

SEE SHEET 2 FOR TABLE & NOTES

THIS DRAWING IS A CONTROLLED DOCUMENT.  
DIMENSIONING AND TOLERANCING PER: ASME Y14.5M-2009

DIMENSIONS:  
mm [INCHES]

0 PLC ± -

1 PLC ± -

2 PLC ± 0.13 [.005]

3 PLC ± -

4 PLC ± -

ANGLES ± -

TOLERANCES UNLESS OTHERWISE SPECIFIED:

5

6

DWN  
G. ATTADIA - 01-06-05

CHK  
S. BOLASH - 01-06-05

APP'D  
M. WALMSLEY - 01-06-05

NAME

PRODUCT SPEC  
108-40018

APPLICATION SPEC

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

MATERIAL

FINISH

WEIGHT

CUSTOMER DRAWING

TE Connectivity

HEADER ASSY, UNIVERSAL, AMP-LATCH

A1007795102160

SCALE 4:1

SHEET 1 OF 2

REV G

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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—

1 COORDINATE DIMENSION APPLIES FROM BASIC LOCATION.

2 10 AND 14 POSITION SIZES CONTAIN ONLY ONE SLOT  
FOR SNAP-IN POLARIZER (MILITARY POLARIZATION)  
LOCATED AS SHOWN.

③ 10 POSITION SIZE CONTAINS ONLY ONE SLOT FOR DUAL POLARIZATION, LOCATED AS SHOWN.



4. RECOMMENDED PRINTED CIRCUIT BOARD THICKNESS IS 1.57 [.062].

5 MATERIAL:  
HOUSING: GLASS FILLED NYLON OR POLYESTER,  
UL94V-0 RATED, SEE TABLE FOR COLOR.  
POSTS: BRASS

△ FINISH:  
POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.76μm[.000030] MIN TOTAL ON THE LOCALIZED PLATE AREA, 2.54μm[.000100] MIN TIN PLATE ON THE SOLDER-TAIL, 1.27μm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.  
-OR-  
0.76μm[.000030] MIN GOLD PLATE ON THE LOCALIZED PLATE AREA, 2.54μm[.000100] MIN TIN PLATE ON THE SOLDER-TAIL, 1.27μm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.

7 DATUMS M & N TO BE ESTABLISHED BY CUSTOMER.

	BLUE	78.74 [3.100]	90.42 [3.560]	90.42 [3.560]	100.58 [3.960]	96.52 [3.800]	86.36 [3.400]	64	3-5102160-2
	BLUE	73.66 [2.900]	85.34 [3.360]	85.34 [3.360]	95.50 [3.760]	91.44 [3.600]	81.28 [3.200]	60	3-5102160-1
OBSOLETE	BLUE	60.96 [2.400]	72.64 [2.860]	72.64 [2.860]	82.80 [3.260]	78.74 [3.100]	68.58 [2.700]	50	3-5102160-0
OBSOLETE	BLUE	48.26 [1.900]	59.94 [2.360]	59.94 [2.360]	70.10 [2.760]	66.04 [2.600]	55.88 [2.200]	40	2-5102160-9
OBSOLETE	BLUE	40.64 [1.600]	52.32 [2.060]	52.32 [2.060]	62.48 [2.460]	58.42 [2.300]	48.26 [1.900]	34	2-5102160-8
	BLUE	30.48 [1.200]	42.16 [1.660]	42.16 [1.660]	52.32 [2.060]	48.26 [1.900]	38.10 [1.500]	26	2-5102160-6
	BLUE	22.86 [.900]	34.54 [1.360]	34.54 [1.360]	44.70 [1.760]	40.64 [1.600]	30.48 [1.200]	20	2-5102160-4
OBSOLETE	BLUE	17.78 [.700]	29.46 [1.160]	29.46 [1.160]	39.62 [1.560]	35.56 [1.400]	25.40 [1.000]	16	2-5102160-3
	BLUE	15.24 [.600]	26.92 [1.060]	26.92 [1.060]	37.08 [1.460]	33.02 [1.300]	22.86 [.900]	14	2-5102160-2
	BLUE	10.16 [.400]	21.84 [.860]	21.84 [.860]	32.00 [1.260]	27.94 [1.100]	17.78 [.700]	10	2-5102160-1
	BLACK	78.74 [3.100]	90.42 [3.560]	90.42 [3.560]	100.58 [3.960]	96.52 [3.800]	86.36 [3.400]	64	1-5102160-2
	BLACK	73.66 [2.900]	85.34 [3.360]	85.34 [3.360]	95.50 [3.760]	91.44 [3.600]	81.28 [3.200]	60	1-5102160-1
	BLACK	60.96 [2.400]	72.64 [2.860]	72.64 [2.860]	82.80 [3.260]	78.74 [3.100]	68.58 [2.700]	50	1-5102160-0
	BLACK	48.26 [1.900]	59.94 [2.360]	59.94 [2.360]	70.10 [2.760]	66.04 [2.600]	55.88 [2.200]	40	5102160-9
	BLACK	40.64 [1.600]	52.32 [2.060]	52.32 [2.060]	62.48 [2.460]	58.42 [2.300]	48.26 [1.900]	34	5102160-8
	OBSOLETE	BLACK	35.56 [1.400]	47.24 [1.860]	47.24 [1.860]	57.40 [2.260]	53.34 [2.100]	43.18 [1.700]	30
	BLACK	30.48 [1.200]	42.16 [1.660]	42.16 [1.660]	52.32 [2.060]	48.26 [1.900]	38.10 [1.500]	26	5102160-6
	BLACK	27.94 [1.100]	39.62 [1.560]	39.62 [1.560]	49.78 [1.960]	45.72 [1.800]	35.56 [1.400]	24	5102160-5
	BLACK	22.86 [.900]	34.54 [1.360]	34.54 [1.360]	44.70 [1.760]	40.64 [1.600]	30.48 [1.200]	20	5102160-4
	BLACK	17.78 [.700]	29.46 [1.160]	29.46 [1.160]	39.62 [1.560]	35.56 [1.400]	25.40 [1.000]	16	5102160-3
	BLACK	15.24 [.600]	26.92 [1.060]	26.92 [1.060]	37.08 [1.460]	33.02 [1.300]	22.86 [.900]	14	5102160-2
	BLACK	10.16 [.400]	21.84 [.860]	21.84 [.860]	32.00 [1.260]	27.94 [1.100]	17.78 [.700]	10	5102160-1
	HOUSING AND LATCHES COLOR	F	E	D	C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWG. <u>ATTADIA - DOCKS</u> CHK. <u>S. BOLASH</u> 01-06-05 01-06-05		 TE Connectivity	
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 0.1X(.005) 3 PLC ± 4 PLC ± ANGLES ± FINISH		APD <u>M. WALMSLEY</u> 01-06-05 NAME <u>HEADER ASSY. UNIVERSAL, AMP-LATCH</u> PRODUCT SPEC <u>108-40018</u> APPLICATION SPEC <u>—</u>	
MATERIAL <u>5</u>		WEIGHT <u>—</u>		SIZE <u>A1</u> CAGE CODE <u>00779</u> DRAWING NO. <u>5102160</u> RESTRICTED TO <u>—</u>	
CUSTOMER DRAWING <u>6</u>		SCALE <u>4:1</u>		SHEET <u>2</u> OF <u>2</u> REV <u>G</u>	

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