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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						A1		ECR-14-001887			12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151404-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911224
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1911224

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
						0 PLC	±								
						1 PLC	±								
						2 PLC	±								
						3 PLC	±								
						4 PLC	±								
						ANGLES	±								
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3		C- 1911224							

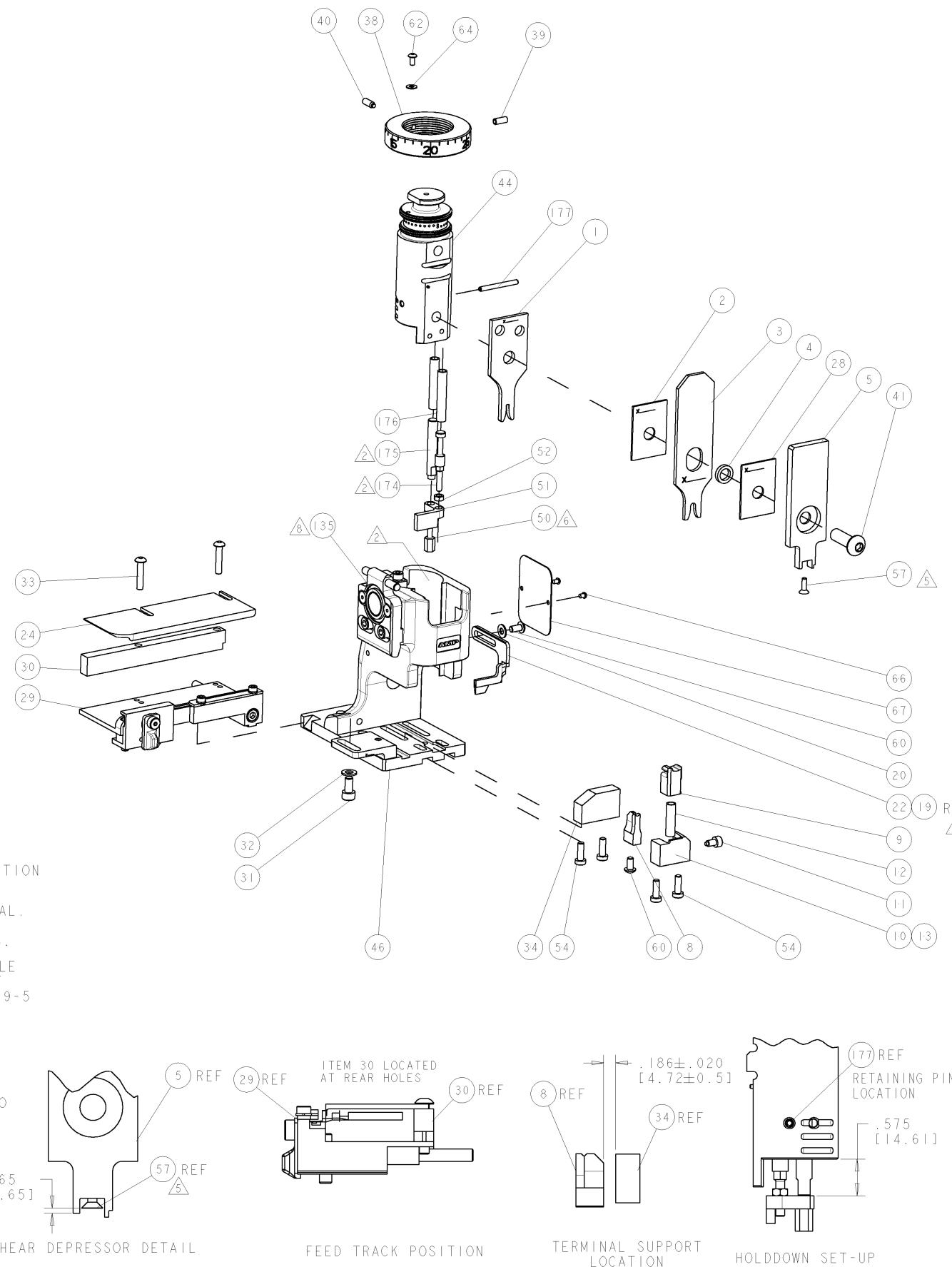
1470-19 (3/11)

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911224-1	A	CUTS CARRIER	8-1911224-1
1911224-6	A	CONTINUOUS CARRIER	8-1911224-6
7-1911224-1	A	-1 AND SPARE PARTS	9-1911224-1
7-1911224-6	A	-6 AND SPARE PARTS	9-1911224-6
7-1911224-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.05mm [.081]	F
INSUL	3.94mm [.155]	O
APPL INSTRUCTIONS		408-10135

TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPEC	
TERMINAL NAME: MKS PLUS TERMINAL			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE 	
4.2-4.6 mm [.167-.182 IN]		1.40-2.10mm [.055-.082 IN]	
TERMINAL APPL SPEC		NONE	-
TERMINALS APPLIED			-
TE TERMINAL	LEAR TERMINAL	TE SEAL	LEAR SEAL
1949624-1	25678.201.184	828920	-

WIRE SIZE		CRIMP HEIGHT mm [INCH]	
1mm ²		1.25±.05 [.049±.002]	
0.75mm ²		1.20±.05 [.047±.002]	
0.5mm ²		1.15±.05 [.045±.002]	



-	I	I	I	I	I-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	I 17
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	I 17
-	I	I	I	I	1752353-1	GUIDE PIN, HOLDDOWN	I 17
-	I	I	I	I	1901680-1	GUIDE PIN, HOLDDOWN	I 17
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	I 13
-	I	I	I	I	1633565-1	DOCUMENTATION PACKAGE	I 71
-	I	I	I	I	1901048-1	TAG, IDENTIFICATION	I 67
-	2	2	2	2	21017-1	SCREW, DRIVE	I 66
-	I	I	I	I	18028-1	WASHER, FLAT, REG M3	I 64
-	I	I	I	I	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	I 62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	I 60
-	I	I	I	I	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	I 57
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	I 54
-	I	I	I	I	I-18030-0	NUT, HEX, REG M3.5	I 52
-	I	I	I	I	1901681-1	HOLDDOWN, TERMINAL	I 51
-	I	I	I	I	2-1752354-0	STANDOFF, HOLD-DOWN	I 50
-	I	I	I	I	1752300-1	SF SYSTEM III APPLICATOR	I 46
-	I	I	I	I	1752308-1	RAM	I 44
-	I	I	I	I	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	I 41
-	I	I	I	I	993002-4	SCREW, SET, SFT TIP	I 40
-	I	I	I	I	1962043-1	PLUNGER, BALL, METRIC	I 39
-	I	I	I	I	1752309-5	RING, INSULATION CRIMP	I 38
-	I	I	I	I	1752356-1	SUPPORT, TERMINAL	I 34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	I 33
-	I	I	I	I	18028-3	WASHER, FLAT, REG M5	I 32
-	I	I	I	I	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	I 31
-	I	I	I	I	1320908-8	SPACER, STRIP GUIDE	I 30
-	I	I	I	I	1901087-7	ASSEMBLY, STRIP GUIDE	I 29
-	I	I	I	I	I-455888-0	SPACER, CRIMPER	I 28
-	I	I	I	I	1320928-3	PLATE, STRIP GUIDE	I 22
-	I	I	I	I	1976045-1	STRIPPER	I 22
-	I	I	I	I	18028-2	WASHER, FLAT, REG M4	I 20
-	REF	REF	REF	REF	1752311-1	STRIPPER	I 19
-	I	-	I	-	1338684-2	SHEAR HOLDER, FRONT	I 13
-	I	I	I	I	3-22280-3	SPRING, COMPRESSION	I 12
-	I	I	I	I	356885-5	STOP, SHEAR	I 11
-	-	I	-	I	I-1320921-0	SHEAR HOLDER, FRONT, CUT	I 10
-	I	I	I	I	318707-2	FLOATING SHEAR, FRONT	I 9
I	2	2	I	I	8-1633138-0	ANVIL, COMBINATION	I 8
-	I	I	I	I	1338680-1	DEPRESSOR, SHEAR	I 5
-	I	I	I	I	238011-4	BLOCK, CRIMPER SPACER	I 4
I	2	2	I	I	7-456135-2	CRIMPER, INSULATION O PREMIUM	I 3
-	I	I	I	I	I-455888-0	SPACER, CRIMPER	I 2
I	2	2	I	I	3-1633305-0	CRIMPER, WIRE PREMIUM	I 1
-77	-76	-71	-6	-I	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES [mm]		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME: SIDE FEED SYSTEM III APPLICATOR		
		0 PLC	± ^{0.005}	—	—	
		1 PLC	± ^{0.005}	—	—	
		2 PLC	± ^{0.005}	—	—	
		3 PLC	± ^{0.005}	—	—	
		4 PLC ANGLES	± ^{0.005}	—	—	
		APPLICATION SPEC SEE TABLE				
MATERIAL	FINISH	WEIGHT	SIZE GAGE CODE DRAWING NO		RESTRICTED	
-	-	-	A	00779	C-1911224	-
CUSTOMER DRAWING				SCALE 3:5	SHEET 1 OF 1	REV A

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