# A72 Series Polypropylene Film/Foil, Axial



#### **Overview**

The A72 Series is constructed of polypropylene film and metal foil or metallized film and metal foil with axial leads of tinned wire. The axial leads are electrically welded to the metal layer on the ends of the capacitor winding. The capacitor is encapsulated in a polyester tape wrapping case with thermosetting resin material. Two different winding constructions are used depending on voltage parameters. Please see the Performance Characteristics for more information.

## **Applications**

Typical applications include switching spikes suppression and resonant capacitors in switched mode power supply (SMPS), and deflection circuits in televisions (S-correction and flyback tuning) as well as applications with high voltage and high current. Not suitable for across-the-line application (see Suppressor Capacitors).

### **Benefits**

Voltage range: 100 – 2,000 VDC
Capacitance range: 47 pF – 0.33 μF

Diameter: 5 – 22.5 mm
Length: 11 – 33 mm

Capacitance tolerance: ±5%, ±10%, ±20%
 Climatic category: 55/105/56 IEC 60068-1

Operating temperature range of -55°C to +105°C

RoHS compliance and lead-free terminations

Tape and reel packaging in accordance with IEC 60286-1

Self-healing



## **Part Number System**

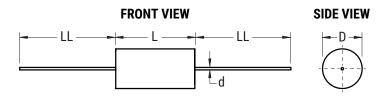
A72	Е	F	1470	AA	00	J
Series	Rated Voltage (VDC)	Length (mm)	Capacitance Code (pF)	Packaging	Internal Use	Capacitance Tolerance
Polypropylene Film/Foil	E = 100 I = 250 M = 400 P = 630 Q = 1000 S = 1500 U = 2000	F = 11 H= 14 K = 20.5 Q = 28 T = 33	The last three digits represent significant figures. The first digit specifies the total number of zeros to be added.	See Ordering Options Table	00, 02 (Standard)	J = ±5% K = ±10% M = ±20%



## **Ordering Options Table**

Type of Leads and Packaging	Lead Length (mm)	Lead and Packaging Code
Bulk (Bag) – Straight Leads	40 ±5	AA
Tape & Reel (Standard Reel Ø 355 mm)	H <sub>0</sub> =18.5 ±0.5	26

## **Dimensions - Millimeters**



	D		L	d			
Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance		
5.0	Maximum	11.0	Maximum	0.5	±0.05		
6.5	Maximum	16.5	Maximum	0.6	±0.05		
7.0	Maximum	16.5	Maximum	0.6	±0.05		
7.5	Maximum	16.5	Maximum	0.6	±0.05		
8.0	Maximum	16.5	Maximum	0.8	±0.05		
8.0	Maximum	20.5	Maximum	0.8	±0.05		
8.0	Maximum	28.0	Maximum	0.8	±0.05		
8.5	Maximum	16.5	Maximum	0.8	±0.05		
8.5	Maximum	20.5	Maximum	0.8	±0.05		
8.5	Maximum	28.0	Maximum	0.8	±0.05		
9.0	Maximum	16.5	Maximum	0.8	±0.05		
9.0	Maximum	28.0	Maximum	0.8	±0.05		
9.5	Maximum	20.5	Maximum	0.8	±0.05		
9.5	Maximum	28.0	Maximum	0.8	±0.05		
10.0	Maximum	28.0	Maximum	0.8	±0.05		
Note:	Note: See Ordering Ontions Table for lead length (LL / I) ontions						

				/• •
Note: See Ordering	Options	Table for le	ead length (	(LL / I) options.

