



84



—DATE CODE
XXXXXXX-X / XXXXXX

I.D. NO.

- COMPONENT CHANGE
- SHIFT
- DAY
- MONTH
- YEAR

- 1 - PARA ASSEGURAR A COMPATIBILIDADE FUNCIONAL ENTRE AS PEÇAS, ELAS DEVEM SER FERRAMENTADAS JUNTAS E MANUFATURADAS POR UM MESMO PROVEDOR.
 - 2 - 1599185 (HSG ASSY 76 POSN PIN CONTACT) DEVE MONTAR COM 1599186 (HSG ASSY 76 POSN SOCKET CONTACT) APROPRIADAMENTE.
 - 3 - AS PEÇAS DEVEM ENCAIXAR COMPLETAMENTE USANDO-SE TORQUE NO PARAFUSO DE $4,8 \pm 0,8$ Nm.
 - 4 - PARA EXTRAÇÃO DO TERMINAL UTILIZAR FERRAMENTA CONFORME TE SPEC 411-37031
-  - POLARIZAÇÃO "KEY A "
-  - POLARIZAÇÃO "KEY B".
- 7 -NAO USAR FIO DE 20 AWG ISOLAÇÃO FINA.

5 - POLARIZAÇÃO "KEY A "

△ 6 - POLARIZAÇÃO "KEY B".

7 -NAO USAR FIO DE 20 AWG ISOLAÇÃO FINA.

 - SOMENTE PROTÓTIPO.

- 1 - TO ENSURE FUNCTIONAL COMPATIBILITY BETWEEN PARTS THEY MUST BE TOOLED TOGETHER AND MOLDED BY A SINGLE SOURCE.
- 2 - 1599185 (HSG ASSY 76 POSN PIN CONTACT) MUST MATE PROPERLY WITH 1599186 (HSG ASSY 76 POSN SOCKET CONTACT).
- 3 - PARTS MUST FULLY MATE USING 4.8 ± 0.8 Nm TORQUE ON BOLT.
- 4 - FOR TERMINAL EXTRACTION TOOL SEE TE SPEC 411-37031
- 5 - POLARIZATION "KEY A"
- 6 - POLARIZATION "KEY B"
- 7 - DO NOT USE 20 AWG THIN WALL INSULATION WIRE.
- 8 - PROTOTYPE ONLY

 - POLARIZATION "KEY A"

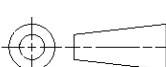
△ 6 - POLARIZATION "KEY B"

7 -DO NOT USE 20 AWG THIN WALL INSULATION WIRE.

 - PROTOTYPE ONLY

[illegible]

OBSOLETE

-	-	-	-	7	GROMMET 76 POSN.	SILICONE	MARROM/BROWN
-	-	-	-	6	GROMMET, WIRE SEAL	SILICONE	AZUL/BLUE
-	-	-	-	5	COVER 76 POSN. - WIRE SEAL	PBT 33% GF	NATURAL
-	-	-	-	4	HSG 76 POSN SOCKET CONTACT FEMALE	PBT 33% GF	PRETO/BLACK
-	-	-	-	3	NUT 6 mm	LATAO/BRASS	—
-	-	-	-	2	SPACER 76 POSN. SOCKET CONTACT	PBT 33% GF	VERMELHO/RED
-	-	-	-	1	HSG 76 POSN SOCKET CONTACT FEMALE	PBT 33% GF	NATURAL
REQ. REPAIR ASSY							
ITEM				DESCRIPTION		MATERIAL	FINISH
1599186							
THIS DRAWING IS A CONTROLLING DOCUMENT FOR THE ELECTRONS CORPORATION 15 IS THE PART NUMBER. ANY CHANGES OR MODIFICATIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.							
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 P/LC ±0,3 2 P/LC ±0,20 3 P/LC ± 4 P/LC ± ANGLES ±10°		TYCO Electronics do Brasil LTDA. São Paulo, Brasil	
						HOUSING ASSY 76 POSN., SOCKET CONTACT -	
MATERIAL SEE TABLE				FINISH SEE TABLE		RESTRICTED TO	
				WEIGHT -		-	
CUSTOMER DRAWING				SIZE A		CAGE CODE 00779	
				DRAWING NO C=1599186		REV C	
				SCALE 2:1		SHEET 1	
				OF 1		REV C	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1599186-3](#)