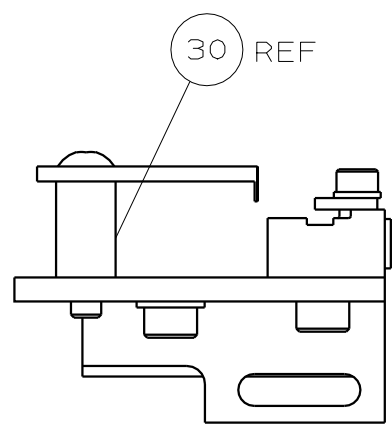


This exploded view diagram illustrates the assembly of a mechanical component. The central part is a main housing (44) with a mounting bracket (45) and a base plate (66). Various sub-assemblies are shown being attached to these main components. Key sub-assemblies include a spring-loaded lever mechanism (24, 29, 30, 31, 32, 25, 26, 27, 28, 23, 20, 21, 19, 22), a sliding block assembly (46, 46 REF, 56, 59, 20), and a connector assembly (34, 8, 12, 10, 17, 11, 9, 1). The diagram uses numbered circles (1-73) to identify individual parts and arrows to show the assembly sequence and alignment. Some parts are marked with a triangle and the number 1, indicating they are supplied as one piece. The letters A, B, and C are used to denote specific assembly points or sections.

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* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



		D	ECR-06-006386
		C	ECR-06-004277
P	F	LTR	REVISION RECORD

		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT.		MATERIAL		HT TR		FIN			
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± 0.5 [0.2 IN] 2 PLC DEC $\pm$ - 3 PLC DEC $\pm$ - ANGLES $\pm$ - SURF TEXTURE: ✓		DR 23JAN06 M. CLIFFORD		APP 23JAN06 M. CLIFFORD		 AMP Incorporated Harrisburg, PA 17105-3608			
CE	FEB06			CHK -		REL 23-01-06 M. CLIFFORD					
APP	FEB06			NAME FINE ADJ SIDE FD HD-I APPL		MACHINE REF HD-I APPL					
DATE		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		SCALE -		 DWG NO 1528438		SHEET 1 OF 1 REV D			
		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	

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