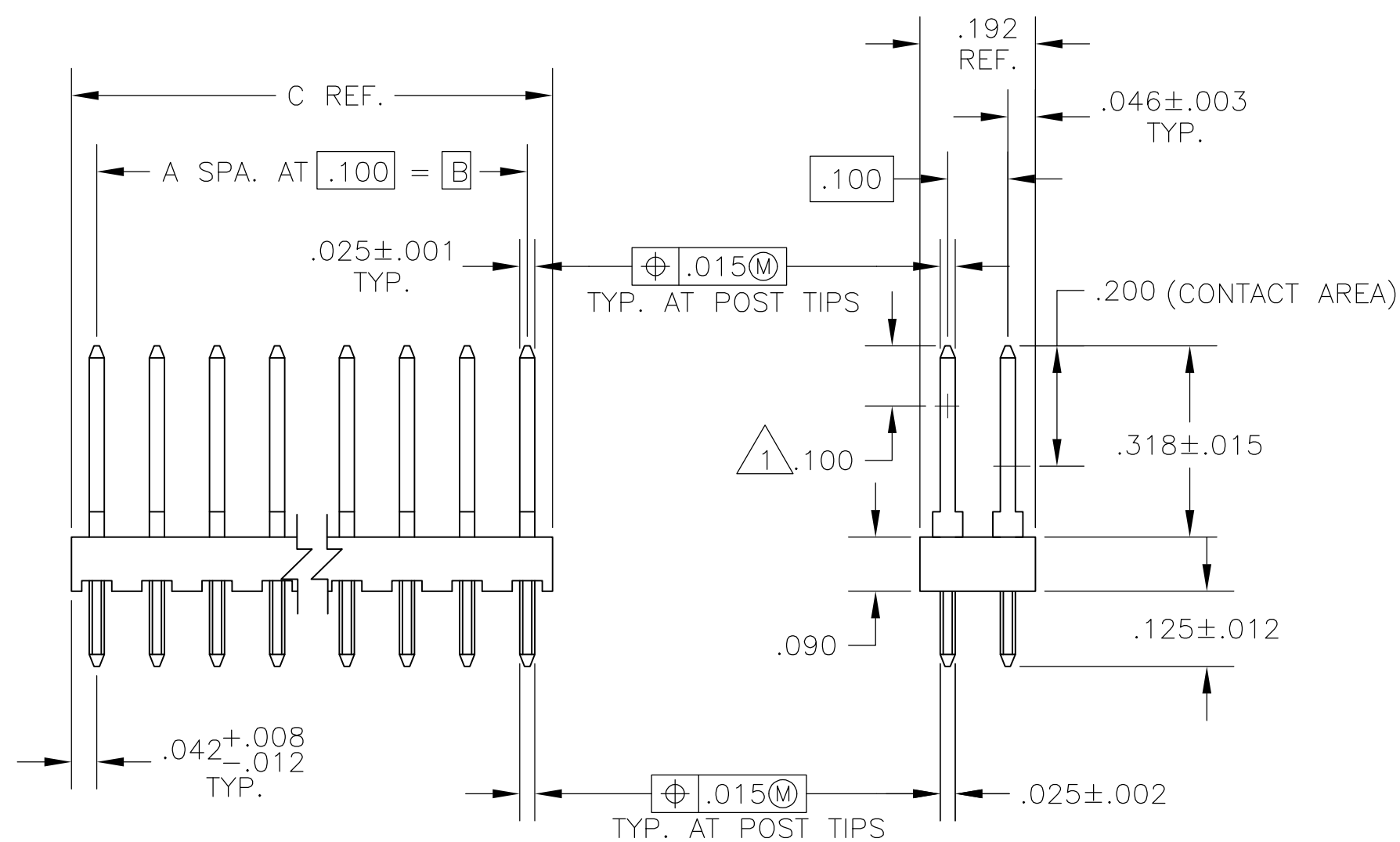
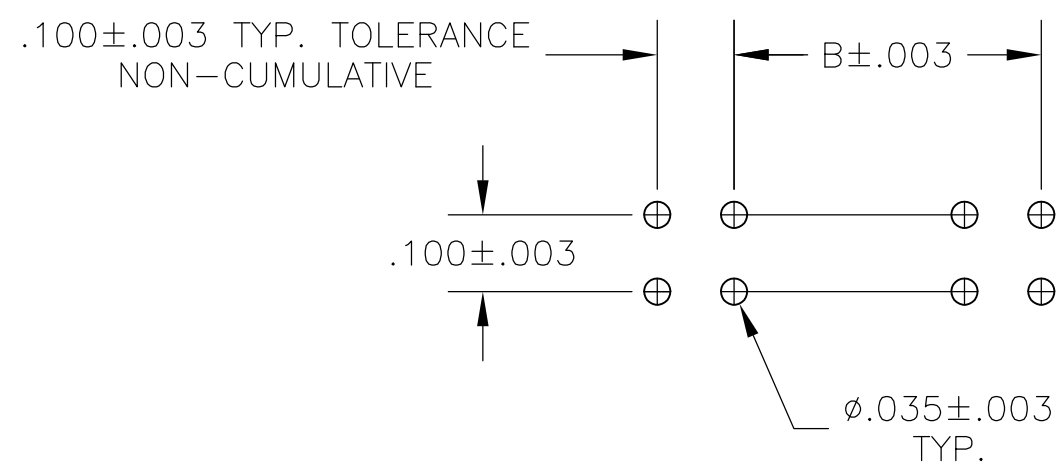




