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LOC

DIST

REVISIONS

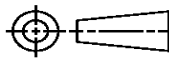
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D2	ECR-14-001605	05FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150062-2

FOR REPLACEMENT PARTS FOR APPLICATOR 567406-1
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
567406-1

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		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
		PRODUCT SPEC			
		APPLICATION SPEC			
		WEIGHT			
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE
		SHEET 1 OF 2			REV D2

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC	±
		1 PLC	±
		2 PLC	±
		3 PLC	±
		4 PLC	±
		ANGLES	±
MATERIAL		FINISH	

NAME		MINIATURE QUICK CHANGE APPLICATOR END FEED	
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 567406-1	

TE Connectivity	
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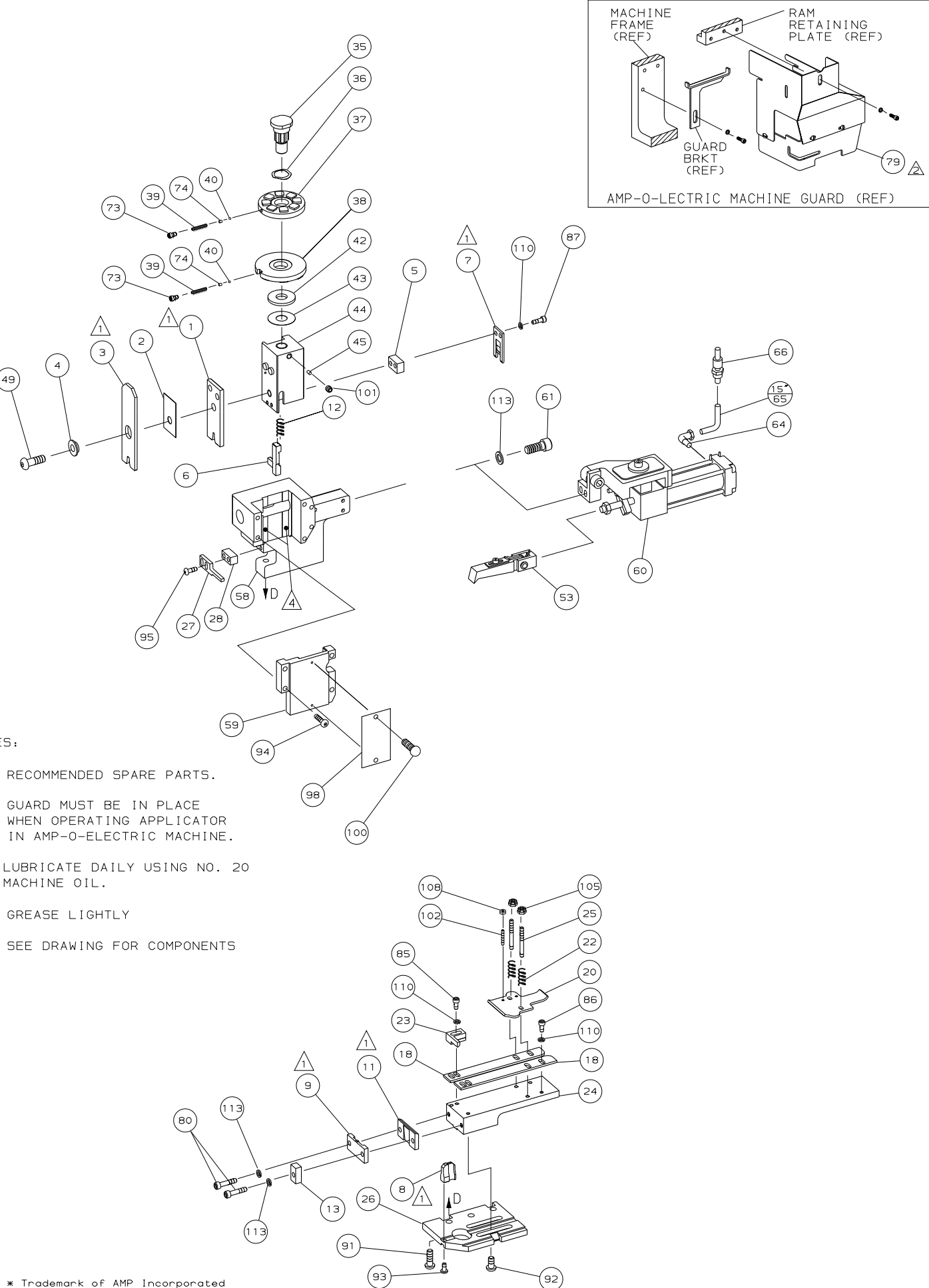
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NOTES:

- 1 RECOMMENDED SPARE PARTS.
- 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4 GREASE LIGHTLY
- 5 SEE DRAWING FOR COMPONENTS

