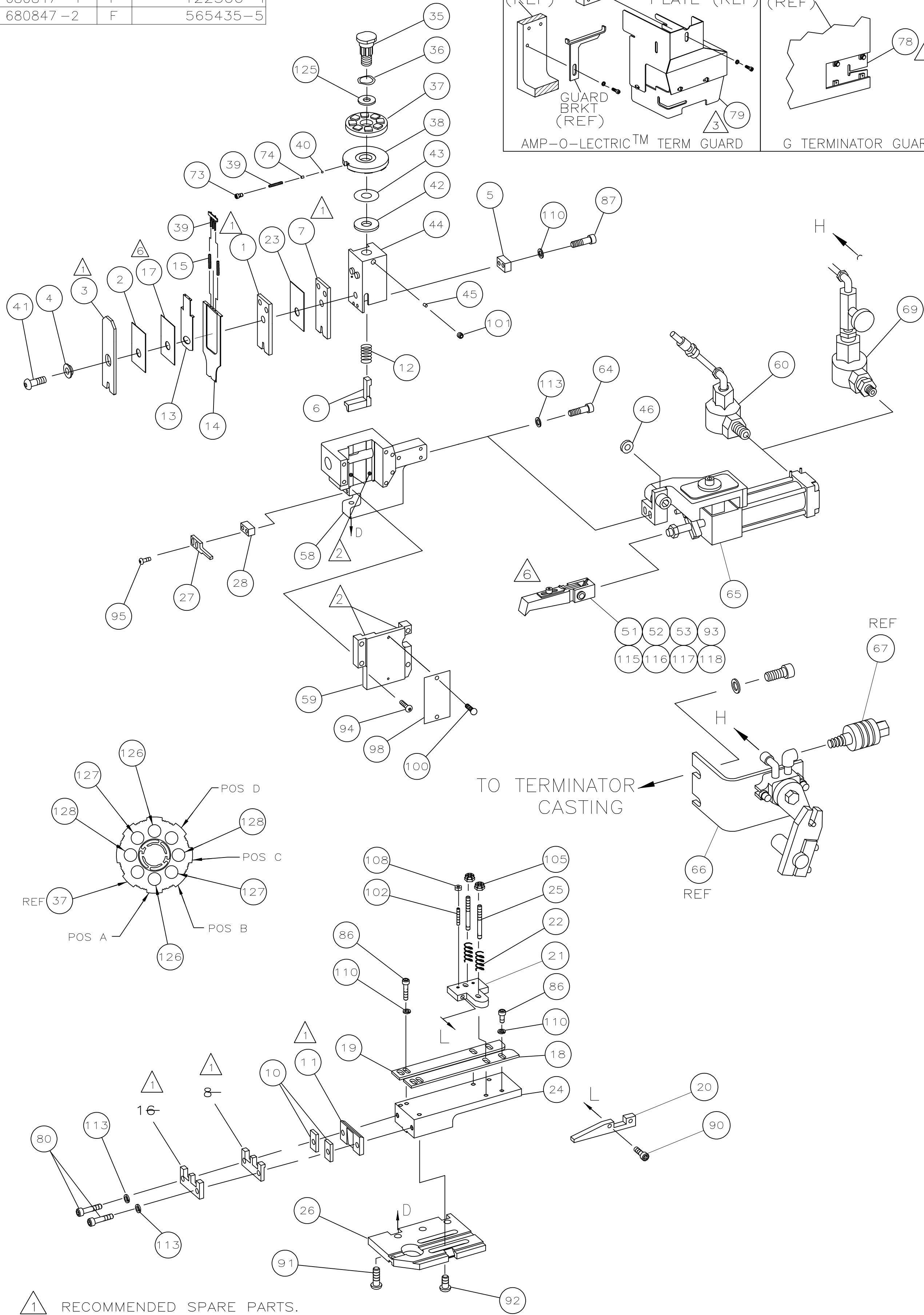


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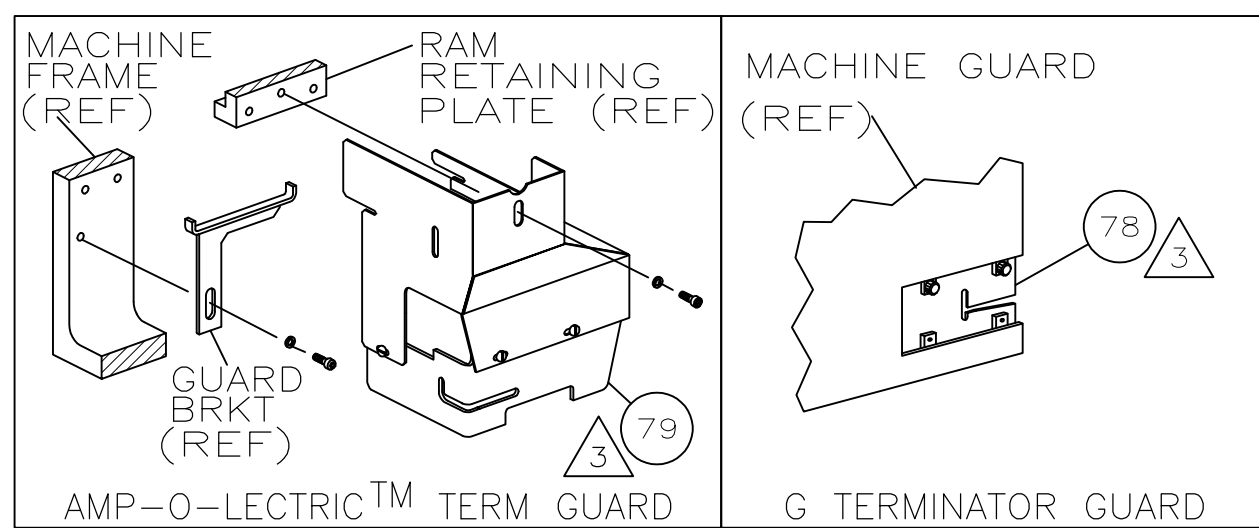
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680847

PART NUMBER	REV	FIRST USED
680847-1	F	122500-1
680847-2	F	565435-5



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS
5 ITEM 78 USED WITH G TERMINATOR ONLY.
6 USE 8-32x 3/8 BHCS (2-21002-1) TO HOLD FEED FINGER TIP BECAUSE OF CLEARANCE.
7 CHECK INSULATION CRIMP HEIGHT TO SPEC.



TERMINAL NAME: .250 FLAG POS LOCK					
172761					
CRIMP DATA (AMP TERMINAL)					
PAD LTR	CRIMP HEIGHT			WIRE SIZE	
A	.063 ±.002 [1.61 ±0.05mm]			18	
B	.058 ±.002 [1.47 ±0.05mm]			20	
C	.056 ±.002 [1.41 ±0.05mm]			22	
D	NOT			USED	
CRIMP	SIZE		TYPE		RANGE
WIRE	.080 [2.03mm]		F		22-18
INSUL	.142 [3.61mm]		0		7 .059-.110
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE LAYOUT
.177-.216		114-5070	.748	408-8039	458638-1 L2259

					129
2	2	-	5-354779-4	PIN, WIRE DISC (.3260)C	128
2	2	-	4-354779-8	PIN, WIRE DISC (.3230)B	127
2	2	-	3-354779-8	PIN, WIRE DISC (.3180)A	126
1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	4088039	EF APPL INST 408-8039	123
					122
					121
					120
					119
1	1	-	374999	PLATE, TENSION ADJ	118
1	1	-	374112	SPRING, FEED FINGER	117
