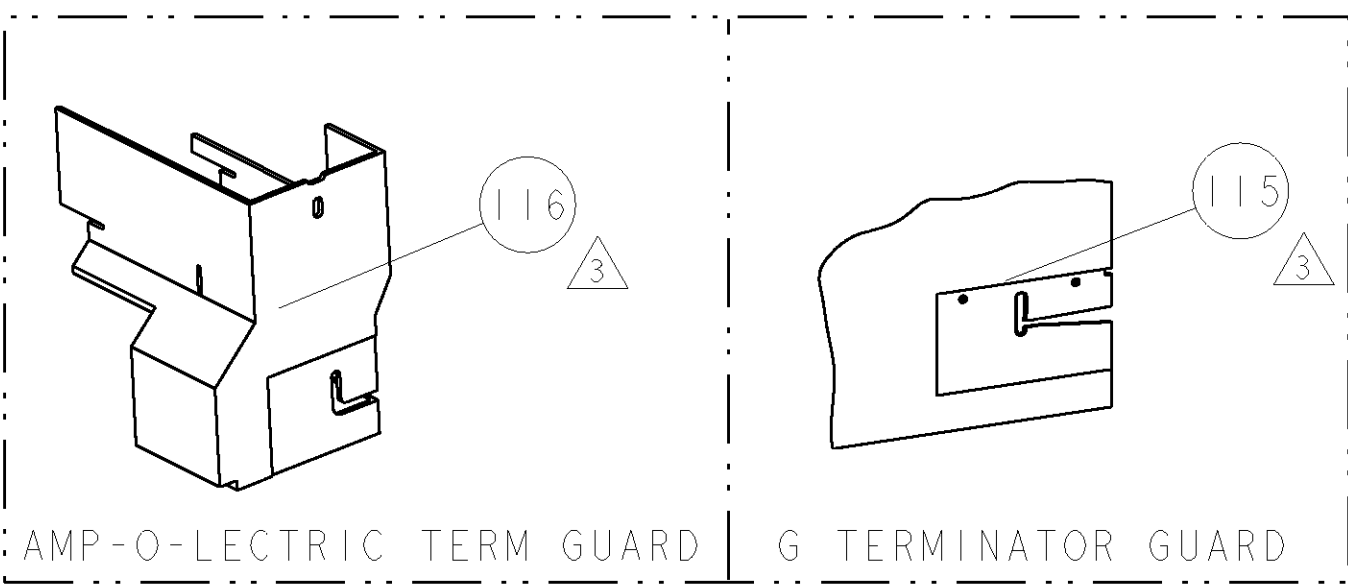


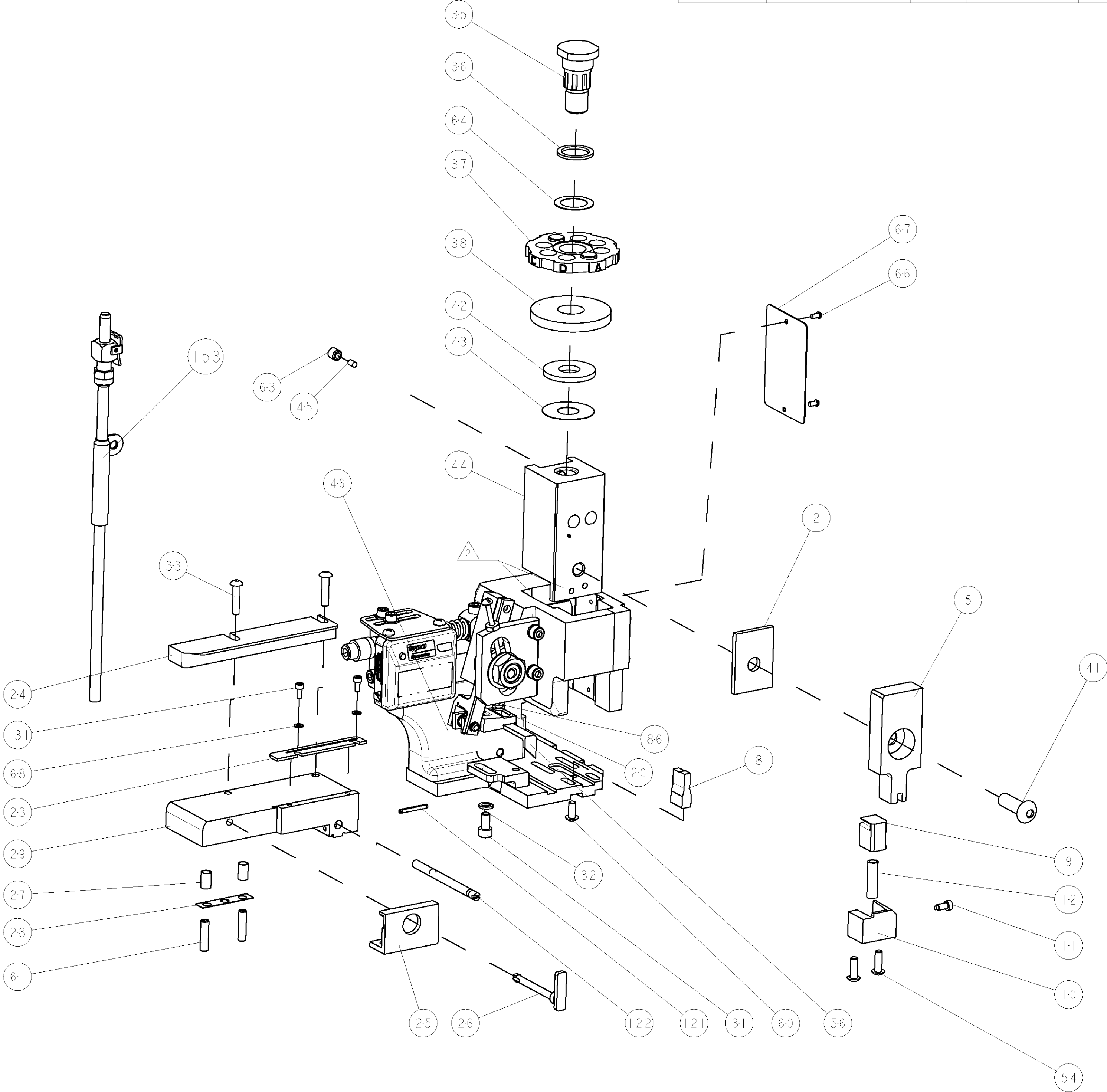
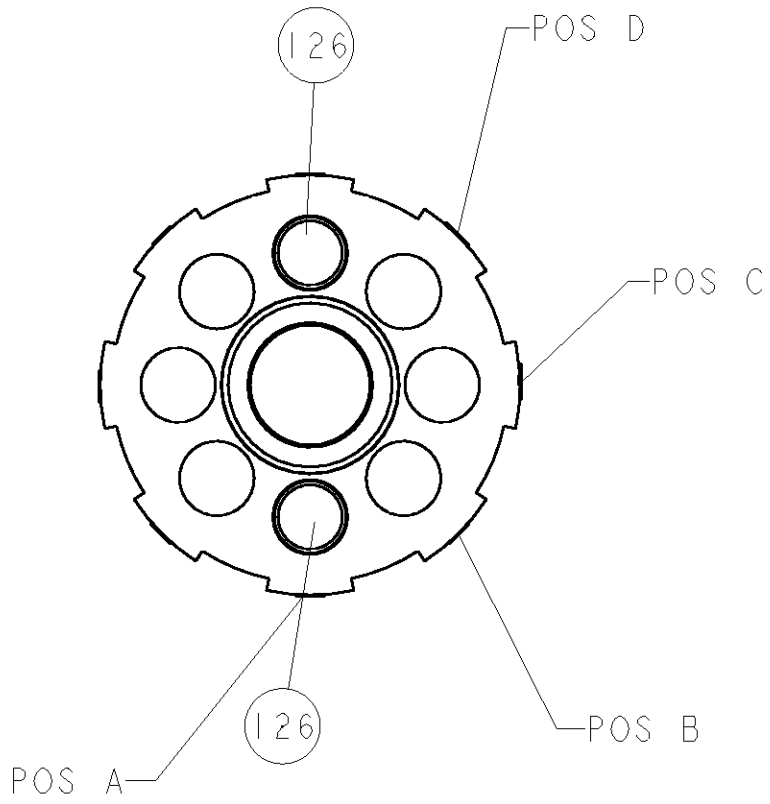
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852283-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852283-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852283-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852283-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852283-7		A	-	-	-	SPARE PARTS	



