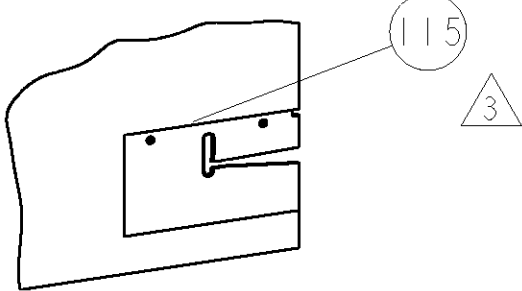
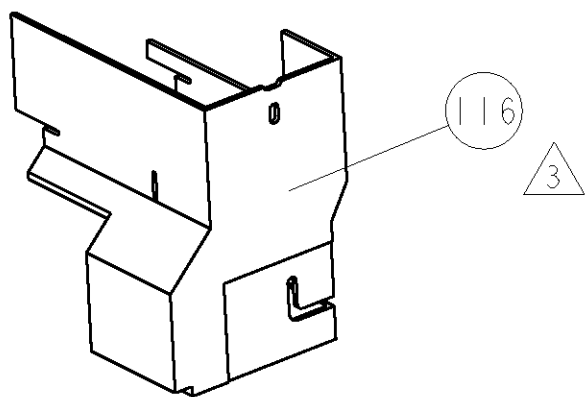
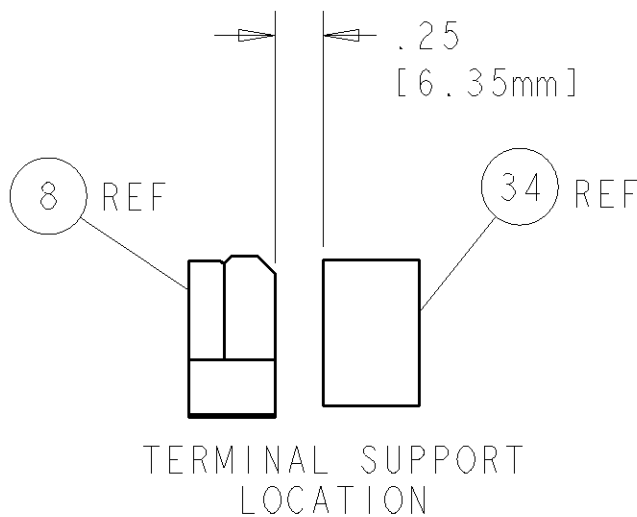
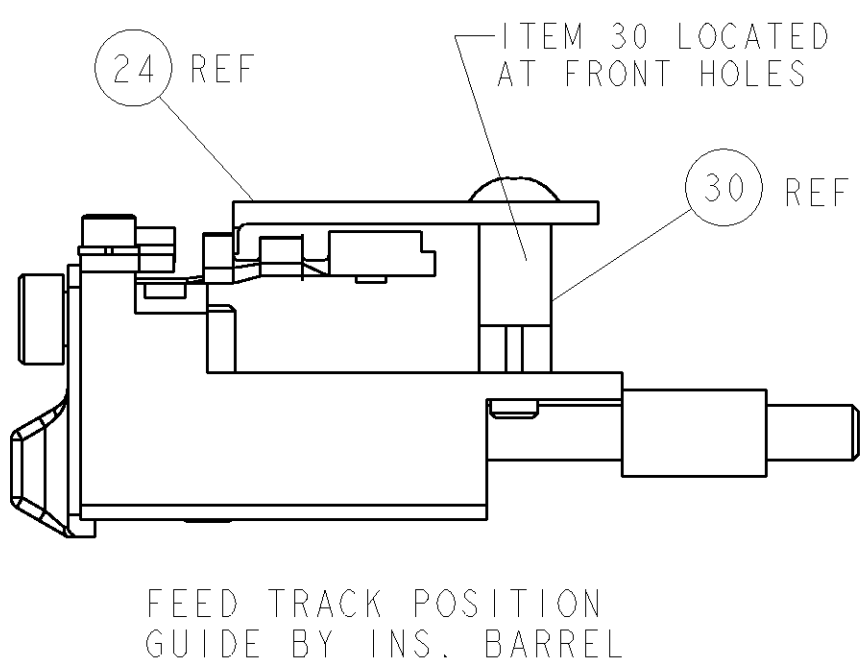
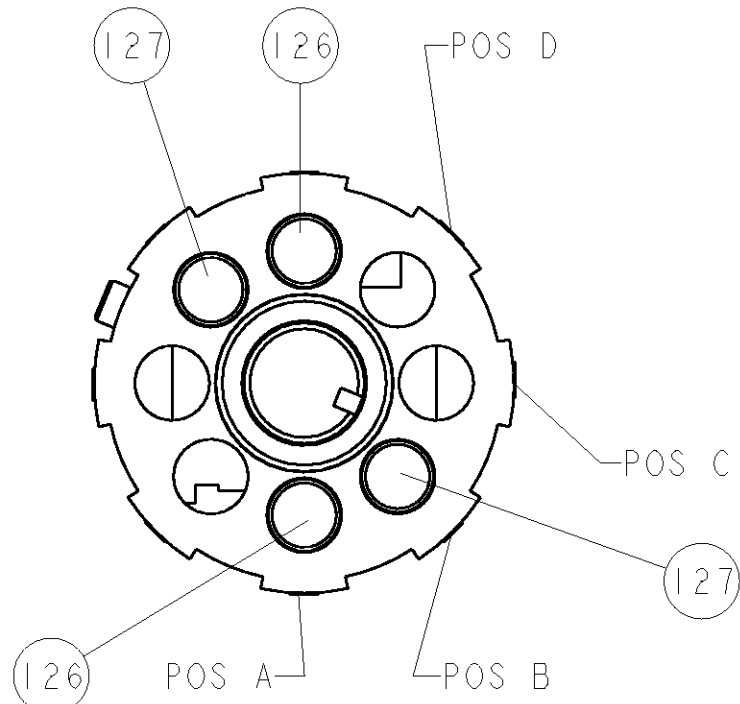


