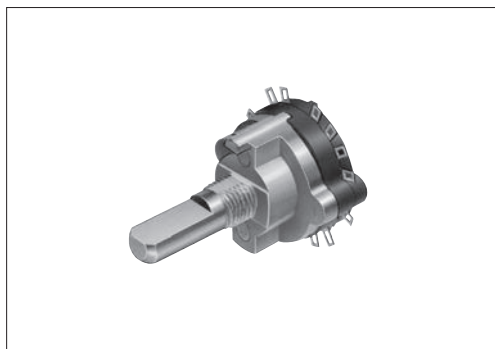




■ Typical Specifications

Items		Specifications
Rating (max.)/(min.) (Resistive load)		0.15A 12V DC / 50 μ A 3V DC
Contact resistance (Initial / After operating life)		50m Ω max. / 100m Ω max.
Rotational torque		70 $\pm$ 30mN·m
Operating life	Without load	10,000 cycles
	With load	10,000 cycles (0.15A 12V DC)

■ Product Line

Number of wafers	Poles	Positions	Changeover angle	Changeover timing	Actuator configuration	Actuator length (mm)	Minimum order unit (pcs.)		Product No.	Drawing No.
							Japan	Export		
1	2	5	30±3°	Non shorting	Round	20	100	600	SRRN151800	1
		Flat			15	SRRN152000				
	6	18-tooth serration			20	SRRN161100				
	3	4				Round			SRRN142100	2
	4	3			18-tooth serration	15			SRRN134300	3

■ Note

All the axis are cutting shafts.

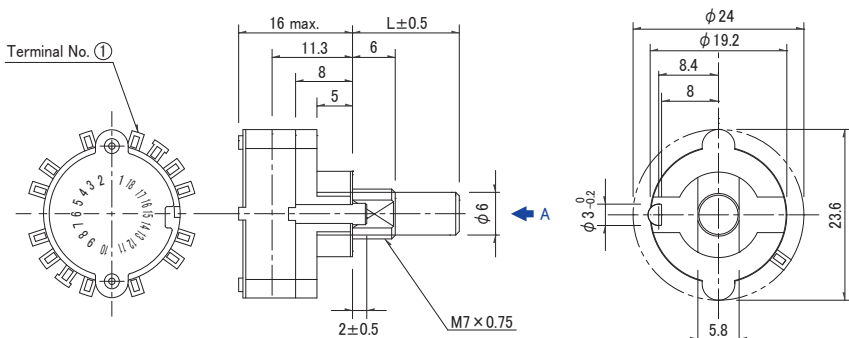
■ Packing Specifications

Bulk

Number of packages (pcs.)		Export package measurements (mm)
1 case /Japan	1 case /export packing	
100	600	369×349×367

■ Dimensions

Unit:mm

No.	Style
1	

Refer to P.157 for shaft configurations.
Refer to P.158 for soldering conditions.

SRRN 6-position Vertical Type

■ Dimensions

Unit:mm

No.	Style
2	
3	

■ Terminal Configuration

Unit:mm

Common terminal	Terminal

Standard Circuit Diagram (Standard Poles Per Step)

Number of poles	2		3		4	
Circuit diagram						
Dummy terminals	5-position	17 18	4-position	—	3-position	—
	6-position	—				

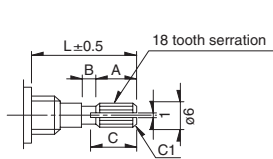
Note

The mark in the above table indicate a stopper with the shaft turned fully counterclockwise when viewed from direction A of the diagrams.

18-tooth Serration Shaft

The shaft shows the position in which it is turned fully counterclockwise.

Cutting Shaft

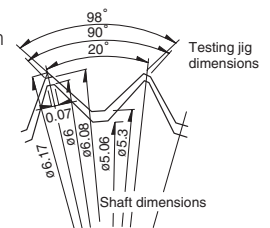


Unit:mm

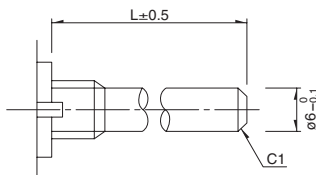
Shaft length L	A	B	C
15	6	1	7
20	10	2	11

Details About Serration

- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom
When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle
The slitting angle (position) is not specified.