1	1	-	2-23620-9	PIN, FEED FINGER	116
2	2	-	21045-6	RING, RETAINING	115
					114
3	3	-	21024-5	WASHER,LOCK(#10)AIR ASSY	113
					112
					111
4	4	-	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
					109
2	2	-	21018-4	NUT,HEX(4-40)DRAG	108
					107
					106
2	2	-	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
					104
					103
2	2	-	4-21078-8	SCR,SKT SET(4-40x.62)DRAG	102
1	1	-	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
					99
1	1	-	461264-1	PLATE, IDENTIFICATION	98
					97
					96
2	2	-	2-21002-4	SCR,BHC(8-32x.75)STRIPPER	95
4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	94
2	2	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	-	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
2	2	-	1-21000-3	SCR,SHC(4-40x.25)DRAG	90
					89
					88
2	2	-	2-21000-6	SCR,SHC(8-32x.38)SLUG BLADE	87
4	4	-	2-22603-3	SCR,HEX(8-32x.50)STRIP GUIDE	86
					85
					84
					83
					82
					81
2	2	-	4-21000-0	SCR,SHC(10-32x1.25)SHEAR PL	80
1	-	-	455750-7	GUARD ASSY	79
-	REF	-	679532-1	INSERT, GUARD	78
					77
					76
					75
1	1	-	690603-1	SPRING, ASSIST	74
1	1	-	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
					72
					71
-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST					
QTY	REQD	PER ASSY			

