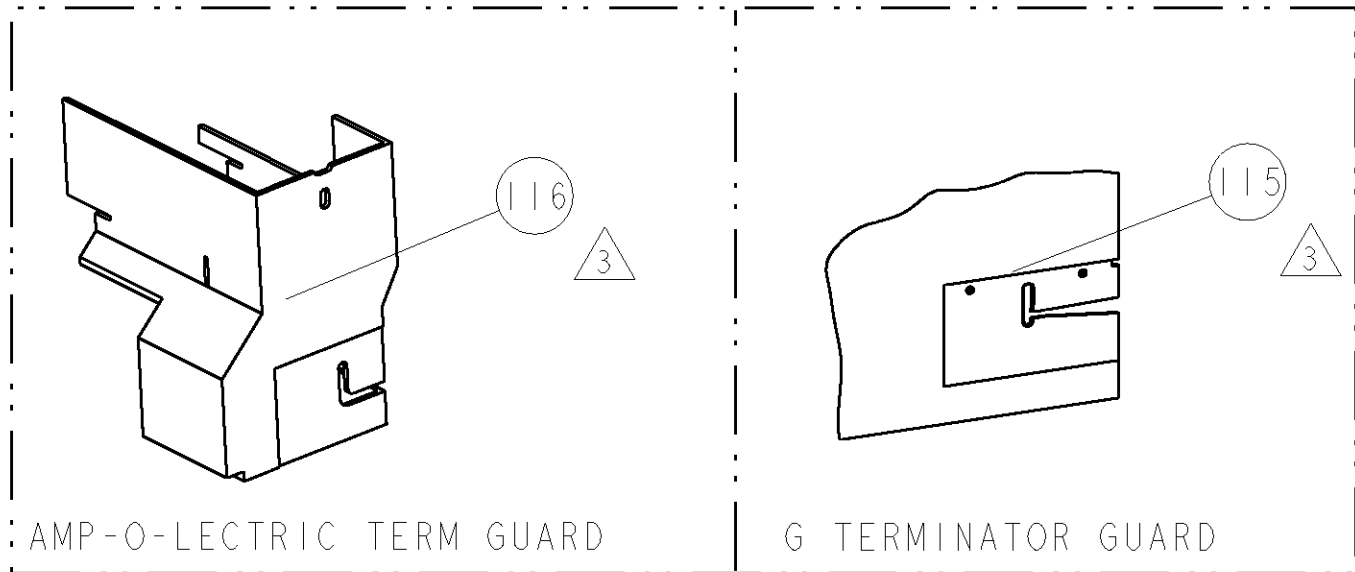


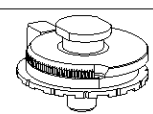
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855134-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855134-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855134-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855134-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855134-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CUT TO LENGHT AT ASSEMBLY

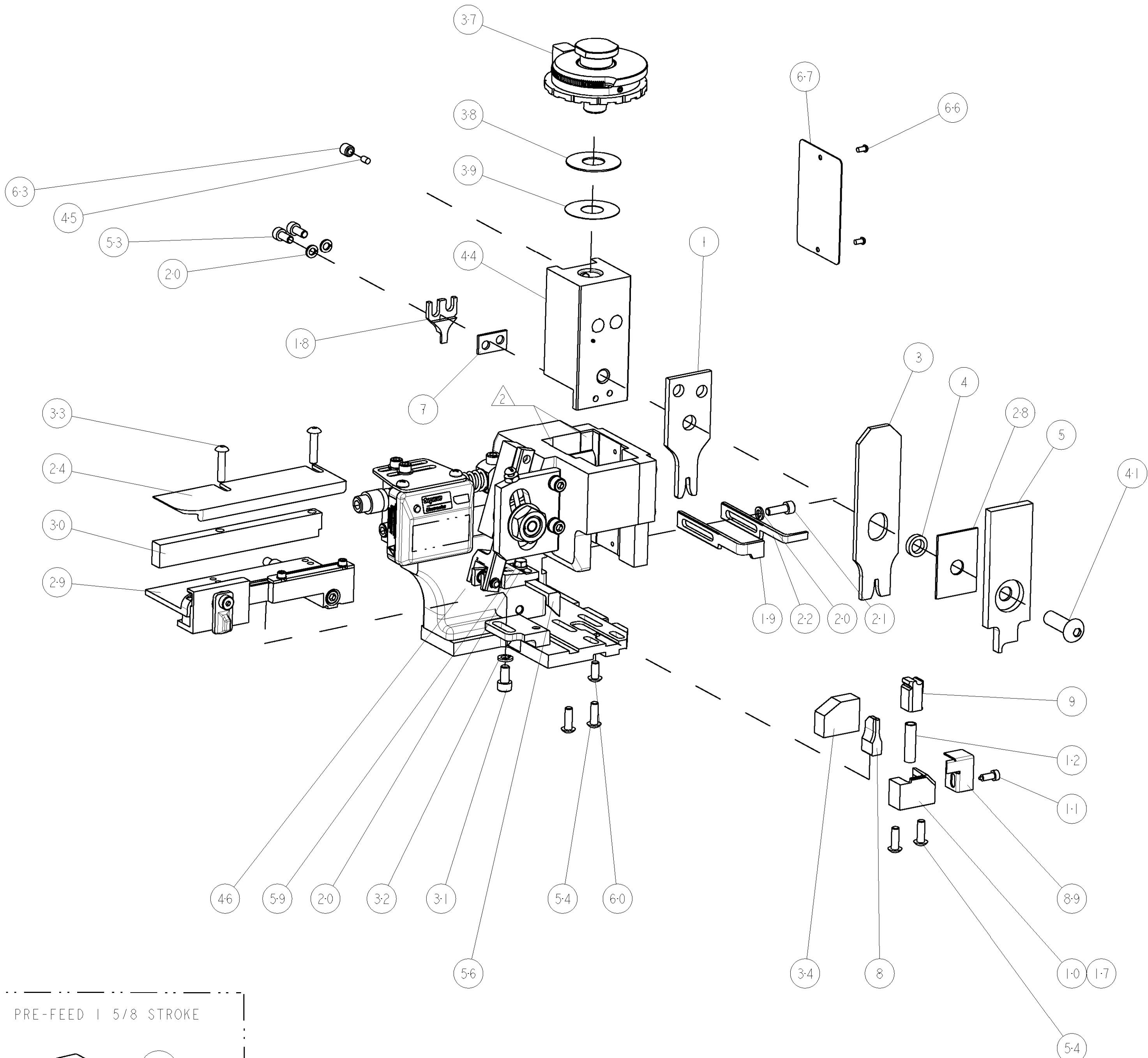
* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERM F M/P 280.1 TANG					
TYCO PN	MANF PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949177	12110158				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.15±0.05mm[.045±.002]		1.0mm2	C0
-	-	1.10±0.05mm[.043±.002]		0.8mm2	C3
-	-	1.05±0.05mm[.041±.002]		0.5mm2	C6
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.39mm [.094]	F	0.5-1.0mm2
-	-	INSUL	2.49mm [.098]	F	2.03mm-2.40mm
WIRE STRIP LENGTH 1.90-2.27mm		TERM APPL SPEC -		APPLICATOR INSTRUCTIONS 408-8040	
		FEED 15.00mm		SET UP GAGE 458637-1	

