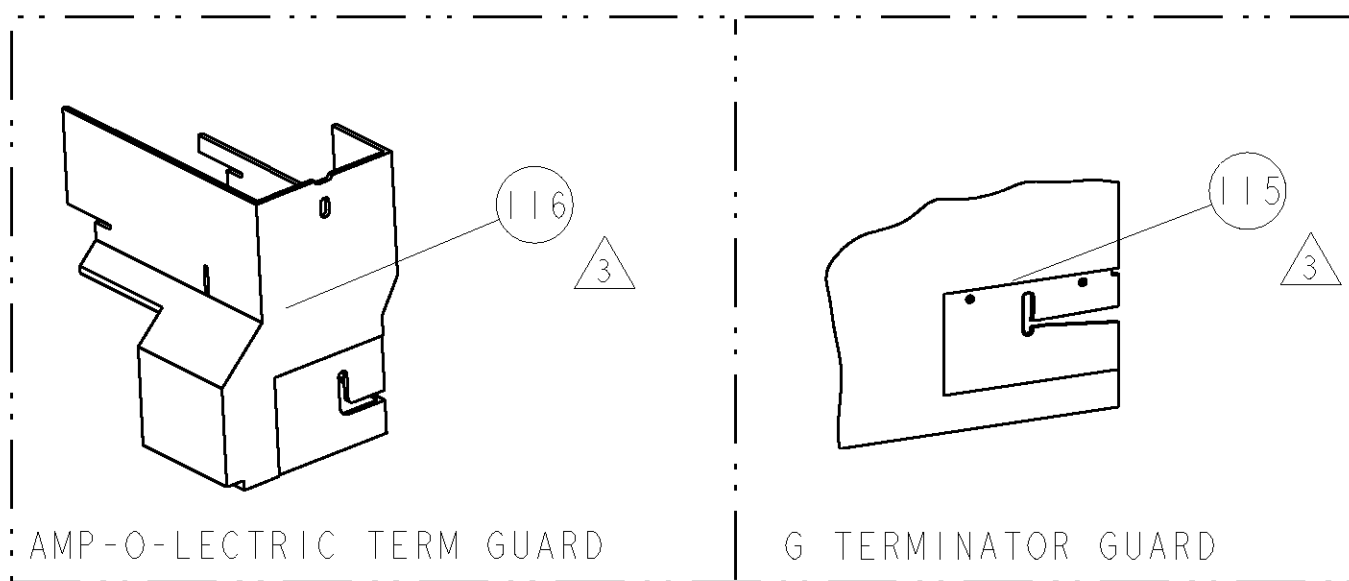
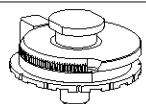
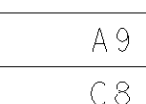
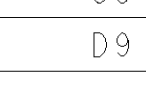


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852343-1		B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1852343-2		B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1852343-3		B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1852343-6		B	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1852343-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CRIMP HEIGHTS FOR 1949164-1 ONLY; MAX CMA=11,094 WHEN RUNNING 16-12AWG, ADDITIONAL SHIMS WILL BE REQUIRED TO OBTAIN CRIMP HEIGHT.
- △ CRIMP HEIGHTS FOR 1949165-1 ONLY; MAX CMA=9,960 WHEN RUNNING 16-14AWG, ADDITIONAL SHIMS WILL BE REQUIRED TO OBTAIN CRIMP HEIGHT.
- △ DO NOT INSTALL SHIMS IN APPLICATOR BEFORE SHIPPING. BAG & SHIP SEPARATELY WITH APPLICATOR.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: SEALCO PIN & SOCKET								REF SETTING
TYCO PN	SEALCO PN	SEALCO TERMINAL - AMP CRIMP SPECS						
1949164-1	NDF-1						B3	
1949165-1	NDM-1							
-	-	CRIMP HEIGHT			WIRE SIZE			A9
-	-	.118±.002[3.00±0.05mm]			10AWG			
-	-	.118±.002[3.00±0.05mm]			(2) 14AWG			C8
-	-	.108±.002[2.74±0.05mm]			12AWG			
-	-	.102±.002[2.59±0.05mm]			12AWG			D9
-	-	CRIMP		SIZE	TYPE	RANGE		
-	-							
-	-	WIRE		.160 [4.06mm]	F	16-10 AWG		
-	-	INSUL		-	-	-		
WIRE STRIP LENGTH .243 - .258	TERM APPL SPEC NONE	FEED .828	APPLICATOR INSTRUCTIONS 408-8040 & 408-8490			SET UP GAGE 458637-1		

