

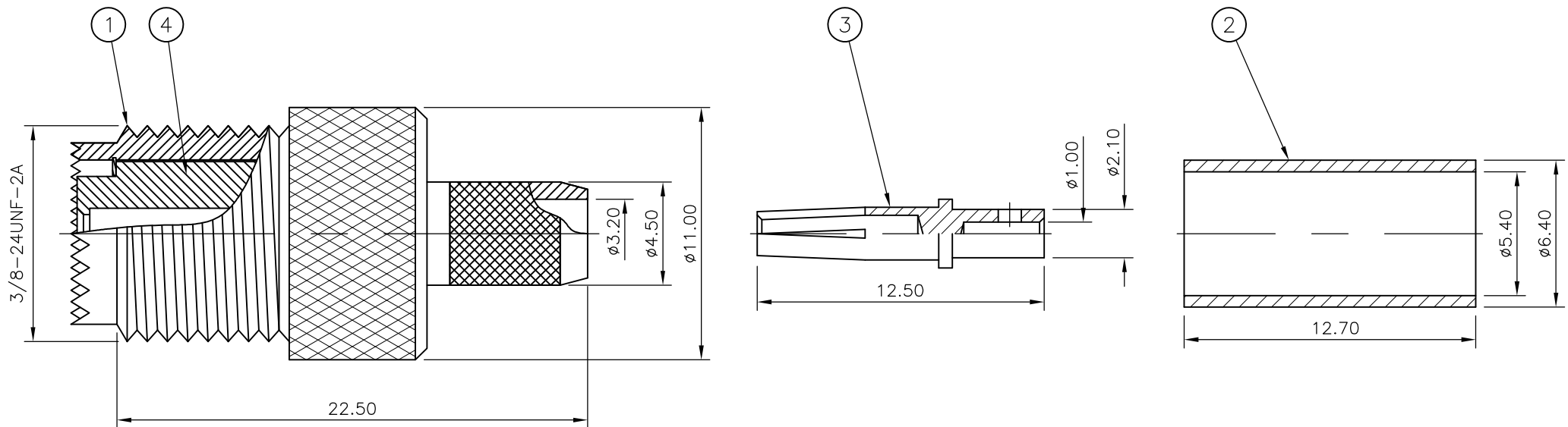
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LOC	DIST	REVISIONS					
E	B	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		REVISED PER ECO-09-003420	19FEB09	ANS	BOB

NOTES

- 1 SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 2 100 PER BOX ACCORDANCE WITH AMP SPEC 107-3275
- 3 NICKEL PLATING
- 4 GOLD PLATING
- 5. FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
- 6. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



					1	1	POM	INSULATOR	4	
					1	1	BRASS	CONTACT	3	
					1	1	ZINC ALLOY	FERRULE	2	
					1	1	BRASS	BODY	1	
					5	15	MATERIAL	DESCRIPTION	ITEM	
					△	△				
					QUANTITY PER ASSY		PARTS LIST			

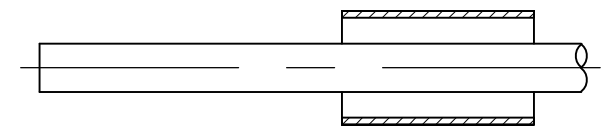
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	ANSON MA	14FEB09	Tyco Electronics Corporation Kunshan, Jiangsu, PRC 215312				
DIMENSIONS: mm		CHK	RITA ZUO	14FEB09	NAME				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	BOB ZHAO	14FEB09	M-UHF STR JK HEX RG58C/U, 141A/U, URM43, 76, KX15				
0 PLC ± -		PRODUCT SPEC		108-112000		SIZE			RESTRICTED TO
1 PLC ± 0.3		APPLICATION SPEC		SEE SHEET 2		CAGE CODE	DRAWING NO	-	
2 PLC ± 0.2		MATERIAL		SEE TABLE		00779	C-1814819	-	
3 PLC ± -		FINISH		SEE TABLE		SCALE		SHEET 1 OF 2	
4 PLC ± -		MATERIAL		SEE TABLE		NTS		REV C	
ANGLES ± -		MATERIAL		SEE TABLE		CUSTOMER DRAWING		REV C	

