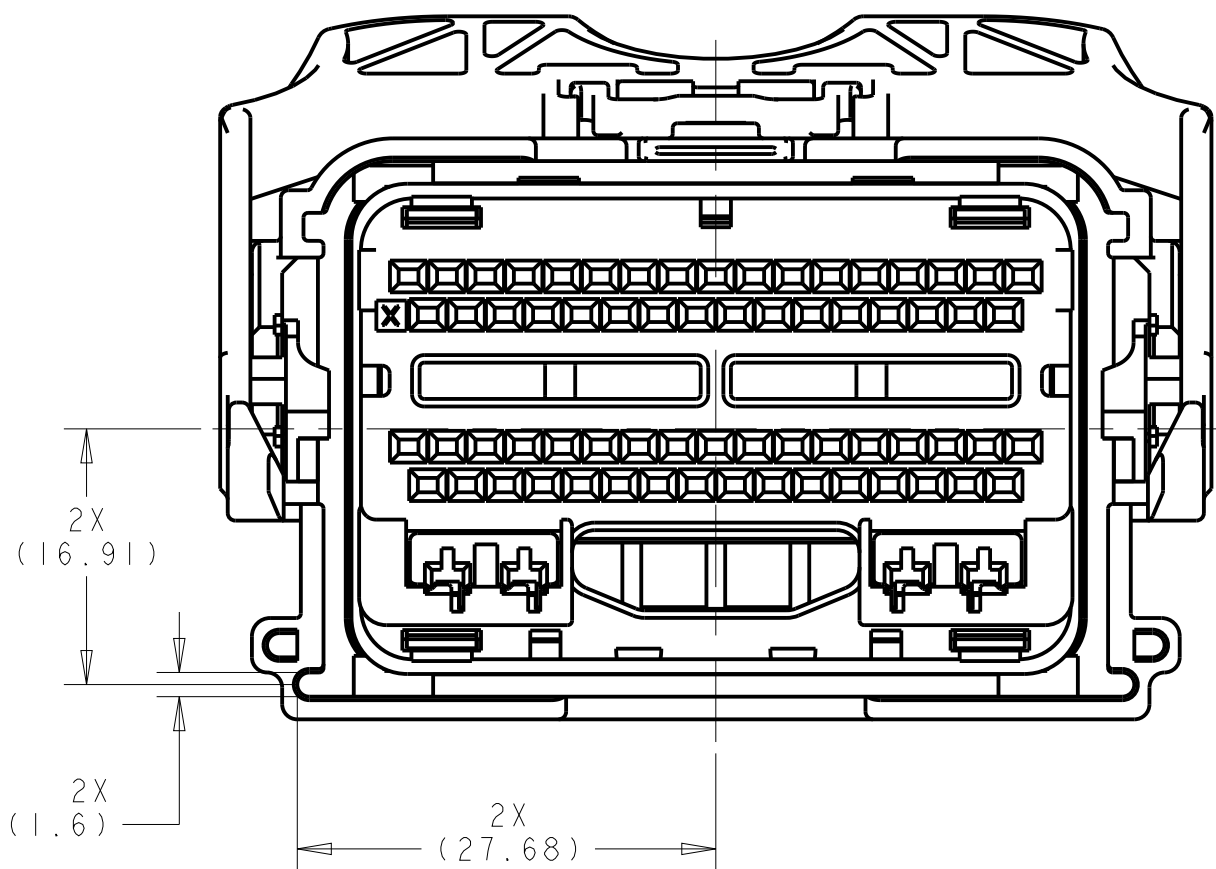
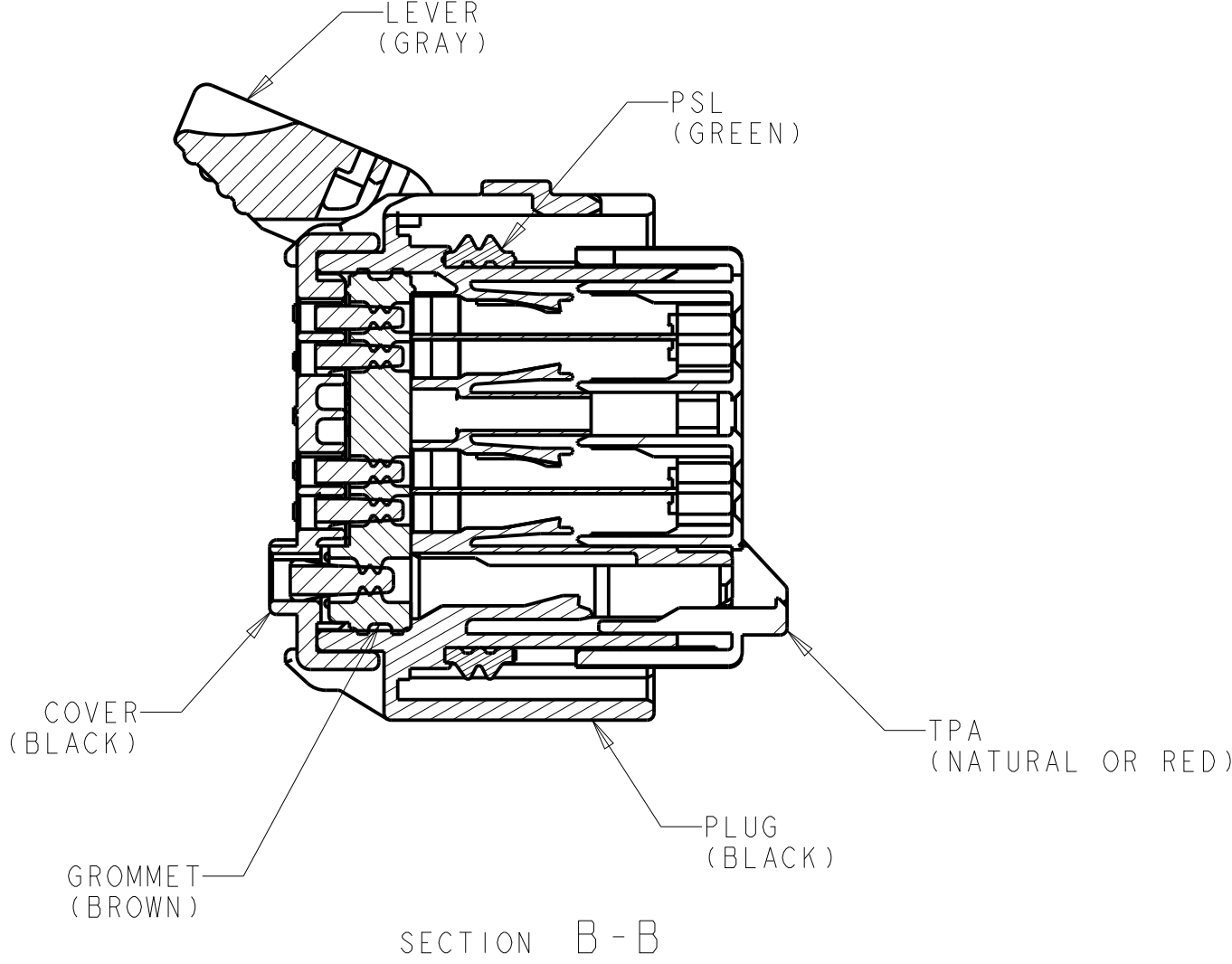
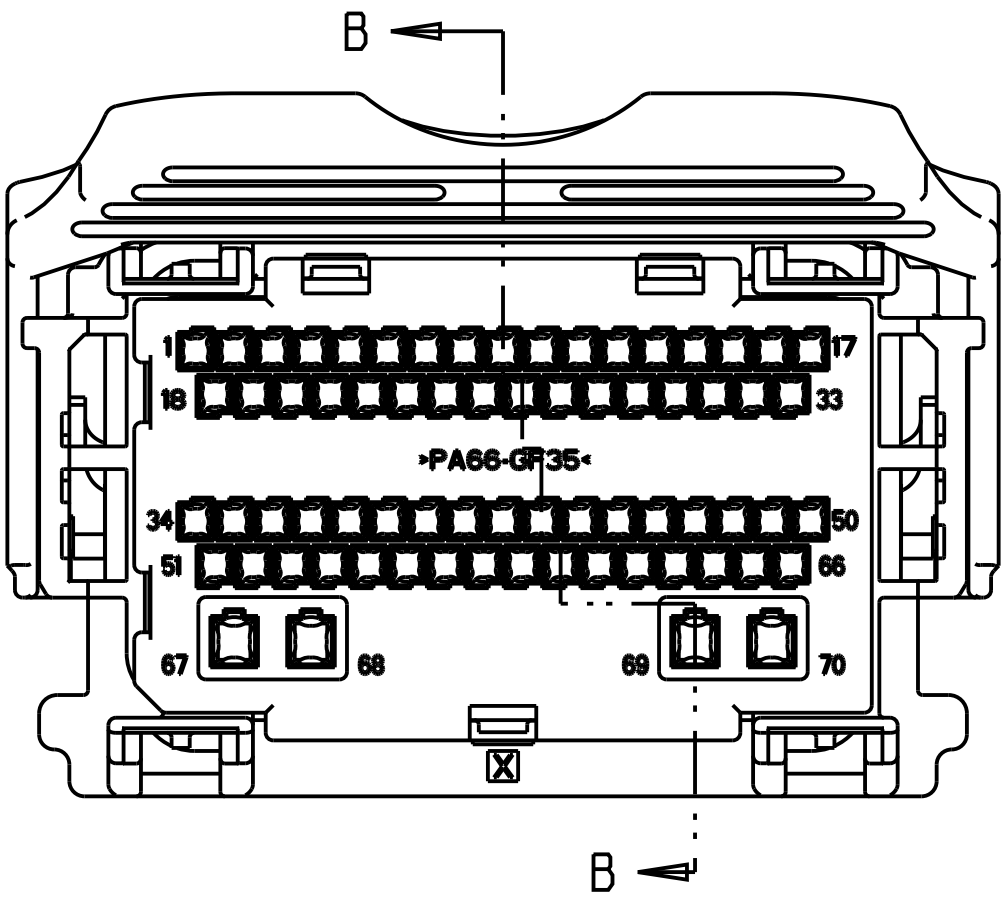


