

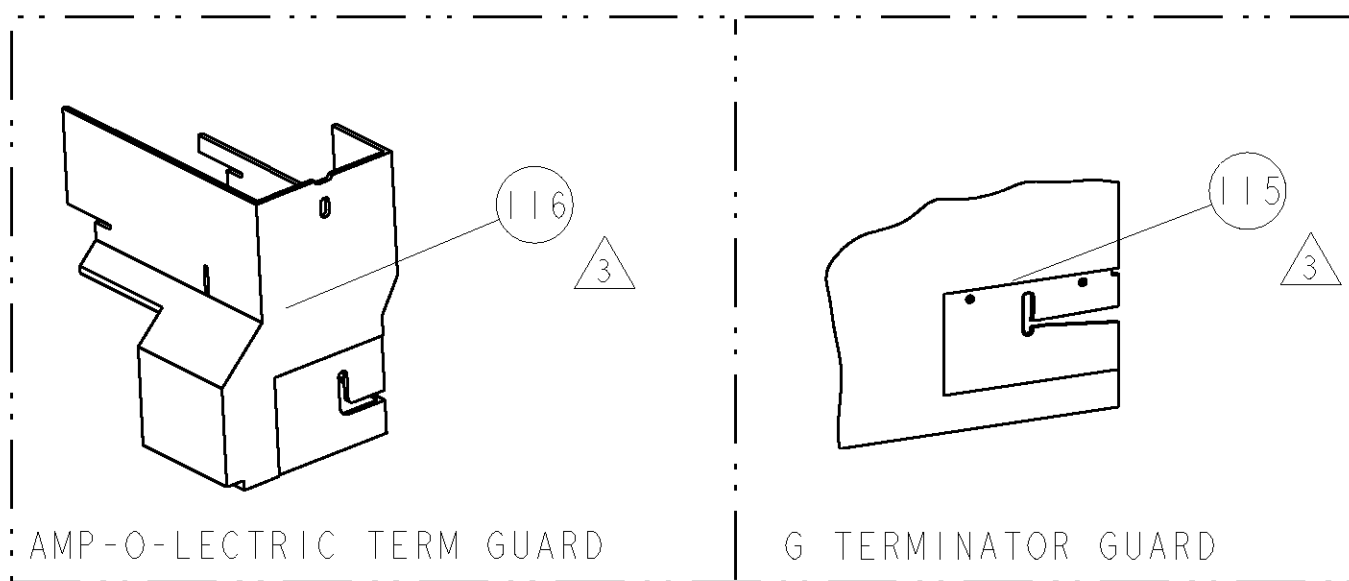
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852348-1		C	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852348-2		C	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852348-3		C	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
1852348-6		B	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER
7-1852348-7		B	-	-	-	SPARE PARTS

1 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4 INSTALL ITEMS 101,102 AND 119 ON SIDE OF STRPPER ON APPL HOUSING USING ITEM 21.



TERMINAL NAME: MEDIUM RING TERMINAL					
TE PN	MANUF PN	PACKARD TERM - PACKARD CRIMP SPECS			
1949180-1	12103513				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	2.60±0.05mm[.102±.002]		3mm2
-	-	B	2.45±0.05mm[.097±.002]		2mm2
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	4.19mm [.165]	F	2.00-3.00 mm2
-	-	INSUL	5.00mm [.197]	F	Ø 3.7 mm MAX
WIRE STRIP LENGTH 4.90-5.28mm	TERM APPL SPEC NONE	FEED 13.89mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		P		LTR		REVISIONS		DATE		OWN	APVD
A		66		C		ECR-08-000129		DESCRIPTION		03JAN2008		MY	TE

-	1	2	2	2	-	6-354778-4	PIN, WIRE DISC, .2815	127
-	2	2	2	2	-	5-354778-6	PIN, WIRE DISC, .2775	126
-	-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
-	-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	-	1	1	1	-	3-21028-9	PIN, SLOTTED SPRING .094 X .688	121
-	-	18	24	18	IN	27319-4	TUBING, POLY-FLO, NATURAL	119
-	-	-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	-	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	1	1	1	-	2-21006-1	SCR, SET, CUP POINT 4-40 X .250	107
-	-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	-	1	1	1	-	986220-3	CLAMP, CABLE, BLACK	102
-	-	1	1	1	-	23238-1	INSERT, COUPLING	101
-	-	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	91
-	-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	1	1	1	-	3-694433-9	FEED PAWL	56
-	2	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	-	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	-	1	1	1	-	1583893-7	HOLDER, SLUG BLADE	50
-	-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	-	1	1	1	-	690191-1	PLUG,NYLON	45
-	-	1	1	1	-	455673-6	RAM, SIDE FEED	44
-	-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	-	1	1	1	-	690124-3	WASHER, RAM (.110)	42
-	-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	1	1	1	-	23241-6	BALL, STEEL	40
-	-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	-	1	1	1	-	690142-3	DISC, INSULATION	38
-	-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	-	1	1	1	-	690212-1	POST, RAM	35
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	1	1	1	-	2-844048-9	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	-	22281-9	SPRING, COMPRESSION	27
-	-	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	-	1	1	1	-	1633497-2	REAR STRIP GUIDE	24
-	-	1	1	1	-	2-189124-1	GUIDE, FRONT STRIP	23
-	-	1	1	1	-	21055-6	WASHER, FLAT, REG NO 8	22
-	-	1	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	1	-	1-456468-1	STRIPPER, SPECIAL	19
-	-	1	1	1	-	1583859-7	BLADE, SLUG	10
-	-	1	1	1	-	1633124-9	PLATE, REAR SHEAR	9
-	-	1	1	1	-	1633507-6	ANVIL, SPECIAL, COMBINATION	8
-	-	1	1	1	-	1-238009-1	BLOCK, FL CRIMPER SPACER	4
-	-	1	1	1	-	2-1424909-2	CRIMPER, INSULATION F	3
-	-	1	1	1	-	1-455888-7	SPACER, CRIMPER	2
-	-	1	1	1	-	3-1490019-2	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO		DESCRIPTION		ITEM NO					
THIS DRAWING IS A CONTROLLER DOCUMENT FOR THIS ELECTRONIC COMPONENT (IT IS SUBJECT TO THE TERMS AND CONDITIONS OF THE PURCHASE ORDER) IT SHOULD BE USED IN CONJUNCTION WITH THE DATA SHEET. NO MODIFICATION SHOULD BE CONTACTED FOR THE LATEST REVISION.							DWN R. BIGMAN	17NOV2006	tyco Electronics	Tyco Electronics						
							CHN R. BIGMAN	17NOV2006		Harrisburg, PA 17105-3608						
							APVD T. BENCHOFF	17NOV2006								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:					NAME		SIDE FEED HDM APPLICATOR							
INCHES							PRODUCT SPEC									
		0	PLC	±	-		APPLICATION SPEC									
		1	PLC	±0.1	-											
		2	PLC	±0.01	-											
		3	PLC	±0.001	-											
		4	PLC	±0.0001	-											
		ANGLES														
MATERIAL		FINISH					WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO			
-		-					-		A		00779	C=1852348	-			
CUSTOMER DRAWING									SCALE		3:5	SHEET	1	OF	REV	C

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