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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852837-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852837-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852837-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852837-6	A	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852837-7	A	-	-		-	SPARE PARTS	

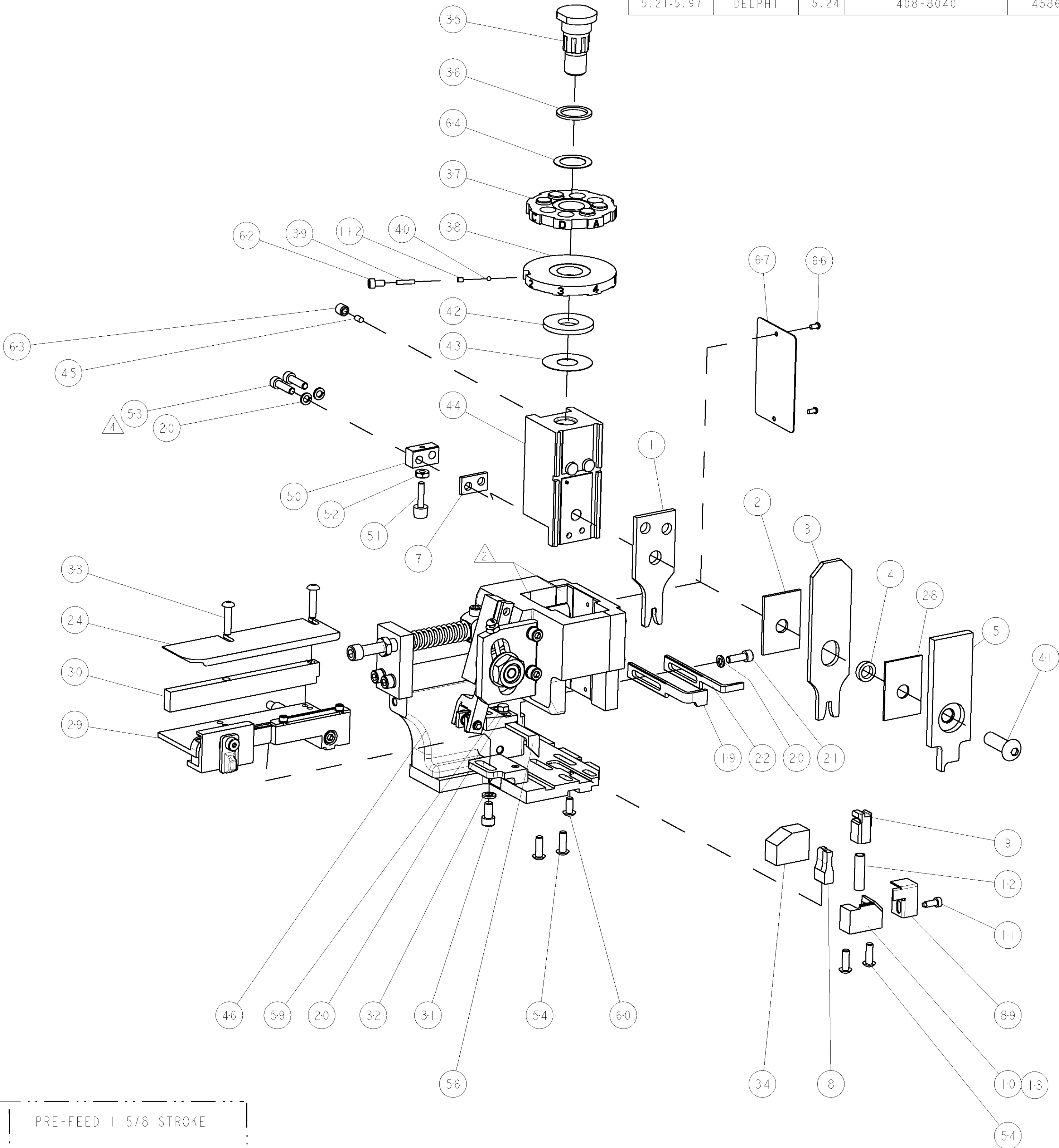
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ CUT TO LENGTH AT ASSEMBLY