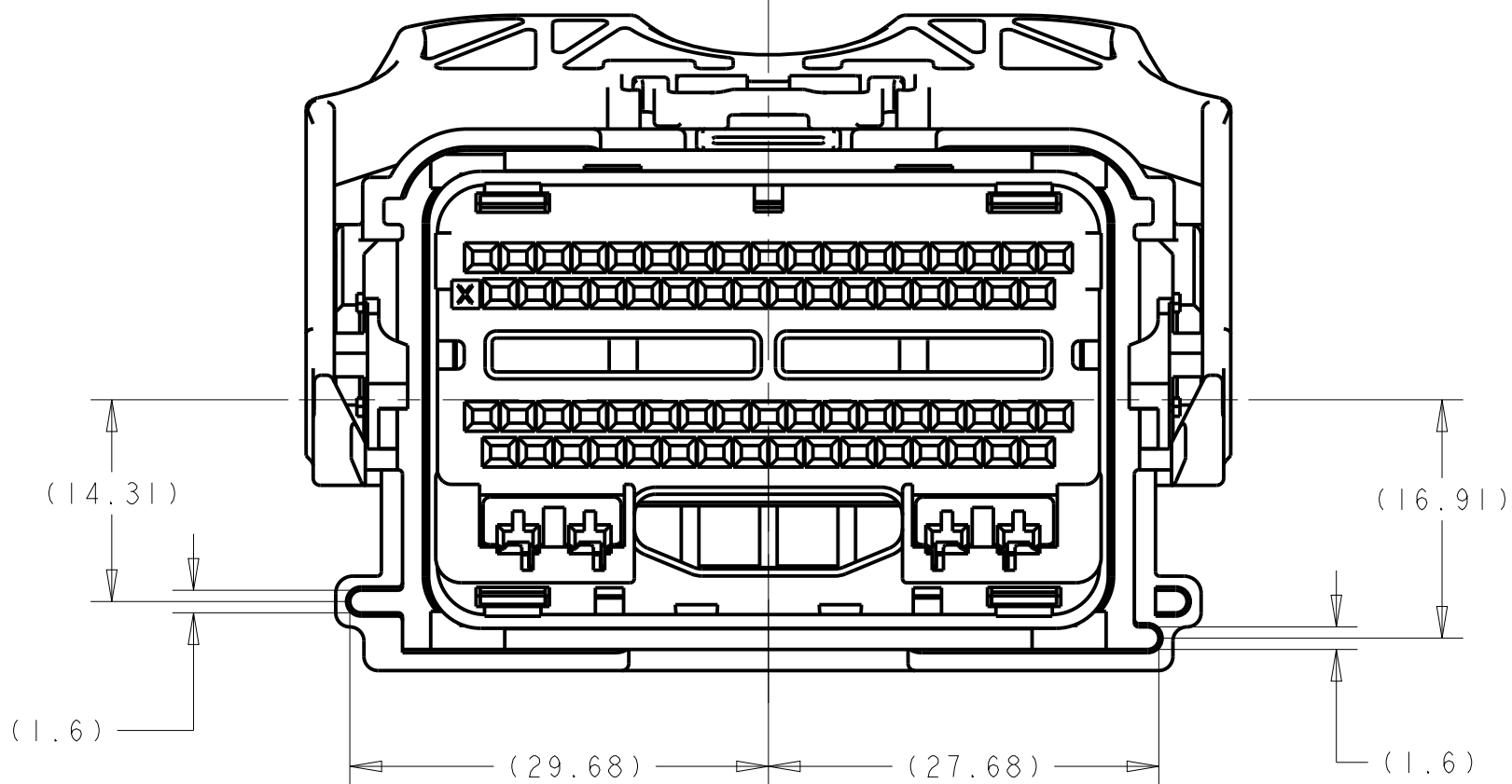
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4805 (3/13)

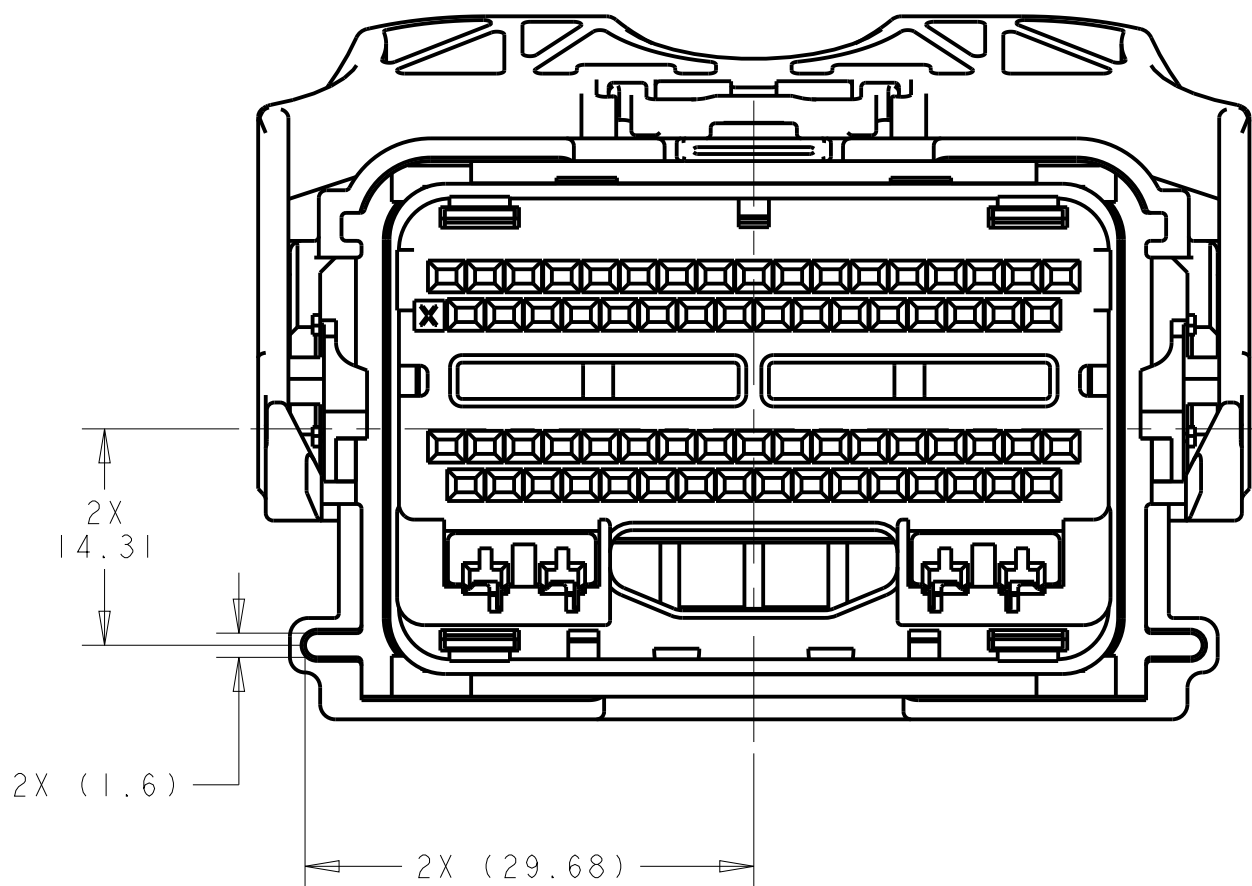
REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD.
-	-	SEE SHEET 1	-	-