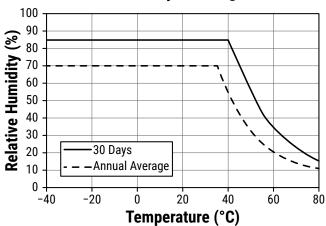
	D		L	d			
Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance		
11.0	Maximum	20.5	Maximum	0.8	±0.05		
11.0	Maximum	28.0	Maximum	0.8	±0.05		
11.5	Maximum	28.0	Maximum	0.8	±0.05		
12.5	Maximum	28.0	Maximum	0.8	±0.05		
13.0	Maximum	28.0	Maximum	0.8	±0.05		
13.5	Maximum	28.0	Maximum	0.8	±0.05		
13.5	Maximum	33.0	Maximum	0.8	±0.05		
14.0	Maximum	33.0	Maximum	0.8	±0.05		
16.0	Maximum	33.0	Maximum	1.0	±0.05		
16.5	Maximum	33.0	Maximum	1.0	±0.05		
18.0	Maximum	33.0	Maximum	1.0	±0.05		
19.0	Maximum	33.0	Maximum	1.0	±0.05		
19.5	Maximum	33.0	Maximum	1.0	±0.05		
20.0	Maximum	33.0	Maximum	1.0	±0.05		
22.5	Maximum	33.0	Maximum	1.0	±0.05		
Note:	Note: See Ordering Options Table for lead length (LL / I) options.						



## **Performance Characteristics**

Dielectric	Polypropylene film								
Plates	** **	Metal foil for 1 section, metal foil + metallized film for 2 sections							
		·	- Inetallized i	IIII TOI Z SECTION					
Winding	Non-inductive	туре							
Leads	Tinned wire								
Protection	Plastic case, t UL94.	hermosetting re	sin filled. Box ma	terial is solvent i	resistant and fla	me retardant acc	ording to		
Related Documents	IEC 60384-13								
Sections		1				2			
Voltage Range (VDC)	100	250	400	630	1,000	1,500	2,000		
Voltage Range (VAC)	63	125	160	300	400	450	500		
Capacitance Range (μF)	0.0047 - 0.01	0.0022 - 0.015	0.000047 - 0.01	0.015 - 0.33	0.0033 - 0.1	0.0022 - 0.068	0.001 - 0.047		
Capacitance Values	E6 series (IEC	E6 series (IEC 60063) measured at 1 kHz and +20 ±1°C							
Capacitance Tolerance	±5%, ±10%, ±2	0%							
Operating temperature Range	-55°C to +105	°C							
Rated Temperature T <sub>R</sub>	+85°C								
Voltage Derating	Above +85°C	DC and AC volta	ge derating is 1.2	5%/°C					
Climatic Category	55/105/56 IEC	C 60068-1							
	Storage time:	≤ 24 months fro	m the date marke	d on the packag	e label				
	Average relati	ve humidity per y	year ≤ 70%						
Storage Conditions	RH ≤ 85% for 3	RH ≤ 85% for 30 days randomly distributed throughout the year							
	Dew is absent								
	Temperature:	-40 to 80°C (see	e "Maximum Hum	idity in Storage (	Conditions" grap	h below)			

## **Maximum Humidity in Storage Conditions**





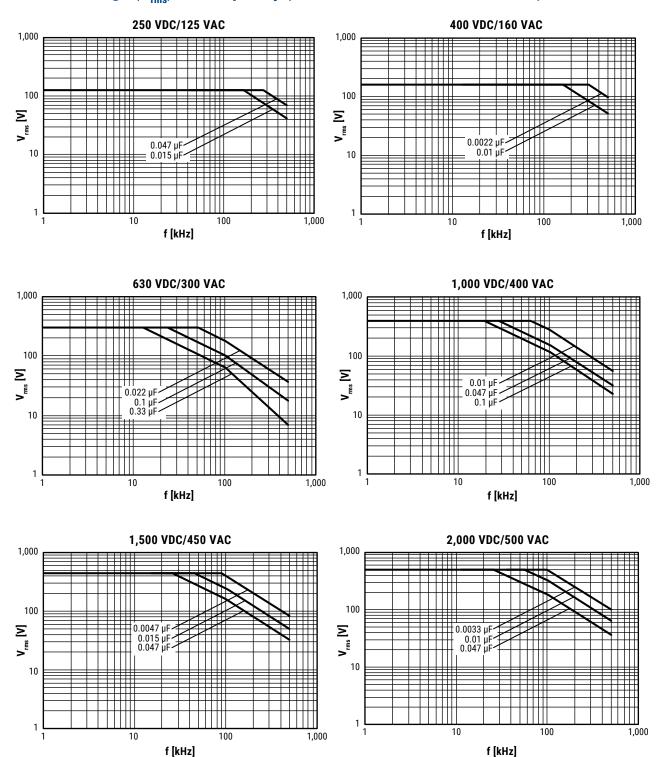
## **Performance Characteristics cont'd**

