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- Technical drawing of a shaft with a keyway. The drawing shows a cross-section of the shaft with a keyway. The dimensions are given as follows:
- Top dimension: $\varnothing.025$ [0.64] 16 PLC
 - Bottom dimension: .025 SQ [0.64] 8 PLC

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85 OR ASTM B211-5061-T6 OR ASTM B209 2024-T4	CHEMICAL COVERSION COATING PER MIL-C-5541, CLASS 1A
RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	CHEMICAL COVERSION COATING PER MIL-C-5541, CLASS 1A
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHROMATE OVER ZINC OR PASSIVATED
POLARIZING KEYS	ZINC ALLOY PER ASTM-B-86	— — —
150 & 1102 INSERTS	THERMOSET OR PPS	— — —
11Q11 INSERTS	ALUMINUM ALLOY	ELECTROLESS NICKEL
POLARIZING KEY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
STANDOFFS & LOCKWASHERS	STAINLESS STEEL	PASSIVATED

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