* Trademark of AMP Incorporated

AMP 1756 REV 3-87

01-FEB-06 07:51:30 us016926

			124	1	454220-1	CAP, RAM	59
			123	1	453736-1	HOUSING	58
			122				57
			121				56
			120				55
			119				54
			118	1	460680-2	FEED FINGER ASSY	53
			117				52
			116				51
			115				50
			114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
2	21024-5	WASHER, LOCK (NO. 10) SHEAR PLATES	113				48
			112				47
			111				46
7	21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	110	1	690191-1	PLUG, NYLON	45
			109	1	455674-1	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	108	1	690125-1	WASHER, LAMINATED	43
			107	1	690124-1	WASHER, RAM	42
			106				41
2	21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	105	2	23241-6	BALL, STEEL	40
			104	2	690170-1	SPRING, COMPRESSION	39
			103	1	690142-1	DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL PT (4-40x.75) DRAG	102	1	8-455829-4	DISC, WIRE	37
1	21009-2	SCR, SKT SET (1/4-20x.25 LOC-WEL) RAM	101	1	22480-5	WASHER, SPRING	36
2	21017-2	SCR, DRIVE (#2x.19) IDENT PLATE	100	1	690212-1	POST, RAM	35
			99				34
1	461264-1	PLATE, IDENTIFICATION	98				33
			97				32
			96				31
2	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95				30
4	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94				29
1	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	93	1	3-690451-2	SPACER, STRIPPER	28
4	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	92	1	240639-1	STRIPPER	27
3	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91	1	455676-1	PLATE, BASE	26
			90	2	22354-8	DRAG, STUD	25
			89	1	455678-1	PLATE, STRIP GUIDE	24
			88	1	240825-2	PLATE, STRIP HOLD	23
2	2-21000-7	SCR, SKT CAP (8-32x.50) SHEAR BLADE	87	2	4-22281-1	SPRING, DRAG	22
3	2-21000-6	SCR, SKT CAP (8-32x.38) STRIP GUIDE	86				21
2	3-21000-0	SCR, SKT CAP (8-32x.88) R STRIP GDE	85	1	454177-1	DRAG, STOCK	20
			84				19
			83	2	454204-4	GUIDE, STRIP (FRONT)	18
			82				17
			81				16
2	3-21000-8	SCR, SKT CAP (10-32x.88) SHEAR PLATE	80				15
1	455750-7	GUARD ASSY	79				14
			78	1	690481-2	SPACER, HOLD DOWN	13
			77	1	23846-1	SPRING, HOLD DOWN	12
			76	1	240644-1	PLATE, REAR SHEAR	11
			75				10
2	690603-1	SPRING, ASSIST	74	1	690482-6	PLATE, FRONT SHEAR	9
2	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	73	1	6-683452-0	ANVIL	8
			72	1	690474-6	BLADE, SLUG	7
			71	1	2-455892-4	HOLD DOWN, TERMINAL	6
			70	1	6-240641-5	SPACER, SHEAR BLADE	5
			69	1	238009-1	BLOCK, CRIMPER SPACER	4
			68	1	6-456134-2	CRIMPER, INSULATION	3
			67	1	1-455888-0	SPACER, CRIMPER	2
1	23238-1	QUICK DISCONNECT	66	1	856057-1	CRIMPER, WIRE	1
15	27319-4	TUBING, POLY-FLO (1/4 DIA)	65				
1	22294-6	ELBOW, TUBING (1/8NPT-1/4TUBE)	64				
			63				
			62				
2	3-21000-9	SCR, SKT CAP (10-32x1.00) AIR FD ASSY	61				
1	460277-1	AIR FEED ASSY	60				
QTY	PART NO	DESCRIPTION	ITEM NO				
				QTY	PART NO	DESCRIPTION	ITEM NO
				CRIMPING DATA			APPLICATOR WILL APPLY
				PAD LTR	CRIMP HEIGHT	WIRE SIZE	175024-1
				A	.102	10	
				B	.087	12	
				C	.072	(1)14 OR (2)20 & (1)16	
				D	.067	(1)20 & (1)16	
				CRIMP	SIZE	TYPE	FEED
				WIRE	.150	F	.888
				INSUL	.220	F	A1 8039
				WIRE RANGE	14-10	INSULATION RANGE	.118-.200
				REMARKS	AMPOMATOR		
				AIR FEED			
				TERM APPL SPEC 114-5119			
				SHEET 1 OF 1			
				SET UP GAGE 10-1 458638-1 L1413			
				OR 3/26/91 APP 4-2-91			
				C ENISMAN B. WOLFE			
				CHK 4-1-91 REL 4-2-91			
				P. MARTZ M. ENTERLINE			
				NAME			
				MINIATURE QUICK CHANGE APPLICATOR			
				END FEED (.250 POSI LOCK REPT)			
				CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO			

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[567406-1](#)