Test Voltage	2 x V <sub>R</sub> VDC for 2 s (between te	rminations) at +25°C ±5°C				
Capacitance Drift	Maximum 0.5% after a 2 year s to 60%	Maximum 0.5% after a 2 year storage period at a temperature of +10°C to +40°C and a relative humidity of 40% to 60%				
Maximum Pulse Steepness	dV/dt according to Table 1. Fo can be multiplied by the facto		rated voltage (Vpp <v<math>_{\rm R}), the specified dv/dt</v<math>			
Temperature Coefficient	-(150 ±70) ppm/°C at 1 kHz					
Self Inductance (Lead Length ~ 2 mm)	Maximum 1 nH per 1 mm lead and capacitor length.					
	Measured at 25°C ±5°C					
Dissinction Factor tank	Frequency	C ≤ 0.1 µF	C ≥ 0.1 µF			
Dissipation Factor tanδ	10 kHz	0.05%	0.05%			
	100 kHz	0.10%	-			
	Measured at +25°C, 100 VDC 60 seconds					
In collection Decistance	Minimum Values Between Terminals					
Insulation Resistance	All Capacitance Values					
		≥ 100,000 MΩ ( ≥ 500,000	) ΜΩ )*			

<sup>\*</sup> Typical value

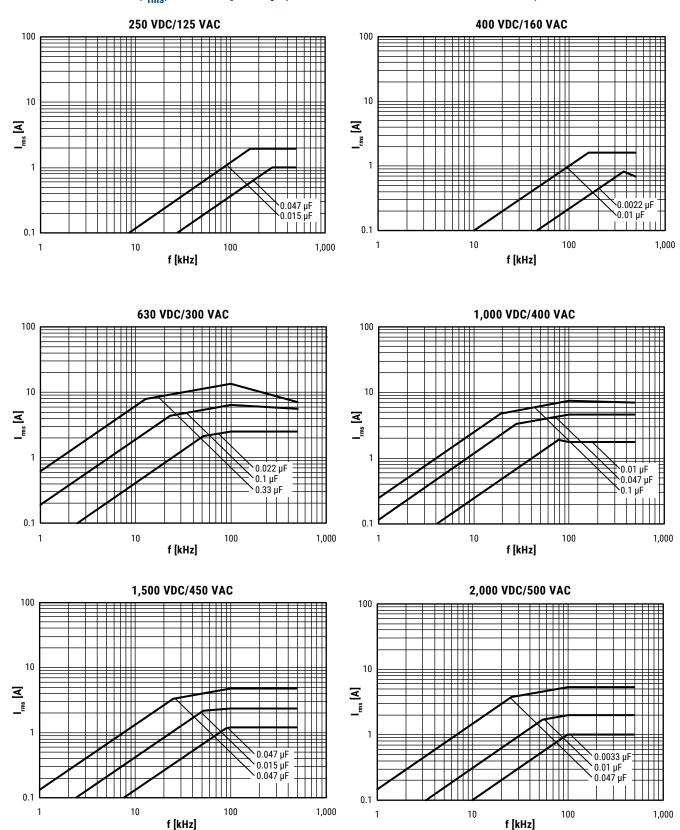


# Maximum Voltage ( $V_{rms}$ ) vs. Frequency (Sinusoidal Waveform/Th $\leq$ +40°C)





# Maximum Current ( $I_{rms}$ ) vs. Frequency (Sinusoidal Waveform/Th $\leq$ +40°C)





#### **Environmental Test Data**

Damp Heat, Steady State Test	Test Cor	nditions:	Performances	
	Temperature: Relative humidity (RH): Test duration:	+40°C ±2°C 93% ±2% 56 days	Δ C/C  ≤ 2%, Δ tanδ ≤ 0.0005 at 1 kHz IR after test ≥ 50% of initial limit	
<b>Endurance Test</b>	Test Conditions		Performances	
	Temperature: Voltage applied: Test duration:	+85°C ±2°C 1.5 x V <sub>R</sub> (DC) 1,000 hours	Δ C/C  ≤ 2%, Δ tanδ ≤ 0.0005 at 1 kHz IR after test ≥ 50% of initial limit	
Resistance to Soldering Heat Test	Test Conditions		Performances	
	Solder bath temperature: Dipping time (with heat screen):	260°C ±5°C 10 seconds ±1 second	Δ C/C  ≤ 1%, Δ tanδ ≤ 0.0005 at 1 kHz IR after test ≥ initial limit	

## **Environmental Compliance**

All KEMET pulse capacitors are RoHS Compliant, except A72 Series components with letter "F" (L Max = 11mm) in the 4th digit of the New KEMET Part Number and 5th digit of the Legacy Part Number.

