

4

3

2

1

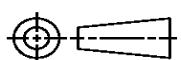
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		LOC	DIST	REVISIONS							
C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						C1		ECR-14-001797			07FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151517-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1157164
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1157164

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1157164	
		SCALE		SHEET 1 OF 2	
		REV C1			

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1157164-1	C	LEADMAKER	PNEUMATIC FEED	CUTS CARRIER
1157164-2	C	BENCH	PNEUMATIC FEED	CUTS CARRIER
1157164-6	C	LEADMAKER	PNEUMATIC FEED	CONTINUOUS CARRIER
7-1157164-1	C	LEADMAKER	PNEUMATIC FEED	-1 AND SPARE PARTS
7-1157164-2	C	BENCH	PNEUMATIC FEED	-2 AND SPARE PARTS
7-1157164-6	C	LEADMAKER	PNEUMATIC FEED	-6 AND SPARE PARTS
7-1157164-7	A	-	-	SPARE PARTS KIT

RECOMMENDED SPARE PARTS

2 GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

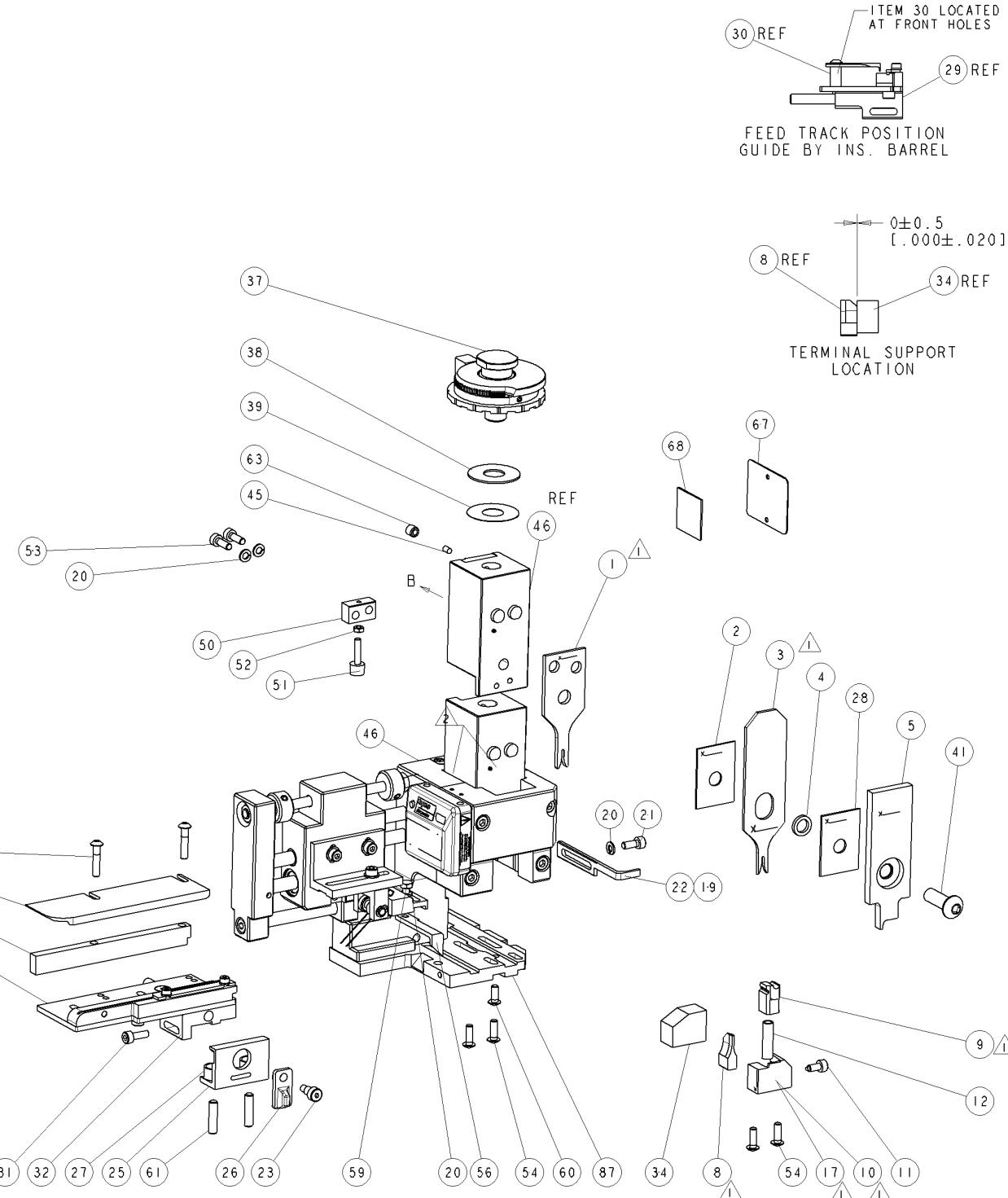
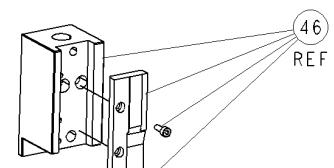
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE TERMINATING UNITS DOCUMENTATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING

VIEW B ROTATED 180°

40mm STROK



-	3	3	3	3	3	3	994988-1	SCR, BTN SKT HD CAP M6X16.0 W/NYLOK	88
-	I	I	I	I	I	I	1320992-1	PLATE, BASE	87
-	-	-	-	-	-	-	-	-	86
-	-	-	-	-	-	-	-	-	85
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-	77	-76	-72	-71	-6	-2	-1	PART NO	ITEM NO