NOTES:

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD



RECOMMENDED HOLE LAYOUT

3.984	3.900	39	80	4-87227-0
3.884	3.800	38	78	3-▲-9
3.784	3.700	37	76	3-▲-8
3.684	3.600	36	74	3-▲-7
3.584	3.500	35	72	3-▲-6
3.484	3.400	34	70	3-▲-5
3.384	3.300	33	68	3-▲-4
3.284	3.200	32	66	3-▲-3
3.184	3.100	31	64	3-▲-2
3.084	3.000	30	62	3-▲-1
2.984	2.900	29	60	3-▲-0
2.884	2.800	28	58	2-▲-9
2.784	2.700	27	56	2-▲-8
2.684	2.600	26	54	2-▲-7
2.584	2.500	25	52	2-▲-6
2.484	2.400	24	50	2-▲-5
2.384	2.300	23	48	2-▲-4
2.284	2.200	22	46	2-▲-3
2.184	2.100	21	44	2-▲-2
2.084	2.000	20	42	2-▲-1
1.984	1.900	19	40	2-▲-0
1.884	1.800	18	38	1-▲-9
1.784	1.700	17	36	1-▲-8
1.684	1.600	16	34	1-▲-7
1.584	1.500	15	32	1-▲-6
1.484	1.400	14	30	1-▲-5
1.384	1.300	13	28	1-▲-4
1.284	1.200	12	26	1-▲-3
1.184	1.100	11	24	1-▲-2
1.084	1.000	10	22	1-▲-1
.984	.900	9	20	1-▲-0
.884	.800	8	18	▲-9
.784	.700	7	16	▲-8
.684	.600	6	14	▲-7
.584	.500	5	12	▲-6
.484	.400	4	10	▲-5
.384	.300	3	8	▲-4
.284	.200	2	6	▲-3
.184	.100	1	4	▲-2
.084	—	—	2	87227-1
C	B	A	NO OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. MAYER 5-15-85		 TE Connectivity		
		CHK T. ZOLA 5-21-85				
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS		
		APVD T. ZOLA 5-21-85				
		PRODUCT SPEC —				
		APPLICATION SPEC —				
		0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ALL ANGLES ± —				
MATERIAL HOUSING—FLAME RETARDANT THERMOPLASTIC, COLOR—BLACK COLOR—GOLD BRONZE		FINISH POSTS—.000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000950 NICKEL		WEIGHT — CUSTOMER DRAWING		
		SIZE A2		CAGE CODE 00779	DRAWING NO C-87227	RESTRICTED TO —
		SCALE 4:1		SHEET 1 of 1	REV H4	

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