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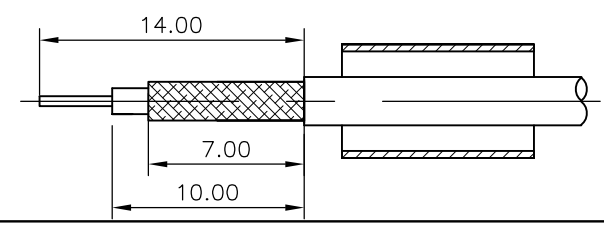
LOC	DIST	REVISIONS					
E	B	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

ASSEMBLY INSTRUCTION
 RG58C/U, 141A/U, URM43, 76, KX15

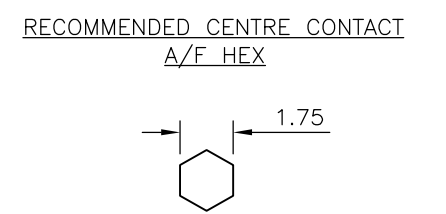
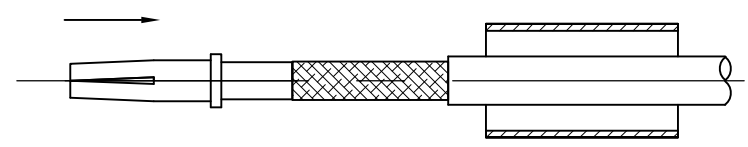
STEP 1
 1. SLIDE METAL CRIMP FERRULE OVER CABLE



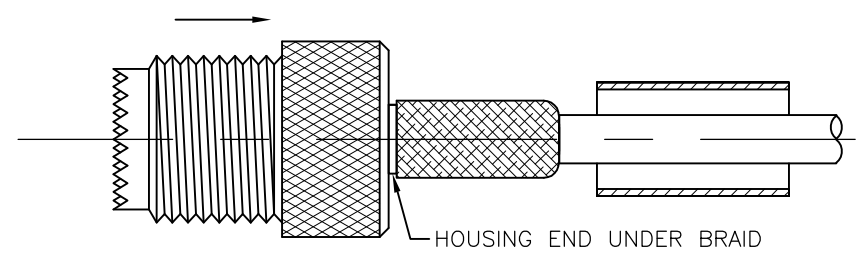
STEP 2
 1. STRIP CABLE TO DIMENSIONS AS SHOWN



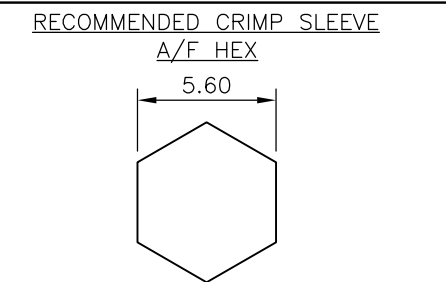
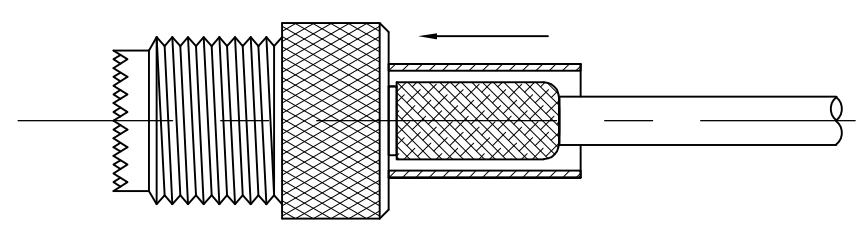
STEP 3
 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.
 2. CRIMP USING TOOL AS NOTES ON PAGE 1.



STEP 4
 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.
 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



STEP 5
 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.
 2. CRIMP USING TOOL AS NOTED ON PAGE 1.
 3. CRIMP DIMENSION AS SHOWN.



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DIMENSIONS: mm		CHK RITA ZUO 14FEB09	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD BOB ZHAO 14FEB09	M-UHF STR JK HEX RG58C/U, 141A/U, URM43, 76, KX15		
0 PLC ± -		PRODUCT SPEC	-		
1 PLC ± -		108-112000	-		
2 PLC ± -		APPLICATION SPEC	-		
3 PLC ± -		SHEET 2	SIZE	CAGE CODE	DRAWING NO
4 PLC ± -		WEIGHT	A3	00779	C-1814819
ANGLES ± -		CUSTOMER DRAWING	RESTRICTED TO		-
FINISH SEE TABLE		SCALE NTS		SHEET 2 OF 2	REV C

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