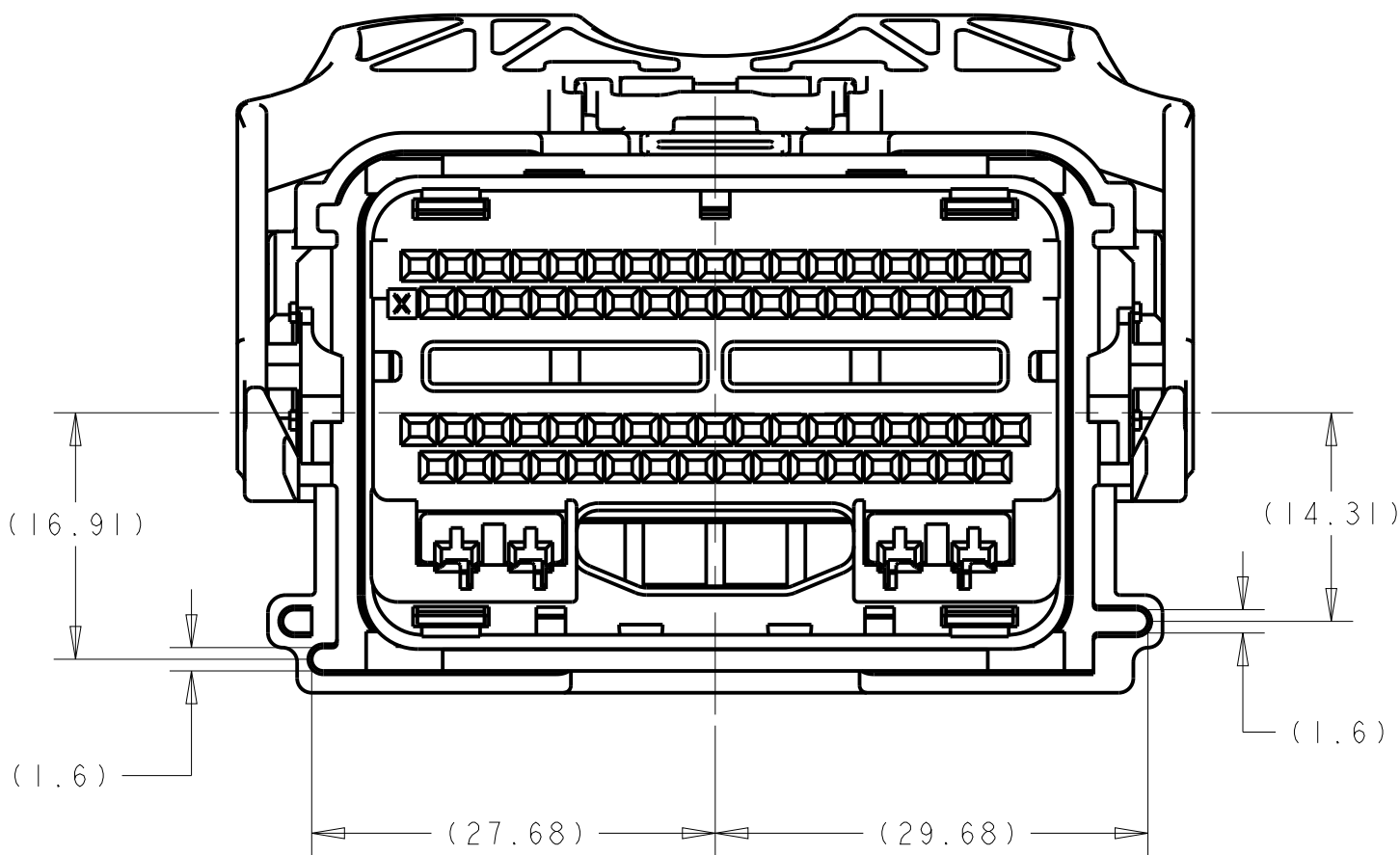
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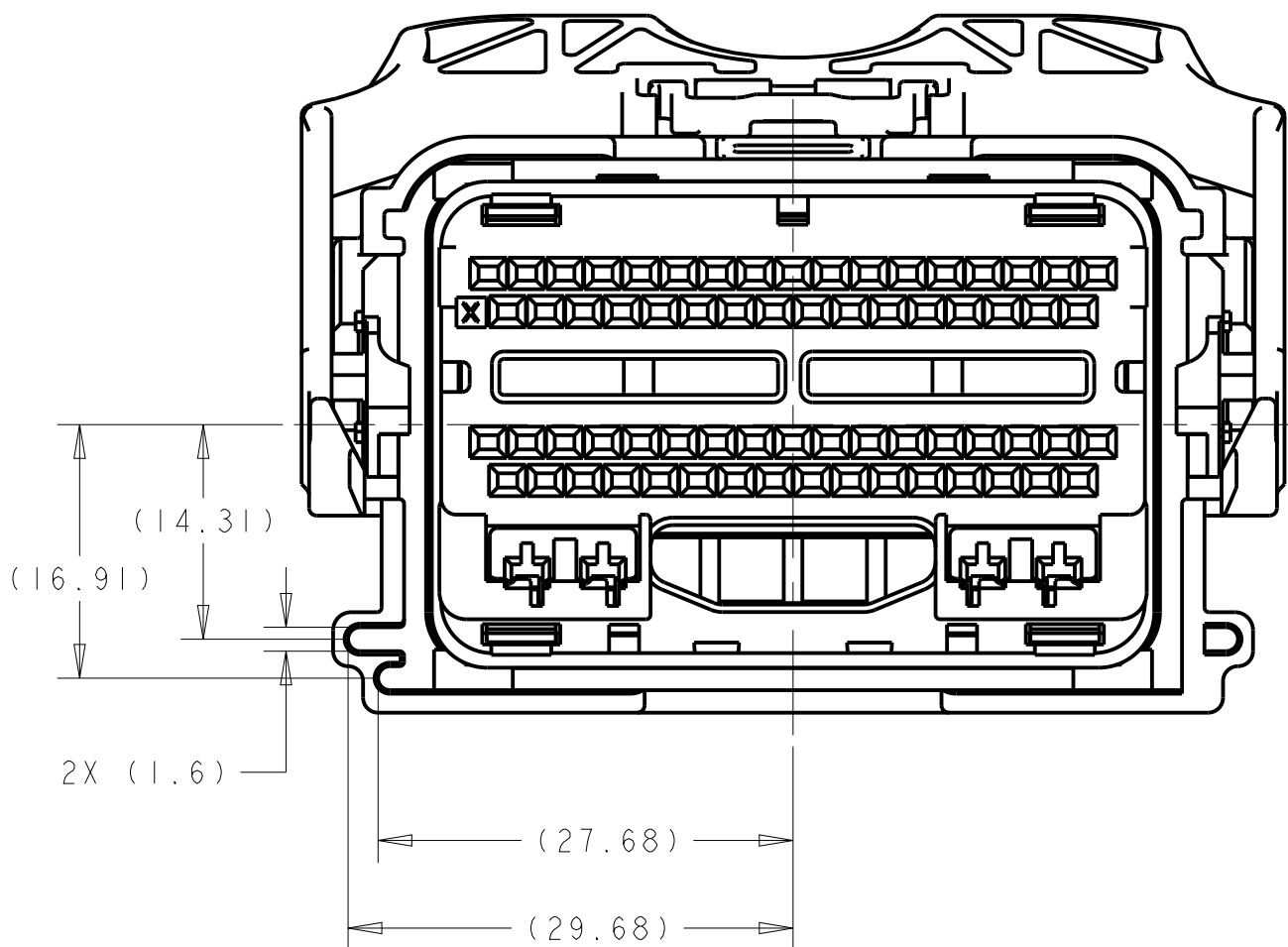
KEYING OPTION "B"



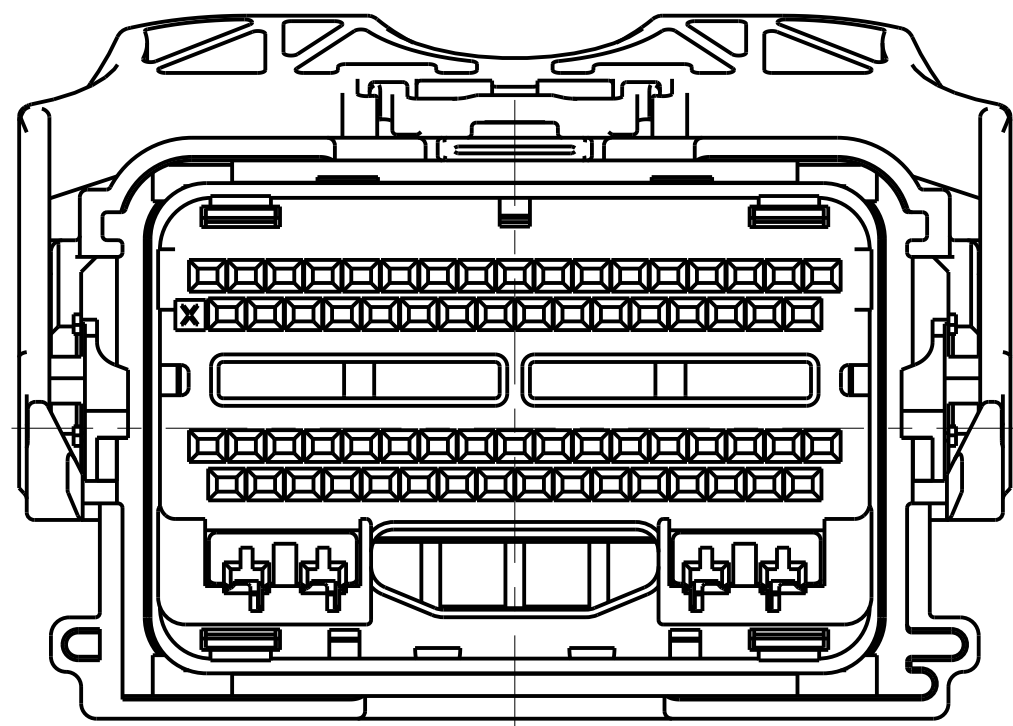
KEYING OPTION "C"



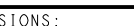
KEYING OPTION "D"



KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC	±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC	±0.3			
	2 PLC	±0.10			
	3 PLC	±.1			
	4 PLC	±.1			
ANGLES		±1°	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING	SIZE	CAGE CODE
-	-	-	A100779	C1438136	RESTRICTED TO
				SCALE	2:1
				SHEET	2 OF 11
				REV	47

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	 TE Connectivity	
DIMENSIONS: mm		CHG T. VALASEK 15APR2005	NAME	
		PRODUCT SPEC -	70-WAY HARNESS ASSEMBLY	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC -	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL - -		WEIGHT -	A100779C=1438136 -	
		CUSTOMER DRAWING	SCALE 2:1 SHEET 3 OF 11 REV. 647	

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5L3T-14A464-E* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005

