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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001880	11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151157-1

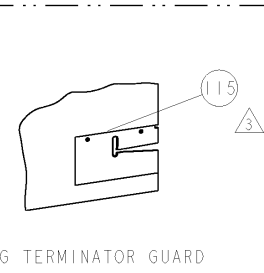
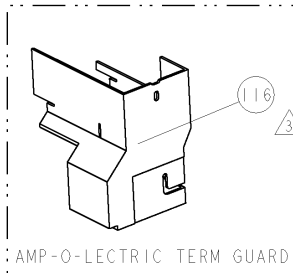
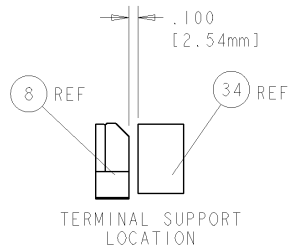
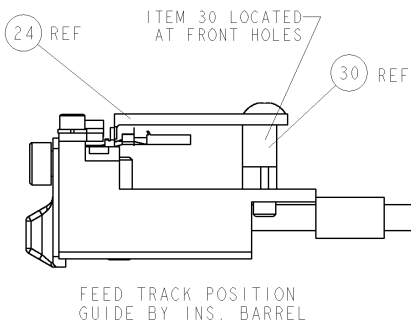
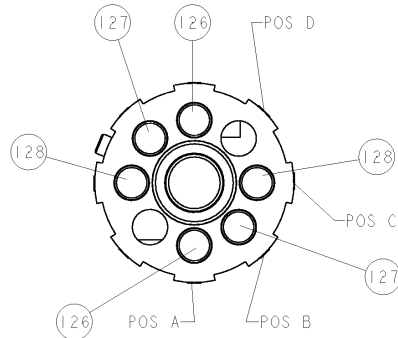
FOR REPLACEMENT PARTS FOR APPLICATOR 1852689
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852689

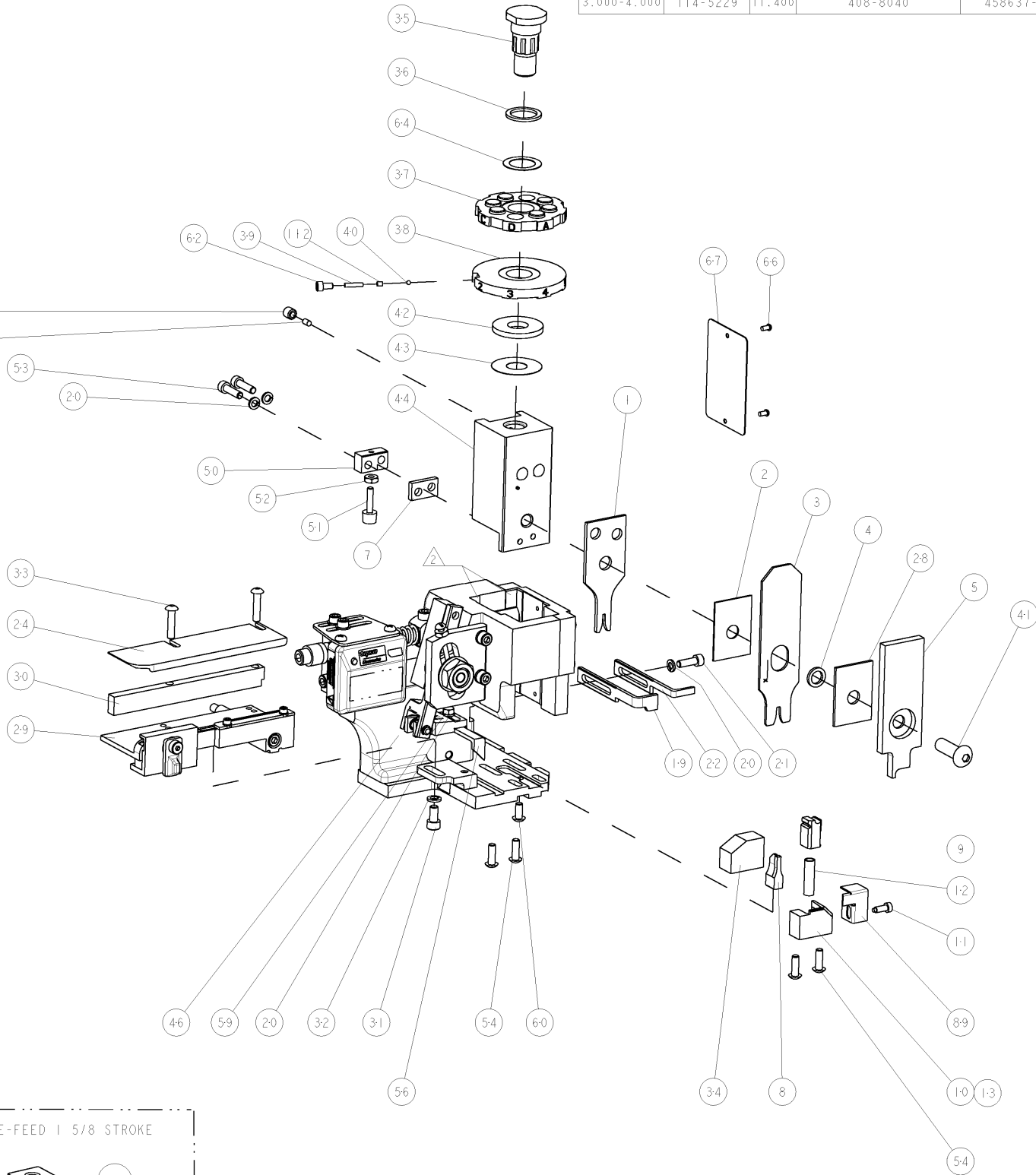
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852689	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852689-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852689-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852689-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852689-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852689-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 110 SERIES POSITIVE LOCK EX-11					
SOCKET	-	TE TERMINAL - TE CRIMP SPECS			
353249-2	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.89mm+.05/- .05 [.035+.002/- .002]	22AWG or 0.31mm2	
-	-	B	.85mm+.05/- .05 [.033+.002/- .002]	24AWG or 0.22mm2	
-	-	C	.80mm+.05/- .05 [.032+.002/- .002]	26AWG or 0.14mm2	
-	-	D	-		
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.40mm [.055]	F	22-26 AWG
-	-	INSUL	2.75mm [.108]	F	Ø1.300 - 2.000
WIRE STRIP LENGTH 3.000-4.000	TERM APPL SPEC 114-5229	FEED 11.400	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