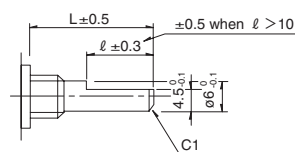
Round Shaft



Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

Cutting Shaft



Unit:mm

Shaft length L	l
15	7
20	12

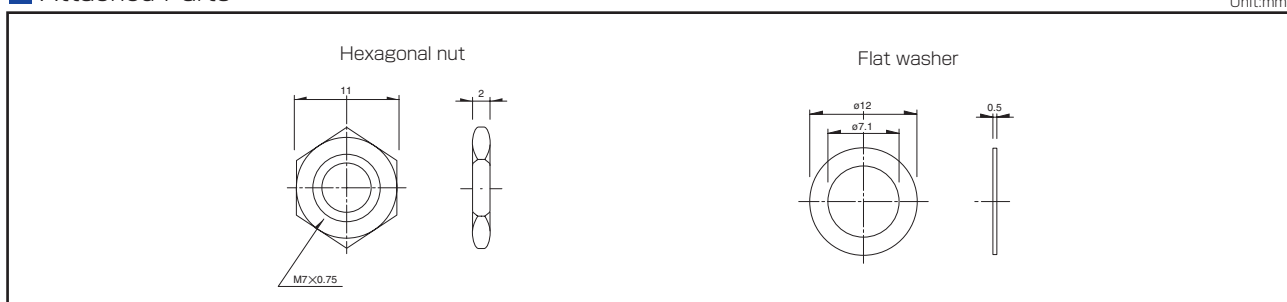
Shaft flatten angle		

Note

SRRM Series are based on (panel lug).

