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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-003119	04MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151851-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426433
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426433

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	RAGHAVENDRA					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME				
				SIDE FEED HD-I APPLICATOR				
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1426433	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV B1		

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-	1	1	1	1	1	1	1426433	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
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-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
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-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61
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-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
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-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
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-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
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									50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
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-	1	1	1	1	1	1	1338660-3	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1333245-2	STOP, WIRE	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-3	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23

WIRE SIZE mm ² AWG		CRIMP HEIGHT 	PIN PN AND LENGTH [IN]
24 AWG		0.69 ±0.05 [.027 ±.002 IN]	5-354779-5 [.3265]
26 AWG		0.64 ±0.05 [.025 ±.002 IN]	5-354779-8 [.3280]
28 AWG		0.61 ±0.05 [.024 ±.002 IN]	6-354779-0 [.3290]

	-	-	-
	-	-	-
0	-	-	-
100	-	-	-
200	-	-	-
300	-	-	-
400	-	-	-
500	-	-	-
600	-	-	-
700	-	-	-
800	-	-	-
900	-	-	-
1000	-	-	-
1100	-	-	-
1200	-	-	-
1300	-	-	-
1400	-	-	-
1500	-	-	-
1600	-	-	-
1700	-	-	-
1800	-	-	-
1900	-	-	-
2000	-	-	-
2100	-	-	-
2200	-	-	-
2300	-	-	-
2400	-	-	-
2500	-	-	-
2600	-	-	-
2700	-	-	-
2800	-	-	-
2900	-	-	-
3000	-	-	-
3100	-	-	-
3200	-	-	-
3300	-	-	-
3400	-	-	-
3500	-	-	-
3600	-	-	-
3700	-	-	-
3800	-	-	-
3900	-	-	-
4000	-	-	-
4100	-	-	-
4200	-	-	-
4300	-	-	-
4400	-	-	-
4500	-	-	-
4600	-	-	-
4700	-	-	-
4800	-	-	-
4900	-	-	-
5000	-	-	-
5100	-	-	-
5200	-	-	-
5300	-	-	-
5400	-	-	-
5500	-	-	-
5600	-	-	-
5700	-	-	-
5800	-	-	-
5900	-	-	-
6000	-	-	-
6100	-	-	-
6200	-	-	-
6300	-	-	-
6400	-	-	-
6500	-	-	-
6600	-	-	-
6700	-	-	-
6800	-	-	-
6900	-	-	-
7000	-	-	-
7100	-	-	-
7200	-	-	-
7300	-	-	-
7400	-	-	-
7500	-	-	-
7600	-	-	-
7700	-	-	-
7800	-	-	-
7900	-	-	-
8000	-	-	-
8100	-	-	-
8200	-	-	-
8300	-	-	-
8400	-	-	-
8500	-	-	-
8600	-	-	-
8700	-	-	-
8800	-	-	-
8900	-	-	-
9000	-	-	-
9100	-	-	-
9200	-	-	-
9300	-	-	-
9400	-	-	-
9500	-	-	-
9600	-	-	-
9700	-	-	-
9800	-	-	-
9900	-	-	-
10000	-	-	-

-
- 1-18024-1
SCR,BHC M5X10 (REF)
- 1-465184-0
LUBRICATOR ASSY (REF)
- 46
- 67
- 66
- 3
- 1
- 4
- 28
- 5
- 41
- 33
- 24
- 30
- 29 REF
- 29
- 59
- 20
- 46 (REF)
- 56
- 34
- 8
- 1
- 9
- 12
- 10
- 1
- 17
- 1
- 25
- 61
- 27
- 26
- 23
- 31
- 32
- 46 (REF)
- 54
- 60
- 54

[illegible]

SHORT POSITION
GUIDE OFF INSULATION BARREL

				QTY REQD PER ASSY				PARTS LIST					
				DIMENSIONS: mm (INCHES)				MATL		HT TR		FIN	
				DO NOT SCALE PRINT.									
				TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR 01MAY03 APP 01MAY03					
				1 PLC DEC ±				L.L.OFHOUSE		F.BACKHURST		AMP	
				2 PLC DEC ±				CHK -		REL 30JUL03		AMP Incorporated	
				3 PLC DEC ±						L.L.OFHOUSE		Harrisburg, PA 17105-3608	
				ANGLES ±				NAME		SIDE FEED HD-I APPLICATOR		MACHINE REF	
				SURF TEXTURE:								HD-I APPL	
				REMOVE BURRS				SCALE		D DWG NO		1426433	
				SHARP EDGES AC.3B MAX								SHEET REV	
												1 OF 1 B	
B ECR-05-018576				RK DEC05									
A SEE ECR 01SA-0445-03				LJL JUL03									
P F LTR REVISION RECORD				APP DATE									
3				CAGE CODE 00779								RESTRICTED TO	
				CUSTOMER AND ASSEMBLY DRAWING									

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