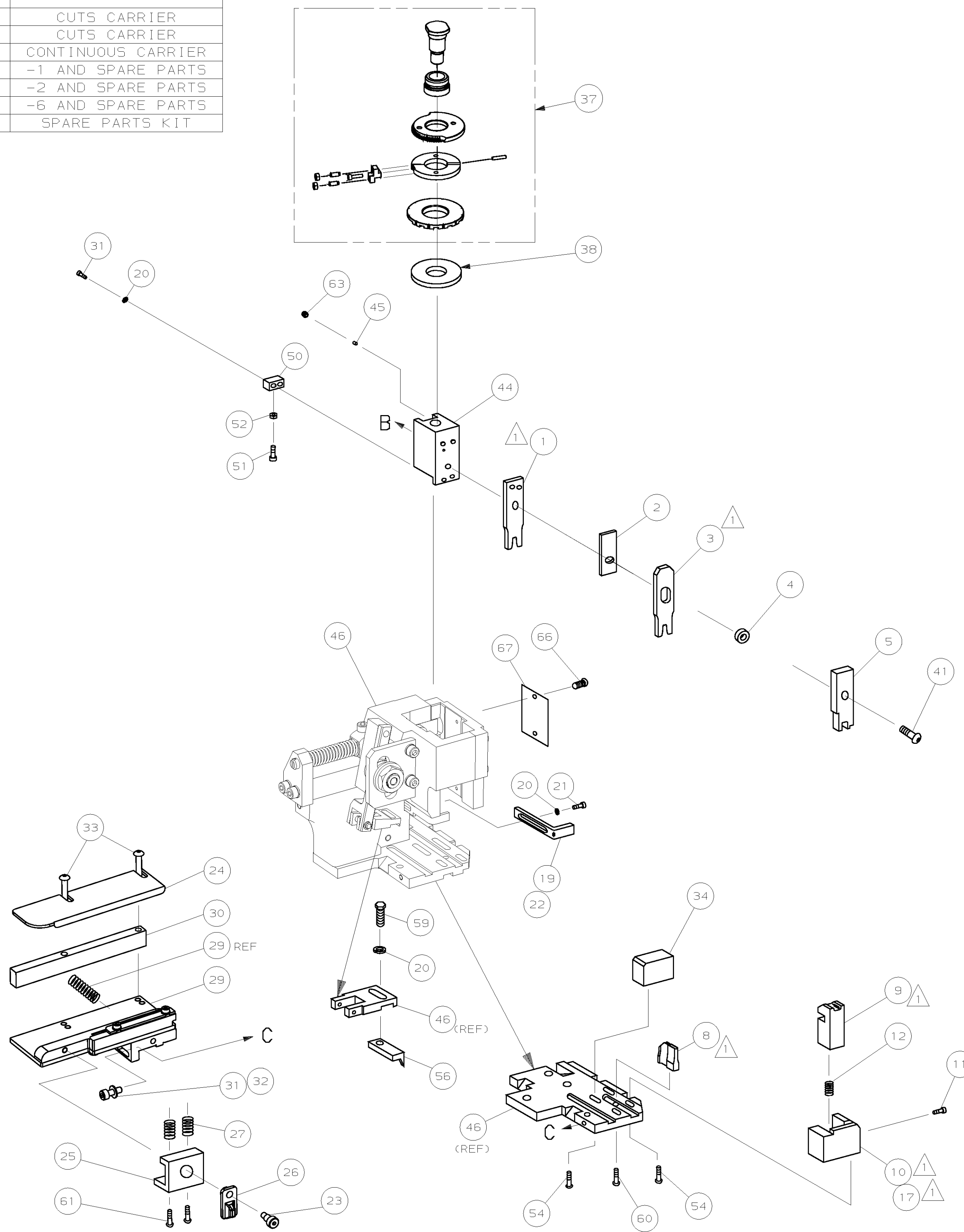




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. STRIP LENGTH CALCULATED FROM TERMINAL, NOT 114-3118.
5. CRIMP WIDTHS AS PER ORIGINAL CUSTOMERS REQUEST.
CRIMP HEIGHT AS DEVELOPED BY TYCO.
6. WIRE AND INSULATION RANGE QUOTED IS THE RANGE OF THE APPLICATOR, NOT THE TERMINAL RANGE.
7. TENSILE VALUE TO BE 90N.



		DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
		DO NOT SCALE PRINT.						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	01MAY02	APP	01MAY02 F.BACKHURST		
		1 PLC DEC ±	M.CLIFFORD				AMP	
		2 PLC DEC ±	CHK -		REL	11JUN02 M.CLIFFORD	AMP Incorporated Harrisburg, PA 17105-3608	
		3 PLC DEC ±						
		ANGLES ±	NAME	FINE ADJ				MACHINE
		SURF TEXTURE: ✓		FD HD-I APPL				REF
2	JUN	CUNC DATE	SCALE	-	D	DWG NO	SHEET	REV
		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX				1528113	1 OF 1	B

CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO —
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