-1	LEADMAKER & BENCH MODEL G	AIR FEED
-2	BENCH MODEL K	AIR FEED

4	1	-	-	692655-5	AIR FEED VALVE ASSY	70
						69
						68
REF	-	-	-	24042-2	VALVE, SHUT OFF	67
REF	-	-	-	692655-6	AIR FEED VALVE ASSY	66
1	1	-	-	2-460277-1	AIR FEED ASSY (1 INCH)	65
2	2	-	-	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	64
						63
						62
						61
-	1	-	-	692655-7	AIR FEED VALVE ASSY	60
1	1	-	-	1424325-1	CAP, RAM	59
1	1	-	-	453736-1	HOUSING	58
						57
						56
						55
						54
1	1	-	-	356116-1	FEED PAWL	53
1	1	-	-	852530-1	FINGER, FEED	52
1	1	-	-	461863-4	CLEVIS	51
						50
						49
						48
						47
1	1	-	-	371178	WASHER	46
1	1	-	-	690191-1	PLUG, NYLON	45
1	1	-	-	1338281-1	RAM	44
1	1	-	-	690125-1	WASHER, LAMINATED	43
1	1	-	-	690124-1	WASHER, RAM	42
1	1	-	-	690686-3	BOLT, CRIMPER(5/16-24x1.00)	41
1	1	-	-	23241-6	BALL, STEEL	40
1	1	-	-	690170-1	SPRING, COMPRESSION	39
1	1	-	-	690142-1	DISC, INSULATION	38
1	1	-	-	354777-1	WIRE DISC, PLASTIC	37
1	1	-	-	22480-5	WASHER, SPRING	36
1	1	-	-	690212-1	POST, RAM	35
						34
						33
						32
						31
						30
1	-	-	-	1424350-1	HOLDER, PIN, WIRED	29
1	1	-	-	3-690451-5	SPACER, STRIPPER	28
1	1	-	-	468281-3	STRIPPER	27
1	1	-	-	455676-4	PLATE, BASE	26
2	2	-	-	22354-8	DRAG, STUD	25
1	1	-	-	856076-1	PLATE, STRIP GUIDE	24
1	1	-	-	455888-4	SPACER, WIRE CRIMPER	23
2	2	-	-	2-22281-5	SPRING, DRAG	22
1	1	-	-	464451-7	ARM, STOCK DRAG	21
1	1	-	-	464452-4	DRAG, STOCK	20
1	1	-	-	854753-1	GUIDE, STRIP (REAR)	19
1	1	-	-	1338283-1	GUIDE, STRIP (FRONT)	18
1	1	-	-	2-455888-1	SPACER, INS CRIMPER	17
1	1	-	-	3-690702-0	ANVIL, INSULATION	16
2	2	-	-	1-23147-4	SPRING,COMPRESSION	15
1	1	-	-	1490525-3	DEPRESSOR, WIRE	14
1	1	-	-	1490524-1	SPACER, CRIMPER	13
1	1	-	-	23846-1	SPRING, HOLD DOWN	12
1	1	-	-	240833-4	PLATE, REAR SHEAR	11
2	2	-	-	1-240645-9	SPACER, SHEAR PLATE	10
						9
1	1	-	-	4-690618-5	ANVIL, WIRE	8
1	1	-	-	856077-2	BLADE, SLUG	7
1	1	-	-	1338282-1	HOLD DOWN, TERMINAL	6
1	1	-	-	5-240641-0	SPACER, SLUG BLADE	5
1	1	-	-	238009-4	SPACER, BLOCK CRIMPER	4
1	1	-	-	461296-7	CRIMPER, INSULATION	3
1	1	-	-	2-455888-5	SPACER, CRIMPER	2
1	1	-	-	1-456405-4	CRIMPER, WIRE	1

PARTS LIST					
QTY	REQD	PER ASSY			
-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST					
DWN	14JUL99	MATERIAL	-	HEAT TREAT	-
CHK	14JUL99				
APVD	14JUL99				
NAME	END FEED HDM APPLICATOR				
SCALE	SIZE	DRAWING NO	SHEET	OF	REV
-	A1	680847	1	OF	1 F

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