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: TAXI TERMINAL, FEMALE M/P 280			
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS	
1949953	15324339		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	1.65mm+ .05/- .05 [.065+ .002/- .002]
-	-	B	1.50mm+ .05/- .05 [.059+ .002/- .002]
-	-	C	-
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	2.97mm [.117]
-	-	INSUL	3.71mm [.146]
WIRE STRIP LENGTH 5.21-5.97	TERM APPL SPEC DELPHI	FEED 15.24	APPLICATOR INSTRUCTIONS 408-8040
		SET UP GAGE 458637-1	



-	2	2	2	2	-	1-354779-6	PIN, WIRE DISC, .3070	127
-	2	2	2	2	-	354779-5	PIN, WIRE DISC, .3015	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
△	-	1	1	1	1	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
△	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633767-3	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-9	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	9-1213077-1	CRIMPER, INSULATION PREMIUM	3
△	-	1	1	1	-	1-455888-6	SPACER, CRIMPER	2
△	1	1	1	1	-	9-1633305-0	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:				INCHES				MATERIAL				FINISH				WEIGHT				CUSTOMER DRAWING			
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693 PLC ±.01				694 PLC ±.01				695 PLC ±.01				696 PLC ±.01				697 PLC ±.01				698 PLC ±.01				699 PLC ±.01			
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707 PLC ±.01				708 PLC ±.01				709 PLC ±.01				710 PLC ±.01				711 PLC ±.01				712 PLC ±.01				713 PLC ±.01			
714 PLC ±.01				715 PLC ±.01				716 PLC ±.01				717 PLC ±.01				718 PLC ±.01				719 PLC ±.01				720 PLC ±.01			
721 PLC ±.01				722 PLC ±.01				723 PLC ±.01				724 PLC ±.01				725 PLC ±.01				726 PLC ±.01				727 PLC ±.01			
728 PLC ±.01				729 PLC ±.01				730 PLC ±.01				731 PLC ±.01				732 PLC ±.01				733 PLC ±.01				734 PLC ±.01			
735 PLC ±.01				736 PLC ±.01				737 PLC ±.01				738 PLC ±.01				739 PLC ±.01											

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