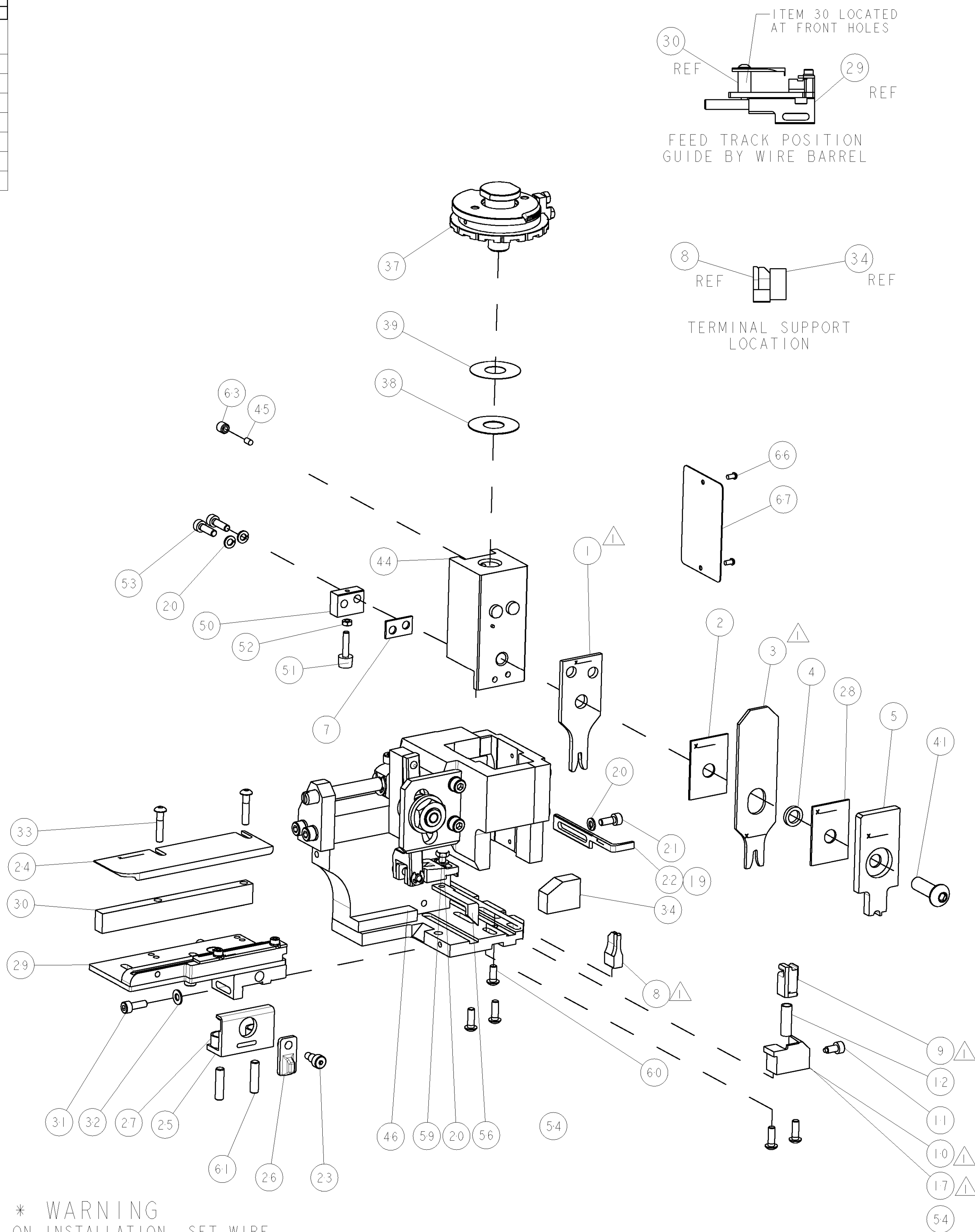


ENGINEER DRAWING

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3				LOC A	DIST 66	REVISIONS			
		P	LTR	DESCRIPTION		DATE	DWN	APVD	
			A	SEE ECO-05-005621		18JUL2005	MC	FB	
-	-	-	-	-	-	-	-	73	
-	-	-	-	-	-	-	-	72	
1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71	
-	-	-	-	-	-	-	-	70	
-	-	-	-	-	-	-	-	69	
-	-	-	-	-	-	-	-	68	
1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67	
2	2	2	2	2	21017-2	SCREW, DRIVE		66	
-	-	-	-	-	-	-	-	65	
-	-	-	-	-	-	-	-	64	
1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63	
-	-	-	-	-	-	-	-	62	
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61	
1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60	
1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59	
-	-	-	-	-	-	-	-	58	
-	-	-	-	-	-	-	-	57	
1	1	1	1	1	1338685-1	PAWL, FEED		56	
-	-	-	-	-	-	-	-	55	
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54	
2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0		53	
1	1	1	1	1	18030-1	NUT, HEX, REG M3		52	
1	1	1	1	1	811242-5	BUMPER, HOLD DOWN		51	
1	1	1	1	1	690753-2	SPACER, TONKER		50	
1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49	
1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED		48	
-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED		47	
1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI		46	
1	1	1	1	1	690191-1	PLUG,NYLON		45	
1	1	1	1	1	1338660-1	RAM		44	
-	-	-	-	-	-	-	-	43	
-	-	-	-	-	-	-	-	42	
1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		41	
-	-	-	-	-	-	-	-	40	
1	1	1	1	1	690125-1	SHIM SUB-ASSY		39	
1	1	1	1	1	469367-9	SHIM		38	
1	1	1	1	1	879103-2	DISC, ADJUSTABLE GEITNER		37	
-	-	-	-	-	-	-	-	36	
-	-	-	-	-	-	-	-	35	
1	1	1	1	1	1-1320934-6	SUPPORT, TERMINAL		34	
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33	
1	1	1	1	1	18027-2	WASHER, FLAT, REG M4		32	
