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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

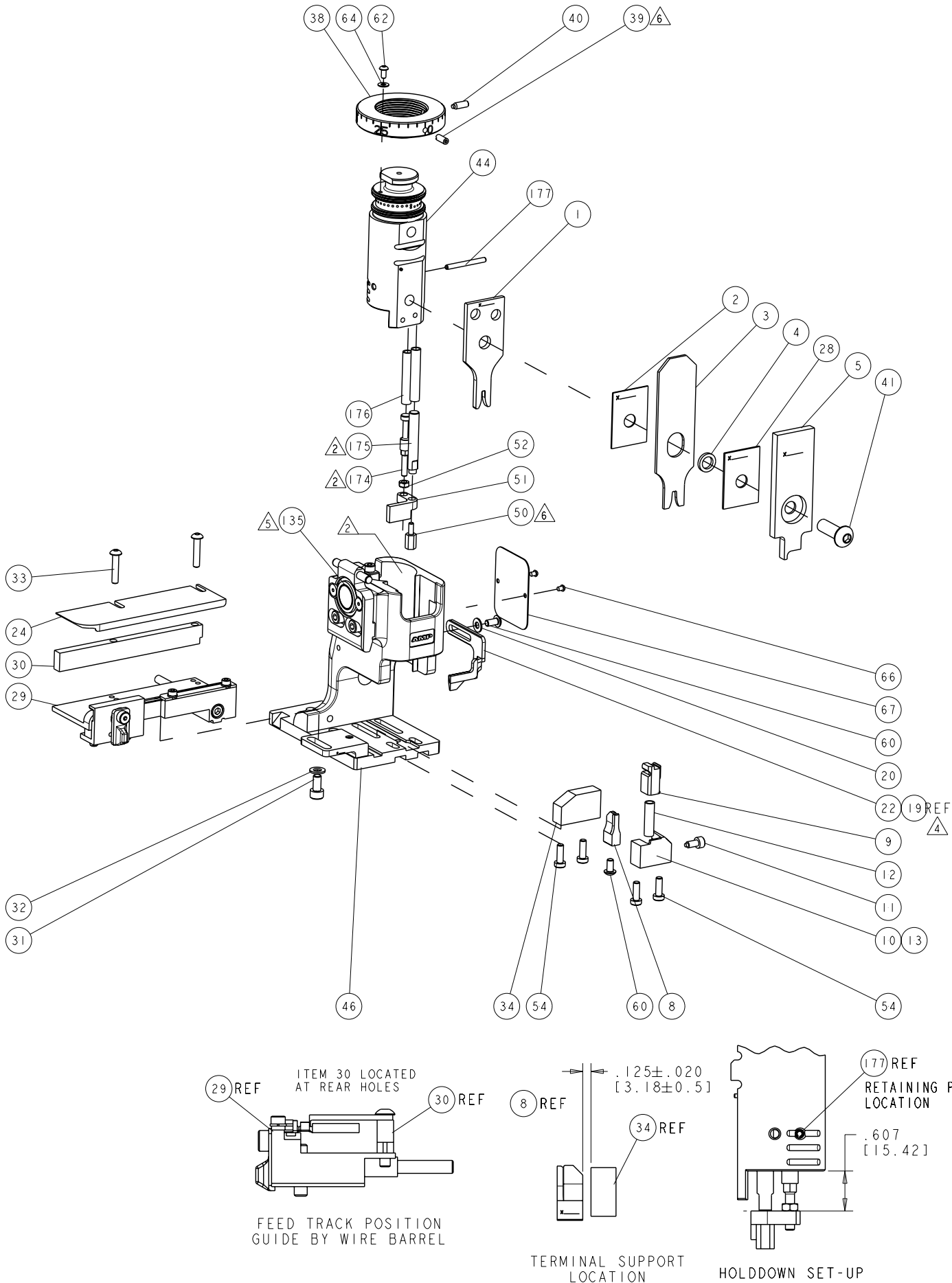
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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911217-1	A	CUTS CARRIER	8-1911217-1
1911217-6	A	CONTINUOUS CARRIER	8-1911217-6
7-1911217-1	A	-1 AND SPARE PARTS	9-1911217-1
7-1911217-6	A	-6 AND SPARE PARTS	9-1911217-6
7-1911217-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29mm [.090]	F
INSUL	3.30mm [.130]	F
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: PIN & SOCKET UNIVERSAL M-N-L II			
WIRE STRIP LENGTH 3.9-4.7 mm [.157-.187 IN]		INSULATION DIAMETER RANGE 1.52-3.30mm [.060-.130 IN]	
TERMINAL APPL SPEC	 114-1043	-	-

TERMINALS APPLIED			
770007-1	770007-2	770007-9	1-770007-0
770008-3	770008-4	1-770008-0	770193-1
770193-2	770193-9	1-770193-0	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]
14AWG	1.75±.05 [.069±.002]
16AWG	1.50±.05 [.059±.002]
18AWG	1.32±.05 [.052±.002]
20AWG	1.19±.05 [.047±.002]



-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG,IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-2	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1752309-3	RING,INSULATION CRIMP	38
-	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	2-1333205-6	ANVIL, COMBINATION	8
-	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	456134-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-6	SPACER, CRIMPER	2
-	1	2	2	1	3-456406-3	CRIMPER, WIRE PREMIUM	1
-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: INCHES (mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. DOBSON 31MAR2008		APVD N. DEMING 31MAR2008		NAME SIDE FEED SYSTEM III APPLICATOR		SIZE A1		CAGE CODE 00779		DRAWING NO 1911217		RESTRICTED TO -	
0 PLC		±		PRODUCT SPEC		APPLICATION SPEC		SEE TABLE		WEIGHT		CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1	
1 PLC		±		MATERIAL		FINISH		REV A									

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

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