ADDITIONAL CRIMP HEIGHTS		
CRIMP HEIGHT	WIRE SIZE	REF SETTING
.092±.002[2.34±0.05mm]	14AWG	E0
.086±.002[2.18±0.05mm]	16AWG	F2
.109±.002[2.77±0.05mm]	10AWG	C8
.109±.002[2.77±0.05mm]	12 & 14AWG	C4
.099±.002[2.51±0.05mm]	(2) 14AWG	E3
.093±.002[2.36±0.05mm]	12AWG	F2
.083±.002[2.11±0.05mm]	14AWG	F2
.080±.002[2.03±0.05mm]	16AWG	F2

6	-	-	-	-	-	469367-4	SHIM	6	1122	
	-	-	-	-	-	469367-3	SHIM	6	1121	
	-	-	-	-	-	469367-2	SHIM	6	1120	
	-	-	-	-	-	469367-1	SHIM	6	1119	
	-	-	-	REF	-	692655-6	AIR FEED VALVE ASSEMBLY		1118	
	-	-	-	-	-	461062-1	FEED FINGER ASSEMBLY		1117	
3	-	-	-	REF	-	455749-1	GUARD WINDOW		1116	
	-	-	-	REF	-	679532-1	INSERT, GUARD		1115	
	-	-	-	-	-	371178	WASHER		1113	
3	-	-	-	-	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000		1111	
	-	-	-	-	-	459610-1	MOUNT, FEED BRACKET		1110	
	-	-	-	-	-	21024-8	WASHER, SPRG LOCK, REG 3/8		1109	
	-	-	-	-	-	692655-7	AIR FEED VALVE ASSEMBLY		1108	
	-	-	-	-	-	461690-3	SPACER, AIR FEED		1107	
	-	-	-	-	REF	-	24024-2	VALVE, SHUT OFF		1106
	-	-	-	-	-	692655-5	AIR FEED VALVE ASSEMBLY		1105	
	-	-	-	-	-	461065-1	ASSEMBLY, AIR FEED		1104	
	-	2	2	2	2	-	4-21000-2	SCR, SKT HD CAP 10-32 X 1.750		1103
	-	2	2	2	2	-	1-21000-6	SCR, SKT HD CAP 4-40 X .625		98
	-	2	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375		97
	-	-	-	-	-	-	189807-3	FENCE		96
	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP		89
	-	-	-	-	-	-	4088040	SF APPL INST 408-8040		72
	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG		71
	-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4		68
	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION		67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE		66
	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250		63
	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375		60
	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312		59
	-	-	-	-	-	-	3-694433-1	FEED PAWL		56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500		54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625		53
	-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32		52
	-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN		51
	-	-	-	-	-	-	690753-1	SPACER, TONKER		50
	-	-	-	-	-	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY		46
	-	-	-	-	-	-	690191-1	PLUG,NYLON		45
	-	-	-	-	-	-	1-455673-5	RAM, SIDE FEED		44
-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00		41	
-	-	-	-	-	-	690125-1	SHIM SUB-ASSY		39	
-	-	-	-	-	-	469367-8	SHIM		38	
-	-	-	-	-	-	879103-4	FINE ADJUST HEAD ASSEMBLY		37	
-	-	-	-	-	-	3-690786-4	TERMINAL SUPPORT		34	
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10		32	
-	-	-	-	-	-	7-21000-6	SCR, SKT HD CAP 10-32 X .312		31	
-	-	-	-	-	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250		30	
-	-	-	-	-	-	1633091-6	ASSEMBLY, STRIP GUIDE		29	
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750		28	
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION		27	
-	-	-	-	-	-	356835-1	LEVER, DRAG RELEASE		26	
-	-	-	-	-	-	240792-1	DRAG, TERMINAL		25	
-	-	-	-	-	-	2-679651-8	FRONT STRIP GUIDE		23	
-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		21	
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8		20	
-	-	-	-	-	-	691353-1	STRIPPER		19	
1	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)		17	
	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION		12	
	-	-	-	-	-	690461-2	STOP, SHEAR		11	
1	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT		10	
	-	-	-	-	-	454276-9	FLOATING SHEAR, FRONT		9	
1	-	-	-	-	-	6-1633117-1	ANVIL, COMBINATION		8	
	-	-	-	-	-	240641-5	SPACER		7	
1	-	-	-	-	-	2-455889-1	DEPRESSOR, SHEAR		5	
	-	-	-	-	-	1-455888-0	SPACER, CRIMPER		2	
1	-	-	-	-	-	456414-2	CRIMPER, WIRE		1	

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