SET UP GAGE 458637-3	LOC E	DIST B	REVISIONS							
			P	LTR	DESCRIPTION			DATE	DMN	APVO
				A	RELEASED			07JAN2009	RK	GB
				B	ECR-10-007026			31MAR2010	L. Z	S. X
				C	ECR-10-008177			15APR2010	Y. Y	S. X

-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	I	I	I	I	I	I	1338705-8	DOCUMENTATION PACKAGE	-	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	AR	AR	AR	AR	AR	AR	982057-2	TAPE, FOAM	-	68
-	I	I	I	I	I	I	I-461264-0	PLATE, IDENTIFICATION	-	67
-	-	-	-	-	-	-	-	-	-	66
-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	64
-	I	I	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	63
-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	61
-	I	I	I	I	I	I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	60
-	I	I	I	I	I	I	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	59
-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	57
-	I	I	I	I	I	I	1338685-1	PAWL, FEED	-	56
-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	54
-	2	2	2	2	2	2	I-18023-2	SCR, SKT HD CAP M4 X 12.0	-	53
-	I	I	I	I	I	I	18030-1	NUT, HEX, REG M3	-	52
-	I	I	I	I	I	I	811242-5	BUMPER, HOLD DOWN	-	51
-	I	I	I	I	I	I	690753-2	SPACER, TONKER	-	50
-	-	-	-	-	-	-	-	-	-	49
-	-	-	-	-	-	-	-	-	-	48
-	-	-	-	-	-	-	-	-	-	47
-	I	I	I	I	I	I	1333303-1	ASSEMBLY, AIR FEED	-	46
-	I	I	I	I	I	I	690191-1	PLUG, NYLON	-	45
-	-	-	-	-	-	-	-	-	-	44
-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	42
-	I	I	I	I	I	I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	41
-	-	-	-	-	-	-	-	-	-	40
-	I	I	I	I	I	I	690125-1	SHIM SUB-ASSY	-	39
-	I	I	I	I	I	I	469367-7	SHIM	-	38
-	I	I	I	I	I	I	879103-3	FINE ADJUST HEAD ASSEMBLY	-	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	I	I	I	I	I	I	1320934-3	SUPPORT, TERMINAL	-	34
-	2	2	2	2	2	2	I-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	33
-	I	I	I	I	I	I	18027-2	WASHER, FLAT, REG M4	-	32
-	I	I	I	I	I	I	I-18023-2	SCR, SKT HD CAP M4 X 12.0	-	31
-	I	I	I	I	I	I	I-1320908-7	SPACER, STRIP GUIDE	-	30
-	I	I	I	I	I	I	I-1633073-8	STRIP GUIDE ASSEMBLY	-	29
-	I	I	I	I	I	I	I-455888-0	SPACER, CRIMPER	-	28
-	2	2	2	2	2	2	I-22284-0	SPRING, COMPRESSION	-	27
-	I	I	I	I	I	I	356835-1	LEVER, DRAG RELEASE	-	26
-	I	I	I	I	I	I	240792-1	DRAG, TERMINAL	-	25
-	I	I	I	I	I	I	1320928-1	PLATE, STRIP GUIDE	-	24
-	I	I	I	I	I	I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	23
-	I	-	I	-	I	I	690472-2	STRIPPER	-	22
-	I	I	I	I	I	I	I-18023-1	SCR, SKT HD CAP M4 X 10.0	-	21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	20
-	-	I	-	-	I	-	690472-1	STRIPPER	-	19
-	-	-	-	-	-	-	-	-	-	18
-	I	-	-	I	-	-	1338684-1	SHEAR HOLDER, FRONT	-	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	I	I	I	I	I	I	3-22280-3	SPRING, COMPRESSION	-	12
-	I	I	I	I	I	I	356885-4	STOP, SHEAR	-	11
-	-	I	-	-	I	I	1320921-1	SHEAR HOLDER, FRONT, CUT	-	10
-	I	I	I	I	I	I	462006-1	FLOATING SHEAR, FRONT	-	9
-	I	2	2	2	I	I	I-1633127-6	ANVIL, COMBINATION .042	-	8
-	-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	-	6
-	I	I	I	I	I	I	2-455889-0	DEPRESSOR, SHEAR	-	5
-	I	I	I	I	I	I	238011-7	BLOCK, CRIMPER SPACER	-	4
-	I	2	2	2	I	I	8-456135-3	CRIMPER, INSULATION O PREMIUM	-	3
-	I	I	I	I	I	I	455888-8	SPACER, CRIMPER	-	2
-	I	2	2	2	I	I	2-456401-1	CRIMPER, WIRE PREMIUM	-	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	
DRAWING NO 020CT2008 L LOFTHOUSE CHN 07JAN2009							Tyco Electronics	Tyco Electronics UK Ltd Terminal House, Stanmore, Middlesex		
DIMENSIONS: mm (in)	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T.E.B.I.N	020CT2008 L LOFTHOUSE CHN 07JAN2009	NAME	FINE ADJUST SIDE FEED HDI APPLICATOR					
0 PLC	±									
1 PLC	±									
2 PLC	±									
3 PLC	±									
4 PLC	±									
ANGLES	±									
MATERIAL	FINISH			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
WEIGHT	-			A	00779	C-1157164				
CUSTOMER DRAWING	SCALE	3.5	SHEET	OF	REV	C				

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1157164-6](#)