REVISIONS														
REV	DATE	BY	CHKD	APPD	DESCRIPTION									
A	01MAY2008	BH	BH		RELEASED									
-	2	2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100							
-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080							
-	2	2	2	2	-	1-354779-5	PIN, WIRE DISC, .3065							
-	-	-	REF	-	...	455749-1	GUARD WINDOW							
-	-	REF	-	-	...	679532-1	INSERT, GUARD							
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR							
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375							
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP							
-	1	1	1	1	-	4088040	SF APPL INST 408-8040							
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG							
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION							
-	2	2	2	2	-	21017-2	SCREW, DRIVE							
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION							
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250							
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25							
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375							
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312							
-	1	1	1	1	-	458537-2	PAWL, FEED							
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500							
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625							
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32							
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN							
-	1	1	1	1	-	690753-1	SPACER, TONKER							
-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8							
-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8							
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8							
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)							
-	1	1	1	1	-	690191-1	PLUG, NYLON							
-	1	1	1	1	-	455673-1	RAM, SIDE FEED							
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY							
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)							
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00							
-	1	1	1	1	-	23241-6	BALL, STEEL							
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION							
-	1	1	1	1	-	690142-1	DISC, INSULATION							
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY							
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION							
-	1	1	1	1	-	690212-1	POST, RAM							
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT							
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750							
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10							
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375							
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE							
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE							
-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER							
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE							
-	1	-	-	-	-	690472-2	STRIPPER							
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500							
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8							
-	-	-	-	-	-	691353-1	STRIPPER							
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)							
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION							
-	1	1	1	1	-	690461-1	STOP, SHEAR							
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT							
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT							
-	1	1	1	1	-	2-1633106-6	ANVIL, COMBINATION .055							
-	1	1	1	1	-	240641-5	SPACER							
-	-	-	-	-	...	-	-							
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR							
-	1	1	1	1	-	2-238011-5	BLOCK, CRIMPER SPACER							
-	1	1	1	1	-	6-683453-3	CRIMPER, INSULATION PREMIUM							
-	1	1	1	1	-	455888-7	SPACER, CRIMPER							
-	1	1	1	1	-	2-456402-4	CRIMPER, WIRE PREMIUM							

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