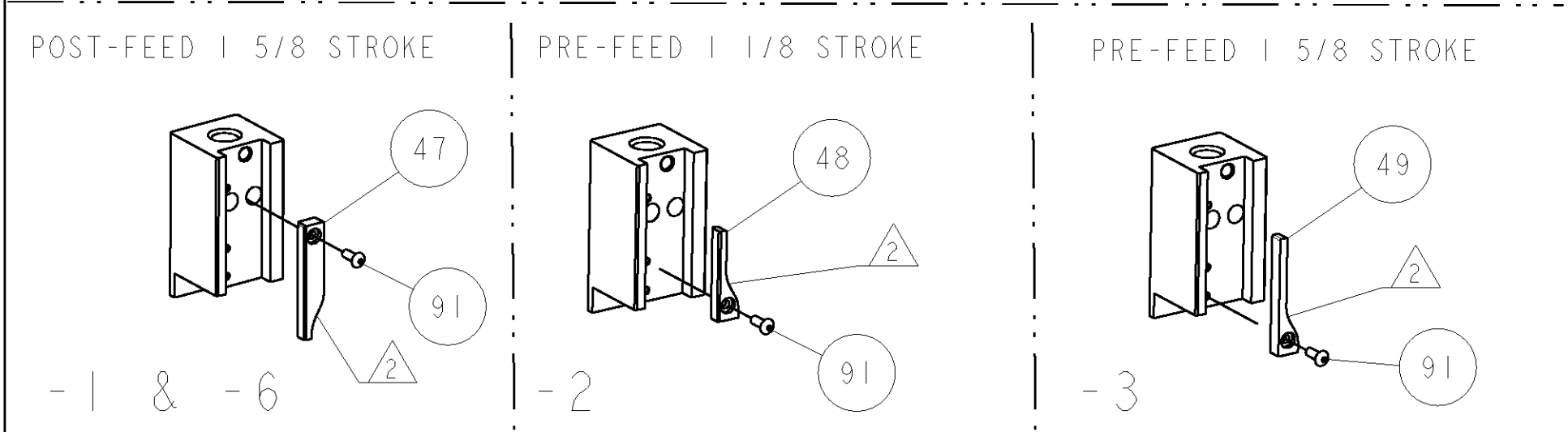


LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		PRODUCT RELEASE	06NOV2006
					CMR
					TE



△	-	-	-	REF	-	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
△	-	2	2	2	2	-	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	53
	-	-	-	-	-	..	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	..	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	-	469367-8	SHIM	38
	-	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	-	690786-1	TERMINAL SUPPORT	34
	-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	-	1320908-6	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	-	1320928-2	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	-	-	691353-1	STRIPPER	19
	-	1	1	1	1	-	-	4-690518-2	HOLD DOWN, TERMINAL	18
△	-	1	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	-	1-690461-7	STOP, SHEAR	11
△	-	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	-	6-1633117-4	ANVIL, COMBINATION	8
	-	1	1	1	1	-	-	4-240641-8	SPACER	7
	-	1	1	1	1	-	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	-	3-238011-5	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	-	2-1633471-7	CRIMPER, INSULATION F	3
△	1	1	1	1	1	-	-	4-1673600-3	CRIMPER, WIRE	1

-77 -6 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.0001 FINISH	DWN C. REICHELDERFER 6NOV2006 T. ELBIN 6NOV2006 T. BENCHOFF 6NOV2006 NAME PRODUCT SPEC APPLICATION SPEC WEIGHT CUSTOMER DRAWING		
MATERIAL		FINISH	Tyco Electronics Harrisburg, PA 17105-3608 FINE ADJUST SIDE FEED HDM APPLICATOR SIZE CAGE CODE DRAWING NO A1 00779 C=1855134 RESTRICTED TO SCALE 3:5 SHEET 1 OF 1 REV A		



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