1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0		31	
1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE		30	
1	1	1	1	1	1633073-2	STRIP GUIDE ASSEMBLY		29	
1	1	1	1	1	1-455888-0	SPACER, CRIMPER		28	
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27	
1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26	
1	1	1	1	1	240792-1	DRAG, TERMINAL		25	
1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24	
1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23	
-	1	1	-	1	690472-2	STRIPPER		22	
1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0		21	
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20	
1	-	-	1	-	690472-1	STRIPPER		19	
-	-	-	-	-	-	-	-	18	
-	-	1	-	-	1338684-1	HOLDER, SHEAR, NO-CUT		17	
-	-	-	-	-	-	-	-	16	
-	-	-	-	-	-	-	-	15	
-	-	-	-	-	-	-	-	14	
-	-	-	-	-	-	-	-	13	
1	1	1	1	1	5-22280-0	SPRING, COMPRESSION		12	
1	1	1	1	1	356885-4	STOP, SHEAR		11	
1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT		10	
1	1	1	1	1	1-454276-9	FLOATING SHEAR, FRONT		9	
2	2	1	1	1	1633216-1	ANVIL, COMBINATION		8	
1	1	1	1	1	3-240641-4	SPACER		7	
-	-	-	-	-	-	-	-	6	
1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR		5	
1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER		4	
2	2	1	1	1	2-854830-7	CRIMPER, INSULATION SPECIAL		3	
1	1	1	1	1	455888-9	SPACER, CRIMPER		2	
2	2	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM		1	
6	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	
DWN		L		LOFTHOUSE		09-Jun-05			
CHK									
APVD		F		BACKHURST		09-Jun-05			
PRODUCT SPEC									
APPLICATION SPEC				See Table					
WEIGHT									
CUSTOMER DRAWING									
tyco Electronics				Tyco Electronics Harrisburg, PA 17105-3608					
NAME				FINE ADJUST SIDE FEED HDI APPLICATOR					
SIZE		A		00779		DRAWING NO			
SCALE		3:5		SHEET		OF			
RESTRICTED TO									
REV		A		1528549					

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