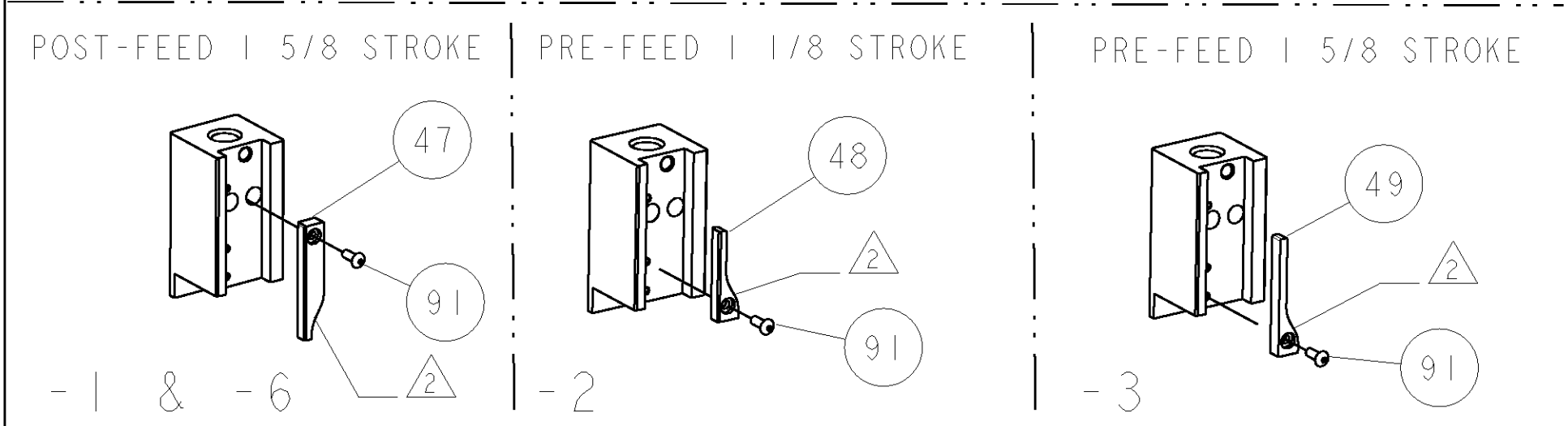
TERMINAL NAME: STANDARD POWER TIMER CONTACT FOR P.C.B.-W/O LATCH									
TYCO PN	-	AMP TERMINAL - AMP CRIMP SPECS							
368028-3	-								
368028-1	-	PAD LTR	CRIMP HEIGHT				WIRE SIZE		
-	-	A	DEPRESS UNTIL CUT OFF				LOOSE PIECE		
-	-	B	-				-		
-	-	C	-				-		
-	-	D	-				-		
-	-	CRIMP		SIZE		TYPE	RANGE		
-	-								
-	-	WIRE		-		-	-		
-	-	INSUL		-		-	-		
WIRE STRIP LENGTH	TERM APPL SPEC NONE			FEED .630		APPL INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					A	RELEASED	AUG092006	BH	BH

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ ITEMS 29 & 56 NEED TO BE ADJUSTED WHEN CHANGING TERMINALS.



-	1	1	1	1	-	318848-1	AIR BLAST ASSEMBLY	153
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	131
-	2	2	2	2	-	8-354778-5	PIN, WIRE DISC, .2920	126
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	122
-	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
△	-	-	REF	-	-	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	86
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
△	-	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
△	-	1	1	1	-	5-455671-0	PLATE, STRIP GUIDE	29
-	1	1	1	1	-	690517-1	SPACER, ADJ PLATE	28
-	2	2	2	2	-	22280-1	SPRING, COMPRESSION	27
-	1	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	8-690440-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690438-7	FRONT STRIP GUIDE	23
-	1	1	1	1	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	1	1	-	2-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	3-454276-6	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633482-1	ANVIL, SPECIAL	8
-	1	1	1	1	-	1633473-1	DEPRESSOR	5
-	1	1	1	1	-	2-455888-7	SPACER, CRIMPER	2
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO



DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		30JUN2006		tyco		Tyco Electronics	
INCHES		9 PLC ±.01		B. HIGMAN		30JUN2006		Electronics		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		B. HIGMAN		30JUN2006		NAME		SIDE FEED HDM APPLICATOR	
3 PLC ±.001		3 PLC ±.001		T. ELBIN		30JUN2006		PRODUCT SPEC		-	
4 PLC ±.0001		4 PLC ±.0001						APPLICATION SPEC		-	
MATERIAL		FINISH		NONE		WEIGHT		SIZE		CAGE CODE	
-		-		-		-		A1		00779	
CUSTOMER DRAWING		SCALE		3:5		SHEET		1		OF	

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