**Table 1 - Ratings & Part Number Reference** 

VDC	VAC	Capacitance	Dimensio	ns in mm	dV/dt	Max K	New KEMET	Logov Port Number
VDC	VAC	Value (µF)	D Max	L Max	(V/µs)	(V²/µs)	Part Number	Legacy Part Number
100	63	0.0047	5.0	11.0	3,000	600,000	72EF1470(1)00(2)	A72EF1470(1)00(2)
100	63	0.0068	5.0	11.0	3,000	600,000	72EF1680(1)00(2)	A72EF1680(1)00(2)
100	63	0.010	5.0	11.0	3,000	600,000	72EF2100(1)00(2)	A72EF2100(1)00(2)
250	125	0.0022	5.0	11.0	5,000	2,500,000	72IF1220(1)00(2)	A72IF1220(1)00(2)
250	125	0.0033	5.0	11.0	5,000	2,500,000	72IF1330(1)00(2)	A72IF1330(1)00(2)
250	125	0.0047	7.0	16.5	4,500	2,250,000	72111470(1)00(2)	A72II1470(1)00(2)
250	125	0.0068	7.0	16.5	4,500	2,250,000	72111680(1)00(2)	A72II1680(1)00(2)
250	125	0.010	7.5	16.5	4,500	2,250,000	72112100(1)00(2)	A72II2100(1)00(2)
250	125	0.015	8.5	16.5	4,500	2,250,000	72112150(1)00(2)	A72II2150(1)00(2)
400	160	0.000047	5.0	11.0	13,000	10,400,000	72MF0047(1)00(2)	A72MF0047(1)00(2)
400	160	0.000068	5.0	11.0	13,000	10,400,000	72MF0068(1)00(2)	A72MF0068(1)00(2)
400	160	0.00010	5.0	11.0	13,000	10,400,000	72MF0100(1)00(2)	A72MF0100(1)00(2)
400	160	0.00015	5.0	11.0	13,000	10,400,000	72MF0150(1)00(2)	A72MF0150(1)00(2)
400	160	0.00022	5.0	11.0	13,000	10,400,000	72MF0220(1)00(2)	A72MF0220(1)00(2)
400	160	0.00033	5.0	11.0	13,000	10,400,000	72MF0330(1)00(2)	A72MF0330(1)00(2)
400	160	0.00047	5.0	11.0	13,000	10,400,000	72MF0470(1)00(2)	A72MF0470(1)00(2)
400	160	0.00068	5.0	11.0	13,000	10,400,000	72MF0680(1)00(2)	A72MF0680(1)00(2)
400	160	0.0010	5.0	11.0	13,000	10,400,000	72MF1100(1)00(2)	A72MF1100(1)00(2)
400	160	0.0015	5.0	11.0	13,000	10,400,000	72MF1150(1)00(2)	A72MF1150(1)00(2)
400	160	0.0022	6.5	16.5	6,500	5,200,000	72MI1220(1)00(2)	A72MI1220(1)00(2)
400	160	0.0033	6.5	16.5	6,500	5,200,000	72MI1330(1)00(2)	A72MI1330(1)00(2)
400	160	0.0047	7.0	16.5	6,500	5,200,000	72MI1470(1)00(2)	A72MI1470(1)00(2)
VDC	VAC	Capacitance Value (µF)	B (mm)	H (mm)	dV/dt (V/µs)	Max K <sub>0</sub> (V²/μs)	New KEMET Part Number	Legacy Part Number

<sup>(1)</sup> Insert lead and packaging code. See Ordering Options Table for available options.