15APR2005

15APR2005

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.3

±0.10

±

±

±1°

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

TE

TE Connectivity

NAME

70-WAY HARNESS ASSEMBLY

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A100779

©=1438136

SCALE

2:1

SHEET

5

OF

11

REV

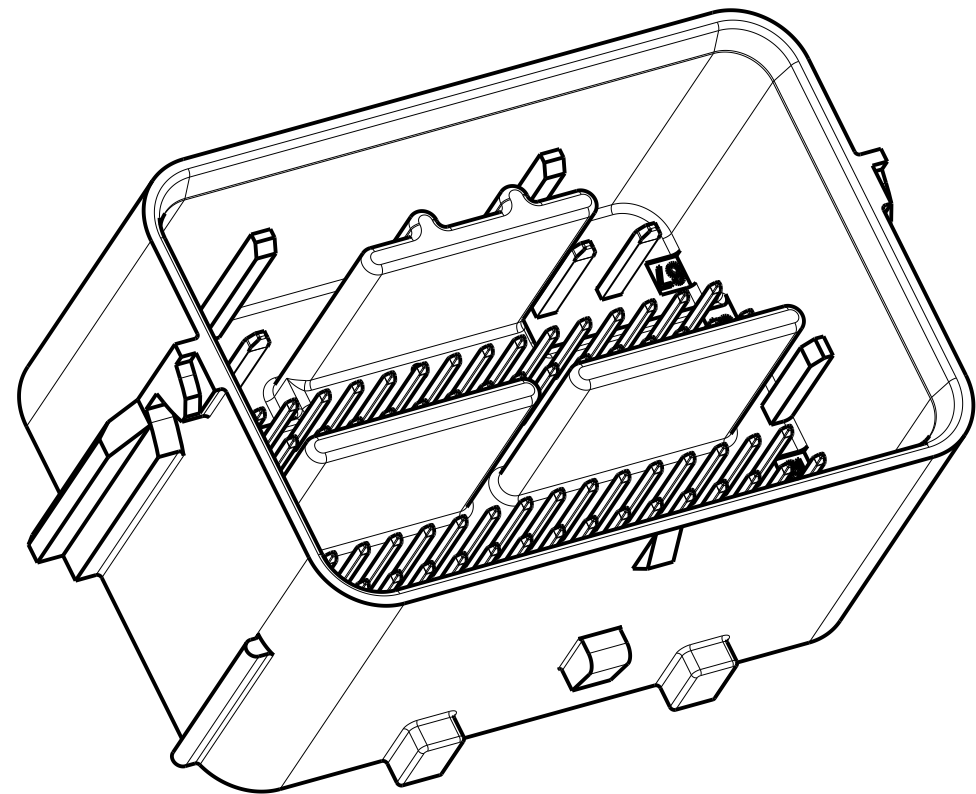
647

REVISIONS					
#	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

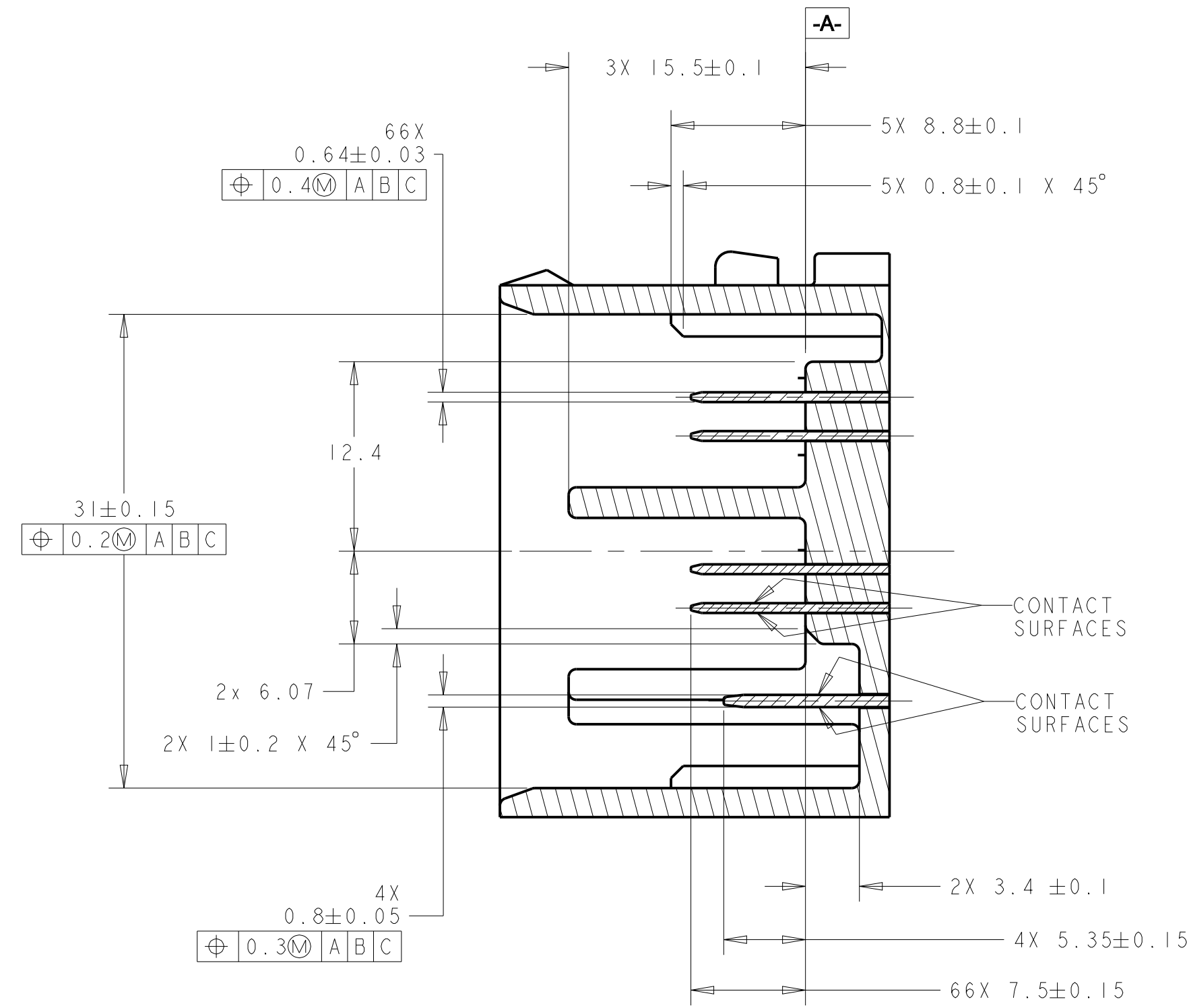
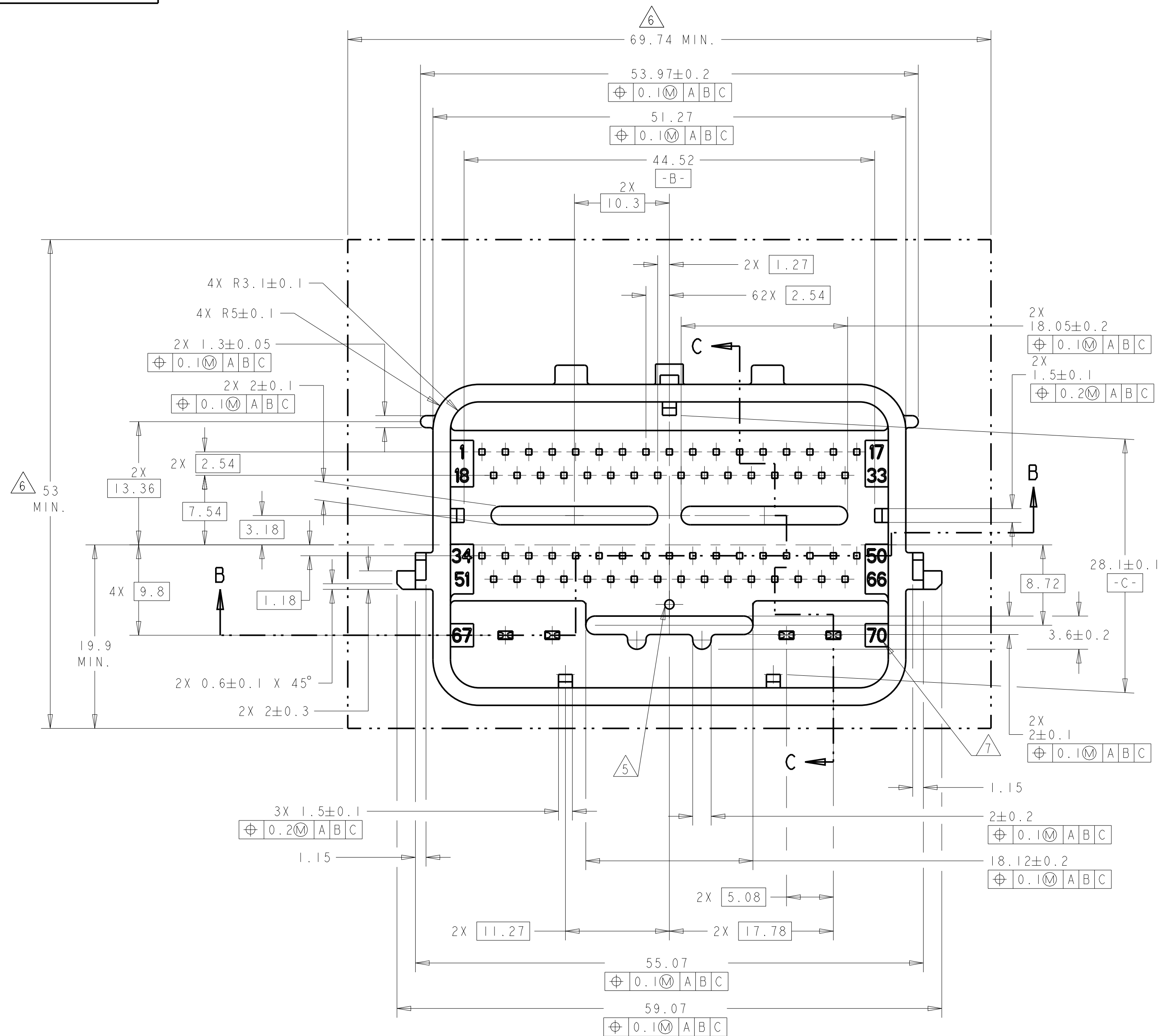
KEYING OPTION D

[illegible]

