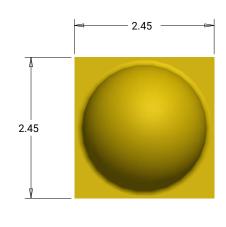
## **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



## **MECHANICAL DIMENSIONS**

Thermal vias, if present, are not shown on these drawings.



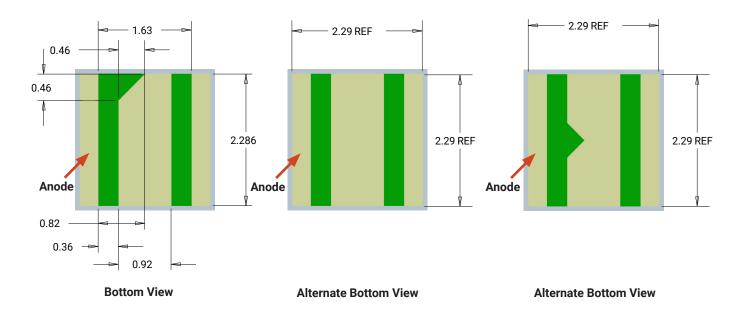
**Top View** 

All measurements are ±.13 mm unless otherwise indicated.

**Side View** 

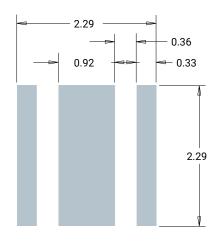
0.65

\* The height of XB-D white LEDs is 1.97±0.16 mm for LEDs in the E6-E8, F6-F8, and Z6-Z8 chromaticity regions.

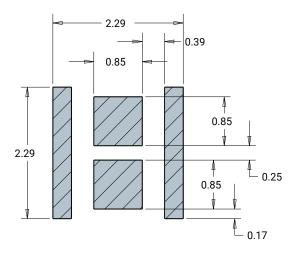




## **MECHANICAL DIMENSIONS - CONTINUED**



**Recommended PCB Solder Pad** 



Recommended Stencil Pattern (Hatched Area is Opening)



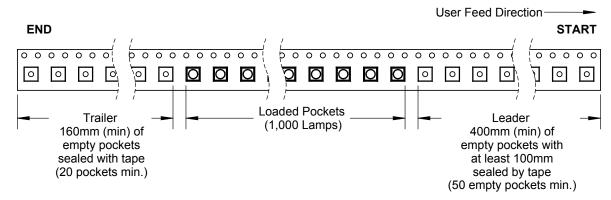
#### **TAPE AND REEL**

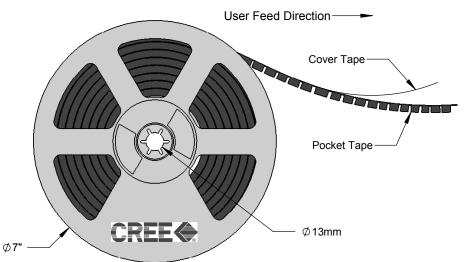
All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

2.60 +/-0.1 -

Except as noted, all dimensions in mm Ø1.50 +.10/-.00 - 4.00 ±.10 1.75 ±.10 - 2.00 ±.10 CATHODE SIDE В 2.60+/-0.1mm 12.00 Nominal 12.30 Max 10.25 ±.10 ANODE SIDE .30 ± .10 - 8.00 ±.10 5.50 ±.10 Ø1.00 ± .10 L 2.05+/-0.1

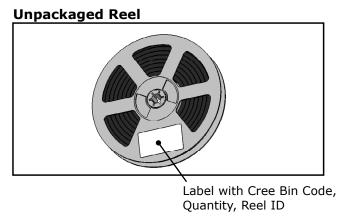
SECTION B-B

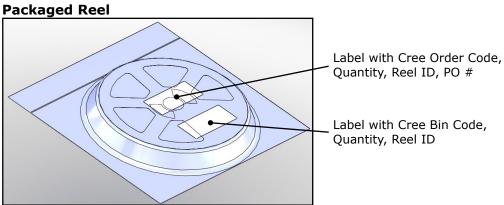


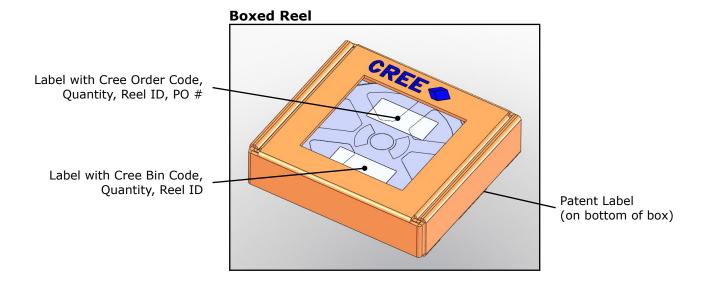




#### **PACKAGING**







# **Mouser Electronics**

**Authorized Distributor** 

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# Cree, Inc.:

XBDAWT-00-0000-000000E53 XBDAWT-00-0000-00000F50 XBDAWT-00-0000-00000G50 XBDAWT-00-0000-000000G53 XBDAWT-00-0000-00000BDE2 XBDAWT-00-0000-00000BEE2 XBDAWT-00-0000-00000BG53 XBDAWT-00-0000-00000BGE1 XBDAWT-00-0000-00000HAE7 XBDAWT-00-0000-00000HAE8 XBDAWT-00-0000-00000HAF7 XBDAWT-00-0000-00000HBF6 XBDAWT-00-0000-0000HCE7 XBDAWT-00-0000-0000L9F8 XBDAWT-00-0000-00000LAF8 XBDAWT-00-0000-00000LBF7 XBDAWT-00-0000-00000LCD2 XBDAWT-00-0000-00000LCF4 XBDAWT-00-0000-00000LCF5 XBDAWT-00-0000-00000LCF7 XBDAWT-00-0000-0000LDC1 XBDAWT-00-0000-0000LDC2 XBDAWT-00-0000-0000LDD2 XBDAWT-00-0000-0000LDE5 XBDAWT-00-0000-00000LDF5 XBDAWT-00-0000-00000LEC3 XBDAWT-00-0000-00000LED2 XBDAWT-00-0000-00000LEF4 XBDAWT-00-0000-00000LFC3 XBDAWT-02-0000-000000E53 XBDAWT-02-0000-000000EE1 XBDAWT-02-0000-000000EE2 XBDAWT-02-0000-000000F50 XBDAWT-02-0000-00000F53 XBDAWT-02-0000-000000FE1 XBDAWT-02-0000-000000FE2 XBDAWT-02-0000-000000G53 XBDAWT-02-0000-000000GE1 XBDAWT-02-0000-00000BDE2 XBDAWT-02-0000-00000BE50 XBDAWT-02-0000-00000BEE1 XBDAWT-02-0000-00000BEE2 XBDAWT-02-0000-00000BF53 XBDAWT-02-0000-00000BFE1 XBDAWT-02-0000-00000BGE1 XBDAWT-02-0000-00000HAE7 XBDAWT-02-0000-00000HAF7 XBDAWT-02-0000-00000HBE8 XBDAWT-02-0000-00000HBF7 XBDAWT-02-0000-00000HBF8 XBDAWT-02-0000-00000HCE7 XBDAWT-02-0000-00000HCF7 XBDAWT-02-0000-00000LBE5 XBDAWT-02-0000-00000LBF7 XBDAWT-02-0000-00000LBF8 XBDAWT-02-0000-00000LCE5 XBDAWT-02-0000-00000LCF4 XBDAWT-02-0000-00000LCF7 XBDAWT-02-0000-00000LDC3 XBDAWT-02-0000-00000LDD2 XBDAWT-02-0000-00000LDE4 XBDAWT-02-0000-00000LDE5 XBDAWT-02-0000-00000LDF4 XBDAWT-02-0000-00000LEC1 XBDAWT-02-0000-00000LFD1 XBDAWT-02-0000-00000LFE3 XBDAWT-00-0000-00000CF5 XBDAWT-00-0000-000000EC2 XBDAWT-00-0000-00000EF4 XBDAWT-00-0000-00000FD1 XBDAWT-00-0000-000000FF4 XBDAWT-00-0000-00000BCE5 XBDAWT-00-0000-00000BCE6 XBDAWT-00-0000-00000BCE7 XBDAWT-00-0000-00000BDF5 XBDAWT-00-0000-00000BEC3 XBDAWT-00-0000-00000BEE6 XBDAWT-00-0000-00000BEF6 XBDAWT-00-0000-00000BFC3 XBDAWT-00-0000-00000BFD2 XBDAWT-00-0000-00000HBF5 XBDAWT-00-0000-00000HCE2 XBDAWT-00-0000-00000HCE5 XBDAWT-00-0000-00000HCF5 XBDAWT-00-0000-00000HDE2 XBDAWT-00-0000-00000HFE3 XBDAWT-00-0000-00000U8E8 XBDAWT-00-0000-00000P8E7 XBDAWT-00-0000-00000BDF6 XBDAWT-00-0000-000000ED2 XBDAWT-00-0000-00000DE7 XBDAWT-00-0000-00000HD50 XBDAWT-00-0000-00000CF6 XBDAWT-00-0000-0000HDE5 XBDAWT-00-0000-00000BF8 XBDAWT-00-0000-00000BEE5 XBDAWT-00-0000-00000CF8 XBDAWT-00-0000-00000BED1 XBDAWT-00-0000-00000BFF4 XBDAWT-00-0000-00000HE53