<sup>(2)</sup> J = 5%, K = 10%, M = 20%.



## Table 1 - Ratings & Part Number Reference cont'd

VDC	VAC	Capacitance	Dimensio	ns in mm	dV/dt	Max K <sub>0</sub>	New KEMET	Lancay Dout Number
VDC	VAC	Value (µF)	D Max	L Max	(V/µs)	(V²/µs)	Part Number	Legacy Part Number
400	160	0.0068	8.0	16.5	6,500	5,200,000	72MI1680(1)00(2)	A72MI1680(1)00(2)
400	160	0.010	9.0	16.5	6,500	5,200,000	72MI2100(1)00(2)	A72MI2100(1)00(2)
630	300	0.015	8.5	20.5	4,300	5,418,000	72PK2150(1)00(2)	A72PK2150(1)00(2)
630	300	0.022	9.5	20.5	4,300	5,418,000	72PK2220(1)00(2)	A72PK2220(1)00(2)
630	300	0.033	9.0	28.0	2,600	3,276,000	72PQ2330(1)00(2)	A72PQ2330(1)00(2)
630	300	0.047	10.0	28.0	2,600	3,276,000	72PQ2470(1)00(2)	A72PQ2470(1)00(2)
630	300	0.068	11.5	28.0	2,600	3,276,000	72PQ2680(1)00(2)	A72PQ2680(1)00(2)
630	300	0.10	13.5	28.0	2,600	3,276,000	72PQ3100(1)00(2)	A72PQ3100(1)00(2)
630	300	0.15	14.0	33.0	1,800	2,268,000	72PT3150(1)00(2)	A72PT3150(1)00(2)
630	300	0.22	16.5	33.0	1,800	2,268,000	72PT3220(1)00(2)	A72PT3220(1)00(2)
630	300	0.33	19.5	33.0	1,800	2,268,000	72PT3330(1)00(2)	A72PT3330(1)00(2)
1,000	400	0.0033	8.5	20.5	14,000	28,000,000	72QK1330(1)02(2)	A72QK1330(1)02(2)
1,000	400	0.0047	9.5	20.5	14,000	28,000,000	72QK1470(1)02(2)	A72QK1470(1)02(2)
1,000	400	0.0068	8.0	28.0	5,000	10,000,000	72QQ1680(1)02(2)	A72QQ1680(1)02(2)
1,000	400	0.010	8.5	28.0	5,000	10,000,000	72QQ2100(1)02(2)	A72QQ2100(1)02(2)
1,000	400	0.015	10.0	28.0	5,000	10,000,000	72QQ2150(1)02(2)	A72QQ2150(1)02(2)
1,000	400	0.022	11.0	28.0	5,000	10,000,000	72QQ2220(1)02(2)	A72QQ2220(1)02(2)
1,000	400	0.033	13.0	28.0	5,000	10,000,000	72QQ2330(1)02(2)	A72QQ2330(1)02(2)
1,000	400	0.047	14.0	33.0	3,700	7,400,000	72QT2470(1)02(2)	A72QT2470(1)02(2)
1,000	400	0.068	16.0	33.0	3,700	7,400,000	72QT2680(1)02(2)	A72QT2680(1)02(2)
1,000	400	0.10	19.0	33.0	3,700	7,400,000	72QT3100(1)02(2)	A72QT3100(1)02(2)