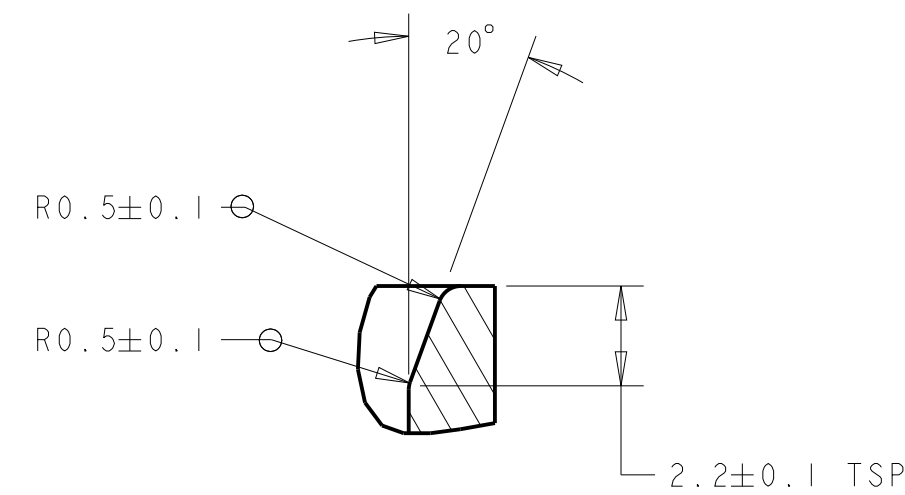
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO. V-VESTAL 15APR2005 CHK. VALASEK 15APR2005 APVD. T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm		TO DIMENSIONS UNLESS OTHERWISE SPECIFIED.		NAME 70-WAY HARNESS ASSEMBLY	
		0 PLC ±.0 1 PLC ±.0 2 PLC ±.0, .10 3 PLC ±.0 4 PLC ±.0 5 PLCS ±.0 6 PLCS ±.0 7 PLCS ±.0 8 PLCS ±.0 9 PLCS ±.0 10 PLCS ±.0 11 PLCS ±.0 12 PLCS ±.0 13 PLCS ±.0 14 PLCS ±.0 15 PLCS ±.0 16 PLCS ±.0 17 PLCS ±.0 18 PLCS ±.0 19 PLCS ±.0 20 PLCS ±.0 21 PLCS ±.0 22 PLCS ±.0 23 PLCS ±.0 24 PLCS ±.0 25 PLCS ±.0 26 PLCS ±.0 27 PLCS ±.0 28 PLCS ±.0 29 PLCS ±.0 30 PLCS ±.0 31 PLCS ±.0 32 PLCS ±.0 33 PLCS ±.0 34 PLCS ±.0 35 PLCS ±.0 36 PLCS ±.0 37 PLCS ±.0 38 PLCS ±.0 39 PLCS ±.0 40 PLCS ±.0 41 PLCS ±.0 42 PLCS ±.0 43 PLCS ±.0 44 PLCS ±.0 45 PLCS ±.0 46 PLCS ±.0 47 PLCS ±.0 48 PLCS ±.0 49 PLCS ±.0 50 PLCS ±.0 51 PLCS ±.0 52 PLCS ±.0 53 PLCS ±.0 54 PLCS ±.0 55 PLCS ±.0 56 PLCS ±.0 57 PLCS ±.0 58 PLCS ±.0 59 PLCS ±.0 60 PLCS ±.0 61 PLCS ±.0 62 PLCS ±.0 63 PLCS ±.0 64 PLCS ±.0 65 PLCS ±.0 66 PLCS ±.0 67 PLCS ±.0 68 PLCS ±.0 69 PLCS ±.0 70 PLCS ±.0		PRODUCT SPEC - APPLICATION SPEC - WEIGHT - CUSTOMER DRAWING -	
MATERIAL -		FINISH -		SIZE CAGE CODE DRAWING NO A100779C-1438136	
				RESTRICTED TO -	
				SCALE 2:1 SHEET 7 OF 11 REV 647	



SCALE 2:1



SECTION C-C



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS

2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN
DRAWING TOLERANCE.

3. SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

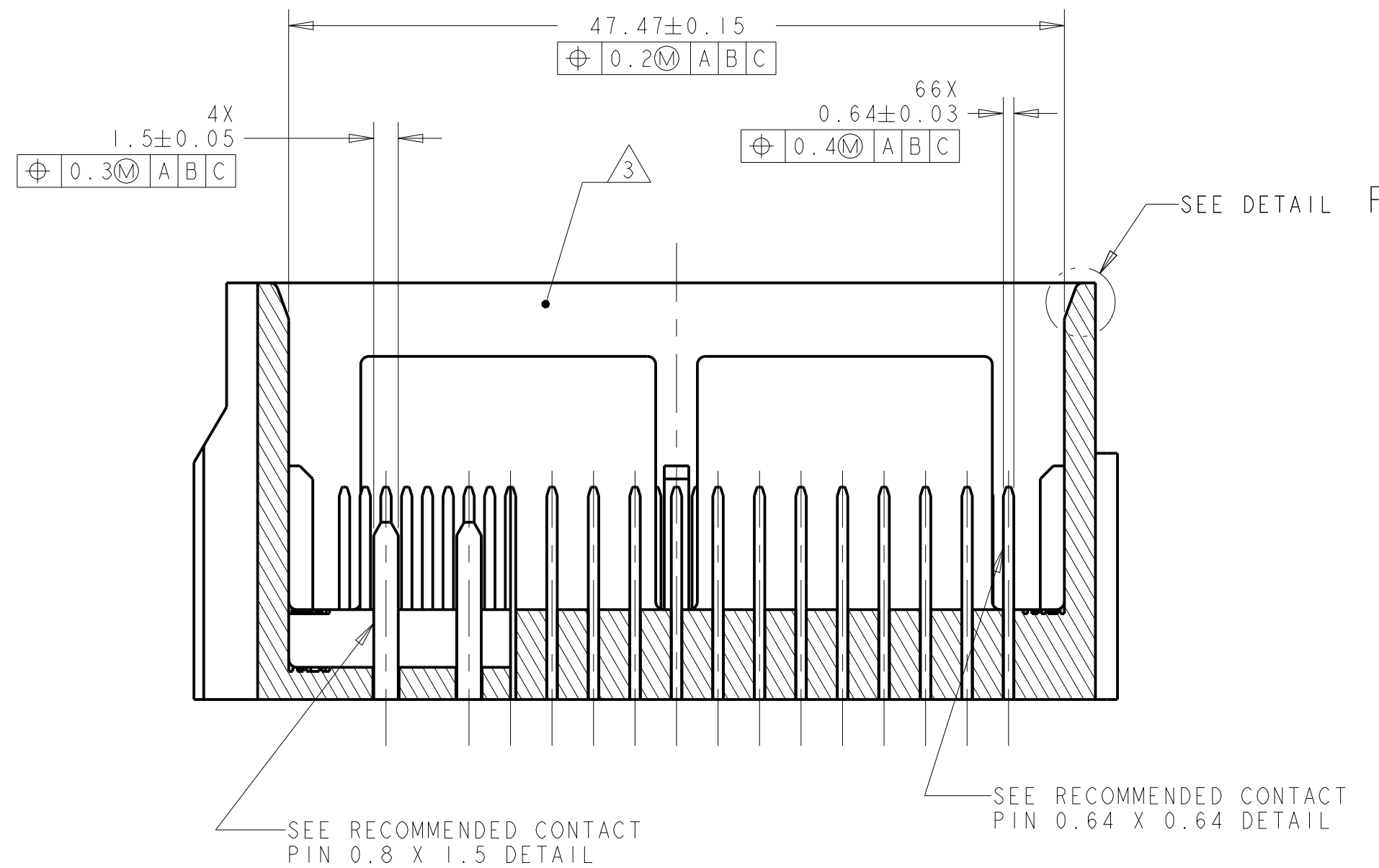
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7. TERMINAL POSITION IDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