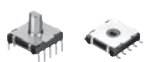
Attached Parts

Unit:mm



Rotary Switches

List of Varieties

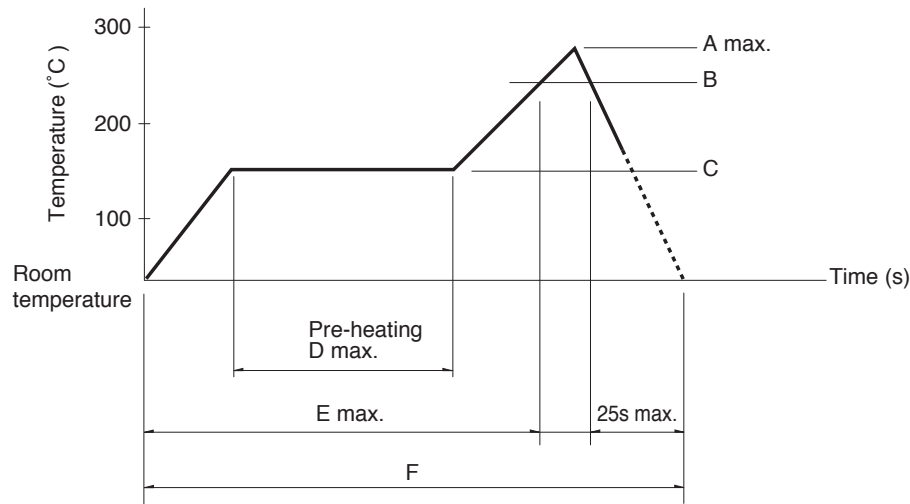
Series		SRBD	SRBQ		SRBM		SRBV	SRRM	SRRN	
			Insertion	Reflow type	Rotary	Pulse				
Photo										
Angle of throw		36°	40±3°		30±3°	18±3°	30±3°			
Number of poles		1		1, 2		1	1, 2 ,3, 4	2, 3, 4		
Rotational torque		13±5mN·m	6±3mN·m 13±5mN·m		40±20mN·m 15±7mN·m		30±15mN·m	80±30mN·m (Shorting) 70±30mN·m (Non shorting)	70±30mN·m	
Dimensions (mm)	W	10	11.4		10		16.2	—	—	
	D		12.4		12.5		18.5			
	H		3.5		11		7.5			
Operating temperature range		−25℃ to +85℃	−10℃ to +60℃		−30℃ to +85℃		−10℃ to +85℃	−10℃ to +60℃	−30℃ to +65℃	
Automotive use		—	—		—		—	—	—	
Life cycle										
Rating (max.)/(min.) (Resistive load)		1mA 5V DC 50μA 3V DC	0.1A 16V DC 50μA 3V DC			0.3A 16V DC 50μA 3V DC		0.25A 30V DC 50μA 3V DC	0.15A 12V DC 50μA 3V DC	
Durability	Operating life without load	10,000 cycles 250mΩ max.	10,000 cycles 100mΩ max.			30,000 cycles 100mΩ max.	10,000 cycles 100mΩ max.	10,000 cycles 40mΩ max.	10,000 cycles 70mΩ max.	
	Operating life with load Load: as rating	10,000 cycles 250mΩ max.	10,000 cycles 100mΩ max.	10,000 cycles 150mΩ max.			10,000 cycles 60mΩ max.		10,000 cycles 100mΩ max.	
Electrical performance	Initial contact resistance	200mΩ max.	50mΩ max.					20mΩ max.	50mΩ max.	
	Insulation resistance	100MΩ min. 100V DC						100MΩ min. 500V DC		
	Voltage proof	100V AC for 1minute						500V AC for 1minute		
Mechanical performance	Terminal strength	3N for 1minute	5N for 1minute					10N for 1minute	5N for 1minute	
	Actuator strength	Operating direction	—	—	0.5N·m	—	0.6N·m	1N·m		
		Pulling direction	50N	20N	100N					
	Wobble of actuator	Load at the tip of shaft SRRM, SRBM, SRRN: 5N, SRBQ, SRBV: 1N								
		The below table shows for SRRM, SRBM, SRRN			The below table shows for SRBQ			The below table shows for SRBV		
Measuring position from mounting surface		Shaft wobble (max. value)	Applicable mounting dimension	Distance from mounting surface to the tip of shaft		Shaft wobble (max. value)	Measuring position from mounting surface	Shaft wobble (max. value)	Applicable mounting dimension	
10		0.17	15	below 5		0.5	10	0.2	15	
15		0.25	20	above 5 and below 10		0.9	15	0.3	20	
20		0.35	25	above 10 and below 15		1.2	20	0.4	25	
25		0.42	30							
30	0.5	above 35								
		Unit:mm								
Environmental performance	Cold	−40℃ 500h	−20℃ 96h		−40℃ 96h		−20℃ 96h		−40℃ 96h	
	Dry heat	85℃ 500h	85℃ 96h							
	Damp heat	60℃, 90 to 95%RH 500h	40℃, 90 to 95%RH 96h							
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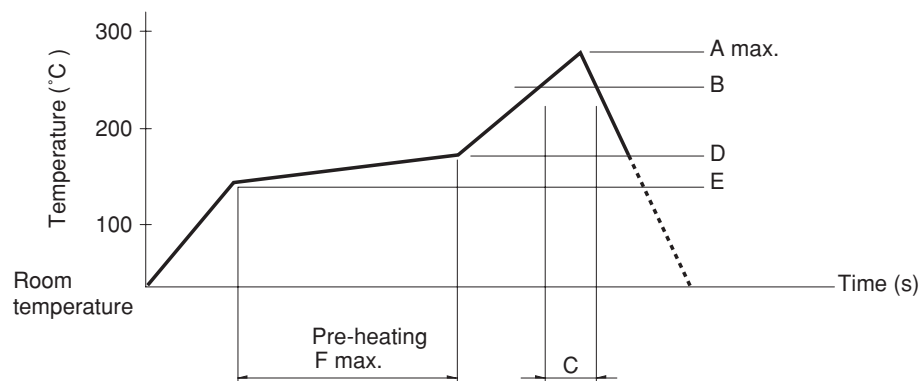
Rotary Switches Soldering Conditions

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple $\phi 0.1$ to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (°C)	D (s)	E (s)	F (s)
SRBQ	250	200	150±5	80 to 100	—	—



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
SRBD	260	230	40	180	150	120

- Notes**
1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10°C	3+1/0s
SRBQ (Reflow type)	350±5°C	3s max.

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SRBM	100°C max.	60s max.	260±5°C	5s max.
SRBV, SRRM, SRRN	—	—	260±5°C	10±1s
SRBQ	—	—	260±5°C	5±1s

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