1,500	450	0.0022	8.0	20.5	17,000	51,000,000	72SK1220(1)00(2)	A72SK1220(1)00(2)
1,500	450	0.0033	9.5	20.5	17,000	51,000,000	72SK1330(1)00(2)	A72SK1330(1)00(2)
1,500	450	0.0047	8.5	28.0	6,000	18,000,000	72SQ1470(1)00(2)	A72SQ1470(1)00(2)
1,500	450	0.0068	8.5	28.0	6,000	18,000,000	72SQ1680(1)00(2)	A72SQ1680(1)00(2)
1,500	450	0.010	9.5	28.0	6,000	18,000,000	72SQ2100(1)00(2)	A72SQ2100(1)00(2)
1,500	450	0.015	11.0	28.0	6,000	18,000,000	72SQ2150(1)00(2)	A72SQ2150(1)00(2)
1,500	450	0.022	12.5	28.0	6,000	18,000,000	72SQ2220(1)00(2)	A72SQ2220(1)00(2)
1,500	450	0.033	13.5	33.0	4,500	13,500,000	72ST2330(1)00(2)	A72ST2330(1)00(2)
1,500	450	0.047	16.0	33.0	4,500	13,500,000	72ST2470(1)00(2)	A72ST2470(1)00(2)
1,500	450 500	0.068 0.0010	18.0 8.5	33.0 20.5	4,500	13,500,000 108,000,000	72ST2680(1)00(2) 72UK1100(1)00(2)	A72ST2680(1)00(2) A72UK1100(1)00(2)
2,000 2,000	500	0.0010	9.5	20.5	27,000 27,000	108,000,000	72UK1150(1)00(2) 72UK1150(1)00(2)	A72UK1100(1)00(2) A72UK1150(1)00(2)
2,000	500	0.0015	9.5	20.5	27,000	108,000,000	72UK115U(1)UU(2) 72UK1220(1)00(2)	A72UK115U(1)UU(2) A72UK1220(1)00(2)
2,000	500	0.0022	9.0	28.0	9,800	39,200,000	72UQ1330(1)00(2)	A72UQ1330(1)00(2)
2,000	500	0.0033	9.0	28.0	9,800	39,200,000	72UQ1470(1)00(2)	A72UQ133U(1)UU(2) A72UQ1470(1)00(2)
2,000	500	0.0047	11.0	28.0	9,800	39,200,000	72UQ1680(1)00(2)	A72UQ1680(1)00(2)
2,000	500	0.0008	13.0	28.0	9,800	39,200,000	72UQ2100(1)00(2)	A72UQ1080(1)00(2) A72UQ2100(1)00(2)
2,000	500	0.015	13.5	33.0	7,000	28,000,000	72UT2150(1)00(2)	A72UT2150(1)00(2)
2,000	500	0.013	16.0	33.0	7,000	28,000,000	72UT2220(1)00(2)	A72012130(1)00(2) A72UT2220(1)00(2)
2,000	500	0.022	20.0	33.0	7,000	28,000,000	720T2220(1)00(2) 72UT2330(1)00(2)	A72UT2330(1)00(2)
2,000	500	0.047	22.5	33.0	7,000	28,000,000	720T2330(1)00(2) 72UT2470(1)00(2)	A72UT2470(1)00(2)
VDC	VAC	Capacitance Value (µF)	B (mm)	H (mm)	dV/dt (V/μs)	Max K <sub>0</sub> (V²/μs)	New KEMET Part Number	Legacy Part Number