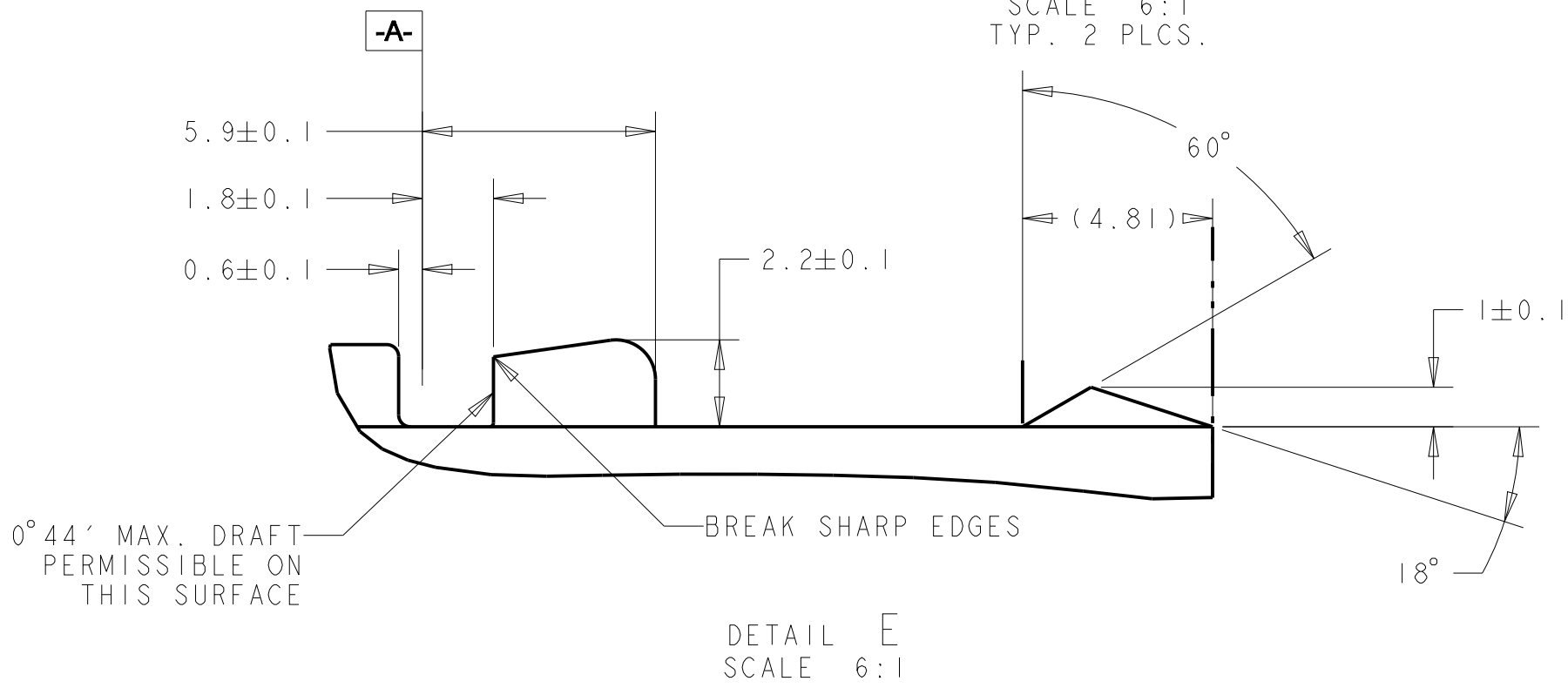
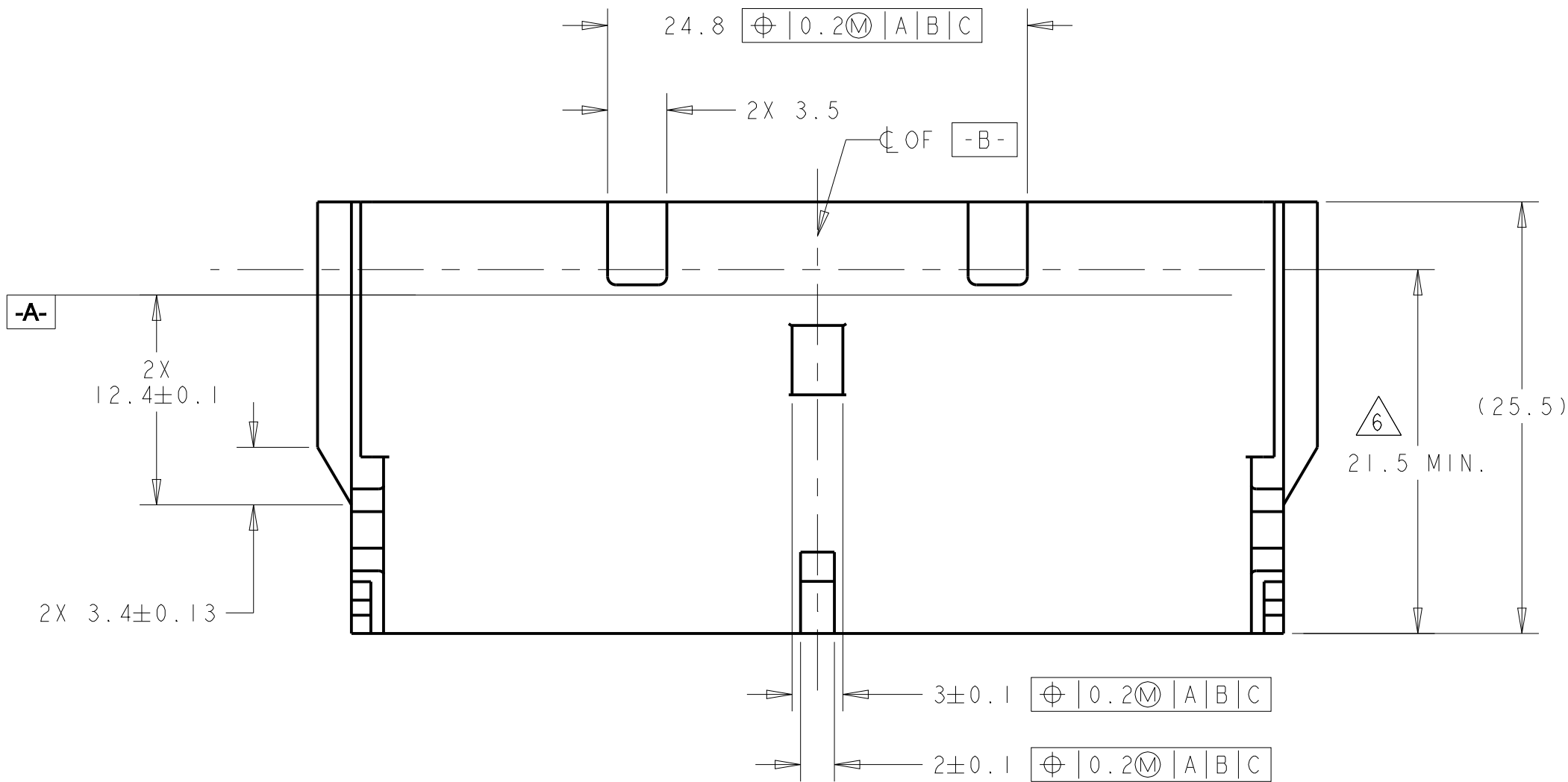
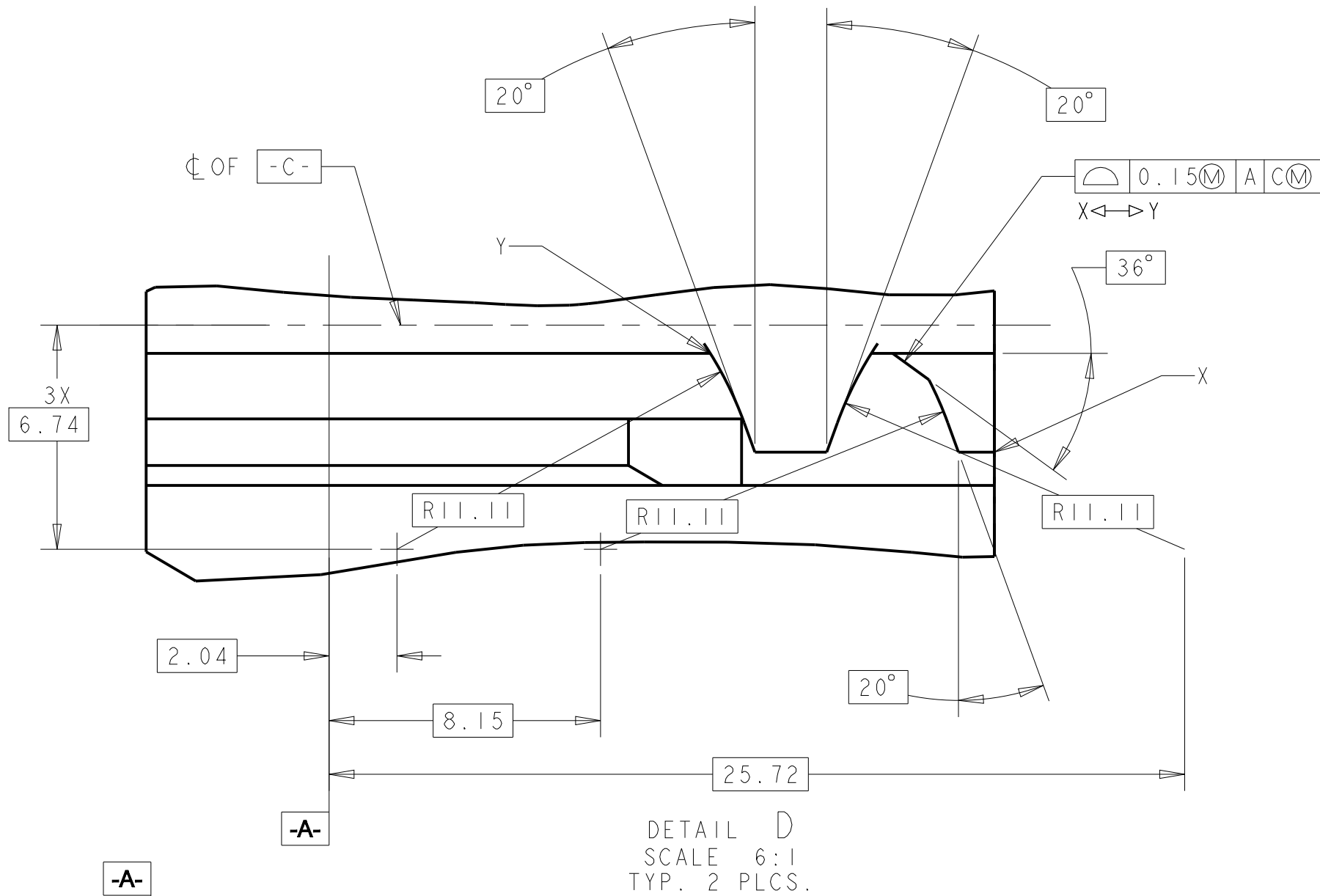
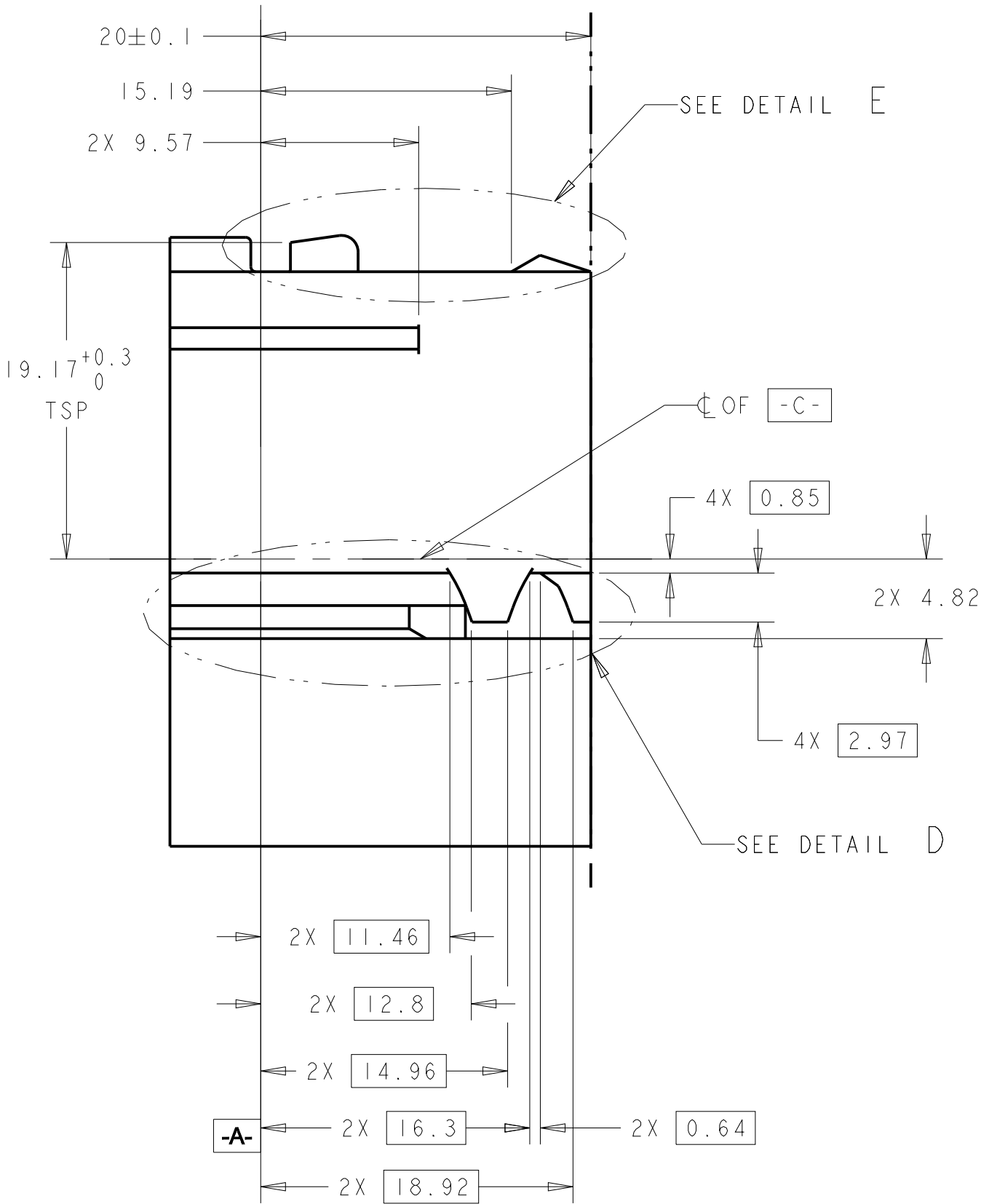
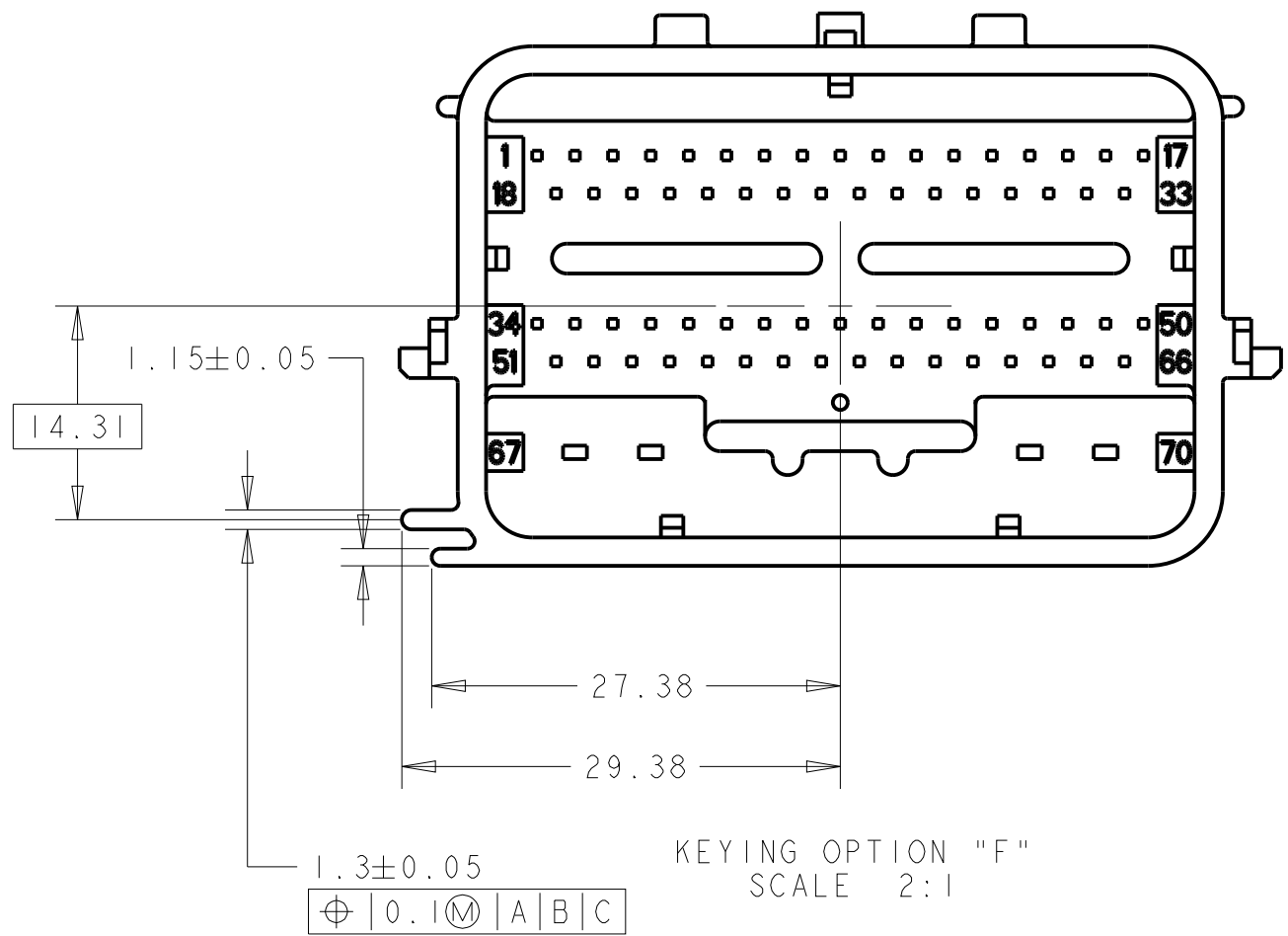
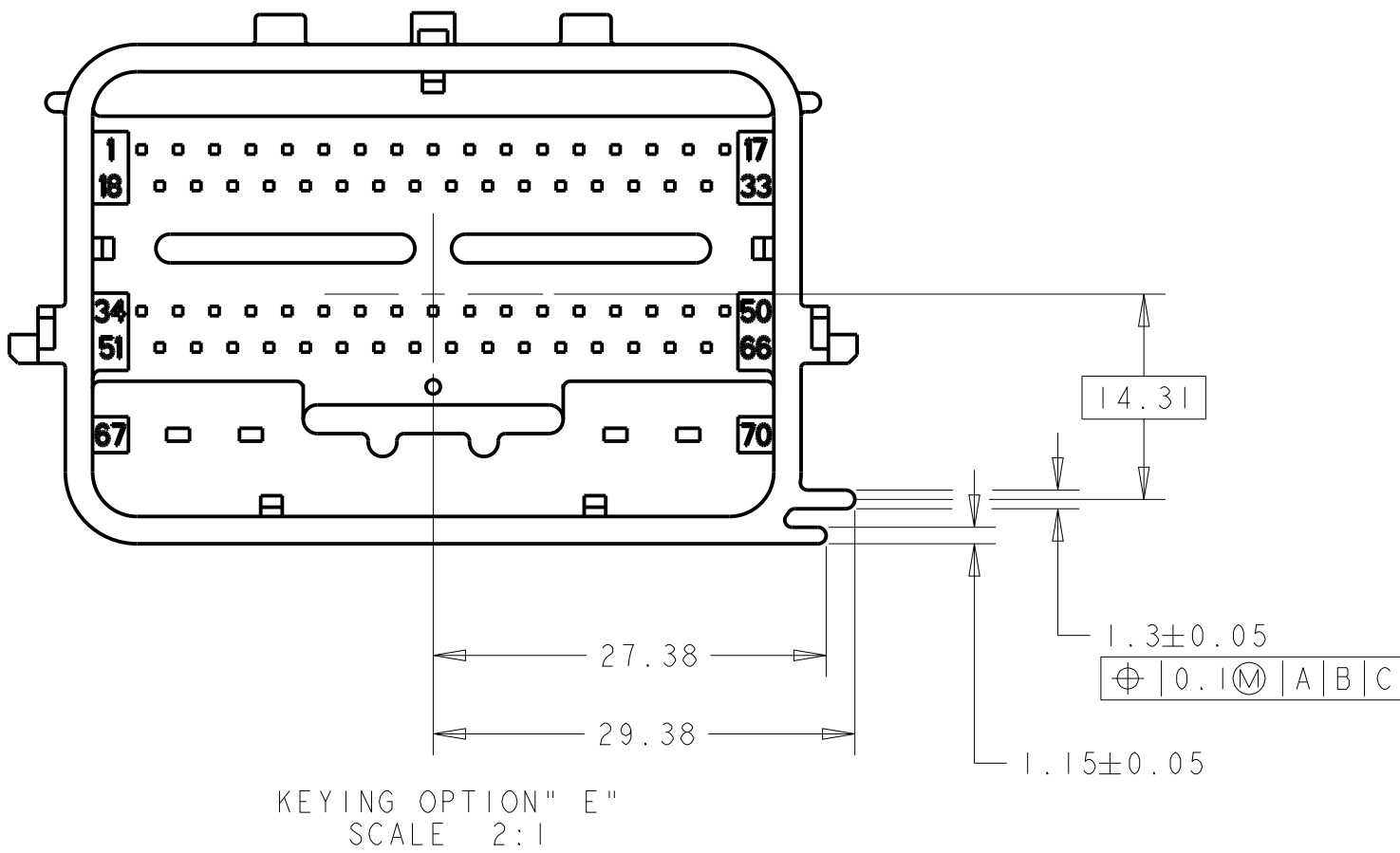
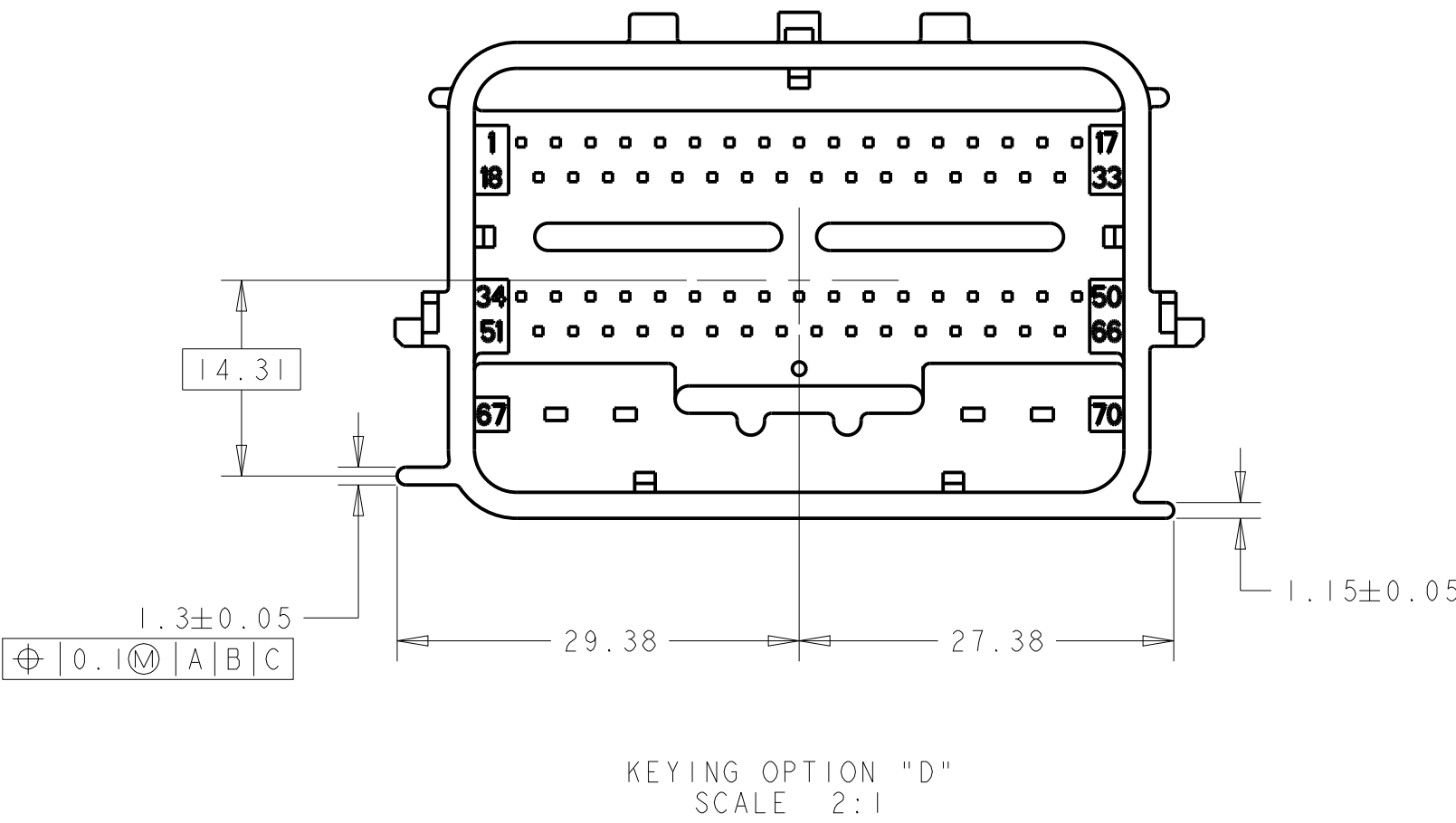
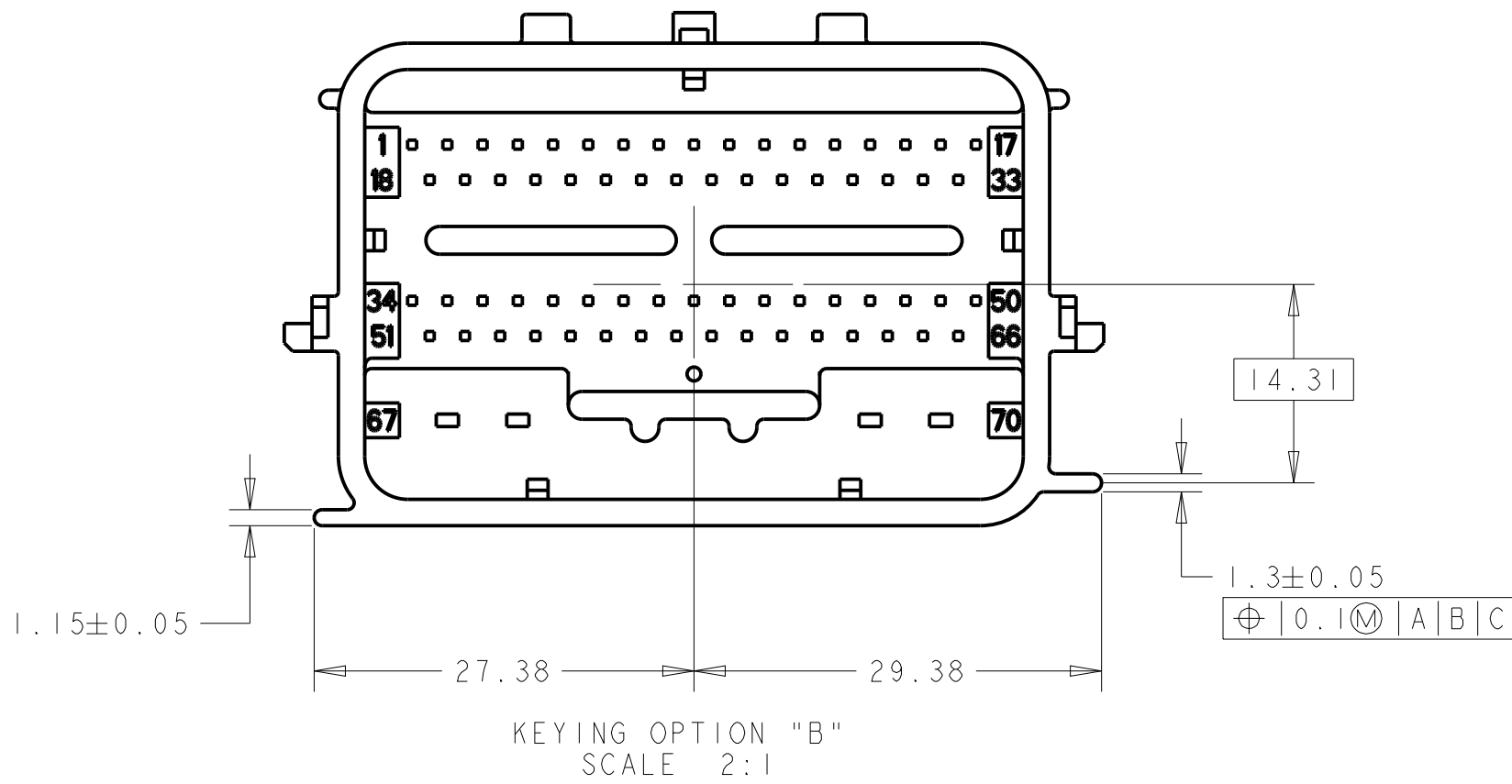
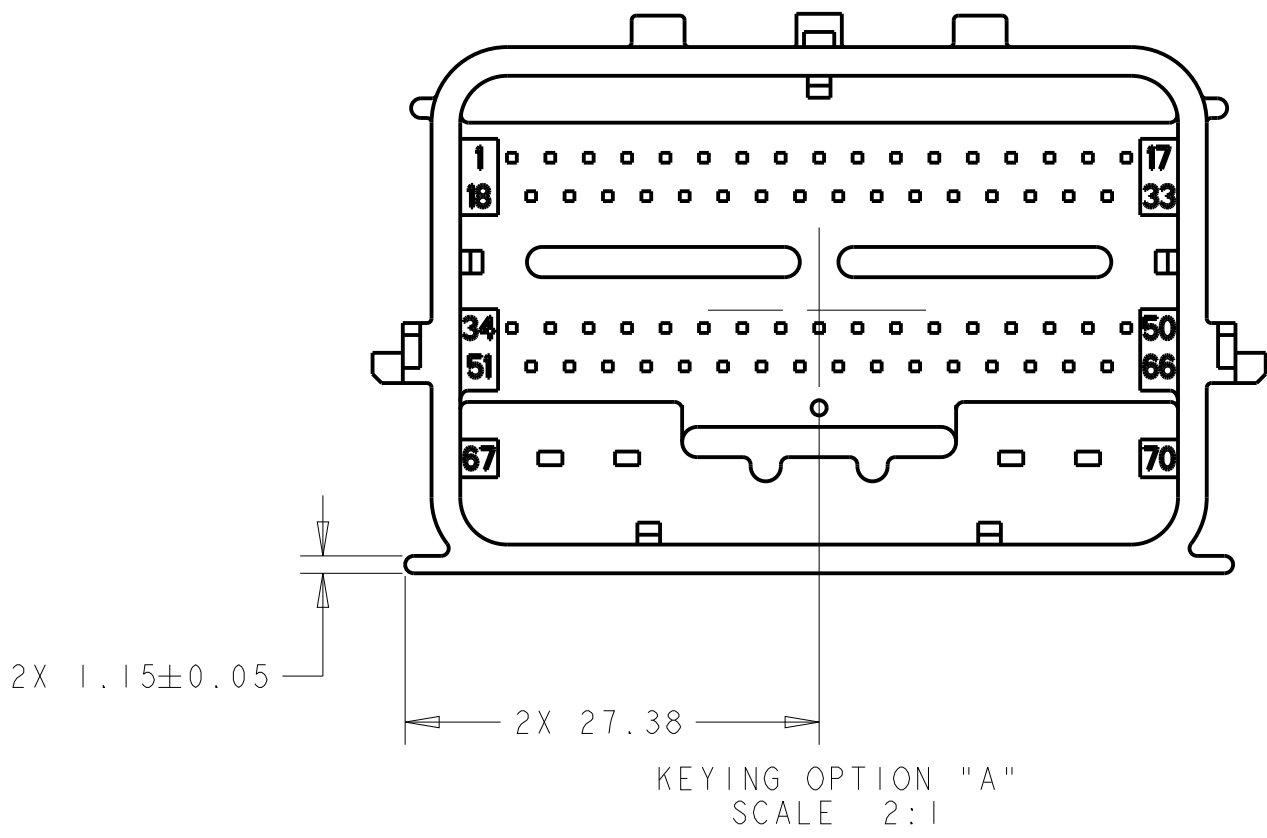


SECTION B-B

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm		APVD T. VALASEK	15APR2005	NAME	
		PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
		APPLICATION SPEC			
MATERIAL		FINISH	WEIGHT	SIZE	CAGE CODE
-		-	-	A1	00779
				C=	1438136
				SCALE	2:1
				SHEET	10
				OF	11
				REV	647

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
	0 PLC ±0.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	-		
	2 PLC ±0.10	APPLICATION SPEC		
	3 PLC ±0.10	-		
	4 PLC ±0.10	-		
MATERIAL	ANGLES ±1°	WEIGHT	SIZE	CAGE CODE
-	FINISH	-	DRAWING NO	
-	-	-	A100779C=1438136	
CUSTOMER DRAWING		SCALE	RESTRICTED TO	
		2:1	-	
		SHEET	11 OF 11	
		REV	647	

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