<sup>(1)</sup> Insert lead and packaging code. See Ordering Options Table for available options.

<sup>(2)</sup> J = 5%, K = 10%, M = 20%.



## **Soldering Process**

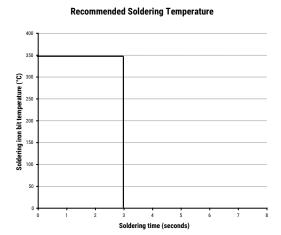
The implementation of the RoHS directive has resulted in the selection of SnAgCu (SAC) alloys or SnCu alloys as primary solder. This has increased the liquidus temperature from that of 183°C for SnPb eutectic alloy to 217 – 221°C for the new alloys. As a result, the heat stress to the components, even in wave soldering, has increased considerably due to higher pre-heat and wave temperatures. Polypropylene capacitors are especially sensitive to heat (the melting point of polypropylene is 160 – 170°C). Wave soldering can be destructive, especially for mechanically small polypropylene capacitors (with lead spacing of 5 mm to 15 mm), and great care has to be taken during soldering. The recommended solder profiles from KEMET should be used. Please consult KEMET with any questions. In general, the wave soldering curve from IEC Publication 61760–1 Edition 2 serves as a solid quideline for successful soldering. Please see Figure 1.

Reflow soldering is not recommended for through-hole film capacitors. Exposing capacitors to a soldering profile in excess of the above recommended limits may result n degradation or permanent damage to the capacitors.

Do not place the polypropylene capacitor through an adhesive curing oven to cure resin for surface mount components. Insert through-hole parts after the curing of surface mount parts. Consult KEMET to discuss the actual temperature profile in the oven, if through-hole components must pass through the adhesive curing process. A maximum two soldering cycles is recommended. Please allow time for the capacitor surface temperature to return to a normal temperature before the second soldering cycle.

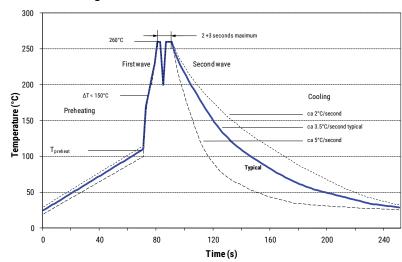
#### **Manual Soldering Recommendations**

Following is the recommendation for manual soldering with a soldering iron.



The soldering iron tip temperature should be set at 350°C (+10°C maximum) with the soldering duration not to exceed more than 3 seconds.

#### **Wave Soldering Recommendations**





## **Soldering Process cont'd**

#### **Wave Soldering Recommendations cont'd**

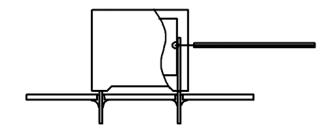
1. The table indicates the maximum set-up temperature of the soldering process Figure 1

Dielectric		imum Pre emperatu	Maximum Peak Soldering Temperature		
Film Material	Capacitor Capacitor Capacitor Pitch Pitch ≤ 10 mm = 15 mm > 15 mm			Capacitor Pitch ≤ 15 mm	Capacitor Pitch > 15 mm
Polyester	130°C	130°C	130°C	270°C	270°C
Polypropylene	100°C	110°C	130°C	260°C	270°C
Paper	130°C	130°C	140°C	270°C	270°C
Polyphenylene Sulphide	150°C	150°C	160°C	270°C	270°C

2. The maximum temperature measured inside the capacitor:

Set the temperature so that inside the element the maximum temperature is below the limit:

Dielectric Film Material	Maximum temperature measured inside the element
Polyester	160°C
Polypropylene	110°C
Paper	160°C
Polyphenylene Sulphide	160°C



Temperature monitored inside the capacitor.

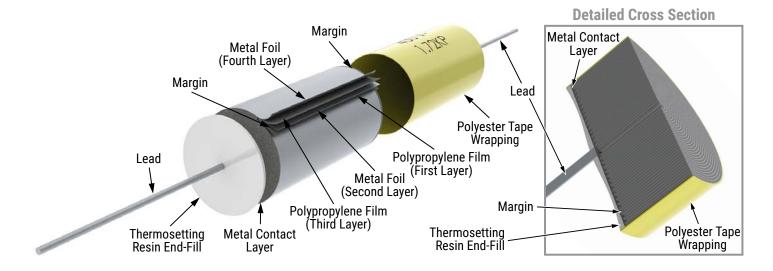
#### **Selective Soldering Recommendations**

Selective dip soldering is a variation of reflow soldering. In this method, the printed circuit board with through-hole components to be soldered is preheated and transported over the solder bath as in normal flow soldering without touching the solder. When the board is over the bath, it is stopped and pre-designed solder pots are lifted from the bath with molten solder only at the places of the selected components, and pressed against the lower surface of the board to solder the components.

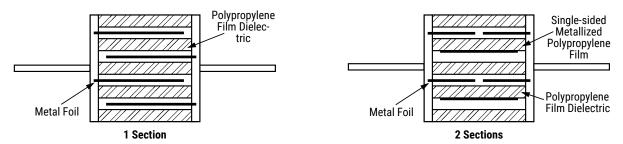
The temperature profile for selective soldering is similar to the double wave flow soldering outlined in this document, however, instead of two baths, there is only one bath with a time from 3 to 10 seconds. In selective soldering, the risk of overheating is greater than in double wave flow soldering, and great care must be taken so that the parts are not overheated.



#### Construction

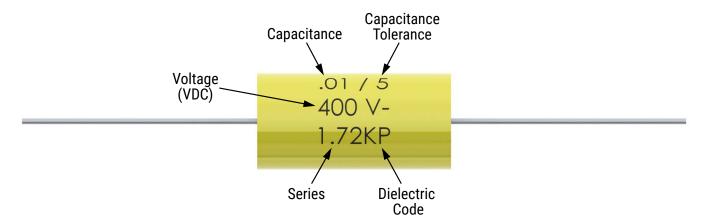


### **Winding Schemes**





# Marking



# **Packaging Quantities**

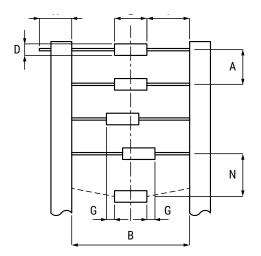
Diameter	Length	Bulk Long Leads	Standard Reel ø 355 mm
5.0	11.0	1,500	3,000
6.5	16.5	2,000	1,200
7.0	16.5	1,750	1,100
7.5	16.5	1,500	1,000
8.0	16.5	1,250	900
8.0	20.5	1,000	900
8.0	28.0	500	900
8.5	16.5	1,000	800
8.5	20.5	750	800
8.5	28.0	500	800
9.0	16.5	1,000	800
9.0	28.0	500	800
9.5	20.5	750	600
9.5	28.0	500	600
10.0	28.0	500	600

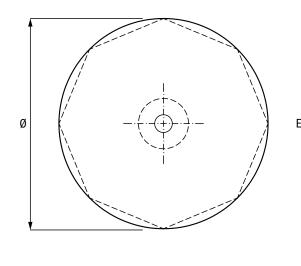
Diameter	Length	Bulk Long Leads	Standard Reel ø 355 mm
11.0	20.5	500	400
11.0	28.0	500	400
11.5	28.0	300	400
12.5	28.0	300	400
13.0	28.0	300	400
13.5	28.0	300	300
13.5	33.0	300	300
14.0	33.0	300	300
16.0	33.0	200	250
16.5	33.0	200	250
18.0	33.0	200	200
19.0	33.0	150	150
19.5	33.0	150	150
20.0	33.0	150	150
22.5	33.0	100	-



С

## Lead Taping & Packaging (IEC 60286-1)





# **Taping Specification**

Description	Symbol	Dimensions (mm)
Component diameter	D	4.5 - 19.5
Body length	L	11 - 33
Component lead spacing	<b>A</b> <sup>(1)</sup>	See Table 1
Reel core diameter	E	85
Arbor hole diameter	М	30
Reel diameter	ø	355 maximum
Tape width	Н	6±0.5/9±1 <sup>(2)</sup>
Body location (lateral deviation)	G	≤ 0.7
Body location (longitudinal deviation)	N	≤ 1.2
Tape spacing	В	See Table 2
Lead length from the component body to the adhesive tape	I	≥ 20
Distance between reel flanges	С	See Table 2

Table 1

Dimensions in mm			
Diameter	A		
≤ 5	5±0.5		
5.1 - 9.5	10±0.5		
9.6 - 14.7	15±0.5		
14.8 - 19.5	20±1.0		

Table 2

Dimensions in mm				
Length	Class	<b>B</b> ±1.5	С	
≤ 11	I	52.4	75	
14 - 20.5	II	63.6	86	
≥ 26	III	73	98	

<sup>(1)</sup> Maximum cumulative feed hole error 1.5 mm per 6 parts.

<sup>(2)</sup>  $9\pm1$  for capacitor with  $L \ge 31.5$ .



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